



Driven by Quality, Steered by You!



Volume 29

Dear Friends and IDIDIT Family,

Thank you for picking up this year's copy of IDIDIT's product catalog where we proudly present our American made steering columns and accessories and highlight the new products we've been working on. We remain unwavering in our commitment to excellence, innovation and customer satisfaction as well as our dedication to manufacturing American-made products of the highest quality. We have continued to invest in our manufacturing capabilities to ensure we remain the premier manufacturer of steering columns for the aftermarket industry. While many of the products we manufacture fill several niche markets and vehicle line-ups, we have been able to incorporate various new technologies into our manufacturing processes.

We continue to add new Retro-fit steering system columns designed to work with electric power assist motors, so be sure to check out our growing section in this catalog and the benefits of electric steering. We have also unveiled new performance columns that are adjustable for length and designed with driver safety in mind. IDIDIT still has a full service and support staff here in Tecumseh, MI that is ready to help you with your build. Please call us at +1-517-424-0577 or e-mail us at sales@ididit.com or technical support questions to tech@ididit.com. We also have a live chat link on our website at ididit.com that is monitored during business hours 8:30AM – 5:00PM Monday through Friday.

Thank you for choosing our products and for supporting American-made quality. We are honored to serve you and look forward to being a part of your build, providing you with the finest products and unparalleled service.

**Trever Cornwell
President**

Index

INTRODUCTION

New Products.....	3
Anatomy of a Steering Column.....	4
How to Measure a Steering Column.....	5
How to Measure a Column Drop.....	6
Part Number Guide.....	6

UNIVERSAL SERIES

Classic Straight.....	8
Old School Straight.....	8
Straight Floor Shift.....	9
Aluminum Straight Floor Shift.....	9
Straight Column Shift.....	10
40's Style Straight Column Shift	10
Tilt Floor Shift.....	11
Aluminum Tilt Floor Shift.....	11
Tilt Column Shift.....	12
Aluminum Tilt Column Shift.....	12
Tilt Floor Shift Keyed Ignition.....	13
Tilt Column Shift Keyed Ignition.....	13
Tilt & Telescoping Floor Shift.....	14
Tilt & Telescoping Column Shift.....	14
Tilt & Telescoping Floor Shift Keyed.....	15
Tilt & Telescoping Column Shift Keyed.....	15
Theory of a Collapsible Column.....	16
Collapsible Floor Shift Column.....	17
Collapsible Column Accessories.....	17
Right Hand Drive Collapsible Columns.....	18
Right Hand Drive Non-Collapsible Columns.....	18
Right Hand Drive Tilt Column Shift.....	19
Shorty Column and Accesories.....	19
Customer Testimonials.....	20

RETROFIT SERIES CAR COLUMNS

Quick Reference Guide.....	22
Individual Kit Components.....	23
1955-57 ChevyTri-Five.....	24-25
1967-69 Camaro.....	26
1970-75 Camaro.....	27
1964-72 GM A Body.....	28-29
1953-76 Corvette.....	30-31
1958-76 Impala.....	32-33
1962-72 Nova.....	34-35
1964-65 Falcon.....	36
1965 Comet/Cyclone.....	37
1964.5-70 Mustang.....	38-39
1970-74 E-Body.....	40
1967-73 B-Body.....	41
1970-76 A-Body.....	42
Electric Power Assisted Steering.....	43
1947-78 Chevy Truck.....	44-46
1974-79 Ford Bronco.....	47
1953-79 Ford 1/2 Ton Truck.....	48-50
1976-86 Jeep CJ5 & CJ7.....	51
1971-80 International Scout II.....	52

GOLF CART STEERING COLUMNS

Golf Cart Columns.....	54
------------------------	----

ADD-ONS & ACCESSORIES

Floor Mounts.....	56
Column Drops.....	57-58
Shift Indicators.....	58
Cruise Control Units.....	59
Dimmer Kit.....	59
2 Speed Wiper Kit.....	59

Cable Shift Linkage.....	60
Dress-Up Kits.....	61
Knobs & Levers.....	62
Ford Adapters	62
Steering Wheel Adapters.....	63
Side Step Steering Box.....	64
Push To Start Ignition System.....	65

IDIDIT PERFORMANCE

Pro-Fab Steering Columns.....	67
Adjustable Pro-Fab	67
Universal Pro Fab Steering Column.....	68
Pro-Lite Steering Columns.....	68
Quick Release Steering Hubs.....	69
Cowl Steering.....	70
Performance Drops.....	70

STEERING WHEELS

Steering Wheels.....	71
----------------------	----

BORGESON UNIVERSAL PARTS

Borgeson Products and Chart.....	72
----------------------------------	----

Frequently Asked Questions.....	74-75
---------------------------------	-------

Finish Guide	76
--------------------	----

What Makes IDIDIT Ignition Great?..	77
-------------------------------------	----

What Makes IDIDIT Column Shift So Great?.....	78
---	----

Notes.....	79
------------	----

What's New at IDIDIT

2 Speed Wiper Kit
(Page 59)



Quick Release Steering
Hub with Centering
(Page 69)



Electric Power Assisted
Steering (Page 43)



Adjustable Pro-Fab
(Page 67)



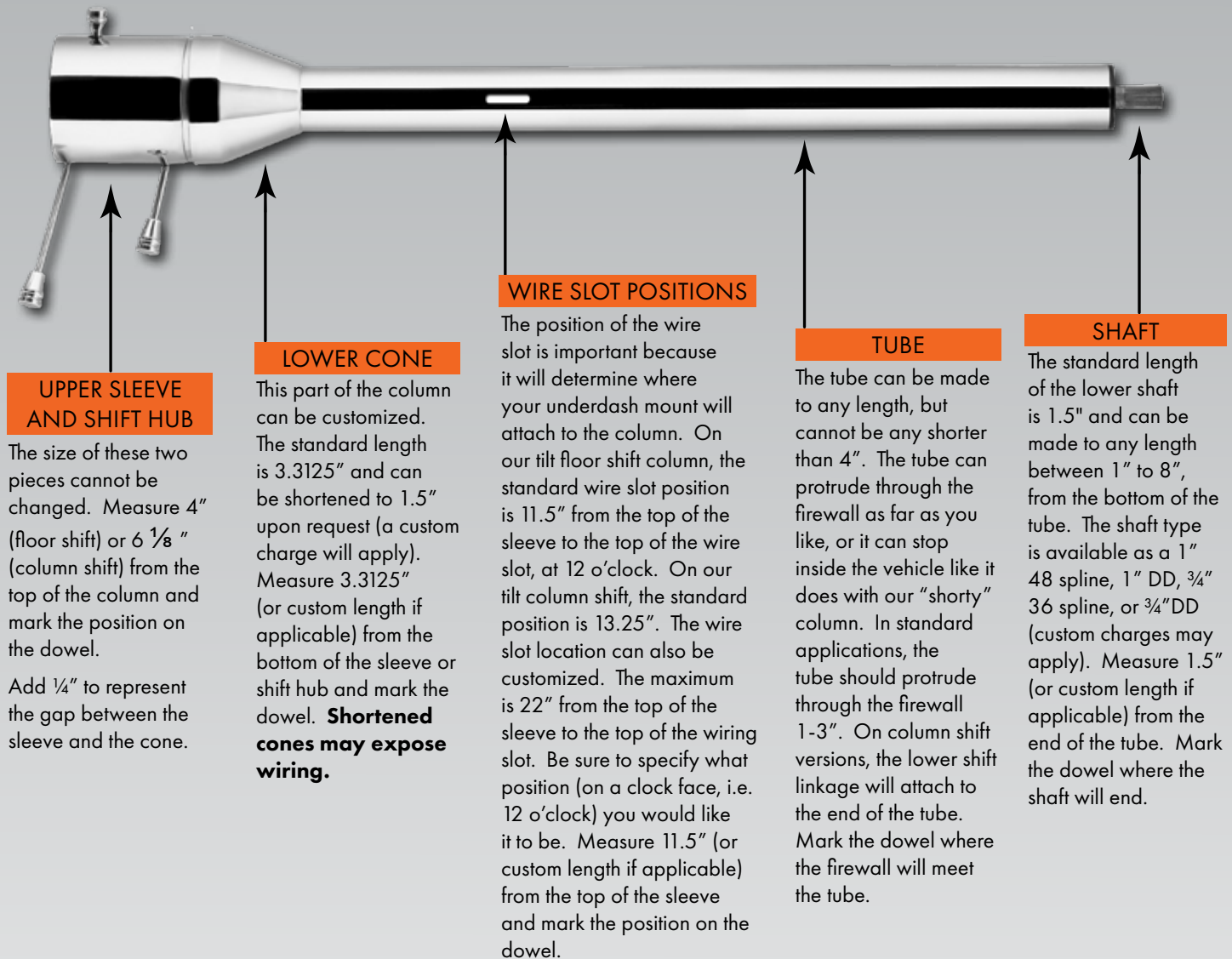
1971-1980 International
Scout II Column
(Page 52)



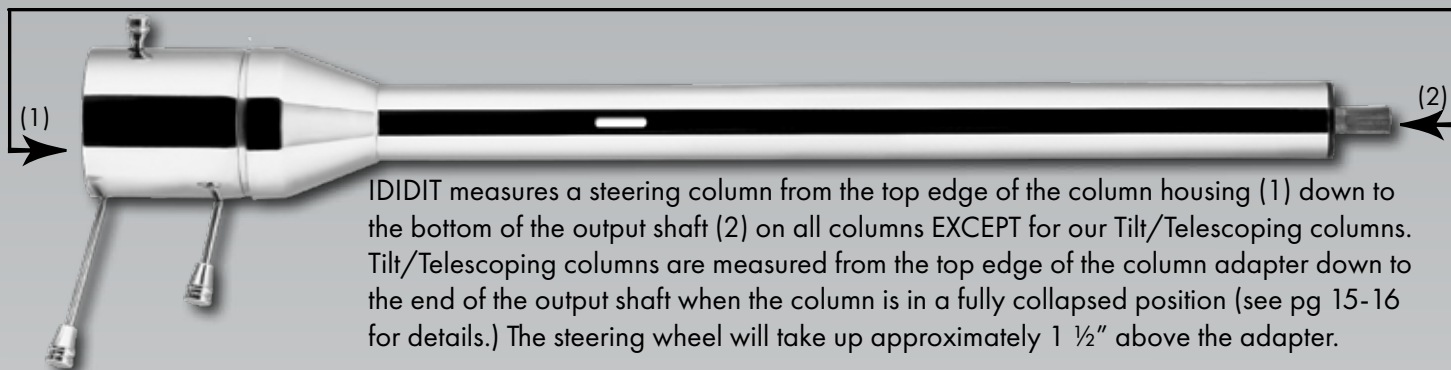
Universal Pro-Fab
(Page 67)



Anatomy of a Steering Column



How to Measure a Steering Column



IDIDIT measures a steering column from the top edge of the column housing (1) down to the bottom of the output shaft (2) on all columns EXCEPT for our Tilt/Telescoping columns. Tilt/Telescoping columns are measured from the top edge of the column adapter down to the end of the output shaft when the column is in a fully collapsed position (see pg 15-16 for details.) The steering wheel will take up approximately 1 ½" above the adapter.

STEP 1

The seat you will be using, or a good facsimile, MUST be in place before measuring for your new steering column. That means NO milk crates or lawn chairs! The steering wheel position and the pedal position all relate to the comfort of the driver. So if you want to be comfortable behind the wheel take your time and measure correctly.

STEP 2

Equally important are the locations of the engine, cylinder head, and headers. These components, or good mock-ups, should be in place to ensure you have proper clearance for your steering linkages.

STEP 3

The position of the transmission linkage is also vital. If you do not have clearance for a solid rod style linkage kit, a cable shift linkage kit may be necessary. Be sure to leave two inches of space between the columns lower shift linkage and firewall.

STEP 4

Center the column on the drivers seat to ensure proper alignment. If your column is installed offset or angled, it may feel awkward and uncomfortable.

STEP 5

After adjusting the seat for optional pedal control, position the column/ steering wheel so that your arms are in a relaxed, comfortable position.

STEP 6

You will also need to position the column for maximum use of the tilt mechanism. It doesn't do any good to have the wheel tilted into the dash or down toward the seat.

STEP 7

The Column drop should fit snugly and in a stable position on both the bottom of the dash and the column with no wobbling or vibration.

STEP 8

The lower mounts should be stable and able to fit the angle of the floor or firewall where the column will pass through (or a fixed custom built mount). This mount MUST be sealed tightly to prevent exhaust fumes, heat, dirt, and water from entering the interior.

STEP 9

If you have a floor mounted brake and/or clutch pedal assembly, make sure you have enough clearance for the column.

STEP 10

Use of more than two u-joints require the use of support bearing to keep the linkage operation smooth, strong, stable and safe. For safety purposes, IDIDIT recommends using a splined or DD shafting instead of a welded or pinned shafting.

Tech Tips

USING A PIE TIN & DOWEL TO FIND THE PERFECT COLUMN POSITION

As silly as it may sound, we have found that using an aluminum pie tin and a wooden dowel is an excellent way to determine the column length needed and its position. You will need a 3' dowel piece. Add between 1 ½" and 3" beyond the firewall/floor if using a steering box. If you are using a rack, you can go as far as 5" into the engine compartment. Watch for clearance. First, tack the tin to the dowel (steering wheel to column), then position yourself comfortably in the drivers seat while holding the dowel system in place. Have a friend measure and mark essential dimensions such as overall length, and the distance between the center of the column and the bottom of the dash. Don't forget to mark the point where the column will pass into the engine compartment and the center-line of the drivers body/seat as they are also important measurements.

MEASURE FOR YOUR STEERING WHEEL - PLEASE REMEMBER THE WHEEL & ADAPTER WILL ADD LENGTH TO YOUR COLUMN

Most aftermarket steering wheels add 3-6 inches from the gripping surface of the wheel to the top of the outer housing of the steering column. Measure and mark the dowel accordingly.

****IF you need a customized column, call us at 517-424-0577 to receive a custom diagram, or visit our website to download the custom forms. ****

How to Measure a Column Drop



A Guide to IDIDIT Part Number and Finishes

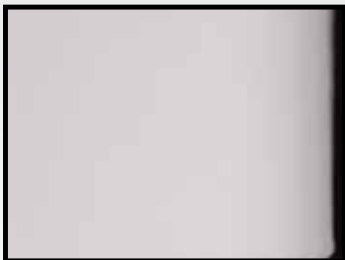
Each number in the part number in our part number sequence has a specific meaning, that tells us vital information about the item you are ordering. For example, the last two numbers of any sequence indicates the finish type.

Example: 1120280020 = 28" tilt floor shift with a chrome finish. The images here show the finish type and its correlating part number.

See page 77 for a more detail description of each finish.



10 = PAINTABLE STEEL
made from a mild steel material that can rust without the proper primer and paint.



20 = CHROME
chrome plated steel for a beautiful mirrored finish.



30 = BRUSHED ALUMINUM
professionally brushed for a satin finish.



40 = POLISHED ALUMINUM
a quality aluminum will hold its shine for year to come!



51 = BLACK POWDER COAT
semi-gloss finish.

Universal Series Steering Columns

THE BENEFITS OF IDIDIT UNIVERSAL STEERING COLUMNS

IDIDIT Universal Series steering columns can easily be installed in your street rod, hot rod, kit car, or any application you see fit. IDIDIT customers are continuously pushing the boundaries of where our Universal Series columns can go, while adding performance, style, and function.

Because of the endless possibilities, our Straight and Tilt Universal columns are sold by length rather than by application. The most important factor to consider when measuring for a universal steering column is driver comfort and functionality. In this catalog, we provide you with all the information you'll need to correctly measure and install your IDIDIT steering column.

Use the detailed drawings and column specifications on the following pages to help you determine the critical measurements for your application, and any customizing that you may need to make. In all cases, planning ahead will greatly increase the success of your project.

We have a wide array of column types to choose from with more choices to fit your style and several sizes to ensure the perfect fit. We also offer custom sizes that truly custom project.

STRAIGHT



Classic pg 8



Old School pg 8



Straight Floor Shift
pg 9



Straight Column Shift
pg 10



40's Column
pg 10

TILT & TILT/TELESCOPING



Tilt Floor Shift
pg 10



Tilt Column Shift
pg 11



Tilt/Tele Floor Shift
pg 12



Tilt/Tele Column
Shift pg 13



Shorty Accessories
pg 13

Classic Straight Column Universal Series



IDIDIT'S Classic Straight Steering Column comes in a great vintage look that will add style and class to your ride! This straight column features a sleek, stylish head, with a slim tube diameter. Self-canceling turn signals, 4-way flashers, horn wiring, and our standard dress-up kit are all included with this column.

SPECIFICATIONS:

- Tube diameter: 1 3/4"
- 16" Length: 3/4" DD lower shaft
- 28"-35" Lengths: 3/4" -36 lower shaft
- Accepts 1969 or newer GM passenger car steering wheels & adapters
- 3 7/8 " GM style wiring plug
- All IDIDIT steering wheel adapters will fit this column
- Custom lengths available

	Paintable Steel	Chrome	Black Powder Coated
16"	1011160010	1011160020	1011160051
28"	1011280010	1011280020	1011280051
30"	1011300010	1011300020	1011300051
32"	1011320010	1011320020	1011320051
35"	1011350010	1011350020	1011350051

Old School Straight Universal Series



IDIDIT's Old School Straight Column is our do-it-yourself column. An economical choice for that special, custom fit for your Hot Rod. This sleek and uniquely designed column comes in a standard length of 36" that can easily be cut it down to any length desired (as short as 6".) This column package comes with the column tube, column shaft and 3-bolt steering wheel adapter, (2) bearings, (2) bearing seating tools, wavy washer, and locking collar.

SPECIFICATIONS:

- Tube diameter: 1 1/2"
- Full length 3/4" DD lower shaft
- Accepts only 3-Bolt wheels

	Paintable Steel	Polished Stainless Steel
36"	#1012360010	#1012360025

OLD SCHOOL HORN KIT

#2612100340

Complete with horn plunger, brass sleeve with delrin end caps, and a horn kit with button.

UNDERDASH MOUNT

Available in 4 lengths
 2 1/2" #2302680010
 3 1/2" #2303680010
 5 1/2" #2305680010
 6 1/2" #2306680010



COLLAPSIBLE FLOOR MOUNT WITH PLATE

#2401120010

The plate allows you to cover any holes in the firewall left behind by the existing column. Trim to fit.



COLLAPSIBLE FLOOR MOUNT

#2401110010



Straight Floor Shift Universal Series



IDIDIT'S Universal Straight Column is similar to factory columns but has a much cleaner design. The shorter head on this column allows it to fit in the smallest of driving compartments, yet still remain completely functional. This column comes standard with self-canceling turn signals, 4-way flashers, horn wiring, and our dress-up kit. Available in Paintable Steel, Chrome, and Black Powder Coat finishes.

SPECIFICATIONS:

- Tube Diameter: 2"
- 16" Length: $\frac{3}{4}$ " DD Lower Shaft
- 28"-35" Lengths: 1" DD Lower Shaft
- Accepts 1969 or newer GM Passenger car steering wheels and adapters
- 3 $\frac{7}{8}$ " GM Style Wiring Plug
- Custom lengths available

	Paintable Steel	Chrome	Black Powder Coated
16"	1010160010	1010160020	1010160051
28"	1010280010	1010280020	1010280051
30"	1010300010	1010300020	1010300051
32"	1010320010	1010320020	1010320051
35"	1010350010	1010350020	1010350051

Aluminum Straight Floor Shift Universal



IDIDIT's Aluminum Straight Column offers you all the same space-saving features as the steel straight column but, comes with a 1 $\frac{3}{4}$ " tube diameter. This column includes horn wiring, self-canceling turn signals, four-way flashers, and a dress-up kit, and is available in Brushed or Polished Aluminum finishes.

SPECIFICATIONS:

- Tube Diameter: 1 $\frac{3}{4}$ "
- 16" Length: 3.4" DD Lower Shaft
- 28"- 35" Lengths : 1"-48 Lower Shaft
- Accepts 1969 or newer GM Passenger car steering wheels and adapters
- 3 $\frac{7}{8}$ " GM Style Wiring Plug
- Custom lengths available

	Brushed Aluminum	Polished Aluminum
16"	1020160030	1020160040
28"	1020280030	1020280040
30"	1020300030	1020300040
32"	1020320030	1020320040
35"	1020350030	1020350040

Straight Column Shift Universal Series



IDIDIT's Straight Column Shift Column is a full two inches shorter than our standard tilt column shift due to removing the tilt portion. This column features a removable, indexable lower shift arm with 12 possible positions self-canceling turn signals, 4-way flashers, horn wiring and our standard dress-up kit. Compatible with GM, Ford, and Chrysler 3 or 4 speed automatic transmissions.

SPECIFICATIONS:

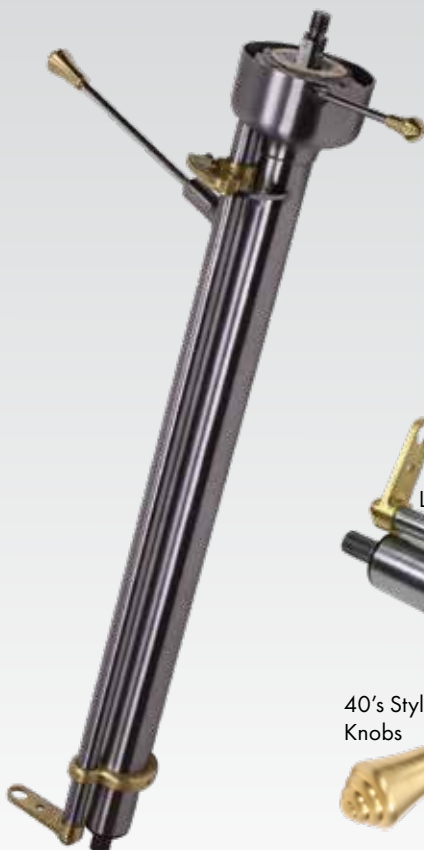
- Tube Diameter: 2 1/4"
 - 18" Length: 3/4" DD Lower Shaft
 - 28" - 35" Lengths: 1" DD Lower Shaft
 - Accepts 1969 or newer GM Passenger car steering wheels and adapters
 - 3 7/8" GM Style wiring Plug
 - Custom lengths available
- **NOTE**** If you need a Neutral Safety Switch please call our Customer Service Department to discuss

TECH TIP:

If you would like to add a neutral safety switch, the location must be determined before purchasing. Additional Charges will apply.

	Paintable Steel	Chrome	Black Powder Coated
18"	1160180010	1160180020	1160180051
28"	1160280010	1160280020	1160280051
30"	1160300010	1160300020	1160300051
33"	1160330010	1160330020	1160330051
35"	1160350010	1160350020	1160350051

40's Style Straight Column Shift



IDIDIT's 40's Style Straight Column Shift combines vintage style with modern convenience. This column is great for any early 30's - 60's car or truck, featuring a nostalgic exposed shift tube and a 40's-style dress-up kit with brass knobs, vintage-style brass shift indicator, and a cutting-edge locking detent. This column comes with horn wiring, self-canceling turn signals, 4-way flashers, and a 3 7/8" GM style wiring plug.

SPECIFICATIONS:

- 3/4" -36 Lower Shaft
- 3 7/8" GM style wiring plug
- Accepts 1969 or newer GM Passenger car steering wheels and adapters
- Vintage style brass shift indicator, knobs, and lower shift lever.

	Brushed Stainless Steel
30" 3 Speed	1400300015
30" 4 Speed	1400300115
33" 3 Speed	1400330015
33" 4 Speed	1400330115



Lower Shift Lever



40's Style Brass Knobs



Vintage Shift Indicator



Floor Mount
Part Number:
2407000015



Column Drop
Part Number:
2305500015

Tilt Floor Shift Universal Series



IDIDIT'S Universal Tilt Series Column is our most popular steering column and an industry standard. Our Tilt Floor Shift column features our unique 8-position tilt, which cannot be found anywhere else in the market. 4-way flashers, self-canceling turn signals, horn wiring, and our standard dress-up kit are all included with this column.

