

How to install a Bell/Grant wheel with a horn kit

For #'s 2209310030, 2209310040, 2209310020, 2611000010, 2612400010

Due to the design of the steering wheels you will first want to check line of sight thru wheel. We recommend a "Y" for the three spoke and an "X" for the four spoke. This should assist you in seeing your gauges.



1. Align the wheel to the adaptor using the half-inch hole as a reference. This hole will need to be somewhere between 10 & 12 o'clock when the wheel is straight. Most 3-bolt wheels will use hole (B.). If it is a Grant wheel, you may need to use hole (A.).
2. Flip the wheel over and drill a Half-inch hole thru the wheel using the adaptor as a guide. (See Figure 2)
3. Disassemble the wheel and remove any/all burrs or sharp edges from the wheel and adaptor.

Now we are ready to install this assembly on a steering column.

1. Check to verify the Driving wheels are straight. On the top of the column there is a tube sticking out of the column. This tube should be in the 10 – 12 O clock position when the wheels are straight. Set the adaptor on the shaft of the column, this may require you to rotate a little to the closest tooth on the spline. (See Figure 3)
2. Set the steering wheel on the front of the adaptor over the shaft. Rotate the wheel so that it matches the hole you drilled and install the three bolts loosely. Install the nut (9/16-18 Jam nut) on the shaft. Torque to 45 ft. lbs. (See Figure 4)
3. Remove the three bolts and with the horn contact plate in hand, install the horn wire. To do this, push in and turn clockwise. Then set plate on adaptor with the metal side-facing adaptor. (See Figure 5)
4. Now re-install the 3 bolts and tighten them. (See Figure 6)
5. Put provided spring on top of shaft, big side down, and push cap on. (See Figure 7)

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Now reconnect horn, and verify function.

If you have any question or problems we will be happy to help.