

# 1956-62 Corvette Adaptor Instructions

For Part Number's 2202360020, 2202360030, 2202360040, 2202360051

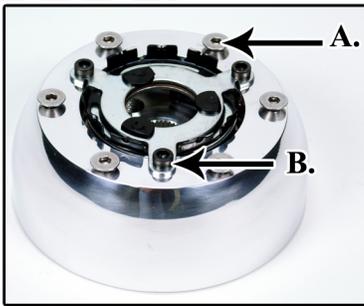


Figure 1



Figure 2



Figure 3



Figure 4

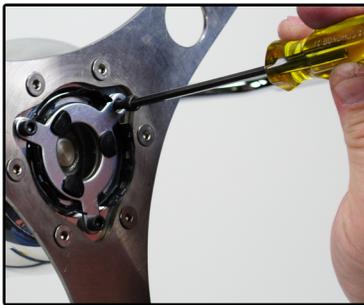


Figure 5

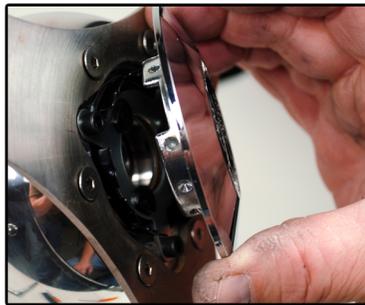


Figure 6



Figure 7

**Prior to installing this wheel adaptor verify that your road wheels are pointing straight ahead.**

## Adaptor Preparation:

1. Remove the (6) 10-32 x 3/4" wheel adaptor flat head screws (**Figure 1A**)
2. Remove (3) 8-32 x 1/2" socket cap screws (**Figure 1B**)

## Disconnect Battery

## Installation:

1. Remove the nut from the top shaft of your steering column.
2. Rotate the Horn Cam on the steering column so that the male tube is aligned to the 10:30 position. (**Figure 2**)
3. Next, install the wheel adaptor. Align the 1/2" hole on the adaptor to the male end of the Horn Cam. Now push the adaptor onto the splined end of the steering column. If the splines of the column and the adaptor do not line up, simply wiggle or move the shaft just enough so that the adaptor slides onto the splines.
4. Install the adaptor nut back onto the top shaft of the column and torque to 35 ft. lbs. (**Figure 3**)
5. Next, line up the steering wheel as shown in Figure 7 and install the (6) 10-32 x 3/4" flat head screws to secure the steering wheel to the adaptor.
6. Install the horn wire by it pushing down into the horn tube and gently turning it an 1/8 turn to the right **Note:** The Horn Cam has a cutout and the black sleeve on the horn wire has a nub on it. Line up the nub with cutout and push down to compress the spring. Once compressed, turn the black sleeve of the Horn Cam 1/8 of an inch clockwise. (**Figure 4**)
7. Line up the three "ears" of the new Horn Contact and using a 9/64" Allen wrench install the (3) 8-32 x 1/2" socket cap screws until they are tight. (**Figure 5**)
8. Lastly, install the horn button with the dimples matching the dimples from the new horn contact plate. Press firmly until the horn button is secure. (**Figure 6**)

**Your installation is now complete!**



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