SPECIFICATIONS:

- Tube Diameter: 2"
- 12" & 16" Lengths: 3/4" DD Lower Shaft
28"-35" Lengths: 1" DD Lower Shaft
- Accepts 1969 or newer GM Passenger car steering wheels and adapters
- 3 7/8" GM Style wiring Plug
- Custom lengths available

	Paintable Steel	Chrome	Black Powder Coated
12"	1120120010	1120120020	1120120051
16"	1120160010	1120160020	1120160051
28"	1120280010	1120280020	1120280051
30"	1120300010	1120300020	1120300051
32"	1120320010	1120320020	1120320051
35"	1120350010	1120350020	1120350051

Aluminum Tilt Floor Shift Universal Series



IDIDIT'S Universal Tilt Floor Shift Column is also available in a lightweight Aluminum construction. The Aluminum Tilt Floor Shift Column features our unique 8-position tilt, 4-way flashers, self-canceling turn signals, horn wiring and our standard dress-up kit. Brush and Polished finishes are also available.

SPECIFICATIONS:

- Tube Diameter: 2.25"
- 12" & 16" Lengths: 3/4" DD Lower Shaft
28"- 35" Lengths: 1"-48 Lower Shaft
- Accepts 1969 or newer GM Passenger car steering wheels and adapters
- 3 7/8" GM Style wiring Plug
- Custom lengths available

	Brushed Aluminum	Polished Aluminum
12"	1030120030	1030120040
16"	1030160030	1030160040
28"	1030280030	1030280040
30"	1030300030	1030300040
32"	1030320030	1030320040
35"	1030350030	1030350040

Tilt Column Shift Universal Series

IDIDIT'S Universal Tilt Column Shift Column features a removable, indexable lower shift arm that allows for 12 possible positions. This column features our unique 8-position tilt, 4-way flashers, self-canceling turn signals, horn wiring, and our standard dress-up kit. Works with GM, Ford, and Chrysler 3 or 4 speed automatic transmissions.

SPECIFICATIONS:

- Tube Diameter: 2 1/4"
- 18" Length: 3/4" DD Lower Shaft
28"-35" Lengths: 1" DD Lower Shaft
- Accepts 1969 or newer GM Passenger car steering wheels and adapters
- 3 7/8" GM Style wiring Plug
- Custom lengths available

****NOTE**** If you need a Neutral Safety Switch please call our Customer Service Department to discuss

	Paintable Steel	Chrome	Black Powder Coated
18"	1130180010	1130180020	1130180051
28"	1130280010	1130280020	1130280051
30"	1130300010	1130300020	1130300051
33"	1130330010	1130330020	1130330051
35"	1130350010	1130350020	1130350051

Aluminum Tilt Column Shift Universal Series

IDIDIT'S Universal Tilt Column Shift Column is also available in a lightweight Aluminum construction. Features a removable, indexable lower shift arm that allows for 12 possible positions. This column features our unique 8-position tilt, 4-way flashers, self-canceling turn signals, horn wiring, and our standard dress-up kit. Works with GM, Ford, and Chrysler 3 or 4 speed automatic transmissions.

SPECIFICATIONS:

- Tube Diameter: 2 1/4"
- 18" Length: 3/4" DD Lower Shaft
28"- 35" Lengths: 1"-48 Lower Shaft
- Accepts 1969 or newer GM Passenger car steering wheels and adapters
- 3 7/8" GM Style wiring Plug
- Custom lengths available

****NOTE**** If you need a Neutral Safety Switch please call our Customer Service Department to discuss

	Brushed Aluminum	Polished Aluminum
18"	1050180030	1050180040
28"	1050280030	1050280040
30"	1050300030	1050300040
33"	1050330030	1050330040
35"	1050350030	1050350040

TECH TIP:

If you would like to add a neutral safety switch, the location must be determined before purchasing. Additional Charges will apply.

Tilt Floor Shift Keyed Ignition Universal Series



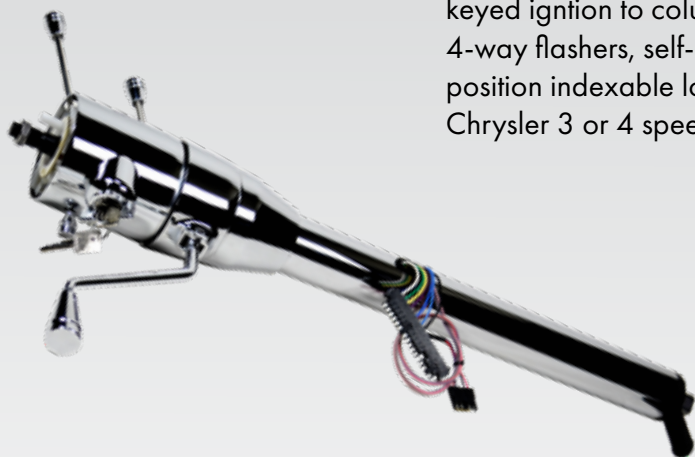
IDIDIT'S Universal Tilt with Keyed Ignition Series Column pairs is our most popular steering column with a keyed ignition. The Tilt Floor Shift Keyed Ignition column features our unique 8-position tilt, 4-way flashers, self-canceling turn signals, horn wiring, our standard dress-up kit, and keyed ignition with ignition module.

SPECIFICATIONS:

- Tube Diameter: 2"
- 12" & 16" Lengths: ¾"DD Lower Shaft
28"-35" Lengths: 1"DD Lower Shaft
- Accepts 1969 or newer GM Passenger car steering wheels and adapters
- 3 ⅞" GM Style wiring Plug
- Custom lengths available

	Paintable Steel	Chrome	Black Powder Coated
12"	1520120010	1520120020	1520120051
16"	1520160010	1520160020	1520160051
28"	1520280010	1520280020	1520280051
30"	1520300010	1520300020	1520300051
32"	1520320010	1520320020	1520320051
35"	1520350010	1520350020	1520350051

Tilt Column Shift Keyed Ignition Universal Series



IDIDIT'S Universal Tilt Column Shift with Keyed Ignition Series Column has all the standout features of a non ignition Tilt Column Shift Column but add a keyed ignition to column as well. This column features our exclusive 8-position tilt, 4-way flashers, self-canceling turn signals, horn wiring, standard dress-up kit, a 12 position indexable lower shift arm, and keyed ignition. Works with GM, Ford, and Chrysler 3 or 4 speed automatic transmissions.

SPECIFICATIONS:

- Tube Diameter: 2 ¼"
- 18" Length: ¾"DD Lower Shaft
28"-35" Lengths: 1"DD Lower Shaft
- Accepts 1969 or newer GM Passenger car steering wheels and adapters
- 3 ⅞" GM Style wiring Plug
- Custom lengths available

****NOTE**** If you need a Neutral Safety Switch please call our Customer Service Department to discuss.

	Paintable Steel	Chrome	Black Powder Coated
18"	1530180010	1530180020	1530180051
28"	1530280010	1530280020	1530280051
30"	1530300010	1530300020	1530300051
33"	1530330010	1530330020	1530330051
35"	1530350010	1530350020	1530350051

Tilt & Telescoping Floor Shift Universal Series



IDIDIT'S Tilt and Telescoping Column is our most luxurious steering columns. The top head has a built-in, locking wheel adapter that allows you to move the steering wheel out 1 1/2". 9-bolt, 6-bolt, and 5-bolt adapters are available for this column and must be specified when ordering. The adapter is an integral part of the column and must be included in the measurement. This column also features our unique 8-position tilt, self-canceling turn signals, 4-way flashers, horn wiring, and our standard dress-up kit.

SPECIFICATIONS:

- Steel Tube Diameter: 2"
- 19 1/4" Length: 3/4" DD Lower Shaft
- 31 1/4"-38 1/4" Length Steel: 1" DD Lower Shaft
- 3 7/8" GM Style wiring Plug
- Custom lengths available
- Measurements are taken while in the collapsed position, the column will telescope 1-1/2" toward the driver.

9-BOLT PART NUMBERS

	Paintable Steel	Chrome	Black Powder Coated
19 1/4"	1180160010	1180160020	1180160051
31 1/4"	1180280010	1180280020	1180280051
33 1/4"	1180300010	1180300020	1180300051
35 1/4"	1180320010	1180320020	1180320051
38 1/4"	1180350010	1180350020	1180350051

TILT / TELE CONVERSION CHART (Adapter included in measurement)

16" Tilt Column = 19 1/4" Tilt/Tele Column
28" Tilt Column = 31 1/4" Tilt/Tele Column
30" Tilt Column = 33 1/4" Tilt/Tele Column
32" Tilt Column = 35 1/4" Tilt/Tele Column
35" Tilt Column = 38 1/4" Tilt/Tele Column

Tilt & Telescoping Column Shift Universal Series



IDIDIT'S Tilt and Telescoping Column Shift Column has the same great features as the floor shift column, but includes a removable, indexable lower shift arm that allows 12 possible positions. This column also features our unique 8-position tilt, self-canceling turn signals, 4-way flashers, horn wiring, and our standard dress-up kit. Will work with GM, Ford, and Chrysler 3 or 4 speed automatic transmissions.

SPECIFICATIONS:

- Tube Diameter: 2 1/4"
- 21 1/4" Length: 3/4" DD Lower Shaft
- 31 1/4"- 38 1/4" Length Steel: 1" DD Lower Shaft
- 3 7/8" GM Style wiring Plug
- Custom lengths available
- 9-bolt, 6-bolt & 5-bolt adapters are available. Must be specified when ordering.
- Measurements are in the collapsed position, the column will telescope 1 1/2" toward the driver

****NOTE**** If you need a Neutral Safety Switch please call our Customer Service Department to discuss

9-BOLT PART NUMBERS

	Paintable Steel	Chrome	Black Powder Coated
21 1/4"	1190180010	1190180020	1190180051
31 1/4"	1190280010	1190280020	1190280051
33 1/4"	1190300010	1190300020	1190300051
36 1/4"	1190330010	1190330020	1190330051
38 1/4"	1190350010	1190350020	1190350051

TILT / TELE CONVERSION CHART (Adapter included in measurement)

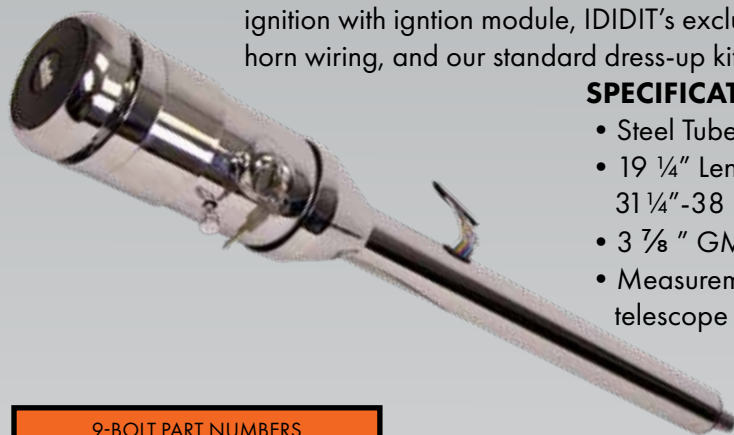
18" Tilt Column = 21 1/4" Tilt/Tele Column
28" Tilt Column = 31 1/4" Tilt/Tele Column
30" Tilt Column = 33 1/4" Tilt/Tele Column
33" Tilt Column = 36 1/4" Tilt/Tele Column
35" Tilt Column = 38 1/4" Tilt/Tele Column

Tilt & Telescoping Floor Shift Keyed Ignition Universal Series

IDIDIT'S Tilt and Telescoping Floor Shift, Key Ignition Column pairs all of the premium features standard floor shift, tilt & telescoping column with a keyed ignition feature. The built-in, locking wheel adapter allows you to move the steering wheel out 1 ½". 9-bolt, 6-bolt, and 5-bolt adapters are available for this column and must be specified when ordering. The adapter is an integral part of the column and must be included in the measurement. The standard features of this column include keyed ignition with ignition module, IDIDIT's exclusive 8-position tilt, self-canceling turn signals, 4-way flashers, horn wiring, and our standard dress-up kit.

SPECIFICATIONS:

- Steel Tube Diameter: 2"
- 19 ¼" Length: ¾" DD Lower Shaft
31 ¼"-38 ¼" Length Steel Column: 1" DD Lower Shaft
- 3 ⅞ " GM Style wiring Plug
- Measurements are taken while in the collapsed position, the column will telescope 1-1/2" toward the drive



9-BOLT PART NUMBERS			
	Paintable Steel	Chrome	Black Powder Coated
19 1/4"	1580160010	1580160020	1580160051
31 1/4"	1580280010	1580280020	1580280051
33 1/4"	1580300010	1580300020	1580300051
35 1/4"	1580320010	1580320020	1580320051
38 1/4"	1580350010	1580350020	1580350051

TILT / TELE CONVERSION CHART (Adapter included in measurement)
16" Tilt Column = 19 1/4" Tilt/Tele Column
28" Tilt Column = 31 1/4" Tilt/Tele Column
30" Tilt Column = 33 1/4" Tilt/Tele Column
32" Tilt Column = 35 1/4" Tilt/Tele Column
35" Tilt Column = 38 1/4" Tilt/Tele Column

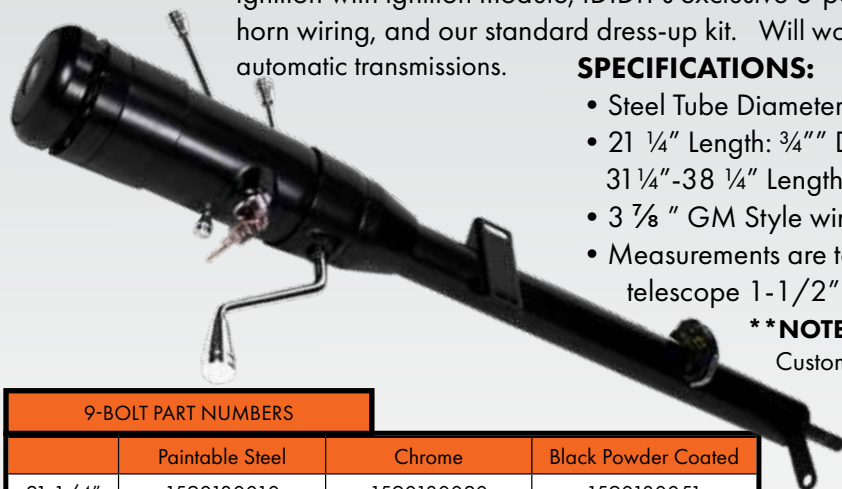
Tilt & Telescoping Column Shift Keyed Ignition Universal Series

IDIDIT'S Tilt and Telescoping Column Shift, Key Ignition Column pairs all of the premium features standard floor shift, tilt & telescoping column with a keyed ignition feature. The built-in, locking wheel adapter allows you to move the steering wheel out 1 ½". 9-bolt, 6-bolt, and 5-bolt adapters are available for this column and must be specified when ordering. The adapter is an integral part of the column and must be included in the measurement. The standard features of this column include keyed ignition with ignition module, IDIDIT's exclusive 8-position tilt, self-canceling turn signals, 4-way flashers, horn wiring, and our standard dress-up kit. Will work with GM, Ford, and Chrysler 3 or 4 speed automatic transmissions.

SPECIFICATIONS:

- Steel Tube Diameter: 2"
- 21 ¼" Length: ¾" DD Lower Shaft
31 ¼"-38 ¼" Length Steel Column: 1" DD Lower Shaft
- 3 ⅞ " GM Style wiring Plug
- Measurements are taken while in the collapsed position, the column will telescope 1-1/2" toward the drive

****NOTE**** If you need a Neutral Safety Switch please call our Customer Service Department to discuss.



9-BOLT PART NUMBERS			
	Paintable Steel	Chrome	Black Powder Coated
21 1/4"	1590180010	1590180020	1590180051
31 1/4"	1590280010	1590280020	1590280051
33 1/4"	1590300010	1590300020	1590300051
36 1/4"	1590330010	1590330020	1590330051
38 1/4"	1590350010	1590350020	1590350051

TILT / TELE CONVERSION CHART (Adapter included in measurement)
18" Tilt Column = 21 1/4" Tilt/Tele Column
28" Tilt Column = 31 1/4" Tilt/Tele Column
30" Tilt Column = 33 1/4" Tilt/Tele Column
33" Tilt Column = 36 1/4" Tilt/Tele Column
35" Tilt Column = 38 1/4" Tilt/Tele Column

Theory of a Collapsible Column

IDIDIT collapsible columns are designed to collapse on impact from either end. To help you further understand this valuable safety feature, we have included a general guide to the physics of steering column impact and its effects on different steering column applications. In general, there are two different types of steering column impacts that can occur during an accident.

IMPACT 1 - Gearbox and shaft hit the bottom of the column

This is caused by the frame collapsing and pushing toward the firewall. This type of impact will cause the column to shear the shaft pins internally and shorten the shaft and outer housings of the lower half of the column. Following U.S. Federal Motor Vehicle Safety Standards, the IDIDIT collapsible column will collapse into itself 5 inches (127mm). In order for this to occur, the floor mount must allow the column to slip towards the driver as it absorbs the impact. This slipping action can only take place at the lower mount. When choosing or designing your lower mount, please consider the fact that it must shear or slip with less than 550 lbs of pressure. IDIDIT offers a mount that meets these requirements and can be adapted to most vehicles (see page 19).

IMPACT 2 - Driver hits the wheel

As a column collapses on the engine side, the upper mount must absorb that energy in order to stop the column from hitting the driver. This requires the mount to be rigid enough on one side that it can absorb >750 lbs of pressure from the impact of the engine, yet collapsible on the other side to accommodate up to 550 lbs from the impact of the driver. This configuration ensures that the column collapses forward and away from driver. See page 19 for IDIDIT collapsible underdash mount.

The relationship between seat belt usage and column positioning:

LAP BELT - Your lap belt creates a hinge that causes you to impact the steering wheel at a forward and downward arc. This means you will impact the wheel/collapsible column within intended angle. This scenario is most common with Street Rod columns, as they tend to have more of a vertical angle when installed in the firewall (see Figure 1).

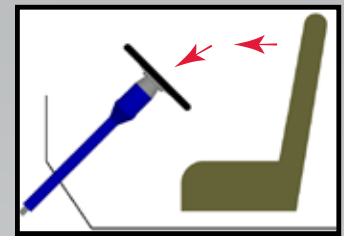


FIGURE 1

NO SEAT BELT - Figure 2 shows the result of an unprotected driver being lifted off the seat and impacting the steering wheel with full force. Due to the vertical angle of the column, the steering wheel is unable to stop the driver from hitting the windshield. While you should always wear a seat belt regardless, Figures 3 and 4 demonstrate how angling the columns in a more horizontal position, allows it to collapse properly on impact and will give the body less tendency to go over the wheel and into the windshield. Wear your seat belt.

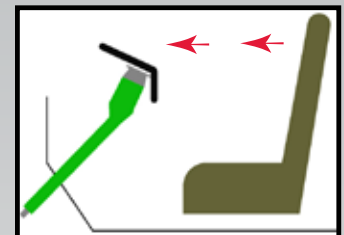


FIGURE 2

SEAT BELT WITH SHOULDER HARNESS - This is the ideal system that combines the safety of the seat belt and shoulder harness with the horizontal angle of the column (shown in Figures 3 & 4) to help keep you in your seat, allowing the collapsible column do its job properly and lessen the impact of the crash.

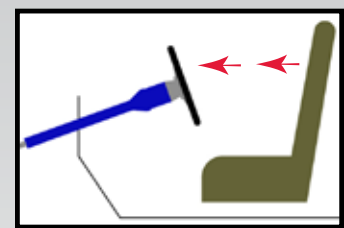


FIGURE 3

Figure 4 shows an alternative safety system using an IDIDIT Performance Side Step. In this system, the column is angled in a more horizontal position, which prevents the column from hitting the engine upon impact. The addition of the Side Step unit allows the column to stop at the firewall and allows the output shaft to be offset, positioning it lower in order to clear the engine. This, in conjunction with a collapsible intermediate shaft, is an effective way to keep you safe and secure. In this system, the rack or gearbox can take a hit and the collapsible intermediate shaft will absorb the force.

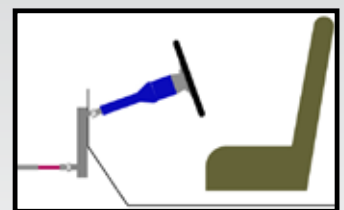


FIGURE 4

We have provided you with this information to help give you a better understanding of the different system theories. Each application will vary and proper installation is vital for the collapsible column to function as designed. For more information on these systems and regulations go to www.fmcsa.dot.gov and search for code # 571.203 and 571.204. Additional information was gathered from The Society of Automotive Engineers Recommended Practice # J944

Collapsible Floor Shift Column



IDIDIT's collapsible column is one of the safest products you can install in your vehicle. When combined with the proper collapsible floor mount and underdash mount, this column sustains impacts better than any standard steering column. IDIDIT has done extensive research to ensure we offer the latest technology in collapsibility and durability. You won't feel like you have to sacrifice style for safety - our columns offer you both! Our collapsible columns have the same clean look as our non-collapsible ones and feature our unique 8-position tilt, self-canceling turn signals, 4-way flashers, and a standard dress-up kit.

SPECIFICATIONS:

- Tube Diameter: Upper 2 ¼", Lower 2"
- 1" DD Lower Shaft
- Accepts 1969 or newer GM Passenger Car Steering Wheel
- 3 ⅞" GM Style wiring Plug
- Please call Customer Service if you are looking for a different length.

	Paintable Steel	Chrome	Black Powder Coated
28"	1300280010	1300280020	1300280051
30"	1300300010	1300300020	1300300051
32"	1300320010	1300320020	1300320051
35"	1300350010	1300350020	1300350051

Collapsible Column Accessories

Safely secure your column with these collapsible floor and dash mounts specifically designed to work with your IDIDIT collapsible column.



**COLLAPSIBLE
UNDERDASH MOUNT**
2" #2301410010
2 ¼" #2301310010

This dash mount is specifically designed for the IDIDIT Collapsible Series steering column. The mounts located on either side of the brackets have aluminum release that when impacted slip or release, allowing the mount to collapse forward and away from the driver.



**COLLAPSIBLE
DASH PLATE**
#2302000010

These column drops combine the universal mounting nature of our conventional drops with the additional feature of release blocks.



**COLLAPSIBLE FLOOR
MOUNT WITH PLATE**
2" #2401020010
2 ¼" #2402020010

This floor mount is designed to mount a steering column to the floor or firewall, and can be installed on either side of the firewall. It includes extra material to allow you to cover any holes in the firewall left behind by the existing steering column. Trim to fit.



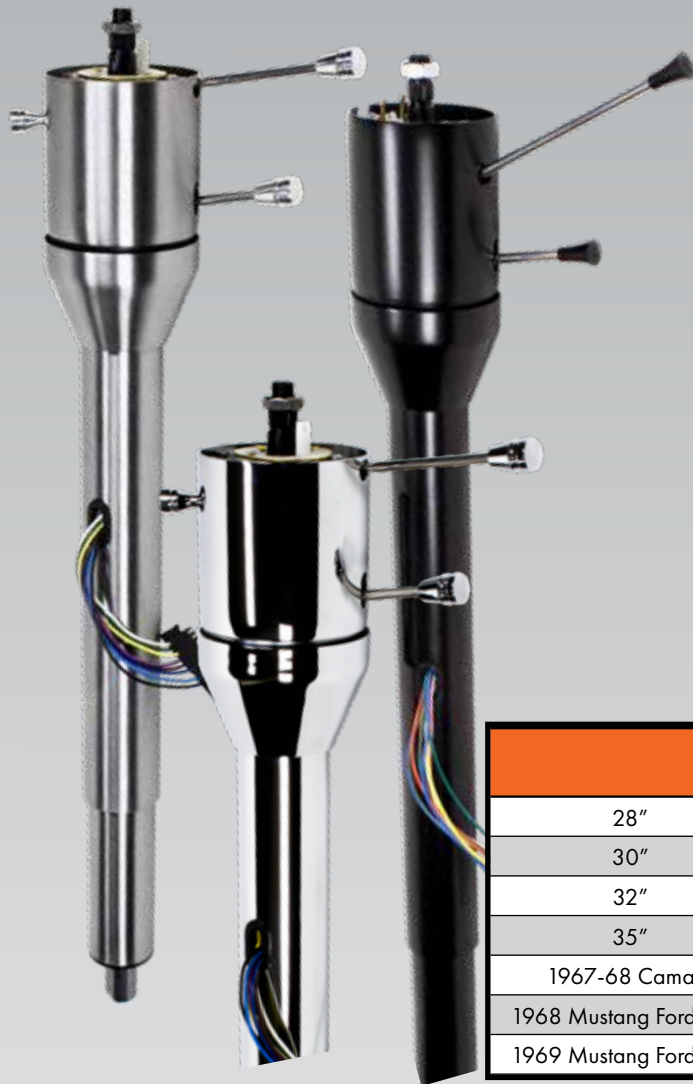
**COLLAPSIBLE
FLOOR MOUNT**
2" #2401010010
2 ¼" #2402010010

This floor mount is designed to mount a steering column to the floor or firewall, and can be installed on either side of the firewall.

