

# Installation of a 3 Bolt Adaptor & wheel

For #'s 2208310020, 2208310030, 2208310040, 2208310051

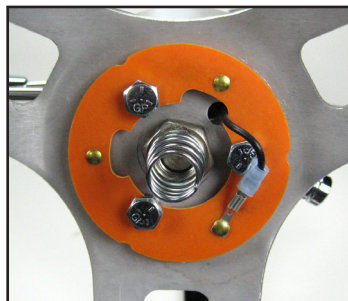


Figure 7



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1. Disconnect wiring plug from column. If this is not practical, disconnect the battery. Check to verify that the driving wheels are straight. Remove old steering wheel and horn wire.

*Please note: This next step is critical to ensure your turn signals cancel properly. If the horn tube is positioned as close as possible to 10:30, your signals will cancel with a 1/4 turn of the wheel in either direction.*

2. On top of the steering column there is a horn tube sticking up (Figure 1). This tube should be rotated to the 10 - 12 o'clock position when the driving wheels are straight. This may require the steering column or U-Joints to be disconnected and rotated. Set the adaptor onto the shaft of the column making sure that the adaptor aligns with the spline and the tube projects through the left hole on the adaptor (Figure 2). You may have to rotate the shaft slightly in order to get the spline into position. Once aligned, push the adaptor down onto the shaft.

3. Install the horn wire by pushing it down into the horn tube and gently turning it an 1/8 turn to the right (Figure 3).

4. Set the steering wheel on the front of the adaptor and onto the shaft. Rotate the wheel until the three bolt holes line up, and the steering wheel is straight. Loosely install the 3 bolts. Make sure the horn wire lays flat inside the channel. Install the wheel nut onto the center shaft and torque to 35 ft. lbs (Figure 4).

5. Remove the three bolts then attach the horn wire to the contact plate. Set the contact plate onto the wheel with the metal side down. Align the bolt holes and re-install the 3 bolts and tighten them (Figure 5).

6. With the large side setting against the nut, install the spring onto the shaft of the column (Figure 6). Set the cap over the spring and contact plate then push down firmly (Figure 7).

7. Reconnect the column wiring plug or battery and verify the function of horn.