TECH TIP:

If you are welding your collapsible floor mount to secure it to the floor, remove the O-Ring before you start.

Right Hand Drive Tilt Floor Shift



IDIDIT's Right Hand Drive Collapsible Tilt Floor Shift

column was designed with International enthusiasts in mind. When combined with the proper collapsible floor mount and underdash mount, this column sustains impacts better than any standard steering column. Our Right Hand Drive Collapsible Tilt column has the same clean look as our non-collapsible columns and feature our unique 8-position tilt, self-canceling turn signals, 4-way flashers and our standard dress-up kit.

SPECIFICATIONS:

- Tube Diameter:
Upper 2 1/4", Lower 2"
Camaro Upper: 2" Camaro Lower: 2 1/4"
- Regular Length Steel: 1" DD Lower Shaft
1967-68 Camaro: 1" -48 Lower Shaft
1968-1969 Mustang: 3/4" -36 Lower Shaft
- GM Shaft accepts 1969 or newer GM Passenger Car Steering Wheel
- Ford Shaft accepts same year stock wheel or adapter for the same year column

	Paintable Steel	Chrome	Black Powder Coated
28"	1250280010	1250280020	1250280051
30"	1250300010	1250300020	1250300051
32"	1250320010	1250320020	1250320051
35"	1250350010	1250350020	1250350051
1967-68 Camaro	1250680010	1250680020	1250680051
1968 Mustang Ford Shaft	1250644010	1250644020	1250644051
1969 Mustang Ford Shaft	1250646010	1250646020	1250646051

Right Hand Drive & Non-Collapsible Columns

1955-56 CHEVY COMES WITH

- 8-Position Tilt
- Self-Cancelling Turn Signals
- 4-Way Flashers
- Retro Style Knobs and Levers
- 3 7/8" Wiring Plug
- Tube Diameter: 2"
- 1" DD Lower Shaft
- Accepts 1969 or newer GM Passenger car steering wheel

1965-67 MUSTANG COMES WITH

- 8-Position Tilt
- Ford Turn Signal switch
- Ford Splined Top Shaft
- Ford Style Knobs & Levers
- Floor Mount
- 4-way Flashers (67 Only)
- Tube Diameter: 2 1/4"
- 3/4" -36 Lower Shaft
- Accepts the same year stock wheel or adapter for the same year column

IDIDIT also offers Right Hand Drive Non-Collapsible Tilt columns for International applications. These columns are for Chevy Tri-Five or 1965-67 Ford Mustang models. These columns have the same great features as their Retro-Fit Series counterparts but are designed to fit your right hand drive vehicle. If you cannot find what you need, contact our sales department and we can find you what you need!

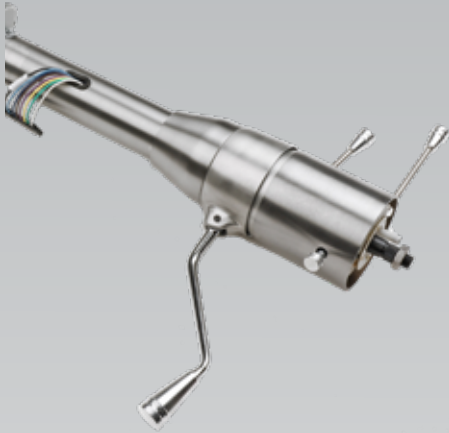
	Paintable Steel	Chrome	Black Powder Coated
1955-56 Chevy	1260550010	1260550020	1260550051
1965-66 Mustang	1260642010	1260642020	1260642051
1967 Mustang	1260643010	1260643020	1260643051

TECH TIP:

If using a stock Ford steering wheel it must be for the same year application as the column. Use of a different year will result in damage to the turn signal switch.

Right Hand Drive Tilt Column Shift

IDIDIT's Right Hand Drive Collapsible Tilt Column Shift column was designed for International applications that require the shifter on the column. When combined with the proper collapsible floor mount and underdash mount, this column can sustain impact better than any standard steering column. Our Right Hand Drive Collapsible Tilt columns have the same clean look as our non-collapsible columns and feature our unique 8-position tilt, self-canceling turn signals, 4-way flashers and our standard dress-up kit.



SPECIFICATIONS:

- Tube Diameter:
Upper 2 1/4", Lower 2"
- Regular Length Steel: 1" DD Lower Shaft
- GM Shaft accepts 1969 or newer GM Passenger Car Steering Wheel

	Paintable Steel	Chrome	Black Powder Coated
30"	1280300010	1280300020	1280300051
33"	1280330010	1280330020	1280330051
35"	1280350010	1280350020	1280350051

Shorty Column and Accessories

IDIDIT'S Shorty Column gives you the extra space you need and works with any angle issues you might be experiencing. Our Shorty column is designed to move around your big block and/or headers and can fit your custom applications. The Shorty column is the go-to problem solver that allows you to choose the best angle for driver comfort. Shorty columns are available in Classic, Straight, Tilt, and Telescoping styles in either floor or column shift models.



SUPPORT BEARING

Aluminum #3000650000
Polished Aluminum #3000660000



ROD END BEARING

Steel # 3000700000
Stainless # 3000710000
Polished Stainless # 3000720000



ADJUSTABLE UNDERDASH MOUNT

#2301000010



FLANGE BEARING

#MSD52130



Enjoy the increased foot and pedal space, as well as the added clearance around your engine and full use of your tilt column!



Testimonials from Industry Experts

Dave Kindig, Kindig-It Design

"We love working with companies whose focus is high quality products. Whether it's polished, brushed, or paintable, Kindig-it Design relies on IDIDIT for high quality and a perfect fit every time. IDIDIT will steer your project right! "

Zane Cullen, Cotati Speed Shop

"Cotati Speed Shop customers demand the finest components available. The team at IDIDIT deliver excellent customer service and quality products every time."

Alan Johnson, Johnson's Hot Rod Shop Inc.

"We never settle for less than the best for our customers and the projects we build. That is why I choose IDIDIT and have done so for over 25 years. Their products and customer service have never let us down."

Roy Brizio, Roy Brizio Street Rods

"I have been using IDIDIT steering columns since their inception. Ken helped us car builders out so much when he introduced the IDIDIT column. We no longer had to go to the wrecking yard to find a column to bring back to the shop and rebuild. Your product is the best, and that's what we want to put in our cars."

Jesse Greening, Greening Auto Company

"For more than a decade we have been putting IDIDIT columns in our builds. It doesn't matter if it's a Ridler build or a pro-touring/daily driver, it's getting an IDIDIT. There is no beating the fit, finish, safety, and customer service of an IDIDIT column."

Sam Memmolo, Motor Head Garage TV

"How can you beat a company that was born in America over 35 years ago and has grown to 32,000 square feet of good old American Quality Manufacturing. IDIDIT continues to demonstrate their incredible ingenuity with laser cuts, precision welders and meeting the growing needs of their customers with products that match. I have used several IDIDIT columns over the past 15 years and have always been pleased with their service and technical expertise. Made in America means a lot to me!"

John Reid, Rods by Reid

"At Rods by Reid in Tauranga New Zealand, we have been using and recommending IDIDIT products for nearly 20 years. Their top quality, American made product meets our high standards for safety, reliability, style, performance & function. IDIDIT is the industry leader when it comes to custom steering columns.... producing steering columns you can trust."

Jim and Mike Ring, Ringbrothers

"We've been using IDIDIT forever. There's no one better in the industry. Superior quality and fantastic service is why every Ringbrothers build is equipped with IDIDIT. "

Josh Henning, Roadster Shop

"Roadster Shop trusts IDIDIT for their steering columns not only for the amazing and repetitive quality of the product but the unsurpassed customer service and support. When your only as good as the weakest link, there is no place for subpar parts and materials in any build that leaves the Roadster Shop."

Chris Womack, CW Restoration Shop

"When it comes to a high quality, well built, and made in the USA, CW Restoration Shop only uses IDIDIT products which complement all our builds. The team at IDIDIT can answer all your questions and concerns, to steer you in the right direction."

Retrofit Steering Columns

BENEFITS OF CHOOSING AN IDIDIT RETROFIT

"Retrofit" means we have done the research, that we have designed and developed a column that will fit your specific vehicle, often times with no modification required to your vehicle. When you buy one of our Retrofit columns, you are getting a perfectly engineered aftermarket column that will sit in the original steering column location, and in most cases, will put the steering wheel back in its original position. This is not a stock replacement, it's better! IDIDIT Retrofit columns are designed with the vehicle in our shop to ensure the perfect fit and flawless installation. We've done the work so you won't have to!

If you are unsure of what you have or have any questions regarding this please give us a call and we will be more than happy to help guide you through it.

GM COLUMNS



FORD COLUMNS



MOPAR COLUMNS

GM TRUCK FORD BRONCO FORD TRUCK



JEEP® CJ

Scout II



Quick Reference Guide

USE THIS CHART TO FIND WHICH ESSENTIAL PARTS ARE INCLUDED WITH YOUR COLUMN

GM Retrofit	Dash Mount	Floor Mount	Wiring Adapter	Dash Locating Slot (s)	Other
1955-56 Chevy	OEM			✓	
1957 Chevy	OEM				
1967 Camaro	OEM		✓		
1968 Camaro	OEM		✓		
1969 Camaro	OEM				
1970-75 Camaro	OEM	✓	✓		
1964-65 Chevelle	OEM				
1966 Chevelle	OEM				
1967-68 Chevelle	OEM				
1969-72 Chevelle	OEM				
1953-57 Corvette	OEM				
1958-62 Corvette	OEM	✓			
1963-66 Corvette	OEM				
1967 Corvette	OEM		✓		Dash Bezel
1968 Corvette	✓	✓	✓		
1969-76 Corvette	✓	✓	✓		
1958 Impala	OEM				
1959-60 Impala/El Camino	OEM				
1961-62 Impala	OEM				
1963-64 Impala	OEM				Dash Bezel
1965-66 Impala	OEM			✓	
1967 Impala	OEM		✓		
1971-76 Impala/Caprice	OEM				
1962-66 Nova	OEM			✓	
1967 Nova	OEM		✓		
1969-73 Nova	OEM				
Ford Retrofit (Ford Style)					
1964 Falcon	OEM	✓	✓	✓	Gearbox Cover
1965 Falcon	OEM	✓	✓	✓	Gearbox Cover
1965 Comet/ Cyclone	OEM	✓	✓		
1965-66 Mustang	OEM	✓	✓	✓	Gearbox Cover
1967 Mustang	OEM	✓	✓	✓	
1968 Mustang	OEM	✓	✓	✓	
1969 Mustang	OEM	✓	✓	✓	
Ford Retrofit (GM Style)					
1964.5-66.5 Mustang	OEM		✓		

Mopar Retrofit	Dash Mount	Floor Mount	Wiring Adapter	Dash Locating Slot (s)	Other
1970-74 Cuda/Challenger	✓	✓	✓		Ext Shaft*
1970-74 Cuda/Challenger w/ OE Wheel Adapter	✓	✓	✓		Ext Shaft* & OE Wheel Adapter
1967-69 Challenger/Roadrunner	OEM	✓	✓		
1973 Challenger/Road Runner	OEM	✓	✓		
Dart/Demon/Duster					
GM Truck Retrofit					
1947-54 Chevy Truck	✓	✓			
1955-59 Chevy Truck	✓	✓			Gearbox Cover
1960-66 Chevy Truck	OEM	OEM		✓	
1967-72 Chevy Truck	OEM	OEM	✓		
1967-72 Chevy Truck Column Shift	OEM	OEM	✓	✓	NSS*
1973-78 Chevy Truck			✓		
FORD (Ford Style) Truck Retrofit					
1974-75 Bronco	✓	OEM	✓		
1976-77 Bronco	✓	OEM	✓		
1965-66 Ford Truck	✓	OEM	✓		Ext Shaft*
1967-72 Ford Truck	✓	OEM	✓		Ext Shaft*
1973-77 Ford Truck	✓	OEM	✓		Ext Shaft*
1978-79 Ford Truck	✓	OEM	✓		
FORD (GM Style) Truck Retrofit					
1953-56 Ford Truck			✓		Horn Relay
1965-66 Ford Truck	✓	OEM	✓		Horn Relay
1967-72 Ford Truck	✓	OEM	✓		Horn Relay
1973-77 Ford Truck	✓	OEM	✓		Horn Relay
1978-79 Ford Truck	✓	OEM	✓		Horn Relay
JEEP Retrofit					
1976-86 CJ5 & CJ7		OEM	✓		

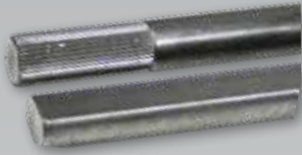
PLEASE NOTE: Most column shift versions include a neutral safety switch

* Ext Shaft - Extended Shaft

*NSS - Neutral Safety Switch

Individual Kit Components

INTERMEDIATE SHAFT



A mild steel shaft cut to length and installed in the Rag Joint and/or U-Joint. Set screws lock it in place. The $\frac{3}{4}$ " DD shape offers a safe & inexpensive alternative for your old shaft. Collapsible shafts are available; ask your sales representative for details.

$\frac{3}{4}$ "DD x 36
P# 3000409436

MODIFIED SHAFT



If you are using your original manual box and purchasing an Econo Kit, for some applications, you will need to cut and modify your $\frac{3}{4}$ " round shaft into what is referred to as $\frac{3}{4}$ " DD shape. Instructions can be found in the supplied installation instruction booklet. To watch the video, visit our YouTube Channel.

COUPLER



These are used to make an In-Line connection from the intermediate shaft to the column.

$\frac{3}{4}$ "-36 x $\frac{3}{4}$ "DD
3000313449

$\frac{3}{4}$ "-36 x $\frac{3}{4}$ "-36
3000313434

1"DD x $\frac{3}{4}$ "DD
3000315249

1"-48 x $\frac{3}{4}$ "DD
3000314349

VIBRATION JOINT



A Vibration Joint reduces vibration between your intermediate shaft & gearbox and is used when an angle is present in your steering setup. Max Angle 32 °

$\frac{3}{4}$ "DD x $\frac{3}{4}$ "-30
3000034931

$\frac{3}{4}$ "DD x $\frac{13}{16}$ "-36
3000034940

Shaft and U-Joint are also available in Stainless Steel and Polished Stainless Steel finishes

****NOTE: Not all Part Numbers are listed, only the most popular are shown, many more available!****

RAG JOINT

Reduces vibration between your intermediate shaft and gearbox

$\frac{3}{4}$ "- 36 x $\frac{3}{4}$ "-30
3000053431

$\frac{3}{4}$ "- 36 x $\frac{3}{4}$ "-36
3000053434

$\frac{3}{4}$ "- 36 x $\frac{13}{16}$ "-36
3000053440

$\frac{3}{4}$ "DD x $\frac{3}{4}$ "-36
3000053449

1"DD x $\frac{3}{4}$ "-36
3000053452

1"- 48 x $\frac{3}{4}$ "-36
3000054334

$\frac{3}{4}$ "DD x $\frac{3}{4}$ "-30
3000054931

$\frac{3}{4}$ "DD x $\frac{13}{16}$ "-36
3000054940

1"DD x $\frac{3}{4}$ "-30
3000055231

1"DD x $\frac{13}{16}$ "-36
3000055240



UNIVERSAL JOINT



A U-Joint connects the Intermediate Shaft to the IDIDIT column and is used whenever there is any type of bend from your column to your box or rack. Max Angle 32 °

$\frac{3}{4}$ "-36 x $\frac{3}{4}$ "DD
3000013449

1"DD x $\frac{3}{4}$ " DD
3000014952

1" -48 x $\frac{3}{4}$ "DD
3000014349

4-WAY FLASHER KIT

This wiring kit is used to adapt your stock wiring to your IDIDIT column, while adding the safety of a 4-Way Flasher to your vehicle.

1955 Chevy & 1953-62 Corvette
3100035775

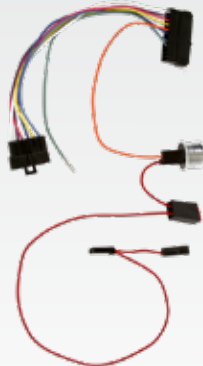
1956 Chevy
3100035780

1957-58 Chevy
3100035785

1964-66 Chevelle & 1966 Nova
3100037542

1959-62 Chevy, 1962 Nova, and 1963 Corvette
3100037616

63-66 Full Size Chevy & Truck, 63-65 Nova & 64-66 Vette
3100037618



1955-1957 Chevy Tri-Five

TILT FLOOR SHIFT

When considering the popularity of the 1955-57 Chevy, IDIDIT knew there had to be a retrofit column for this legendary machine. Whether you are using the original manual gearbox, aftermarket power box, or converting to an all new rack and pinion*, IDIDIT has the column and the installation pieces you need to make the classic car even better! The 1955-1957 Column comes in 8-Position Tilt or straight.

COMES WITH:

- 8-Position Tilt
- Self-Cancelling turn signals
- 4-Way Flashers
- Retro Knobs and Levers
- 3 7/8" Wiring Plug
- 1" DD Lower Shaft

TECH TIP:

If you want to use your original steering wheel with your IDIDIT column, you can with the help of the IDIDIT 1955-68 Horn Kit. See page 61 for more details. Modification to the original wheel is required with the use of this kit.

* Some rack and pinion applications may require a longer column. Call us for more information.

* Please note: Cable Shift Linkage Kit does not work with Tri-Fives. Call us for more information.

	Paintable Steel	Chrome	Black Powder Coated	Brushed Aluminum	Polished Aluminum
1955-56 Chevy	1120550010	1120550020	1120550051	1070550030	1070550040
1955-56 Chevy w/ Rack	1120557910	1120557920	1120557951	1070557930	1070557940
1957 Chevy	1120570010	1120570020	1120570051	1070570030	1070570040
1957 Chevy w/ Rack	1120577910	1120577920	1120577951	1070577930	1070577940
1957 Chevy Straight	1010570010	105070020	1010570051	N/A	N/A

TILT COLUMN SHIFT

This column comes in either 8-position tilt or straight and column comes with everything you'll need to use your original dash indicator (*aftermarket indicators sold separately*). The shift pattern allows you to use either a 3 or 4 speed automatic transmission. (*except early Powerglides that are a reverse pattern transmission*) A solid shift linkage (new or original) is required for installation and will attach to the lower shift arm provided on the column.

COMES WITH:

- 8-Position Tilt
- Self-Cancelling turn signals
- 4-Way Flashers
- Neutral Safety Switch (Shift indicator not included)
- Retro Knobs and Levers
- 3 7/8" Wiring Plug
- 3/4" -36 Lower Shaft

TECH TIP:

IDIDIT offers a 9-bolt "shorty" steering wheel adapter that affixes to the top of your IDIDIT Tri-Five column and brings the wheel 2" closer to the dash, giving you more "Belly Room". See page 61 for more details.

	Paintable Steel	Chrome	Black Powder Coated	Brushed Aluminum	Polished Aluminum
1955-56 Tilt	1140550010	1140550020	1140550051	1150550030	1150550040
1955-56 Tilt w/Rack	1140557910	11140557920	1140557951	1150557930	1150557940
1955-56 Straight	1160550010	1160550020	1160550051	N/A	N/A
1955-56 Straight w/ Rack	1160557910	1160557920	1160557951	N/A	N/A
1957 Tilt	1140570010	1140570020	1140570051	1150570030	1150570040
1957 Tilt w/Rack	1140577910	11140577920	1140577951	N/A	N/A
1957 Straight	1160570010	1160570020	1160570051	N/A	N/A
1957 Straight w/Rack	1160577910	1160577920	1160577951	N/A	N/A

1955-1957 Chevy Tri-Five Installation Kits

ORIGINAL HARNESS

	Rag Joint	Coupler	Floor Mount	4-Way Flasher Kit
605 POWER GEARBOX				
1955 (Floor Shift) # 3005001005	✓		✓	✓
1956 (Floor Shift) # 3005001006	✓		✓	✓
1957 (Floor Shift) # 3005001007	✓		✓	✓
1955 (Column Shift) # 3005004005	✓		✓	✓
1956 (Column Shift) # 3005004006	✓		✓	✓
1957 (Column Shift) # 3005004007	✓		✓	✓
MANUAL GEARBOX				
1955 (Floor Shift) # 3004002005		✓	✓	✓
1956 (Floor Shift) # 3004002006		✓	✓	✓
1957 (Floor Shift) # 3004002007		✓	✓	✓
1955 (Column Shift) # 3004001005		✓	✓	✓
1956 (Column Shift) # 3004001006		✓	✓	✓
1957 (Column Shift) # 3004001007		✓	✓	✓
NO GEARBOX SPECIFIED				
1955 # 3008001005			✓	✓
1956 # 3008001006			✓	✓
1957 # 3008001007			✓	✓

AFTERMARKET HARNESS

	Rag Joint	Coupler	Floor Mount	4-Way Flasher Kit
605 POWER GEARBOX				
1955-57 (Floor Shift) # 3005001000	✓		✓	
1955-57 (Column Shift) # 3005004000	✓		✓	
MANUAL GEARBOX				
1955-57 (Floor Shift) # 3005001000		✓	✓	✓
1955-57 (Column Shift) # 3005004000		✓	✓	✓
NO GEARBOX SPECIFIED				
1955-1957 # 2401400010		✓	✓	

HAVE A RACK & PINION?

Due to the variety of rack & pinion set ups available, call our sales department for details on the u-joints & shafting you'll need.

NOT SURE WHAT YOU HAVE? Call our sales department and we can help determine what you have and what application will work the best.

1955-57 FLOOR MOUNT

Use this Borgeson mount to fill the gap/hole in the floor when mounting the steering column.

Brushed Aluminum
BOR909011
Polished Aluminum
BOR909012



CHEVY FLOOR MOUNT

2401400010

IDIDIT'S Classic Chevy Floor mount uses the two original holes in the floor of your 55-57 Chevy to mount the bracket. Comes complete with a clamp to secure the bracket to the column. A new floor mount is required for ALL installations. The original will not fit the IDIDIT steering column



1967-1969 Camaro/ Firebird

TILT FLOOR SHIFT

Designed to fit your Camaro or Firebird with no modification required to your original vehicle. Installs in the same location as the old column using your original underdash mount, floor mount and a new rag joint installation kit. Using an adapter, add an aftermarket wheel or call our sales department for more information on retro-fitting the original wheel to the column.

COMES WITH:

- 8-Position Tilt
- Self-Cancelling turn signals
- 4-Way Flashers
- Knobs and Levers
- 3 7/8" Wiring Plug
- 67-68 1" -48 Lower Shaft
- 69 3/4" -36 Lower Shaft
- 67- 68 includes wiring harness adapter
- 69 plugs directly into factory wiring
- 69 includes ignition module

Wiring Harness Adapter

	Paintable Steel	Chrome	Black Powder Coated	Brushed Aluminum	Polished Aluminum
1967-68	1120680010	1120680020	1120680051	1070680030	1070680040
1969 w/ Key*	1520790010	1520790020	1520790051	N/A	N/A

* If running original ignition on 1969 Firebird, please call us for more information on this set-up

TECH TIP: The original 1969 Camaro came with a Neutral Safety Switch (NSS). When installing your new IDIDIT 1969 Camaro Floor Shift Column, you will need to relocate the NSS to the transmission.

TILT COLUMN SHIFT

This column shift has all the same great features as the floor shift, and is just as easy to install! The shift pattern on the column allows you to use either a 3 or 4-speed automatic transmission. A shift linkage (new or original) is required for installation and will attach to the lower shift arm provided on the column. Using an adapter, add an aftermarket wheel, and the gripping surface will be in the same location as the stock wheel.

COMES WITH:

- 8-Position Tilt
 - Self-Cancelling turn signals
 - 4-Way Flashers
 - Knobs and Levers
 - Neutral Safety Switch
 - 3 7/8" Wiring Plug
 - 3/4" -36 Lower Shaft
 - 67-68 includes wiring harness adapter
 - 69 plugs directly into factory wiring
 - 69 includes ignition module
- (Shift Indicator sold separately, see page 56)*

TECH TIP:

You can bolt your stock 1969 Camaro steering wheel directly to the IDIDIT steering column!

* Ignition excluded on '69 Firebird. Call IDIDIT to find out why.

	Paintable Steel	Chrome	Black Powder Coated	Brushed Aluminum	Polished Aluminum
1967-68	1140680010	1140680020	1140680051	1150680030	1150680040
1969 w/ Key*	1540790010	1540790020	1540790051	N/A	N/A

RAG JOINT INSTALLATION KITS

	Rag Joint		Rag Joint		Rag Joint
3/4" -30 MANUAL GEARBOX		3/4" -36 MANUAL GEARBOX		13/16" -36 POWER GEARBOX	
1967-68 (Floor Shift) # 3000054331	1" -48 x 3/4" -30	1967-68 (Floor Shift) # 3000054340	1" -48 x 13/16" -36	1967-68 (Floor Shift) # 3000054340	1" -48 x 13/16" -36
1967-68 (Column Shift) & 69 (all) # 3000053431	3/4" -36 x 3/4" -30	1967-68 (Column Shift) & 69 (all) # 3000053434	3/4" -36 x 3/4" -36	1967-68 (Column Shift) & 69 (all) # 3000053440	3/4" -36 x 13/16" -36

1970-1975 Camaro



TILT FLOOR SHIFT

Designed to fit your Camaro with no modification required to your original vehicle. The 1970-75 Camaro column is fully collapsible and comes standard with a keyed ignition in the original GM location. Installs in the same location as the old column using your original underdash mount and an IDIDIT installation kit. Using an adapter, add an aftermarket wheel and the gripping surface will be in the same location as the stock wheel.

COMES WITH:

- 8-Position Tilt
- Ignition & Relay Pack
- Self-Cancelling turn signals
- 4-Way Flashers
- Knobs and Levers
- Horn Wire
- 70-74 3 7/8" Wiring Plug
- 75 4 1/4" Wiring Plug
- 1" -48 Lower Shaft
- Model specific floor mount
- Provisions for mounting bracket

	Paintable Steel	Chrome	Black Powder Coated
1970-75 w/ Key	1620860010	1620860020	1620860051

***NOTE:** This column does not have the provision needed for the OEM Neutral Safety Switch or indicator. An alternate method must be used, please call us for more information!



INSTALLATION KITS

	U-Joint	Rag Joint	Shaft	Floor Mount
3/4" -36 MANUAL GEARBOX				
1970-75 # 3011008000	1"-48 x 3/4" DD	3/4"-36 x 1" DD	Collapsible Intermediate	✓
13/16" -36 POWER GEARBOX				
1970-75 # 3011009000	1"-48 x 3/4" DD	13/16"-36 x 1" DD	Collapsible Intermediate	✓

TECH TIP:

You can install your stock 1970-75 Camaro steering wheel directly to the IDIDIT steering column!

1964-1972 GM A Body

TILT FLOOR SHIFT

Designed to fit your 1964-1972 Chevy Chevelle, El Camino, Malibu, 1964-1972 Pontiac GTO, LeMans and Tempest, 1968-1972 Oldsmobile Cutlass, Vista Cruiser, and 442, and 1968-1972 Buick Skylark with no modification required to your original vehicle. Installs in the same location as the old column using your original underdash mount, floor mount, and an IDIDIT installation kit. Using an adapter, add an aftermarket wheel and the gripping surface will be in the same location as the stock wheel. Call our sales department for more information on retro-fitting the original wheel to the column.

COMES WITH:

- 8-Position Tilt
- Self-Cancelling turn signals
- 4-Way Flashers
- Knobs and Levers
- 1964-68 3 7/8" Wiring Plug
- 1969-75 4 1/4" Wiring Plug
- 1969-72 4 1/4" Wiring Plug
- 1964-65 3/4" -36 Lower Shaft
- 1966 1" DD Lower Shaft
- 1967-72 1" -48 Lower Shaft
- 1967-68 Includes wiring harness adapter
- 1969-72 Includes ignition module

	Paintable Steel	Chrome	Black Powder Coated	Brushed Aluminum	Polished Aluminum
1964-65	1120640010	1120640020	1120640051	1070640030	1070640040
1966	1120610010	1120610020	1120610051	1070610030	1070610040
1967-68	1120680010	1120680020	1120680051	1070680030	1070680040
1969-72 w/ Key*	1520690010	1520690020	1520690051	N/A	N/A

* If running original ignition on 1969 & 1970 GTO, please call us for more information on this set-up

***NOTE:** The 1969-72 column does not have the provision needed for the OEM Neutral Safety Switch or indicator. An alternate method must be used. See page 56 for shift indicators

TILT COLUMN SHIFT

This column shift has all the same great features as the floor shift - and is just as easy to install! The shift pattern on the column allows you to use either a 3 or 4-speed automatic transmission. A shift linkage (new or original) is required for installation and will attach to the lower shift arm provided on the column. Using an adapter, add an aftermarket wheel and the gripping surface will be in the same location as the stock wheel.

COMES WITH:

- 8-Position Tilt
- Self-Cancelling turn signals
- 4-Way Flashers
- Knobs and Levers
- Neutral Safety Switch
- 1964-68 3 7/8" Wiring Plug
- 1969-72 4 1/4" Wiring Plug
- 1964-68 3/4" -36 Lower Shaft
- 1969-72 1" -48 Lower Shaft
- 1969-72 Includes ignition module
- 1969-72 4 1/4" Wiring Plug

(Shift Indicator sold separately, Pg. 56)

	Paintable Steel	Chrome	Black Powder Coated	Brushed Aluminum	Polished Aluminum
1964-65*	1140640010	1140640020	1140640051	1150640030	1150640040
1966	1140610010	1140610020	1140610051	1150610030	1150610040
1967-68	1140680010	1140680020	1140680051	1150680030	1150680040
1969-72 w/Key**	1540690010	1540690020	1540690051	N/A	N/A

* Column shift will not fit 1964-65 GTO's

** If using the original ignition on 1969 & 1970 GTO, please call us for more information on this set-up



TECH TIP:

You can install most stock wheels to your IDIDIT column with the help of IDIDIT's 1955-68 Horn kit. See page 61 for more details



1964-1972 GM A Body Installation Kits

ORIGINAL FACTORY HARNESS	Coupler	Rag Joint	U-Joint	Intermediate Shaft	4-Way Flasher Kit
3/4" -30 MANUAL GEARBOX					
1964/65 (F/S) & 1966 (C/S) # 3006001003	✓	✓		✓	✓
1966 (F/S) # 3006004003	✓	✓		✓	✓
3/4" -36 MANUAL GEARBOX					
1964/65 (F/S) & 1966 (C/S) # 3006002003	✓	✓		✓	✓
1966 (F/S) # 3006005003	✓	✓		✓	✓
13/16" -36 POWER GEARBOX					
1964/65 (F/S) & 1966 (C/S) # 3006003003	✓	✓		✓	✓
1966 (F/S) # 3006006003	✓	✓		✓	✓
AFTERMARKET HARNESS					
3/4" -30 MANUAL GEARBOX					
1964/65 (F/S) & 1966 (C/S) # 3006001000	✓	✓		✓	
1966 (F/S) # 3006004000	✓	✓		✓	
1967-68 (F/S) # 3006007000	✓	✓		✓	
1967-68 (C/S) # 3006001000	✓	✓		✓	
1969-72 # 3011007000		✓	✓	✓ Collapsible	
3/4" -36 MANUAL GEARBOX					
1964/65 (F/S) & 1966 (C/S) # 3006002000	✓	✓		✓	
1966 (F/S) # 3006005000	✓	✓		✓	
1967-68 (F/S) # 3006008000	✓	✓		✓	
1967-68 (C/S) # 3006002000	✓	✓		✓	
1969-72 # 3011008000		✓	✓	✓ Collapsible	
13/16" -36 POWER GEARBOX					
1964/65 (F/S) & 1966 (C/S) # 3006003000	✓	✓		✓	
1966 (F/S) # 3006006000	✓	✓		✓	
1967-68 (F/S) # 3006009000	✓	✓		✓	
1967-68 (C/S) # 3006003000	✓	✓		✓	
1969-72 # 3011009000		✓	✓	✓ Collapsible	

NOTE: F/S = Floor Shift; C/S = Column Shift

ECONO KITS ORIGINAL HARNESS	Coupler	Rag Joint	4-Way Flasher Kit
1964/65 (F/S) & 1966 (C/S) # 3006001003	✓ 3/4" DD	Check for Wear	✓
1966 (F/S) # 3001002003	✓ 3/4" DD	Check for Wear	✓
ECONO KITS AFTERMARKET HARNESS			
1964/65 (F/S) & 1966 (C/S) # 3000313449	✓ 3/4" DD	Check for Wear	✓
1966 (F/S) # 3000315249	✓ 3/4" DD	Check for Wear	✓

NOTE: F/S = Floor Shift; C/S = Column Shift

With our Econo Kits, the original joint and intermediate shaft are used. The shaft will need to be cut and modified to match the 3/4" DD coupler. The original rag joint may be worn due to age, so always check to make sure it is in good working condition. We always recommend replacing the rag joint!



1953-1966 Corvette



1953-62 STRAIGHT FLOOR SHIFT

Due to lack of space in front of the dash, the 1953-62 Corvette column is only available in straight floor shift model. To install, simply remove the old column, saving your original underdash mount. The solid shaft that extends from inside the gearbox to the steering wheel will need to be cut and modified into the 3/4" DD shape in order to fit a coupler. Using an IDIDIT installation kit, install your new steering column in place of the old. Add an aftermarket wheel with the help of the IDIDIT 1956-62 Corvette Steering Wheel Adapter.

COMES WITH:

- Self-Cancelling Turn Signals
- 4-Way Flashers
- Retro Style Knobs and Levers
- 3 7/8" Wiring Plug
- 3/4" -36 Lower Shaft
- 58-62 Includes Model Specific
- Floor Mount

	Paintable Steel	Chrome	Black Powder Coated	Brushed Aluminum	Polished Aluminum
1953-57 Straight	1010710010	1010710020	1010710051	N/A	N/A
1958-62 Straight	1010720010	1010720020	1010720051	1020720030	1020720040

1963-66 TILT FLOOR SHIFT

This stylish, 8-position tilt column is designed to fit your 1963-66 Corvette and does not require modification to your original vehicle to install. Easily installs in the same location as the old column using your original underdash mount, floor mount and a rag joint. You may use the original rag joint to connect to your gearbox as long as it's in good working condition, but due to age, it is highly recommended that you purchase a new one. Add an aftermarket wheel or use your original steering wheel with the help of an IDIDIT 1963-66 Corvette Steering Wheel Adapter.

COMES WITH:

- 8-Position Tilt
- Self-Cancelling Turn Signals
- 4-Way Flashers
- Knobs and Levers
- 3 7/8" Wiring Plug
- 3/4" -36 Lower Shaft

	Paintable Steel	Chrome	Black Powder Coated
1963-66 Tilt	1120770010	1120770020	1120770051

***Please note:** The space differences when using the original steering wheel versus an aftermarket wheel. Tilt column with original column is 1/2" closer to the driver, Tilt column with an aftermarket wheel is 1 1/2" closer to the dash.

1953-68 INSTALLATION KITS

ORIGINAL FACTORY HARNESS	Coupler	Rag Joint	4-way Flasher
1953-62 Part # 3003003005	✓ 3/4" -36 x 3/4" DD		✓
1963 Part # 3003004001		✓ 3/4" -36 x 3/4" -36	✓
1964-66 Part # 3003004003		✓ 3/4" -36 x 3/4" -36	✓

AFTERMARKET HARNESS	Coupler	Rag Joint	4-way Flasher
1953-62 Part # 3000313449	✓ 3/4" -36 x 3/4" DD		
1963-67 Part # 3000053434		✓ 3/4" -36 x 3/4" -36	
1968 Part # 3000054334		✓ 1" -48 x 3/4" -36	

1967-1976 Corvette

1967 TILT FLOOR SHIFT



This 8-position tilt column is designed to accommodate the increased safety measures that Chevy originally released with this car, special dash mounts and column collapsibility. This column easily installs without the need for modification to your original vehicle. You may use the original rag joint to connect to your gearbox as long as it's in good working condition, but due to age, it is highly recommended that you purchase a new one. Add an aftermarket wheel or use your original steering wheel with the help of an IDIDIT 1967 Corvette Steering Wheel Adapter. **COMES WITH:**

- 8-Position Tilt
- Self-Cancelling Turn Signals
- 4-Way Flashers
- Knobs and Levers
- 3 7/8" Wiring Plug
- 3/4" -36 Lower Shaft
- Special Dash Bezel and Wire Cover
- Full Collapsibility in case of impact
- Wiring Harness Adapter

	Paintable Steel	Chrome	Black Powder Coated
1967 Tilt	1300710010	1300710020	1300710051

1968 TILT FLOOR SHIFT



This stylish, 8-position tilt column is designed to fit your 1968 Corvette and does not require modification to your original vehicle to install. Easily installs in the same location as the old column using the new dash mount, floor mount, and a rag joint. You may use the original rag joint to connect to your gearbox as long as it's in good working condition, but due to age, it is highly recommended that you purchase a new one. Add an aftermarket wheel or use your original steering wheel with the help of an IDIDIT 1968 Corvette Steering Wheel Adapter. **COMES WITH:**

- 8-Position Tilt
- Self-Cancelling Turn Signals
- 4-Way Flashers
- Knobs and Levers
- 3 7/8" Wiring Plug
- 3/4" -36 Lower Shaft
- Pre-Welded Under Dash Mount
- Model Specific Floor Mount
- Wiring Harness Adapter

	Paintable Steel	Chrome	Black Powder Coated
1968 Tilt	1120700010	1120700020	1120700051

1969-76 TILT FLOOR SHIFT



This 8-position tilt column is engineered to perfection for 1969-76 Corvettes and does not require modification to your original vehicle to install. This column easily installs in the same location as the old column using the new pre-welded dash mount, floor mount, and a rag joint (or u-joint if using rack and pinion). Using an adapter, add an aftermarket wheel or bolt your original 1969-76 Corvette wheel directly to this column, putting the steering wheel back in the original position. **COMES WITH:**

- 8-Position Tilt
- Self-Cancelling Turn Signals
- 4-Way Flashers
- Knobs and Levers
- 3 7/8" & 4 1/4" Wiring Plug
- Pre-Welded Underdash Mount
- Model Specific Floor Mount
- Ignition Module

1969-76 INSTALLATION KITS

	Rag Joint	U-Joint	4-way Flasher
1969-76 MANUAL BOX Part # 3000054949	✓ 3/4" -36 x 3/4" DD		
1969-76 POWER BOX Part # 3000054940	✓ 3/4" -36 x 13/16" -36		
1969-76 RACK & PINION Part # 3000014949		✓ 3/4" DD x 3/4" DD	

	Paintable Steel	Chrome	Black Powder Coated
1969-76 Tilt Keyed	1520710010	1520710020	1520710051

1958-1976 Impala

TILT FLOOR SHIFT

Designed to fit your 1958-67 & 1971-76 Impala, 1959-60 El Camino or 1971-76 Caprice with no modifications to your original vehicle. Installs in the same location as the old column using the original underdash mount, floor mount, and IDIDIT installation kit. A new aluminum dash bezel is included with the 1963-64 column, however all the other columns will match the dash perfectly using the original bezel. Add an aftermarket wheel (using an adapter) or original wheel but keep in mind that an aftermarket wheel may push the wheel closer to the driver, and the original wheel will increase the overall length of the column towards the driver.

COMES WITH:

- 8-Position Tilt
- Self-Cancelling Turn Signals
- 4-Way Flashers
- Knobs and Levers
- 3 $\frac{7}{8}$ " Wiring Plug
- 1958-67 $\frac{3}{4}$ " -36 Lower Shaft
- 1971-76 1" -48 Lower Shaft
- 1963-64 Includes New Dash Bezel
- 1967 Includes Wire Harness Adapter
- 1971-76 Includes Ignition Module

TECH TIP:

This column is not compatible with the factory mounted tachometer in the 1964-64 Impalas. A longer column is needed. Please contact our tech department for further information. 517-424-0577

	Paintable Steel	Chrome	Black Powder Coated	Brushed Aluminum	Polished Aluminum
1958	1120580010	1120580020	1120580051	1070580030	1070580040
1959-60 Impala/El Camino	1120600010	1120600020	1120600051	1070600030	1070600040
1961-62	1120620010	1120620020	1120620051	1070620030	1070620040
1963-64	1120670010	1120670020	1120670051	1070670030	1070670040
1965-66	1120660010	1120660020	1120660051	1070660030	1070660040
1967-68	1120780010	1120780020	1120780051	1070780030	1070780040
1971-76 Imp/Caprice w/Key	1520760010	1520760020	1520760051	N/A	N/A

TILT COLUMN SHIFT

The shift pattern on the column shift columns allows you to use either a 3 or 4-speed automatic transmission. A new aluminum dash bezel is included with the 1963-64 column, however all the other columns will match the dash perfectly using the original bezel. A shift linkage (new or original) is required for installation and will attach to the lower shift arm provided on the column. Add an aftermarket wheel (using an adapter) or use your original wheel but keep in mind that an aftermarket wheel may push the wheel closer to the driver and the original wheel will increase the overall length of the column towards the driver.

COMES WITH:

- 8-Position Tilt
- Self-Cancelling Turn Signals
- 4-Way Flashers
- Knobs and Levers
- 3 $\frac{7}{8}$ " Wiring Plug
- 1958-67 $\frac{3}{4}$ " -36 Lower Shaft
- 1971-76 1" -48 Lower Shaft
- 1963-64 Includes New Dash Bezel
- 1967-68 Includes Wire Harness Adapter
- 1971-76 Includes Ignition Module
- Neutral Safety Switch, (Shift indicator sold separately)

	Paintable Steel	Chrome	Black Powder Coated	Brushed Aluminum	Polished Aluminum
1958	1140580010	1140580020	1140580051	1150580030	1150580040
1959-60 Imp/El Cam	1140600010	1140600020	1140600051	1150600030	1150600040
1961-62	1140620010	1140620020	1140620051	1150620030	1150620040
1963-64	1140670010	1140670020	1140670051	N/A	N/A
1965-66	1140660010	1140660020	1140660051	1150660030	1150660040
1967-68	1140780010	1140780020	1140780051	1150780030	1150780040
1971-76 Imp/Caprice w/Key	1540760010	1540760020	1540760051	N/A	N/A

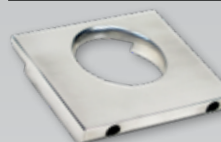


1958-1976 Impala Installation Kits

ORIGINAL FACTORY HARNESS	Rag Joint	U-Joint	Intermediate Shaft	4-Way Flasher
3/4" -30 MANUAL GEARBOX				
1958 # 3007001007	✓	✓	✓	✓
1959-62 # 3007001001	✓	✓	✓	✓
1963-64 # 3007001002	✓	✓	✓	✓
1965-66 # 3003001002	✓			✓
3/4" -36 MANUAL GEARBOX				
1958 # 3007002007	✓	✓	✓	✓
1959-62 # 3007002001	✓	✓	✓	✓
1963-64 # 3007002002	✓	✓	✓	✓
1965-66 # 3003002002	✓			✓
13/16" -36 POWER GEARBOX				
1965-66 # 3003003002	✓			✓
AFTERMARKET HARNESS				
3/4" -30 MANUAL GEARBOX				
1958-64 # 3007001000	✓	✓	✓	
1965-68 # 3000053431	✓			
3/4" -36 MANUAL GEARBOX				
1958-64 # 3007002000	✓	✓	✓	
1965-67 Part # 3000053434	✓			
13/16" -36 POWER GEARBOX				
1965-67 # 3000053440	✓			

ECONO KITS ORIGINAL HARNESS	Rag Joint	U-Joint	4-Way Flasher
1958 # 3002001007		✓	✓
1959-62 # 3002001001		✓	✓
1963-64 # 3002001002		✓	✓
ECONO KITS AFTERMARKET HARNESS			
1958-64 # 3000013434		✓ 3/4" -36	

1963-64 DASH BEZEL



In the 1963-64 Impala the existing dash bezel is permanently attached to the original column. Therefore we've included a new dash bezel with your new 1963-64 IDIDIT retrofit steering column.

TECH TIP:

The original dash indicator cannot be used with the 1967-68 Column Shift Column. An Aftermarket indicator is required.

TECH TIP:

1958-60 Impala: the Column Shift Column will move the steering wheel closer to your body compared to the original. Ask how a Shorty adapter or Non-Tilt Column can help.



1962-1972 Nova

TILT FLOOR SHIFT

Designed to fit your Nova without modification to your original vehicle. Installs in the same location as the old column. 1969-73 uses original underdash mount, floor mount and an IDIDIT installation kit. 1962-67 Nova's can also reuse the original underdash mounts, but it is recommended that you purchase a NEW IDIDIT 1962-67 Nova Floor Mount. Using an adapter, add an aftermarket wheel and the gripping surface will be in the same location as the stock wheel. Call IDIDIT for info on retro-fitting the original wheel to the column.

COMES WITH:

- 8-Position Tilt
- Self-Cancelling Turn Signals
- 4-Way Flashers
- Knobs and Levers
- 3 7/8" Wiring Plug
- 3/4" -36 Lower Shaft
- 1962-66 Includes Dash locating slot
- 1969-73 Includes Ignition Module

	Paintable Steel	Chrome	Black Powder Coated	Brushed Aluminum	Polished Aluminum
1962-66	1120646010	1120646020	1120646051	1070646030	1070646040
1962-66 w/Rack	1120648010	1120648020	1120648051	1070648030	1070648040
1967	1120630010	1120630020	1120630051	1070630030	1070630040
1967 w/Rack	1120638010	1120638020	1120638051	1070638030	1070638040
1968	1300680010	1300680020	1300680051	N/A	N/A
1969-73 w/ Key	1520720010	1520720020	1520720051	N/A	N/A

*If using an aftermarket steering box please call us for more information

TILT COLUMN SHIFT

This column shift has all the same great features as the floor shift, and is just as easy to install! The shift pattern on the column allows you to use either a 3- or 4-speed automatic transmission. A shift linkage (new or original) is required for installation and will attach to the lower shift arm provided on the column. Using an adapter, add an aftermarket wheel and the gripping surface will be in the same location as the stock wheel.

COMES WITH:

- 8-Position Tilt
 - Self-Cancelling Turn Signals
 - 4-Way Flashers
 - Neutral Safety Switch
 - Knobs and Levers
 - 3 7/8" Wiring Plug
 - 3/4" -36 Lower Shaft
 - 1962-66 Includes Dash locating slot
 - 1969-73 Includes Ignition Module
- (Shift Indicator sold separately)

	Paintable Steel	Chrome	Black Powder Coated	Brushed Aluminum	Polished Aluminum
1962-66	1140646010	1140646020	1140646051	1150646030	1150646040
1962-66 w/ Rack	1140648010	1140648020	1140648051	N/A	N/A
1967	1140630010	1140630020	1140630051	1150630030	1150630040
1968	N/A	N/A	N/A	N/A	N/A
1969-73 w/ Key	1540720010	1540720020	1540720051	N/A	N/A



1962-1972 Nova Installation Kits

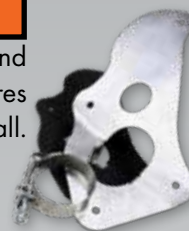
ORIGINAL FACTORY HARNESS	Coupler	Rag Joint	4-way Flasher
1962 # 3001001001	✓ 3/4" -36 x 3/4" DD		✓
1963-65 # 3001001002	✓ 3/4" -36 x 3/4" DD		✓
1966 # 3001001003	✓ 3/4" -36 x 3/4" DD		✓
AFTERMARKET HARNESS			
1962-66 # 3000313449	✓ 3/4" -36 x 3/4" DD		
ECONO KIT			
1967 # 3000313434	✓ 3/4" -36 x 3/4" -36		
RAG JOINTS			
3/4" -30 MANUAL GEARBOX			
1969-73 # 3000053431		✓ 3/4" -36 x 3/4" -30	
3/4" -36 MANUAL GEARBOX			
1969-73 # 3000053434		✓ 3/4" -36 x 3/4" -36	
13/16" -36 POWER GEARBOX			
1969-73 # 3000053440		✓ 3/4" -36 x 13/16" -36	

1962-67 NOVA FLOOR MOUNT

For your 1962-67 Nova, we recommend this model specific floor mount that secures the lower end of your column to the firewall.

2400020010

Also works great with Rack & Pinion



TECH TIP:

With the help of IDIDIT's 1955-68 Horn Kit, you can bolt most stock wheels to your IDIDIT column. See pg 61 for more details.

TECH TIP:

IDIDIT cable shift linkage kits do not work for Novas with original or new IDIDIT Steering columns. If running a power steering box, please call us for more information.



1964 - 1965 Falcon



TILT FLOOR SHIFT

The Ford Falcon tilt steering column features all Ford wiring and easily attaches to your modified stock gearbox with a new coupler installation kit. This model installs in the same location as the old column, using the original underdash mount and the new model specific floor mount. Add your stock Falcon wheel and enjoy the convenience of a tilt column and a comfortable ride.

COMES WITH:

- 8-Position Tilt
- Ford Splined Top Shaft
- Ford Turn Signal Switch
- Ford Style Knobs & Levers
- Self-Canceling Turn Signals
- Locating Slots
- Model Specific Floor Mount
- 3/4" -36 Lower Shaft
- 1964-65 Comes with Bullet Style Wiring Connector
- 1964 Comes with a Horn Brush
- Gearbox Cover

	Paintable Steel	Chrome	Black Powder Coated
1964	1170904010	1170904020	1170904051
1965	1170906010	1170906020	1170906051

NOTE: For Dimmer/Wiper and Cruise Control options on the Ford Style column please call for more information.

TILT COLUMN SHIFT

This column shift has all the same great features as the floor shift, and is just as easy to install! The shift pattern on the column allows you to use either a 3- or 4-speed automatic transmission. This column utilizes the original transmission mounted neutral safety switch. A gear shift indicator is optional, but not included. A shift linkage (new or original) is required for installation and will attach to the lower shift arm provided on the column. Add your stock Falcon wheel directly to the column - no adapter required.

COMES WITH:

- 8-Position Tilt
- Ford Splined Top Shaft
- Ford Turn Signal Switch
- Ford Style Knobs & Levers
- Self-Canceling Turn Signals
- Locating Slots
- Model Specific Floor Mount
- 3/4" -36 Lower Shaft
- 1964-65 Comes with Bullet Style Wiring Connector
- 1964 Comes with a Horn Brush
- Gearbox Cover

	Paintable Steel	Chrome	Black Powder Coated
1964	1130904010	1130904020	1130904051
1965	1130906010	1130906020	1130906051

Warning: The Column Shift column is 2" longer and will move the steering wheel 2" closer to the driver, compared to the original.

TECH TIP:

When installing the OEM steering wheel to your IDIDIT Ford Style Column, the OEM Wheel must be for the same year application as the column. Use of a different year will result in damage to the turn signal switch.

COUPLER INSTALLATION KIT

Required for installation

The 3/4" solid shaft from your original column will need to be cut & modified into what is referred to as 3/4" DD shape
#3000313449, Includes 3/4" -36 x 3/4" DD Coupler

INCLUDED PARTS

The floor mount and gearbox cover are essential for a flawless installation, that's why they are included with every Falcon column!



1965 Comet/Cyclone

TILT FLOOR SHIFT

A column for all the Mercury fans out there! This Ford style column will easily attach to your modified stock gearbox with a new coupler installation kit. Installs in the same location as the old column using your original underdash mount and the new model specific floor mount. Once in place, the original Comet wheel will be back in its original location, and you'll have gained the convenience of 8-position tilt for a comfortable ride.

COMES WITH:

- 8-Position Tilt
- Ford Splined Top Shaft
- Ford Turn Signal Switch
- Ford Style Knobs & Levers
- Self-Canceling Turn Signals
- Model Specific Floor Mount
- $\frac{3}{4}$ " -36 Lower Shaft
- Ford Wiring Connectors

	Paintable Steel	Chrome	Black Powder Coated
1965	1170905010	1170905020	1170905051

NOTE: Dimmer/wiper and cruise control options cannot be added to the Ford Style column due to manufacturer design of the Ford Style wiring harness. Please call for more information.

COUPLER INSTALLATION KIT

Required for installation

The $\frac{3}{4}$ " solid shaft from your original column will need to be cut and modified into what is referred to as $\frac{3}{4}$ " DD shape **#3000313449**, Includes $\frac{3}{4}$ " -36 x $\frac{3}{4}$ " DD Coupler

FLOOR MOUNT

The floor mount is essential for installation in your 1965 Mercury Comet tilt steering column, and is included with the column package.



TECH TIP:

When installing your OEM steering wheel to your IDIDIT Ford Style Column, the OEM Wheel must be for the same year application as the column. Use of a different year will result in damage to the turn signal switch.



1965 - 1969 Mustang

FORD STYLE TILT FLOOR SHIFT

These Ford Style columns feature all Ford wiring and a Ford top shaft, with two options for your specific year. Our standard column bolts right to the stock box (using an IDIDIT installation kit). Our rack version is made 1" shorter in order to lessen the angle of the U-joint when bolted into your rack and pinion system. Installs in the same location as the old column using your original underdash mount. A new column specific floor mount is included with every column and is designed to fit your application. Add your stock Mustang wheel, and the gripping surface will be in the same location as the original.

COMES WITH:

- 8-Position Tilt
- Ford Splined Top Shaft
- Ford Turn Signal Switch
- Ford Style Knobs & Levers
- Model Specific Floor Mount
- Ford Wiring Connectors
- 3/4" -36 Lower Shaft
- 1968-69 is fully collapsible
- 1967-69 comes with 4-Way Flashers

	Paintable Steel	Chrome	Black Powder Coated
1965-66	1120642010	1120642020	1120642051
1965-66 w/Rack	1120644010	1120644020	1120644051
1967	1120643010	1120643020	1120643051
1967 w/Rack	1120645010	1120645020	1120645051
1968	1300644010	1300644020	1300644051
1968 w/Rack	1300645010	1300645020	1300645051
1969	1300646010	1300646020	1300646051
1969 w/Rack	1300647010	1300647020	1300647051

TECH TIP:

The 1965-66 IDIDIT Mustang Column is not compatible with the 1965-66 factory Rally Pac.

TECH TIP:

When installing your OEM steering wheel to your IDIDIT Ford Style Column, the OEM Wheel must be for the same year application as the column. Use of a different year will result in damage to the turn signal switch.

FLOOR MOUNT

A new floor mount is essential for flawless installation, which is why we include a model specific floor mount with every IDIDIT Mustang column!



TECH TIP:

If using a Borgeson power assisted box on any year Mustang, the column will need to be shorter. Call IDIDIT for additional information.

1965-69 INSTALLATION KITS

	Coupler	Rag Joint	DD Shaft		Coupler	Rag Joint	DD Shaft		Coupler	Rag Joint	U-Joint
MANUAL STOCK BOX				1967 STOCK BOX				RACK & PINION			
1965-66 # 3000313449	✓ 3/4" -36 x 3/4" DD			1967 Short Box # 3006002100	✓ 3/4" -36 x 3/4" DD	✓ 3/4" DD x 3/4" -36	✓ 2 5/16" Long	1965-66 & 1968-69 #3000013449			✓ 3/4" DD x 3/4" -36
* The solid shaft from your original column will need to be cut & modified into what is referred to as 3/4" DD Shape.				1967 Long Box # 3000313449	✓ 3/4" -36 x 3/4" DD			18" DD Shaft #3000409418			
1968 # 3006002100	✓ 3/4" -36 x 3/4" DD	✓ 3/4" DD x 3/4" -36	✓ 2 5/16" Long	*The 1967 Mustang used two types of stock boxes, "Long" and "Short." The Long box had one piece of shafting from the box to the upper shaft of the steering column. The Short box was attached to the column with a rag joint.				* Manual rack will also need a 3/4" DD x 2" U-Joint Power Rack will also need a 3/4" DD x 2" Vibration Joint ** Size of U-Joint or Vibration Joint depends on the size of the Manufacturer's input shaft.			
1969 # 3000053434		✓ 3/4" -36 x 3/4" -36									

1964.5 - 1970 Mustang

GM STYLE TILT FLOOR SHIFT

This GM based Mustang column features a GM upper shaft and 3 7/8" Wiring Plug. Some modification to the original gearbox and wiring will be required. Installs in the same location as the old column using your original underdash mount, floor mount and an IDIDIT installation kit. Comes complete with a female end plug for your wiring. Using an adapter, add an aftermarket wheel and the gripping surface will be in the same location as the original.

COMES WITH:

- 8-Position Tilt
- Self-Cancelling Turn Signals
- 4-Way Flashers
- Knobs and Levers
- 3 7/8" " Wiring Plug
- 3/4" -36 Lower Shaft

	Paintable Steel	Chrome	Black Powder Coated	Brushed Aluminum	Polished Aluminum
1964.5-66.5	1120647110	1120647120	1120647151	1070647130	1070647140
1966.5-69	1120690010	1120690020	1120690051	1070690030	1070690040
1970 w/ ignition	1620880010	1620880020	1620880051	N/A	N/A

Note: Because the GM Style column uses the standard GM wiring harness, dimmer/wiper and cruise control options CAN be added to the column. See pg 57 for more details.

TECH TIP:

A stock Ford steering wheel will not bolt to the IDIDIT GM Style Mustang steering column.

TECH TIP:

If using a Rack & Pinion and Bogeson power box, please call IDIDIT for additional information.

1964.5-1969 INSTALLATION

	Coupler	Rag Joint	DD Shaft
1964.5-66.5 # 3000313449	✓ 3/4" -36 x 3/4" DD		
* The solid shaft from your original column will need to be cut & modified into what is referred to as 3/4" DD Shape.			
1966.5-69 #3000053434		✓ 3/4" -36 x 3/4" -36	
*The rag joint will act as a coupler and vibration reducer between your intermediate shaft and gearbox.			

Turn Signal Wiring

Ford horn systems use two wires and 12 volts of power to control the horn function. IDIDIT uses a ground type relay system. A relay is provided with your kit in order to successfully complete the conversion from the Ford system to the IDIDIT system.



1970 - 1974 E Body Cuda/Challenger

TILT FLOOR SHIFT

This retrofit column is designed to fit your 1970-74 Chrysler E-Body Cuda/Challenger and requires no modifications to your original vehicle for install. Using a new universal joint installation kit this column easily bolts to your manual stock box, power box, or rack and pinion system. This column is unique in that it can fully collapse in 3 different areas, making it the safest aftermarket column available. Do you want to use your OE Tuff Grip steering wheel or reproduction wheel? IDIDIT gives you the option to include our specially designed Cuda/Challenger Steering Wheel Adapter with your column order (use "1970-74 w/OE wheel adapter" part numbers).

COMES WITH:

- 8-Position Tilt
- Ignition Module
- Self-Canceling Turn Signals
- 4-Way Flasher
- Knobs & Levers
- 3 7/8" Wiring Plug
- 3/4" DD Extendable Lower Shaft
- Pre-Welded Underdash Mount
- Model Specific Floor Mount
- Mopar Wiring Harness Adapter
- Fully Collapsible

	Paintable Steel	Chrome	Black Powder Coated
1970-74 w/Key	1620810010	1620810020	1620810051
1970-74 w/Key & OE wheel adapter	1620820010	1620820020	1620820051

TECH TIP:

Columns with extendable shafts are shipped in the fully compressed state, shaft can be extended by hand. There is a set screw in place so the shaft is not fully pulled out.

INCLUDED PARTS

The floor mount and wiring adapter are essential for flawless installation of your IDIDIT 1970-74 Cuda/Challenger Tilt column and are included with this column.



U-JOINT INSTALLATION KITS

A u-joint is required in order to install your IDIDIT 1970-74 Cuda/Challenger column. A u-joint connects the steering box to the IDIDIT column and is used whenever there a bend from the column to the box or rack.

	Coupler	Rag Joint	U-Joint
MANUAL GEARBOX			
1970-74 # 3000013449			✓ 3/4" DD x 3/4" -36
POWER GEARBOX			
1970-74 # 3000014921			✓ 3/4" DD x 5/8" -36C

ADAPTERS & HORN KITS

1970-74 CUDA/CHALLENGER OE WHEEL Adapter

This 3-bolt wheel adapter is specially designed to bolt your OE steering wheel or reproduction wheel to the IDIDIT 1970-74 Cuda/Challenger column.

Available in:

Chrome # 2209320020

Black Powder Coated # 2209320051

Brushed Aluminum # 2209320030

Polished Aluminum # 2209320040



HORN KIT FOR GRANT TUFF GRIP REPRODUCTION WHEEL

2611010010

This horn kit will allow you to use a Grant Tuff Grip reproduction wheel with your IDIDIT 1970-74 Cuda/Challenger column.



1967-1973 B-Body Charger/Road Runner

TILT FLOOR SHIFT

Designed to fit your Chrysler Charger or Road Runner (B-Body) and does not require modification to your original vehicle to install. These columns are fully collapsible and will bolt right in to your manual box, power box, or rack and pinion system. Installs in the same location as the old column using your original underdash mount and an IDIDIT rag joint installation kit. Using an adapter, add an aftermarket wheel, and the gripping surface will be in the same location as the stock wheel.

COMES WITH:

- 8-Position Tilt
- Self-Canceling Turn Signals
- 4-Way Flashers
- Knobs & Levers
- Year Specific Wire Plug
- 3/4" DD Extendable Lower Shaft
- Model Specific Floor Mount
- Wiring Harness Adapter
- Provision for Mounting Brackets
- 1973 Includes Ignition Module

	Paintable Steel	Chrome	Black Powder Coated
1967-69	1300840010	1300840020	1300840051
1970 w/Key	1620830010	1620830020	1620830051
1973 w/ Key	1620870010	1620870020	1620870051

* **Please note:** A stock Chrysler steering wheel will not bolt to the IDIDIT Chrysler B-Body steering



INCLUDED PARTS

The floor mount & wiring adapter are essential for flawless installation of your IDIDIT 1967-69 & 1973 Chrysler B-Body Tilt column so we have included them with this column package.



RAG JOINT INSTALLATION KITS

	Coupler	Rag Joint	U-Joint
MANUAL GEARBOX			
1967-69 & 73 # 3000053449		✓ 3/4" DD x 3/4" -36	
POWER GEARBOX 3/4" -36			
1967-69 & 73 # 3000053449		✓ 3/4" DD x 3/4" -36	
POWER GEARBOX 5/8" -36C			
1967-69 & 73 # 3000014921			✓ 3/4" DD x 5/8" -36C
*Note: 2 different spline types were used with the power steering box. Check to verify which spline type you have to ensure proper rag joint fit.			

TECH TIP:

Columns with extendable shafts are shipped in the fully compressed state, shaft can be extended by hand. There is a set screw in place so the shaft is not fully pulled out.



1970 - 1976 A Body Dart/Duster/Demon

TILT FLOOR SHIFT

This retrofit column is designed to fit your Dart, Duster, or Demon (A-Body), and does not require modification to your original vehicle to install. IDIDIT's 1970-76 A-body tilt floor shift column bolts right in to your manual box, power box (with a U-joint), or rack and pinion system. These columns are fully collapsible and come complete with a model specific floor mount, wiring adapter, and a pre-welded underdash mount. For quick and easy installation, use an IDIDIT installation kit to install your new steering column in place of the old.

COMES WITH:

- 8-Position Tilt
- Ignition Module
- Self-Canceling Turn Signals
- 4-Way Flasher
- Knobs & Levers
- 3 7/8" Wiring Plug
- 3/4" DD Extendable Lower Shaft
- Pre-Welded Underdash Mount
- Model Specific Floor Mount
- Mopar Wiring Harness Adapter
- Fully Collapsible

	Paintable Steel	Chrome	Black Powder Coated
1970-76	1620840010	1620840020	1620840051

INCLUDED PARTS

The floor mount and wiring adapter are essential for flawless installation of the IDIDIT 1970-76 Dart/Duster/Demon Tilt column, so we have included them with this column



U-JOINT INSTALLATION KITS

	Coupler	Rag Joint	U-Joint
MANUAL GEARBOX POWER GEARBOX (WITH U-JOINT) ** Call for Rack and Pinion Installations			
1970-1976 # 3000014918			✓ 3/4" DD x 5/8" -36



Electric Power Assisted Steering (EPAS)



IDIDIT has partnered with EPAS Performance to build a line of steering columns specifically designed to mate perfectly with their Electric Power Assisted Steering Motor Kits. EPAS Performance is an industry leader of electric power steering and prides themselves in bringing the ease of modern driving to classics cars and race cars.



These IDIDIT columns are based off IDIDIT Retrofit column and have been specifically engineered and modified to fit your vehicle with the application specific EPAS Electric Power Steering Assist Motor Kit. The column will have the OE specific top shaft and wiring and will bolt right into place of the original column. You can use your original stock wheel and the gripping surface will be in the same location as original. Available in Brushed Steel or Black Powder Coat finishes.

The EPAS performance system requires no major modifications to your vehicle and allows everything to be located under the dash (in most cases). How the systems work: The computer measures the amount of effort on the steering wheel and amplifies it with the aid of the electric motor. A potentiometer allows you to have more or less assistance, so you can adjust the amount of power assist. For example, you can have maximum power assist while on a parking lot, and less on the highway.

EPAS Performance electric power steering kits include:

- * 45 amp electric motor unit
- * Mounting hardware
- * Prewired control module

1965-66 Mustang Motor Kit



1965-66 Mustang Complete Unit

EPAS Column and Motor Kit Assembled together.

** Pieces are sold separately **

INTERESTED??

Please call IDIDIT to inquire about all the applications that we have available for the EPAS units.

1947 - 1978 Chevy Trucks

TILT FLOOR SHIFT

We have a wide selection of columns designed to fit your classic GM Truck! Each Chevy Truck column installs in the same location as the old and includes everything you need for a flawless installation all that's required is an IDIDIT installation kit. 1947-54 Chevy Truck columns come complete with a new underdash mount and floor mount. The 1955-59 column comes with its own, specially designed underdash mount and floor mount with gasket, as well as an OE gearbox cover designed to protect the original gearbox from dirt and debris. Use your original underdash mount and floor mount to install the 1960-66 column. These columns also come with unique dash locating slots that allow for perfect installation every time. We offer both a standard and rack column for the 1967-72 Chevy Truck. The standard column will bolt right to your stock box (with a u-joint). The rack version is made shorter to lessen the angle of the u-joints. 1967-78 columns all install simply by using the original underdash mount and floor mount. Using an adapter, add an aftermarket wheel, and the gripping surface will be in the same location as the stock wheel. You can bolt your original 1973-78 steering wheel directly to the 1973-78 steering column - no adapter required!

COMES WITH:

- 8-Position Tilt
- Self-Canceling Turn Signals
- 4-Way Flasher
- Knobs & Levers
- 1955-59 Includes Retro Style Knobs
- 3 7/8" Wiring Plug
- 1973-78 4 1/4" Wiring Plug
- 1947-59 1" DD Lower Shaft

- 1960-72 3/4" -36 Lower Shaft
- 1973-78 1" -48 Lower Shaft
- 1947-54 Includes Dash Mount & Floor Mount
- 1955-59 Includes Dash Mount, Model Specific Floor Mount w/ Gasket, & OE Gearbox Cover
- 1960-66 Includes Dash Locating Slot
- 1967-72 Includes Wiring Harness Adapter
- 1973-78 Includes Ignition module



67-72 Wiring
Harness Adapter

	Paintable Steel	Chrome	Black Powder Coated	Brushed Aluminum	Polished Aluminum
1947-54	1120651010	1120651020	1120651051	1070651030	1070651040
1955-59	1120652010	1120652020	1120652051	1070652030	1070652040
1960-66	1120650010	1120650020	1120650051	1070650030	1070650040
1967-72	1120657010	1120657020	1120657051	1070657030	1070657040
1960-66 w/ Rack	1120650110	1120650120	1120650151	N/A	N/A
1967-72 w/ Rack	1120658010	1120658020	1120658051	1070658030	1070658040
1973-78 w/ Key	1520760010	1520760020	1520760051	N/A	N/A

*If using a stock 1960-66 wheel with a 1960-66 IDIDIT column, please call us for more information

*See page 46 for Chevy Truck Installation Kits.

TECH TIP: The 1960-66 Chevy Truck column includes the provisions needed to mount the emergency brake handle.
(For steel, chrome, or black ONLY)

TECH TIP:

IDIDIT's 1955-68 Horn Kit with ring allows you to use your original steering wheel with the 1967-72 IDIDIT steering column.



1947 - 1978 Chevy Trucks



TILT COLUMN SHIFT

This column shift has the same great features as the floor shift and is just as easy to install! The shift pattern on the column allows you to use either a 3 or 4-speed automatic transmission. A shift linkage (new or original) is required for installation and will attach to the lower shift arm provided on the column. Using an adapter, add an aftermarket wheel, and the gripping surface will be in the same location as the stock wheel. You can bolt your original 1973-78 steering wheel directly to the 1973-78 steering column, no adapter required!

COMES WITH:

- 8-Position Tilt
- Self-Canceling Turn Signals
- 4-Way Flasher
- Knobs & Levers
- 1955-59 Includes Retro Style Knobs
- 3 7/8" Wiring Plug
- 1973-78 4 1/4" Wiring Plug
- 1947-59 1" DD Lower Shaft
- 1955-78 comes with Neutral Safety Switch (shift indicator NOT included)
- 1960-72 3/4" -36 Lower Shaft
- 1973-78 1" -48 Lower Shaft
- 1947-54 Includes Dash Mount & Floor Mount
- 1955-59 Includes Dash Mount, Model Specific Floor Mount w/ Gasket, & OE Gearbox Cover
- 1960-66 Includes Dash Locating Slot
- 1967-72 Includes Wiring Harness Adapter
- 1973-78 Includes Ignition module Pack

	Paintable Steel	Chrome	Black Powder Coated	Brushed Aluminum	Polished Aluminum
1947-54	1130651010	1130651020	1130651051	1150651030	1150651040
1955-59	1140652010	1140652020	1140652051	1150652030	1150652040
1960-66	1140650010	1140650020	1140650051	1150650030	1150650040
1967-72	1140657010	1140657020	1140657051	1150657030	1150657040
1960-66 w/ Rack	1140650110	1140650120	1140650151	N/A	N/A
1967-72 w/ Rack	1140658010	1140658020	1140658051	1150658030	1150658040
1973-78 w/ Key	1540760010	1540760020	1540760051	N/A	N/A

1947-54 CHEVY TRUCK INCLUDES

Each 1947-54 column comes complete with a column-specific underdash mount and classic floor mount for easy, hassle free installation.



1955-59 CHEVY TRUCK INCLUDES

The floor mount with gasket, underdash mount, and OE gearbox cover are essential for flawless installation, which is why they are included with every 1955-59 Chevy truck column.



*A stock 1947-54 column does not come with a Neutral Safety Switch or shift indicator. Call us for more information.

*If using a stock 1960-66 wheel with a 1960-66 IDIDIT column, please call us for more information.

*See page 46 for Chevy Truck Installation Kits.



1947 - 1978 Chevy Trucks Installation Kits

ORIGINAL FACTORY HARNESS	Coupler	Rag Joint	U-Joint	Vibration Joint	Shaft	4-Way Flasher
3/4" -30 MANUAL GEARBOX						
1960-62 # 3006001001	✓	✓			✓ Intermediate	✓
1963-66 # 3006001002	✓	✓			✓ Intermediate	✓
3/4" -36 MANUAL GEARBOX						
1960-62 # 3006002001	✓	✓			✓ Intermediate	✓
1963-66 # 3006002002	✓	✓			✓ Intermediate	✓
AFTERMARKET HARNESS						
3/4" -30 MANUAL/POWER GEARBOX						
1960-66 # 3006001000	✓	✓			✓ Intermediate	
1967-72 # 3007001000	✓		✓		✓ Intermediate	
1977-78 #3010007000	✓	✓			✓ Intermediate	
3/4" -36 MANUAL GEARBOX						
1960-66 # 3006002000	✓	✓			✓ Intermediate	
1967-72 # 3007002000	✓		✓		✓ Intermediate	
13/16" -36 POWER GEARBOX						
1967-72 # 3007002000		✓	✓		✓ Telescoping	
1973-78 # 3010007000	✓	✓			✓ Telescoping	
ECONO KITS						
ORIGINAL FACTORY HARNESS						
1960-62 # 3001001001	✓					✓
1963-66 # 3001001002	✓					✓
AFTERMARKET HARNESS						
1960-66 # 3000313449	3/4-36 x 3/4" DD					
1955-59 INSTALLATION KITS						
1955-59 # 3000315249	3/4" DD x 1" DD					

1955-59 TURN SIGNAL WIRING

If your Chevy Truck was originally equipped with turn signals, you will need one of the following year specific wiring harness adapters.

1955 # 3100035775

1956 # 3100035780

1957-59 # 3100035785

If your truck did NOT come with factory turn signals, use this plug to connect your wiring.

Female End Plug # 3106050010



1974-1979 Ford Bronco

TILT FLOOR SHIFT

Designed to fit your Bronco without requiring modifications to your original vehicle. This Ford Style column features all Ford wiring, Ford top shaft, and easily attaches to your stock gearbox with a new half rag joint installation kit. Installs in the same location as the old column using your original floor mount and new dash mount. Add your stock Bronco wheel, and the gripping surface will be in the same location as the original.

COMES WITH:

- 8-Position Tilt
- Ford Splined Top Shaft
- Ford Turn Signal Switch
- Ford Style Knobs & Levers
- 4-Way Flashers
- 3/4" -36 Lower Shaft
- Ford Wiring Connectors
- Pre-Welded Underdash Mount

TECH TIP:

When installing your OEM steering wheel to the IDIDIT Ford Style Column, the OEM wheel must be for the same year application as the column. Use of a different model year will result in turn signal damage.

	Paintable Steel	Chrome	Black Powder Coated
1974-75	1170845010	1170845020	1170845051
1976-77	1170855010	1170855020	1170855051
1978-79	1170815010	1170815020	1170815051

TILT COLUMN SHIFT

This column shift has all the same great features as the floor shift, and is just as easy to install! The shift pattern on the column allows you to use either a 3 or 4-speed automatic transmission. This column utilizes the original transmission mounted neutral safety switch. A gear shift indicator is an option, but not included. A shift linkage (new or original) is required for installation and will attach to the lower shift arm provided on the column. Add your stock Bronco wheel directly to the column, no adapter required.

COMES WITH:

- 8-Position Tilt
- Ford Splined Top Shaft
- Ford Turn Signal Switch
- Ford Style Knobs & Levers
- 4-Way Flashers
- 3/4" -36 Lower Shaft
- Ford Wiring Connectors
- Pre-Welded Underdash Mount

	Paintable Steel	Chrome	Black Powder Coated
1974-75	1130845010	1130845020	1130845051
1976-77	1130855010	1130855020	1130855051
1978-79	USE FORD TRUCK COLUMNS ON PAGE 48		

INSTALLATION KITS

	Rag Joint	
1974-75 # 3000383400	✓ 3/4" -36 Half Rag Joint	A half rag joint is required for installation. The original rag joint was pressed into the column and cannot be removed.
1976-77 # 3000941000	✓	Before installing, carefully inspect the rubber on the other half of the original rag joint to be sure it is intact. If it is not, you need to use the replacement in this kit.
1978-79 # 3000053434	✓ 3/4" -36 x 3/4" -36	



FORD SHIFT INDICATORS

Shift Indicators available for your Ford AOD, AODE, C4 or C6 for your Ford transmission. See pg 59 for details.

1953-1979 Ford 1/2 Ton Truck

FORD STYLE TILT FLOOR SHIFT

IDIDIT built this Ford Style column specifically for those who are using stock Ford wiring and wish to use their original steering wheel. It features all Ford wiring and a Ford top shaft and will work with your stock box or rack & pinion system. 1965-77 columns come with an extendable shaft which allows you to adjust the column length to fit your manual or power gearbox. Using a new rag joint installation kit, install your new steering column in place of the old. Add your stock Ford Truck wheel and the gripping surface will be in the same location as the original.

COMES WITH:

- 8-Position Tilt
- Ford Splined Top Shaft
- Ford Turn Signal Switch
- Ford Style Knobs & Levers
- Pre-Welded Underdash Mount
- Ford Wiring Connectors
- 1965-77 Extendable Lower Shaft
- 1973-79 Comes with 4-Way Flashers

	Paintable Steel	Chrome	Black Powder Coated
1965-66	1170825010	1170825020	1170825051
1967-72	1170735010	1170735020	1170735051
1973-77	1170755010	1170755020	1170755051
1978-79	1170815010	1170815020	1170815051

TECH TIP:

When installing your OEM steering wheel to the IDIDIT Ford Style Column, the OEM Wheel must be for the same year application as the column. Use of a different model year will result in damage to the turn signal switch.

RAG JOINT INSTALLATION KITS

Required for FORD STYLE column installation

	Rag Joint		Rag Joint
1965-77 # 3000053449	✓ 3/4" DD x 3/4" -36	1978-79 # 3000053434	✓ 3/4" -36 x 3/4" -36

GM STYLE TILT FLOOR SHIFT

This Ford Truck column features a GM upper shaft, and a 3 7/8" Wiring Plug. This column installs in the same location as the old column using your original floor mount, a pre-welded underdash mount, and an IDIDIT installation kit. 1953-56 columns will require a new swinger-style column drop, floor mount, and u-joint. Using an adapter, add an aftermarket wheel, and the gripping surface will be in the same location as the original.

COMES WITH:

- 8-Position Tilt
- Self-Canceling Turn Signal
- 4-Way Flasher
- Knobs & Levers
- 3 7/8" Wiring Plug
- Female End Plug
- 1953-56 1" DD Lower Shaft
- 1965-79 3/4" -36 Lower Shaft
- 1965-79 Includes Pre-Welded Underdash Mount

	Paintable Steel	Chrome	Black Powder Coated	Brushed Aluminum	Polished Aluminum
1953-56	1120800010	1120800020	1120800051	1070800030	1070800040
1965-66	1170820010	1170820020	1170820051	1070820030	1070820040
1967-72 Manual Box	1170730010	1170730020	1170730051	1070730030	1070730040
1967-72 Power Box	1170740010	1170740020	1170740051	1070740030	1070740040
1973-77	1170750010	1170750020	1170750051	1070750030	1070750040
1978-79	1170810010	1170810020	1170810051	1070810030	1070810040

*Note: If trying to bolt a stock Ford steering wheel to this column please call for more information

*Note: If you need a column for years 1957-64, please call for more information

1953-1979 Ford 1/2 Ton Truck

FORD STYLE TILT COLUMN SHIFT

IDIDIT built this Ford Style column specifically for those using stock Ford wiring who wish to use their original steering wheel with the added convenience of a column shift steering column. They feature all Ford wiring and a Ford top shaft, and will work with your stock box or rack and pinion system. Using a new rag joint installation kit, install your new steering column in place of the old. Add your stock Ford Truck wheel, and the gripping surface will be in the same location as the original.

COMES WITH:

- 8-Position Tilt
- Ford Splined Top Shaft
- Ford Turn Signal Switch
- Ford Style Knobs & Levers
- Pre-Welded Underdash Mount
- Ford Wiring Connectors

	Paintable Steel	Chrome	Black Powder Coated
1965-66	1130821010	1130821020	1130821051
1967-72 Manual Box	1130731010	1130731020	1130731051
1967-72 Power Box	1130741010	1130741020	1130741051
1973-77	1130751010	1130751020	1130751051
1978-79	1130811010	1130811020	1130811051

RAG JOINT INSTALLATION KITS

Required for **FORD STYLE** column installation

	Rag Joint		Rag Joint
1965-77 # 3000053449	✓ 3/4" DD x 3/4" -36	1978-79 # 3000053434	✓ 3/4" -36 x 3/4" -36

GM STYLE TILT COLUMN SHIFT

This column shift has the same great features as the floor shift and is just as easy to install! The shift pattern on the column allows you to use either a 3 or 4-speed automatic transmission. The 1965-77 column shift column comes complete with a neutral safety switch, while the 1978-79 column utilizes the original transmission mounted neutral safety switch. A gear shift indicator is optional, but not included. A shift linkage (new or original) is required for installation and will attach to the lower shift arm provided on the column. Using an adapter, add an aftermarket wheel, and the gripping surface will be in the same location as the stock wheel.

COMES WITH:

- 8-Position Tilt
- Self-Canceling Turn Signal
- 4-Way Flasher
- Knobs & Levers
- 1965-79 Comes with Neutral Safety Switch (Shift Indicator not Included)
- 3 7/8" Wiring Plug
- Female End Plug
- 1953-56 1" DD Lower Shaft
- 1965-79 3/4" -36 Lower Shaft
- 1965-79 Includes Pre-Welded Underdash Mount

FORD SHIFT INDICATOR



Get a Ford AOD, AODE, C4, or C6 shift indicator for your Ford transmission.
See pg 59 for details.

	Paintable Steel	Chrome	Black Powder Coated	Brushed Aluminum	Polished Aluminum
1953-56	1130800010	1130800020	1130800051	1150800030	1150800040
1965-66	1130820010	1130820020	1130820051	N/A	N/A
1967-72 Manual Box	1130730010	1130730020	1130730051	1150730030	1150730040
1967-72 Power Box	1130740010	1130740020	1130740051	1150740030	1150740040
1973-77	1130750010	1130750020	1130750051	1150750030	1150750040
1978-79	1130810010	1130810020	1130810051	1150810030	1150810040

***Note:** If trying to bolt a stock Ford steering wheel to this column, please call for more information

***Note** For 1965-66 columns: The Bendix box was frequently used as a replacement for the Saginaw box. If not using the stock steering box, a shorter length column may be required. Call IDIDIT for details.

1953-1979 Ford 1/2 Ton Truck Installation Kits

FORD STYLE COLUMNS	Rag Joint
RAG JOINT INSTALLATION KITS	
1965-77 # 3000053449	✓ 3/4" DD x 3/4" -36
1978-79 # 3000053434	✓ 3/4"-36 x 3/4" -36
GM STYLE COLUMNS	
1953-56 # 3000409436	If you are using your stock manual gearbox you will need to cut & modify this original shaft into what is referred to as a 3/4" DD shape. If using a rack and pinion system, a 3/4"DD x 36" Intermediate Shaft may be required.
1965-79 # 3000053434	✓ 3/4"-36 x 3/4" -36



1976 - 1986 Jeep CJ5 & CJ7

TILT FLOOR & COLUMN SHIFT

Designed to fit your Jeep® CJ5 or CJ7 and does NOT require modification to your original vehicle to install. This rugged and durable column is available in floor shift or column shift models and comes complete with a keyed ignition. Installs in the same location as the old column using your original underdash mount and floor mount. Using an adapter, add an aftermarket wheel and the gripping surface will be in the same location as the stock wheel. You can also bolt your stock Jeep CJ wheel directly to this column.

COMES WITH:

- 8-Position Tilt
- Ignition module
- Self-Canceling Turn Signal
- 4-Way Flasher
- Knobs & Levers
- 3 7/8" & 4 1/4" Wiring Plug
- 1" -48 Lower Shaft
- Provision for Mounting Bracket

	Paintable Steel	Chrome	Black Powder Coated
1976-86 Floor Shift, Keyed	1520800010	1520800020	1520800051
1976-86 Column Shift, Keyed	1540800010	1540800020	1540800051

1976-86 JEEP CJ MOUNT

#2312600051

If you are replacing your original tilt column with a new, IDIDIT Jeep Column, a 1976-86 Jeep CJ mount is needed in order to bolt the new column in place of the old. The original tilt CJ column used a different type of mount than the non-tilt CJ column.



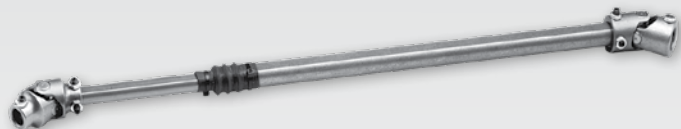
Jeep Installation Kits

No installation kit is required if using the original u-joint and shafting. However, if the shafting is worn or missing, we offer these replacement steering shafts for your Jeep CJ, available as a exact replacement for the original.

REGULAR SHAFT

Manual Box: #3000000905

Power Box: #3000000910



VIBRATION REDUCER UPGRADE

Manual Box: # 3000000915

Power Box: # 3000000920



1971-1980 International Scout II

TILT FLOOR SHIFT

IDIDIT's International Scout II Tilt Steering Column is a direct fit for all Scout II model years. It features IDIDIT's proven 8-position tilt, self-canceling turn signals, 4-way flasher, billet dress up kit, keyed ignition, collapsible column tube, and steering shaft for safety.

This steering column was designed to bolt directly in place of the factory tilt column (early non-tilt column trim can be modified to fit). This column also reuses factory mounts and requires no additional accessories to install. The Scout II Tilt, Keyed Ignition Steering Column is proudly manufactured in the U.S.A.

COMES WITH:

- 8-Position Tilt
- 4-Way Flashers
- Self-Canceling Turn Signal
- Billet Knobs and Levers
- Keyed Ignition
- Collapsible Tube and Steering Shaft

	Paintable Steel	Black Powder Coated
1971-80 Tilt Floor Shift, Keyed	1620850010	1620850051



Golf Cart Steering Columns

Get the comfort of driving a luxury car both on the course and around the neighborhood, golf carts aren't just for the course anymore! IDIDIT's line of golf cart columns allows you to enjoy the luxury of tilt steering in your prized cart all, while offering easy access in and out of your cart. And of course we didn't forget about safety, we built in self-cancelling turn signals and 4-way flashers into the column so you have all the safety features of a standard vehicle.

Customize your cart with an IDIDIT Golf Cart tilt steering column! We fit:

- CLUB CAR
- EZ GO
- YAMAHA

Available finishes include chrome or black powder coat. Add a stylish steering wheel, and be the envy of the whole neighborhood. Enjoy the great outdoors while enjoying the ease of a tilt steering column in your golf cart!

CLUB CAR



E-Z GO



YAMAHA



Golf Cart Steering Columns

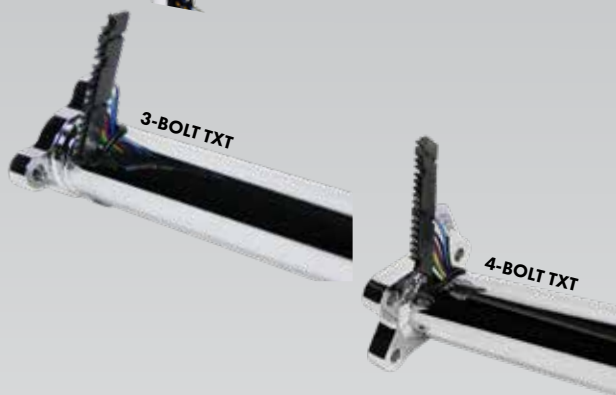


CLUB CAR TILT

This column was made to fit your Club Car Cart designed to fit into the original dash support. For hassle free installation, the lower shaft of the column matches the spline of the original universal joint. The wiring slot is located at the lower end of the column, allowing the wiring to be easily hidden behind the dash. An installation kit is required to install the IDIDIT Precedent Series columns.

	Steel	Chrome	Black Powder Coated
1984-91	N/A	1129200120	1129200151
1992-04	1129200010	1129200020	1129200051
Precedent Series (04-Newer)	1129210010	1129210020	1129210051

E-Z GO TILT



	Steel	Chrome	Black Powder Coated
TXT 4-Bolt Floor Mount	N/A	1129400020	1129400051
TXT 3-Bolt Floor Mount	N/A	1129401020	1129401051
RXV (08-Newer)	1129230010	1129230020	1129230051

YAMAHA TILT

The original box on early model Yamaha carts were built with an integral shaft, making the column and gearbox a one-piece unit. This means that the gearbox will need to be modified before installing the IDIDIT Yamaha tilt column. These columns come with the necessary coupler, as well as detailed instructions on how to modify the gearbox. Late model Yamaha golf carts do not require modifications to the gearbox. IDIDIT's all-new Yamaha Drive tilt column comes in two versions: one for aftermarket light kits, and one for OE light kits. The wiring slot is located at the lower end of the column, allowing the wiring to be easily hidden behind the dash.



	Steel	Chrome	Black Powder Coated
Drive (07-Newer)	1129220010	1129220020	1129220051

STRAIGHT SERIES

Get the "Hot Rod" look for your golf cart with IDIDIT's all new Classic Straight steering column, available for select golf cart models. Comes with self-canceling turn signals, 4-way flashers, and a standard dress-up kit.



	Steel	Chrome	Black Powder Coated
Club Car Precedent	109010010	1019010020	1019010051
Yamaha Drive	109020010	1019020020	1019020051
EZGO RXV	109030010	1019030020	1019030051

Add-Ons & Accessories

Save yourself time, money, and hassle by planning ahead and choosing the column add-ons and accessories you'll need before ordering your IDIDIT steering column. We can install cruise control, dimmer, wipers, or a neutral safety switch to your IDIDIT column at the time of order placement (additional labor charges may apply), saving you the hassle of having to ship your column back to our facility after you've received it. Planning ahead will greatly increase the success of your project.

Call us with any questions you may have and we will be more than happy to help you choose what you'll need to customize your IDIDIT column.

FLOOR MOUNTS

pg 56



COLUMN DROPS

pg 57



SHIFT INDICATORS

pg 58



CRUISE CONTROL

pg 59



DIMMER/WIPER KITS

pg 59



CABLE SHIFT-LINKAGE KITS

pg 60



DRESS-UP KITS

pg 61



KNOBS & LEVERS

pg 62



FORD ADAPTERS

pg 62



WHEEL ADAPTERS

pg 63



SIDE STEP STEERING BOX

pg 64



IGNITION SYSTEMS

pg 65



Floor Mounts

A floor mount is essential for proper installation of your steering column - this important safety feature should not be overlooked! You are sure to find the floor mount you need in this product line offering!

SWIVEL BALL FLOOR

The IDIDIT swivel ball floor mount allows you to position your steering column precisely where you want it. You can move it up, down, side to side, and everything in between. A trim ring for the engine compartment side is included, along with all the hardware you need for installation. High Angle Floor Swivel Ball Floor Mounts provide up to 35 degrees of articulation of the column tube. Compact Floor mounts are more complex, unusual installs with up to 25 degree of articulation. Check the charts below for the correct part number based on column finish and tube diameter. Chrome and Black Powder Coat floor mounts are bored out more due to thickness of coating. For Aftermarket Columns Only.



Paintable Steel Columns	
1 3/4" Polished Aluminum	2400500040
2" Polished Aluminum	2401500040
2 1/4" Polished Aluminum	2402500040

Chrome & Black Powder Coated Columns	
1 3/4" Polished Aluminum	2400550040
2" Polished Aluminum	2401550040
2 1/4" Polished Aluminum	2402550040

High Angle/Compact Floor Mount Machined & Black	
2" High Angle Machined	2401650010
2" High Angle Black	2401650051
2 1/4" High Angle Machined	2401651010
2 1/4" High Angle Black	2401651051
2" Compact Machined	2401600010
2" Compact Black	2401600051

ADJUSTABLE FLOOR MOUNT WITH TRIM KIT

This kit will not only secure your column, but it will also add style and class to your interior! This kit includes an adjustable floor mount and polished aluminum trim ring with hardware. Add one of our stylish vinyl boots to cover the mount (sold separately) Choose from 4 different colors!

1 3/4" Adjustable Trim Kit	2400800010
2" Adjustable Trim Kit	2401800010
2 1/4" Adjustable Trim Kit	2402800010
Black Boot for Adjustable Trim Kit	2405810010
Bone Boot for Adjustable Trim Kit	2405820010
Brown Boot for Adjustable Trim Kit	2405830010
Grey Boot for Adjustable Trim Kit	2405840010

Vinyl Boot available in:



ADJUSTABLE FLOOR MOUNT

This inexpensive, steel floor mount will safely secure your column at the floor board or firewall, and can adjust to fit most angles, up or down.



1 3/4"	2400300010
2"	2401300010
2 1/4"	2402300010

COLLAPSIBLE FLOOR MOUNT WITH PLATE

Designed to mount a steering column to the floor or firewall, this floor mount can be installed on either side of the firewall and includes extra material allowing you to cover any holes left behind by the existing steering column. You trim to fit.



1 1/2"	2401120010	1 3/4"	2401220010
2"	2401020010	2 1/4"	2402020010

CLASSIC CHEVY FLOOR MOUNT

The Classic Chevy Floor mount secures the bracket using the two original holes in the inside floor of your 55-57 Chevy. Comes complete with a clamp to secure the bracket to the column, this floor mount is strongly recommended for all Chevy Tri-Five Installations.

2" Classic Chevy	2401400010
2 1/4" Classic Chevy	2402400010



COLLAPSIBLE FLOOR MOUNT

This floor mount is designed to mount a steering column to the floor or firewall, and can be installed on either side of the firewall.



1 1/2"	2401110010	1 3/4"	2401210010
2"	2401010010	2 1/4"	2402000010

Column Drops

ORIGINAL STYLE 2 1/4"

Designed for tubes 2 1/4" in diameter.
Mounting bolts are set 2 5/8" apart.

Drop Length	Brushed AL	Polished AL
2 1/2"	2302370030	2302370040
3 1/2"	2303370030	2303370040
4 1/2"	2304370030	2304370040
5 1/2"	2305370030	2305370040
6 1/2"	2306370030	2306370040
7 1/2"	2307370030	2307370040



ORIGINAL STYLE 2"

Designed for tubes 2" in diameter.
Mounting bolts are set 2 5/8" apart.

Drop Length	Brushed AL	Polished AL
2 1/2"	2302470030	2302470040
3 1/2"	2303470030	2303470040
4 1/2"	2304470030	2304470040
5 1/2"	2305470030	2305470040
6 1/2"	2306470030	2306470040
7 1/2"	2307470030	2307470040



ORIGINAL STYLE 1 3/4"

Designed for tubes 1 3/4" in diameter.
Mounting bolts are set 2 5/8" apart.

Drop Length	Brushed AL	Polished AL
2 1/2"	2302570030	2302570040
3 1/2"	2303570030	2303570040
4 1/2"	2304570030	2304570040
5 1/2"	2305570030	2305570040
6 1/2"	2306570030	2306570040
7 1/2"	2307570030	2307570040



ORIGINAL STYLE GM - 2 3/8"

Designed for tubes 2 3/8" in diameter.
Mounting bolts are set 2 5/8" apart.

Drop Length	Brushed AL	Polished AL
2 1/2"	2302170030	2302170040
3 1/2"	2303170030	2303170040
4 1/2"	2304170030	2304170040
5 1/2"	2305170030	2305170040
6 1/2"	2306170030	2306170040
7 1/2"	2307170030	2307170040



ORIGINAL STYLE VANS - 2"

Designed for tubes 2" in diameter.
Mounting bolts are set 2 5/8" apart.

Drop Length	Brushed AL	Polished AL
2 1/2"	2302270030	2302270040
3 1/2"	2303270030	2303270040
4 1/2"	2304270030	2304270040
5 1/2"	2305270030	2305270040
6 1/2"	2306270030	2306270040
7 1/2"	2307270030	2307270040



ORIGINAL STYLE 1932 FORD

Designed for the 1932 Ford Dash.
Mounting bolts are set 2 5/8" apart
Standard length is 5" from center.

Hole Size	Brushed AL	Polished AL
GM 2 3/8"	2305180030	2305180040
Van 2"	2305280030	2305280040
IDIDIT 2 1/4"	2305380030	2305380040
IDIDIT II 2"	2305480030	2305480040
1 3/4"	2305580030	2305580040



1965-66 FORD F100

Mounting Slots are set 3 5/8" apart

Hole Size	Brushed AL	Polished AL
2"	2311000030	2311000040
2 1/4"	2311500030	2311500040



1947-54 CHEVY TRUCK

IDIDIT's 1947-54 Chevy Truck Dash Bracket is designed to affix the column drop to your dash.

#2301050010



SMOOTH DROPS

IDIDIT's Smooth drops have been designed with rounded edges creating a classier, more finished look.

Drop Length	Hole Size	Brushed AL	Polished AL
2 1/2"	2"	2342470030	2342470040
2 1/2"	2 1/4"	2342370030	2342370040
3 1/2"	2"	2343470030	2343470040
3 1/2"	2 1/4"	2343370030	2343370040



Column Drops

STEEL WELD ON

Designed to weld onto your 2" diameter steering column and under your dash for a custom setup. Mounting slots are 1 3/4" apart (slotted 1 7/8").

Drop Length	Steel
3"	2303490010
4"	2304490010
5"	2305490010
7"	2307490010



GM 1969 OR NEWER UNDERDASH MOUNT

Mounting Slots are set 5 1/4" apart (slotted 1")

Hole Size	Brushed AL	Polished AL
1 3/4"	2310300030	2310300040
2"	2310000030	2310000040
2 1/4"	2310500030	2310500040

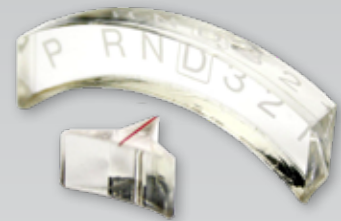


Shift Indicators

SHIFT INDICATOR WITH POINTER

IDIDIT offers easy-to-install, acrylic shift indicators for your column shift column. Made from high quality acrylic, these indicators can fit any 4" diameter column. Comes complete with matching acrylic pointer and easily attaches to your column with adhesive tape. Available for your 3-speed or 4-speed automatic transmission.

3 Speed	2600000010
4 Speed	2600050010
Ford AOD 1980-93	2600060010
Ford AODE 1992 & Up	2600070010
Ford C4 & C6	2600071010



SHIFT INDICATOR WITH POINTER & HOUSING

IDIDIT'S shift indicator with housing comes complete with acrylic indicator, matching aluminum pointer, and two screws that are used to affix the housing and indicator to your column for automatic transmissions. Housing and matching indicators are available in Chrome, Black Powder Coat, Brushed Aluminum, or Polished Aluminum finishes.



	3 Speed	4 Speed	Ford AOD 80-93	Ford AODE 92 & Up	C4 & C6	10R80
Chrome	2600200020	2600250020	2600260020	2600270020	2600271020	2600272020
Black Powder Coated	2600200051	2600250051	2600260051	2600270051	2600271051	2600272051
Brushed Aluminum	2600200030	2600250030	2600260030	2600270030	2600271030	2600272030
Polished Aluminum	2600200040	2600250040	2600260040	2600270040	2600271040	N/A

RIGHT HAND DRIVE SHIFT INDICATOR WITH POINTER & HOUSING

Our shift indicators are also available for your right hand drive column. Available with or without an aluminum housing, these high-quality indicators work great with your 3 speed or 4 speed automatic transmission.

	3 Speed	4 Speed
Indicator w/ Pointer	2600001010	2600051010



	3 Speed	4 Speed
Indicator w/ Pointer & Housing		
Chrome	2600201020	2600251020
Black Powder Coated	2600201051	2600251051
Brushed Aluminum	2600201030	2600251030
Polished Aluminum	2600201040	2600251040



Cruise Control, Dimmer Kit, & Wiper Kit

Call us today to find out how you can save yourself time and money by having IDIDIT install your cruise control lever while we assemble your column! Labor charges may apply.

****Please note: Cruise Control units can NOT be returned if the wires have been cut.****

NON-COMPUTERIZED ENGINES



3100020000

This Rostra electric servo unit uses solid state electronics for accuracy and reliability. The servo and control unit are small and easy to mount. Kit includes pulse generator and cruise control lever.

COMPUTERIZED ENGINES



3100010000

This Rostra unit gathers information from your car's computer, so no external sensors are required. Adjustable for 2,000, 4,000 or 8,000 pulses per mile. Small and easy to mount. Kit includes a cruise control lever.

CRUISE CONTROL COVERS

Dress up your cruise control lever with this stylish aluminum cover!

Brushed Aluminum	2501000030
Polished Aluminum	2501000040
Brushed Aluminum Right Hand Drive	2501050030
Polished Aluminum Right Hand Drive	2501050040



DIMMER KIT

IDIDIT's dimmer kit features a momentary switch and relay pack. The relay pack makes the switch an "on/off" that will toggle your headlights from high beam to low beam and back again. You have the option of putting the switch on either your tilt or turn signal lever.

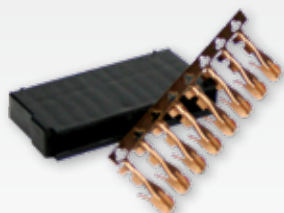


Kit with Turn Signal Lever Brushed	3100030130
Kit with Turn Signal Lever Polished	3100030140
Kit with Tilt Lever Brushed	3100040030
Kit with Tilt Lever Polished	3100040040

FEMALE END PLUG

Part Number 3106050010

This end plug is the mate to the 3 7/8" wire plug found on your IDIDIT column. Eight crimp-on terminals are included that easily attach to your wires and clip into the plug.



THROTTLE BY WIRE

DAKCRC-1003-C

Cruise control for your GM Throttle-By-Wire Engines. This easy to install kit includes module, wiring, and lever.

2 SPEED WIPER KIT

IDIDIT's 2 Speed wiper kit features low and high speeds, and a park function. The park function returns the wipers back to the ideal off position. This kit comes complete with a Turn or Tilt lever with momentary button, ground wire, relay pack and harness.



Kit with Turn Signal Lever Brushed	3100051030
Kit with Turn Signal Lever Polished	3100051040
Kit with Turn Signal Lever Black	3100051051
Kit with Tilt Lever Brushed	3100061030
Kit with Tilt Lever Polished	3100061040
Kit with Tilt Lever Black	3100061051
Wiper Relay Pack only	3100006030

Cable Shift Linkage Kits

KIT CONTENTS

IDIDIT's award winning cable shift linkage kits all contain a 6ft standard shift cable, a column bracket for your IDIDIT or stock column and a transmission bracket. Call if you need a custom kit made for your application.



GM Transmission Bracket
(except early powerglide)



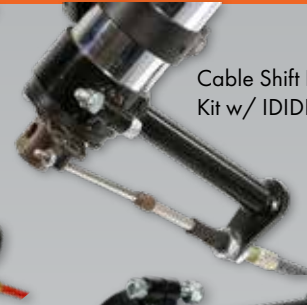
Chrysler 727 & 904
Transmission Bracket



Ford AOD
Transmission Bracket



Cable Shift Linkage
Kit w/ stock Column



Cable Shift Linkage
Kit w/ IDIDIT Column



IDIDIT Column Bracket
Used with your IDIDIT column



Ford C-4
Transmission Bracket



Ford C-6
Transmission Bracket



Ford 4R70W/AODE
Transmission Bracket



6 ft. Standard
Shift Cable
Custom lengths
are available



Stock Column Bracket
& Horseshoe Bracket
Used with your stock column

GM TRANSMISSION KITS

For a complete list of the compatible GM transmissions visit the Cable Shift Linkage under the Accessory section of our website.

For a 2" IDIDIT column

2801000010
Includes 6 ft shift cable, 2" IDIDIT column bracket, GM transmission bracket.

For a 2 1/4" IDIDIT column

2802000010
Includes 6 ft shift cable, 2 1/4" IDIDIT column bracket, GM transmission bracket.

For a 2" GM stock column

2801050010
Includes 6 ft shift cable, 2" stock column bracket & horseshoe bracket, GM transmission bracket.

C-4 TRANSMISSION KITS

For a 2" IDIDIT column

2801300010
Includes: 6 ft shift cable, 2" IDIDIT column bracket, Ford C-4 transmission bracket.

For a 2 1/4" IDIDIT column

2802300010
Includes: 6 ft shift cable, 2 1/4" IDIDIT column bracket, Ford C-4 transmission bracket.

For a 2 1/4" Ford stock column

2802350010
Includes: 6 ft shift cable, 2 1/4" stock column bracket & horseshoe bracket, Ford C-4 transmission bracket.

C-6 TRANSMISSION KITS

For a 2" IDIDIT column

2801400010
Includes: 6 ft shift cable, 2" IDIDIT column bracket, Ford C-6 transmission bracket.

For a 2 1/4" IDIDIT column

2802400010
Includes: 6 ft shift cable, 2 1/4" IDIDIT column bracket, Ford C-6 transmission bracket.

For a 2 1/4" Ford stock column

2802450010
Includes: 6 ft shift cable, 2 1/4" stock column bracket & horseshoe bracket, Ford C-6 transmission bracket.

AOD TRANSMISSION KITS

For a 2" IDIDIT column

2801500010
Includes: 6 ft shift cable, 2" IDIDIT column bracket, Ford AOD transmission bracket.

For a 2 1/4" IDIDIT column

2802500010
Includes: 6 ft shift cable, 2 1/4" IDIDIT column bracket, Ford AOD transmission bracket.

For a 2 1/4" Ford stock column

2802550010
Includes: 6 ft shift cable, 2 1/4" stock column bracket & horseshoe bracket, Ford AOD transmission bracket.

FORD 4R70W/AODE TRANSMISSION KITS

For a 2" IDIDIT column

2801600010
Includes 6 ft shift cable, 2" IDIDIT column bracket, Ford 4R70W/AODE transmission bracket.

For a 2 1/4" IDIDIT column

2802600010
Includes 6 ft shift cable, 2 1/4" IDIDIT column bracket, Ford 4R70W/AODE transmission bracket.

For a 2 1/4" Ford stock column

2802650010
Includes 6 ft shift cable, 2 1/4" stock column bracket & horseshoe bracket, Ford 4R70W/AODE transmission bracket.

CHRYSLER 727 & 904 TRANSMISSION KITS

For a 2" IDIDIT column

2801700010
Includes 6 ft shift cable, 2" IDIDIT column bracket, Chrysler 727 & 904 transmission bracket.

For a 2 1/4" IDIDIT column

2802700010
Includes 6 ft shift cable, 2 1/4" IDIDIT column bracket, Chrysler 727 & 904 transmission bracket.

For a 2" Chrysler stock column

2801750010
Includes 6 ft shift cable, 2" stock column bracket & horseshoe bracket, Chrysler 727 & 904 transmission bracket.

HALF MOON SHIFT LEVER

Shift around that pesky brake!

The IDIDIT Half Moon Shift Lever will maneuver

around your brake pedal. Comes complete with bushing and the hardware needed to mount to your IDIDIT steering column.

2": # 2600700052
2 1/4": # 2600700152



Dress-Up Kits

DRESS UP KITS

Each tilt dress-up kit includes turn signal lever with knob, tilt lever with knob and 4-way flasher knob. Non-tilt dress-up kits come with turn signal lever with knob and 4-way flasher knob only. Tilt and Non-Tilt Dress-Up Kits come with a flathead 3/4" #8 screw for attaching the turn lever to the column, Tilt/Tele Dress-Up Kits do not need a screw.

FINISHES



Chrome

Brushed Aluminum

Polished Aluminum

Black Anodize

STYLES



Standard

Retro

Deco

(Deco style knobs are only available in polished aluminum)

TILT DRESS-UP KIT

- This kit includes a turn signal lever with knob, a tilt lever with knob, and a 4-way flasher knob
- The turn signal lever is flattened and attaches to the column with a single screw
- Fits most 1969 and newer GM and Chrysler Steering Columns

Knob Style	Chrome	Brushed Aluminum	Polished Aluminum	Black Anodize
Standard	2500000020	2500000030	2500000040	2500000051
Retro	2520000020	2520000030	2520000040	2520000051
Deco	N/A	N/A	2510000040	N/A
Early Ford	2500260020	2500260030	2500260040	2500260051
Late Ford	2500261020	2500261030	2500261040	2500261051

* A 4-way flasher knob does NOT come in the Ford Style Dress-up Kit



Late Ford Style Knob Detail

Early Ford Style Knob Detail

TILT/TELESCOPING DRESS-UP KIT

- This kit includes a turn signal lever with knob, a tilt lever with knob, and a 4-way flasher knob
- The turn signal lever is threaded and screws into place
- Fits most 1963 - 76 GM Tilt/Telescoping & Early IDIDIT Universal Series Steering Columns

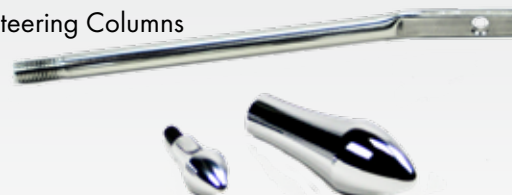
Knob Style	Chrome	Brushed Aluminum	Polished Aluminum	Black Anodize
Standard	2500250020	2500250030	2500250040	2500250051
Retro	2520250020	2520250030	2520250040	2520250051
Deco	N/A	N/A	2510250040	N/A



NON-TILT DRESS-UP KIT

- This kit includes a turn signal lever with knob, a tilt lever with knob, and a 4-way flasher knob
- The turn signal lever is threaded and screws into place
- Fits most 1963 - 76 GM Tilt/Telescoping & Early IDIDIT Universal Series Steering Columns

Knob Style	Chrome	Brushed Aluminum	Polished Aluminum	Black Anodize
Standard	2500100020	2500100030	2500100040	2500100051
Retro	2520100020	2520100030	2520100040	2520100051
Deco	N/A	N/A	2510100040	N/A



Knobs, Levers, and Ford Adapters

SINGLE KNOBS

IDIDIT offers single dash knobs that will add flair to your dash and will match your Standard or Deco column dress-up kit. These dash knobs can be used for your headlight switch, your wiper switches and so much more!

STANDARD STYLE

	Chrome	Brushed Aluminum	Polished Aluminum	Black Powder Coated
10-32	2503300020	2503300030	2503300040	2503300051
10-24	2503200020	2503200030	2503200040	2503200051
1/4" Bore	2503100020	2503100030	2503100040	2503100051
3/16" Bore	2503000020	2503000030	2503000040	2503000051

DECO STYLE

	Polished Aluminum
10-32	2513300040
10-24	2513200040
1/4" Bore	2513200040
3/16" Bore	2513200040

GEAR SHIFT KNOBS

Replace your old, worn out plastic gear shift knob with a new IDIDIT knob! These gear shift knobs will match your IDIDIT dress-up kit perfectly, and attach with a single set screw. They are designed to be used with GM and IDIDIT gear shift handles only.



	Standard	Retro	Deco	Early Ford	Late Ford
Chrome	2500500020	2520500020	N/A	2500500120	2500500220
Brushed Aluminum	2500500030	2520500030	N/A	2500500130	2500500230
Polished Aluminum	2500500040	2520500040	2510500040	2500500140	2500500240
Black Anodize	2500500051	2520500051	N/A	2500500151	2500500251

Shift Lever Arms



**Swept Style
2504300120**



**S Style
2504300020**



**Swept Style Long
2504300220**



**Straight Style
2504300320**

**** Shift Lever Arms for IDIDIT columns ONLY!! ****

Ford Adapters

IDIDIT Ford Steering Wheel Adapters are specifically designed to be used with Ford based top shaft columns and are perfect for Auto-X, Street/Strip, Track-Days, Hot Rods, Restomods, and show cars alike. These adapters are constructed from lightweight, high quality billet aluminum and have been engineered to use upgraded internal parts to create a larger footprint to allow for proper contact and cancellation of the turn signal switch. These adapters also feature an unique adjustable threaded collar allows for a custom fit.

	Brushed Aluminum	Polished Aluminum
1965-66 9-Bolt Ford Adapter	26203260030	26203260040
1967-68 9-Bolt Ford Adapter	26203360030	26203360040



1965-66 Ford Adapter



1967-68 Ford Adapter

Steering Wheel Adapters

Steering wheel adapters are made to adapt the 3 - 5 - 6 - or 9-bolt patterns of a steering wheel to the tapered, splined top shaft of a steering column. All IDIDIT adapters will fit most IDIDIT columns, as well as most 1969 or newer GM passenger car columns, and are secured in place with a single nut. A horn wire is included with most adapters.

9 BOLT ADAPTER

These 9-bolt pattern adapters will match aftermarket wheels from Lecarra, Billet Specialties, Budnik, Colorado Custom, and more! Standard size is 2½" deep.



	Chrome	Brushed Aluminum	Polished Aluminum	Black Powder Coated
Standard No Horn	2201300020	2201300030	2201300040	2201300051
Standard w/Horn	2201310020	2201310030	2201310040	2201310051

9 BOLT "SHORTY" ADAPTER

The IDIDIT 9-bolt Shorty Adapter is uniquely designed to move the bolting surface of the steering wheel 2" closer to the dash, giving you extra "belly room".



	Chrome	Polished Aluminum
Standard w/ Horn	2201100020	2201100040

5 & 6 BOLT ADAPTER

5 & 6-bolt adapters for Grant and Lecarra come with a horn button. Momo, Dino, Nardi, Diablo, and Corvette adapters do not because the horn button is already included on the steering wheel. Standard size is 2½" deep.



	Chrome	Brushed Aluminum	Polished Aluminum	Black Powder Coated
5 Bolt Grant	2207310020	2207310030	2207310040	2207310051
6 Bolt Lecarra	2202310020	2202310030	2202310040	2202310051
6 Bolt Momo	2202320020	2202320030	2202320040	2202320051
6 Bolt Dino/Diablo	2202330020	2202330030	2202330040	2202330051
6 Bolt Nardi	2202340020	2202340030	2202340040	2202340051
6 Bolt 1963-72 GM Style	2202350020	2202350030	2202350040	2202350051
6 Bolt 1956-62 GM Style	2202360020	2202360030	2202360040	2202360051

3 BOLT ADAPTER

Grant and Wheel Shoppe are the most popular applications for the IDIDIT standard 3-bolt adapter. Add the convenience of a horn button for your Pete & Jake's or other, bell-style wheel with the IDIDIT "Bell" style 3-bolt adapter. Standard size is 1¼" deep.



	Chrome	Brushed Aluminum	Polished Aluminum	Black Powder Coated
3 Bolt STD	2208310020	2208310030	2208310040	2208310051
3 Bolt "Bell"	2209300020	2209300030	2209300040	2209300051
3 Bolt "Bell" with Horn	2209310020	2209310030	2209310040	2209310051
CON2R	2209330020	2209330030	2209330040	2209330051

1955-68 HORN KIT

IDIDIT's 1955-68 Horn Kit has everything needed to adapt most 1955-68 GM stock steering wheels to your IDIDIT steering column. Comes complete with aluminum trim ring, horn contact plate, spring, pin and retainer.

2612100040



To see how it works visit ididit.com and click on the video link!

1965 IMPALA/CHEVELLE & 1966 NOVA HORN KIT

This Horn kit will adapt a stock 1965 Impala and Chevelle (not the Super Sport) steering wheel to your IDIDIT steering column as well as a stock 1966 Nova wheel. Comes complete with aluminum trim ring, horn contact plate, spring, pin and retainer.

2612100240

Side Step Steering Box

IDIDIT has created a modern solution for the age old steering problem of awkward angles and tight spaces around the steering box. Our development team has created the side step steering box to relocate the position of the shaft. The extra space created can be re-purposed for added horsepower or more leg room in the cab.

The IDIDIT Sidestep is an all-billet piece constructed out of aircraft grade aluminum and is ideal for custom hot rods, race cars and restoration jobs.

- Features a double roller chain
- Measures 3" wide and 2" deep (not including splines)
- 3/4 -36 spline shaft output
- 8", 10", 12" or 16" length available
- Comes in raw machined or polished finishes

	Machined Aluminum	Polished Aluminum
8"	2805080030	2805080040
10"	2805100030	2805100040
12"	2805120030	2805120040
16"	2805160030	2805160040



Push to Start Ignition System

IDIDIT Push To Start Ignition with SEER Technology,
a modern convenience for your classic car.

IDIDIT's Push to Start ignition system makes your vehicle aware of your presence. With Smart Entry Exit Recognition and a key-tag in your pocket, your vehicle can sense your proximity and react accordingly. Within 15 feet, the parking lights flash, 5 feet the doors unlock.* As you open the door and slide into the driver's seat, it senses your presence activating the ignition. Just push the button, and go.

Available in dash mounted versions or integrated directly into your IDIDIT steering column.



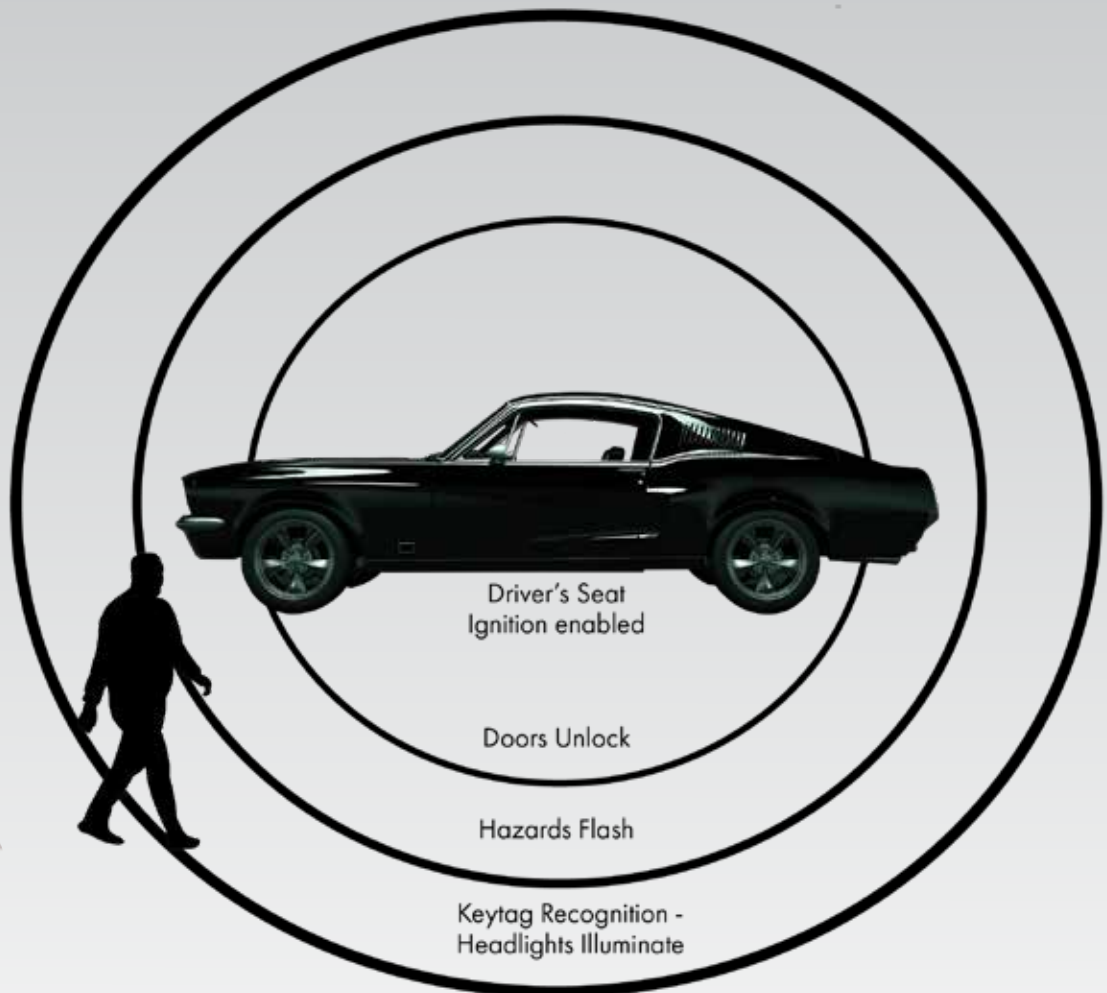
22mm Column or
Dash Button
P/N: 2600680100



25mm Dash Button
P/N: 2600681100



Keytag
1.25"x1.50"



*distances may vary by application and installation



Lose weight the quick and easy way with IDIDIT Performance

Lightweight steering columns and accessories for your performance vehicles



Pro-Fab Universal Steering Column

This column has been designed with all the great feature of the lightweight Pro-Fab column but without mounts allowing you to use this column in most cars. This column was designed for use in most drag, autocross, road course, and off-road racing application. These columns weigh just under 3lbs, saving you up to 20 lbs of weight depending on the application you are running.



SPECIFICATIONS:

- Precision laser cut tubing provide superior fit and finish
- Sealed upper ball bearing and Delrin lower bushing means the column will operate smoothly after many years of abuse
- Ultra-Light aluminum tubing
- Customizable in length for driver fit
- Comes in Brushed Aluminum finish
- Pair's perfectly with our lightweight, SFI certified Push To Connect Quick Release Steering Hubs (see pg 69)

Part Number	Description
1090350055	Universal Pro-Fab Column 35", 2" diameter no mounts

Adjustable Pro-Fab Steering Column

IDIDIT's All New Adjustable Pro-Fab Steering Column has been developed for off-road race and performance markets. IDIDIT's engineering team has worked with performance industry professionals to develop a lightweight steering column that is rugged, heavy duty, easily integrates into race cars and off-road vehicles with the added feature of an extendable output shaft with solid, no-lash steering. The internal shafting is designed to survive the rigors of racing and provide a safe, sturdy steering mechanism. It works well with readily available mounting brackets making it simple to install. Pairing the Adjustable Pro-Fab steering column with the IDIDIT Push To Connect Quick Release Steering Hub creates a rigid steering that's lightweight and configurable to driver comfort.



FEATURES:

- Lightweight, with adjustable output shaft
- 7" travel on the adjustable output shaft
- Laser cut tubing and CNC machined billet bearing support
- Brushed aluminum finish for premium product look and feel
- Sealed Upper Ball Bearing
- Delrin Lower Bushing
- TIG welded components

BENEFITS:

- Lightweight and Durable
- Various mounting systems available to adapt to driver position and cockpit layouts
- Installer adjustable for steering wheel placement
- Double-D shaft output makes u-joint alignment easy

Part Number	Description
1090295055	Adjustable Pro-FabRace Steering Column

Pro-Fab Steering Columns

Designed for drag, autocross, road course, and off-road racing, the IDIDIT Pro-Fab lightweight columns are direct factory replacements that bolt directly to the factory mounting points and factory steering shaft. These columns weigh 3-6lbs, saving you up to 20lbs of weight depending on the application.

SPECIFICATIONS:

- Precision laser cut tubing and brackets provide superior fit and finish
- Sealed upper ball bearing and Delrin lower bushing means the column will operate smoothly after many years of abuse
- Ultra-Light aluminum tubing and brackets
- Customizable in length for driver fit
- Comes in Brushed Aluminum finish
- Pair's perfectly with our lightweight, SFI certified Push To Connect Quick Release Steering Hubs (see pg 70)

Part Number	Description
1090798655	1979-86 Mustang Race
1090879355	1987-93 Mustang Race
1090940455	1994-2004 Mustang Race
1090051455	2005-14 Mustang S197 Race
1090151955	2015-23 Mustang S550 Race
1090889155	1988-91 EF/CRX Civic Race
1090890555	1989-97 NB 99-05 Miata Race
1090920155	1994-2001 DC Acura Integra/1992-95 EG/96-2000 EK Civic Race



Pro-Lite Steering Column

Designed to go from street to strip, or any other competition race, the IDIDIT Pro-Lite lightweight column has 5 inches of collapsibility and is equipped with a self-cancelling electronic turn signal switch and four-way hazards. These columns are just under 6lbs, saving you up to 20lbs of weight, depending on the application you are running.

SPECIFICATIONS:

- Equipped with self-cancelling electronic turn signal switch and 4-way hazards
- Two-Piece shaft with 5" of collapsibility
- Installs easily using original dash mounts and IDIDIT plug-in wiring connectors
- Available in Brushed aluminum or Black Powder Coat Finish
- This column has a GM Top Shaft and a 1"-48 Spline Output Shaft

Part Number	Description
1350009956	Pro-Lite Straight Black CUSTOM
1350642055	Pro-Lite Straight 65-66 Mustang
1350642056	Pro-Lite Straight 65-66 Mustang Black
1350646055	Pro-Lite Straight 62-66 Nova
1350646056	Pro-Lite Straight 62-66 Nova Black
1350680055	Pro-Lite Straight 67-68 Camaro
1350680056	Pro-Lite Straight 67-68 Camaro Black
1350790055	Pro-Lite Straight 69 Camaro
1350790056	Pro-Lite Straight 69 Camaro Black
1350860055	Pro-Lite Straight 70-81 Camaro
1350860056	Pro-Lite Straight 70-81 Camaro Black
1351642055	Pro-Lite Straight Builder 30" QRSH 6 BOLT OE/GM



Push To Connect Quick Release Steering Hubs



Part Number	Description
5010000042	5 Bolt GM/OE Style Without Horn Push to Connect QRSH
5010000043	5 Bolt GM/OE Style With Horn Push to Connect QRSH
5010000044	6 Bolt GM/OE Style without Horn Push to Connect QRSH
5010000045	6 Bolt GM/OE Style With Horn Push to Connect QRSH
5010000046	3 Bolt 3/4" Smooth Race Style Push to Connect QRSH
5010000047	5 Bolt 3/4" Smooth Race Style Push to Connect QRSH
5010000048	6 Bolt 3/4" Smooth Race Style Push to Connect QRSH
5010000050	9 Bolt GM/OE Style Without Horn Push to Connect QRSH
5010000051	9 Bolt GM/OE Style With Horn Push to Connect QRSH

IDIDIT's All New Push To Connect Quick Release is a completely new design. This rugged design employs a new style center and spline pattern which features incredibly smooth engagement, close tolerances for a tight fit, and an audible click when seated properly. IDIDIT Quick Releases meet or exceed SFI certification 42.1 for safety and have a keyed spline to ensure the steering wheel goes on the correct way every time. The Push to Connect Quick Releases come in Weld on Race style and Bolt on OE style. The Weld on Race Style quick releases come in 3, 5, & 6 bolt steering wheel patterns. The Bolt On OE style comes in 5, 6 & 9 bolt steering wheel patterns and with or without horn option.

Features:

- Aircraft grade aluminum
- Anodized black pull ring
- 3, 5, 6, 9 Bolt
- Made in the USA

Benefits

- Fast and smooth engagement
- Push to Connect without pulling the pull-ring
- SFI Certified
- Centering Spline

3-Bolt Classic Quick Release - Race Style



3 Bolt Quick Release Hub

Our classic race style 3 Bolt quick release is the traditional squeeze type quick release hub. This quick release is designed to pair with a 1/4-28 bolt thread pinch. This quick release is sold as a kit that contains both the 3-bolt quick release hub and the center spline or as the 3-Bolt quick release hub only, your choice!



3 Bolt Quick Release Center Spline - 1/4-28

Part Number	Description
5010000009	3 Bolt Classic Race Style Quick Release Hub Kit with Center Spline
5000001020	3 Bolt Classic Race Style Quick Release Hub ONLY

Cowl Steering



Keep the vintage look in your race or custom vehicle

- Designed with mini/midget sprint cars, period correct vintage racing, and rat-rods in mind
- 8:1 or 6:1 gear ratio available
- Available in various offsets and configurations
- Each steering box is assembled to customer's specifications. Please contact us directly to place your order!
- Made in the USA using original Schroeder Steering tooling and molds

Performance Drops

The IDIDIT Performance Steering Column Drop is intended for use in tube chassis/roll cage equipped vehicles with an IDIDIT Performance Pro-Lite or 2" diameter steering column. Perfect for Drag Week, True Street, Pro-Touring or Rock Crawling vehicles with roll cages that need a lightweight and safe steering mount. Machined out of a single piece of aircraft grade 6061 billet aluminum, then anodized black for a clean look. Comes with stainless steel hardware necessary to mount to the under dash bar with 1-3/4" bars or 1-5/8" with included machined bushings.

Part Number	Description
2320300050	Performance Drop 3" x 2" Black Anodize
2320550050	Performance Drop 5-1/2" x 2" Black Anodize
2320800050	Performance Drop 8" x 2" Black Anodize



Steering Wheels

Because IDIDIT prides ourselves on high quality, Made in the USA products, we look for the same qualities in our partners. IDIDIT has partnered with MPI (Max Papis Innovations) and Lokar to sell their quality, Made in the USA steering wheels to compliment your steering column. Both companies not only produce quality steering wheels in the United States, they hold their products to the highest of safety standard. This is a small representation of their steering wheel offerings that we stock, check out ididit.com for the full lineup of steering wheels and accessories.



AutoDromo 70
Black PM



AutoDromo 80
Silver



Mark 4 GT
Polished



Mark 4 Standard
Polished



Mark 4 Elegante
Polished



AutoDromo 90
Silver



Drag Racing
Black & Orange



Mark 9 Standard



Mark 9 GT



Mark 9 Elegante



Smooth Horn Button



Grooved Horn Button

UNIVERSAL JOINTS

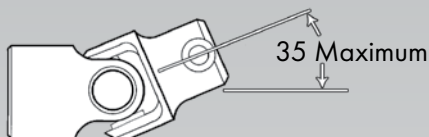
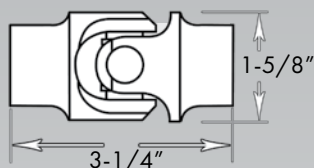
Single universal joints work smoothly up to 35 degrees

Single u-joints available in the following styles:

- Smooth bore both ends
- Smooth bore x spline or DD
- Spline or DD x spline or DD
- Available in a variety of finishes



Single U-Joint

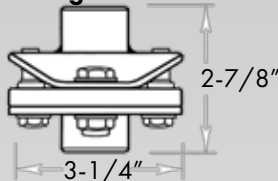


VIBRATION REDUCERS

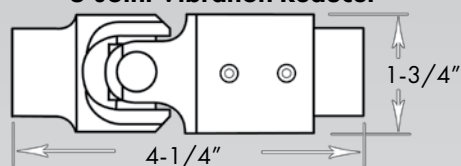
- Used to stop pulsations from the power steering pump
- A vibration joint will work smoothly up to 35 degrees
- Rag Joints are available and **must be mounted straight!** Any angle of deflection on a rag joint could result in a loss of steering



Rag Joint



U-Joint Vibration Reducer



STRAIGHT COUPLERS

- Coupler and adapter must be welded
- Most sizes available
- Pre-welded coupler/adapters available from IDIDIT:
 - 1" 48 x 3/4" DD
 - 1" DD x 3/4" DD
 - 3/4" 36 x 3/4" DD



Coupler



Pre-Welded Coupler

SHAFTS

- Steel Shafts
 - 2" - 36" Splined both ends
 - 2" spline on each end
 - 18" DD Shaft
 - 36" DD Shaft
- Stainless Steel Shafts - available in Polished or Unpolished
 - 4" - 36" Splined both ends
 - 22" DD Shaft
 - 36" DD Shaft



SUPPORT BEARINGS

- Support bearings must be used when using more than 2 U-Joints
- 3/4" DD shafts will work in round support bearings
- Double U-Joints would be counted as 2 U-Joints

SUPPORT BEARING

Aluminum #3000650000
 Polished Aluminum #3000660000



Steel Support Bearing (cut to fit)



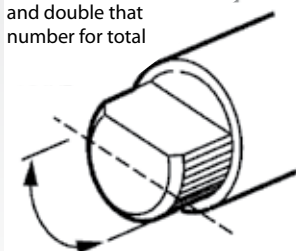
ROD END BEARING

Steel # 3000700000
 Stainless # 3000710000
 Polished Stainless # 3000720000





For Splined Shafts with a Flat
Count the number of splines of
half of the circumference
and double that
number for total



Popular Splines And Double D Applications

All Measurements can be +/- .015". Precision measuring equipment should be used.

Column Application	Description	Size	Diameter	Splines	Double D Flats
GM Column	Small Spline	3/4"-36	.735	36	
	Large Spline	1"-48	.985	48	
	Small Double D	3/4" DD	.750		.550
	Large Double D	1" DD	.993		.790
Ford Column	Small Spline	3/4"-36	.735	36	
	Small Double D	3/4" DD	.750		.550
	Large Double D	1" DD	.993		.790
Other Manufacturers	International	1"-48	.985	48	
	Ididit-aluminum	1"-48	.985	48	
	Ididit-steel	1" DD	.993		.790
	Flaming River	1" DD (standard)	.993		.790
	Borgeson	3/4"-36	.735	36	
Boxes & Racks Application	Description	Size	Diameter	Splines	Double D Flats
Chrysler Box or Rack	Chrysler	9/16"-17	.562	17	
	Chrysler	9/16"-26	.562	26	
	Chrysler	9/16"-36	.562	36	
	Chrysler	5/8"-36 C*	.625	36	
	Chrysler	11/16"-36	.687	36	
	Chrysler	3/4"-36	.735	36	
	Chrysler	13/16"-36	.812	36	
	Chrysler Omni	9/16"-26	.562	26	
	Corvair	5/8"-36	.625	36	
	Vega (model 140)	5/8"-36	.625	36	
	Corvette ('63-67)	3/4"-36	.728	36	
	Corvette ('68-83)	3/4"-30	.735	30	
GM Manual Box	('58-64)	3/4"-36	.735	36	
	Model 122 ('65-85)	3/4"-30 or 3/4"-36	.730	30 or 36	
	Model 525 ('86 & later)	3/4"-30	.728	30	
	Model 605 ('78-84)	3/4"-30	.728	30	
	Model 700 ('77 & earlier)	13/16"-36	.812	36	
	Model 700 ('78 & later)	3/4"-30	.728	30	
	'79 & later	5/8"-36	.625	36	
	Some Models	3/4"-30	.728	30	
GM Power Box	Corvette ('84 & later)	17mm DD	.670		.570
	Fiero	17mm DD	.670		.570
GM Rack	Manual & Power	3/4"-36	.735	36	
	Mustang & Pinto Manual	9/16"-26	.562	26	
	Mustang & Pinto Power	3/4"-36	.735	36	
	94-Later Mustang	3/4"-V	.740		
Other Manufacturers	Borgeson 55-57 Chevy Conversion	18mm DD	.708		.635
	Borgeson 58-64 Chevy Conversion	17mm DD	.670		.570
	Borgeson Chevy II Nova Conversion	11/16"-36	.687	36	
	Borgeson Corvette Conversion Box	18mm DD	.708		.635
	Borgeson Ford Conversion Boxes	11/16"-36	.687	36	
	Heidt's Super Ride Rack	9/16"-26	.562	26	
	Woodward Rack	3/4"-20	.735	20	
	Nissan	11/16"-36	.687	36	
	Jaguar & MGB	3/4"-48	.750	48	
	Unisteer Manual Rack	9/16"-26	.562	26	
	Volkswagen Rabbit Rack	11/16"-40	.687	40	
	VW Rabbit Rack Diesel	3/4"-36	.735	36	

*The 5/8"-36 Chrysler is not interchangeable with 5/8"-36.

Frequently Asked Questions

WHY AREN'T PRICES LISTED IN THE CATALOG?

We are a manufacturer and we strongly support our dealer network. We refer our customers to our dealers because we know they will get the most competitive price on our products. Therefore, we don't list prices in our catalog so we can focus on product education.

HOW DO I GET MY HORN TO WORK?

First you must identify which horn system your vehicle is using.

Take note: Putting power to a GM horn wire will fry the contact spring inside the column faster than you can disconnect it. This is a ground based system.

One Wire System

1. This is the standard setup on all of IDIDIT GM based steering columns, as well as most 1969 or newer GM columns.
2. The horn wire will connect from the spade connector in the center of the horn button to the inside of the white plastic tube (horn cam) on the top of the column.
3. IDIDIT includes a horn wire with most of our steering wheel adapters.
4. Horn wires are available from IDIDIT (# 2620000014)

Horn Plunger (metal pin) System

1. Horn plungers were used in many pre-69' GM columns.
2. The horn plunger will fit inside the white plastic tube (horn cam) located on top of the column.
3. As the horn is depressed, the metal plunger acts as a conductor to transfer the ground.
4. This horn contact repair kit is available from IDIDIT (# 2620000010)

Ford System

1. Most, but not all, original Ford wiring systems will use a two wire system (power in and power out) coming out of the column. If you have a single wire system in your Ford column, this is ground based (like our GM style column) and is waiting for a ground.
2. You can NOT mix a one-wire horn system with a two-wire horn system without a relay. Using a relay will combine the two-wire system with the one-wire as a ground trigger. For further explanation, please refer to the instructions on the relay. Improper wiring of the relay will fry the contact spring faster than you can blink! (Horn Contact Repair Kit: 2620000010)
3. Relays are available from IDIDIT (#2620000013).

WHY DOES MY HORN SOUND ALL THE TIME?

1. Somewhere in the wiring system, the black wire is going to the ground. This should be an open circuit waiting for the ground.
2. The screw (#8 3/4" flathead sheet metal screw) that fastens your turn signal lever in place may be loose, allowing it to touch the bottom side of the horn cam, causing the horn to sound. Make sure this screw is tight.

****Please Note - Certain steering wheels will make contact with the top of the horn cam, which creates a grounding point. To elevate this, simply isolate the 3 brass tabs on top of the horn cam with a touch of pant or tape them off****

WILL AN IDIDIT COLUMN SHIFT WORK WITH A 2, 3, OR 4 SPEED AUTOMATIC TRANSMISSION?

Yes, with the exception of early Powerglides, as they have a reverse pattern transmission.

I CAN'T GET INTO PARK OR LOW, WHAT AM I DOING WRONG?

The length of the pivots must be the same on the transmission as it is on the steering column (the column is 2 7/8" and the transmission linkage should be the same). When you set up your linkage, start with the column and transmission in neutral. This will give you a central location to start from, allowing you to split any variation in the low gear and park detents.

HOW DO I GET MY COLUMN DROP OVER MY WIRES?

Our polisher is always proud of this question. By removing the two bolts from the bottom side of the column drop, the drop will split apart at the center of the hole. The split is nearly invisible. See Pg 6 for our column drop diagram.

Frequently Asked Questions

WHAT SHOULD I DO FOR A NEUTRAL SAFETY SWITCH?

Many of our Retrofit columns come with a neutral safety switch, however our Universal columns do not. A transmission mounted neutral safety switch is one alternative. A column-mounted switch can be added to your column, but the location of the switch must be determined before purchasing. *Additional charges will apply.*

To add a neutral safety switch to your IDIDIT column, follow these simple steps:

1. The switch must be attached to the column. Some machining is required and must be done by IDIDIT, inc. **(Installing your own neutral safety switch to the column will void any warranty).**
2. We will need to know where the neutral safety switch will be installed.
 - The switch must be installed at least 3" below the wiring slot.
 - We need to know the distance from the top outer housing of the column, as well as the exact position for rotation (on a clock face). Be sure to determine these measurements as if you were sitting in the vehicle (3 o'clock is towards the passenger). Standard labor charges will apply. *Please see the custom column drawings which can be found on our website at www.ididitinc.com/guides-and-tips.*

WHAT ADAPTER DO I NEED TO FIT AN IDIDIT COLUMN?

The top shaft of most IDIDIT columns is the same size as the 1969 or newer GM passenger car column (pre-air bag). This is the most popular adapter used in the aftermarket industry. All IDIDIT, inc. adapters will match this spline. Our standard 3-bolt Adapters are 1-1/4" deep and our standard 5, 6 and 9-bolt adapters are 2-1/2" deep.

Ford style IDIDIT columns have a Ford top shaft and require an adapter for the same year as your application. Use of a different year will result in damage to the turn signal switch.

We also carry a horn kit to adapt most stock 1955-68 GM wheels to your IDIDIT column. See Pg. 59 for more information.

HOW SHOULD I PREP MY COLUMN FOR PAINTING OR POWDER COATING?

In order to prevent rusting, all raw steel columns are wiped down with a rust preventative before they leave our facility. You should use a non-abrasive cloth and some type of grease or wax remover to remove the coating. Please note: our paintable steel columns are made from a mild steel material that will rust without proper primer and paint.

When prepping your column, we DO NOT advise you to disassemble it. It is important that the column is fully supported at both ends. DO NOT suspend/hang the column by one end only, as the column is heavy and may fall. We recommend using 2 pieces of 2x6 board, 12" long, so the column can be rotated safely while having both ends supported. The top board should have a 9/16" hole cut out in the center to support the shaft and the bottom board should have either 1" or 3/4" hole, depending on the shaft size.

When masking your column, you will need to close off the top of the column, but masking off the tilt and turn signal holes is not necessary. Some people prefer to tuck a piece of paper behind the holes, but once again it is not necessary. We do recommend removing the orange wire grommet and then taping off the rest of the wires that exit the tube. It tends to be difficult to get good coverage in the tilt portion of the column. This alternate surface has been primed by us at the factory to ensure the metal is sealed. You should tilt the column both ways and paint as much of this surface as possible.

One question we get quite often is: Can IDIDIT columns can be clear coated? We have learned from years of painting display columns that lacquer, enamel, polyurethane, and epoxy clear coats will NOT seal.

Please call IDIDIT if you will be powder coating your column with your own powder coater because it will have to be disassembled due to the powder coating process. When placing your column order, let us know, and we will send you just the parts that need to be powder coated, then re-assemble the column and send the finished piece back to you.

DOES MY COLUMN NEED A GROUND?

Yes, the horn requires a ground in order to work. Normally, the underdash or floor mount will provide an adequate ground, but that is not always true with a fiberglass car. In this case, you should utilize the existing grounding strip located under the dash mount to secure a grounding connection.

IDIDIT Finish Descriptions

Our finishing process has set IDIDIT apart from our competitors for years. The old saying "you get what you pay for" still applies. We are meticulous when it comes to how our product looks when it ships from the factory, but here is some info to explain what sets our finishes apart from the rest.



Brushed Steel - All steel columns start with cold rolled electrically welded tubing that is laser cut, then our welders MIG and TIG weld the components together. The tubes and sleeves are sanded smooth and then given a brushed finish. The sanding and brushing ensure that you are provided a steering column "ready to paint" when received. We treat each steel column with a rust preventative and then wrap it in vapor corrosion inhibiting paper to prevent rust during shipping. All you need to do is wipe it down with a degreaser and mask any areas you don't want painted before you apply your own finish. Comes with billet aluminum dress-up kit with machine finish knobs and brushed stainless steel levers.



Chrome Plated - Our chrome columns are a show quality triple plated copper/nickel/chrome finish. We are very selective with our chrome platers and they do not disappoint. It is a low maintenance, mirror-like finish. Comes with billet aluminum dress up kit with chrome plated aluminum knobs and polished stainless steel levers.



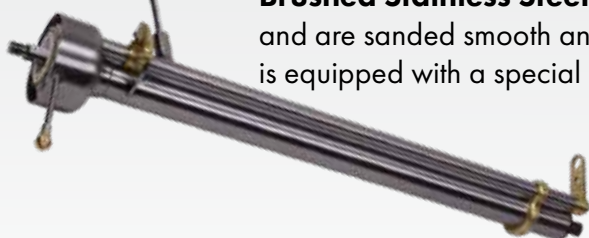
Black Powder Coating - We use only the highest quality powder coating and the resulting finish is near perfection, durable and resists rust. Orange peel is for fruit, not our steering columns. Compare our finishes to others. Comes with billet aluminum dress up kit with black anodized knobs and brushed stainless steel levers.



Polished Aluminum - Both our aluminum columns and column drops are made from 6061 billet aluminum extrusions that are turned in a lathe or mill and then painstakingly put through our three step (sanding, cut, color) polishing process that yields a bright aluminum finish. Aluminum columns are lighter than their steel counterparts and come with a billet aluminum dress up kit with polished knobs and polished stainless steel levers.



Brushed Aluminum - Just like the polished aluminum columns, these are made from 6061 aluminum and then they go through our polishing process and receive a final brushed finish. It is an attractive and easy to maintain finish. Comes with billet dress up kit with brushed aluminum knobs and stainless steel levers.



Brushed Stainless Steel - Our stainless steel columns are made of 303 or 304 stainless steel and are sanded smooth and then given a brushed finish. Mostly on our 40-style column which is equipped with a special machined brass dress up kit and stainless steel levers.

What Makes The IDIDIT Ignition So Great?

Since IDIDIT introduced our first steering column with ignition, we've always done things a little differently than the OEM's did. This is partly due to the atrocious looks of the factory ignition mechanism, where we would never put one in a show car we were building. Secondly is due to the poor durability of the ignition mechanism in these columns. We never saw the factory mechanism as something that should be replicated when our columns are usually found in high end vehicles like Ridler winners and AMBR contenders.

IDIDIT pushed the original design aside and our latest ignition column is nothing short of fantastic! Gone is the mechanical switch mounted on the exterior of the column and in its place is a sleek tube finished to perfection. The ignition switch internals have been revised to provide a smooth feel with crisp detents and a strong return spring. Our upper sleeve incorporates billet steel components that we machine and weld in-house, then braze and hand finish. When assembled this makes a steering column that is superior to anything else on the market.

We even designed our own relay box that plugs directly into a factory harness and uses high quality connectors for the switched inputs. Our electronics incorporate an extra accessory output for all of the additional electronics you're sure to add to your vehicle.

If you haven't already looked at our latest ignition column, please stop by to see one at a show or our showroom in Tecumseh.



IDIDIT exclusive Ignition Relay Box that cleans up the wiring and has 2 30amp accessory circuits for modern electronics



What Makes The IDIDIT Column Shift So Great?

In our 40 years of building steering columns, we've seen a lot of what does and does not work. Column Shift columns are one of those areas where we have gone further than we really needed to ensure a product we ship never comes back to us for warranty or repair.

There are a few details in our columns that are overlooked, or maybe completely hidden due to their being internal to the IDIDIT Column Shift. We thought we would take the time to show you what makes our column shift steering column so great.

1. 16 Gauge Cold Rolled Steel Tubing – Starting with U.S. steel, this is stronger and smoother from the mill than what most others start with. We then laser cut any openings and swedge the tubes in-house.
2. Billet Upper Weld On and Casting Support – We start with steel bar stock and machine 90% of the material away to create a precision surface for the casting to bolt to. The support is welded onto the end of the column tube to ensure it will never move or fail. Some OEM designs crimped or glued these on, but we never take chances.
3. Billet Steel Lower shift ring – Again we start with steel bar stock and turn and bore them, then drill and tap 12 holes. That's 3x more than our competitor giving you more flexibility in placing your shift lever in that "just right" position to.



NOTES:

This image shows a full page of white paper with horizontal ruling lines. The lines are evenly spaced and extend across the width of the page. There are approximately 20 lines visible. The top margin is slightly larger than the bottom margin. The paper appears to be from a notebook or a standard ruled document.

