



**Driven by Quality, Steered by You!**



**Volume 29**

**Dear Friends and IDIDIT Family,**

**Thank you for picking up this year's copy of IDIDIT's product catalog where we proudly present our American made steering columns and accessories and highlight the new products we've been working on. We remain unwavering in our commitment to excellence, innovation and customer satisfaction as well as our dedication to manufacturing American-made products of the highest quality. We have continued to invest in our manufacturing capabilities to ensure we remain the premier manufacturer of steering columns for the aftermarket industry. While many of the products we manufacture fill several niche markets and vehicle line-ups, we have been able to incorporate various new technologies into our manufacturing processes.**

**We continue to add new Retro-fit steering system columns designed to work with electric power assist motors, so be sure to check out our growing section in this catalog and the benefits of electric steering. We have also unveiled new performance columns that are adjustable for length and designed with driver safety in mind. IDIDIT still has a full service and support staff here in Tecumseh, MI that is ready to help you with your build. Please call us at +1-517-424-0577 or e-mail us at [sales@ididit.com](mailto:sales@ididit.com) or technical support questions to [tech@ididit.com](mailto:tech@ididit.com). We also have a live chat link on our website at [ididit.com](http://ididit.com) that is monitored during business hours 8:30AM – 5:00PM Monday through Friday.**

**Thank you for choosing our products and for supporting American-made quality. We are honored to serve you and look forward to being a part of your build, providing you with the finest products and unparalleled service.**

**Trever Cornwell  
President**

# Index

## INTRODUCTION

|                                       |   |
|---------------------------------------|---|
| New Products.....                     | 3 |
| Anatomy of a Steering Column.....     | 4 |
| How to Measure a Steering Column..... | 5 |
| How to Measure a Column Drop.....     | 6 |
| Part Number Guide.....                | 6 |

## UNIVERSAL SERIES

|                                            |    |
|--------------------------------------------|----|
| Classic Straight.....                      | 8  |
| Old School Straight.....                   | 8  |
| Straight Floor Shift.....                  | 9  |
| Aluminum Straight Floor Shift.....         | 9  |
| Straight Column Shift.....                 | 10 |
| 40's Style Straight Column Shift .....     | 10 |
| Tilt Floor Shift.....                      | 11 |
| Aluminum Tilt Floor Shift.....             | 11 |
| Tilt Column Shift.....                     | 12 |
| Aluminum Tilt Column Shift.....            | 12 |
| Tilt Floor Shift Keyed Ignition.....       | 13 |
| Tilt Column Shift Keyed Ignition.....      | 13 |
| Tilt & Telescoping Floor Shift.....        | 14 |
| Tilt & Telescoping Column Shift.....       | 14 |
| Tilt & Telescoping Floor Shift Keyed.....  | 15 |
| Tilt & Telescoping Column Shift Keyed..... | 15 |
| Theory of a Collapsible Column.....        | 16 |
| Collapsible Floor Shift Column.....        | 17 |
| Collapsible Column Accessories.....        | 17 |
| Right Hand Drive Collapsible Columns....   | 18 |
| Right Hand Drive Non-Collapsible Columns.  | 18 |
| Right Hand Drive Tilt Column Shift.....    | 19 |
| Shorty Column and Accesories.....          | 19 |
| Customer Testimonials.....                 | 20 |

## RETROFIT SERIES CAR COLUMNS

|                                       |       |
|---------------------------------------|-------|
| Quick Reference Guide.....            | 22    |
| Individual Kit Components.....        | 23    |
| 1955-57 Chevy Tri-Five.....           | 24-25 |
| 1967-69 Camaro.....                   | 26    |
| 1970-75 Camaro.....                   | 27    |
| 1964-72 GM A Body.....                | 28-29 |
| 1953-76 Corvette.....                 | 30-31 |
| 1958-76 Impala.....                   | 32-33 |
| 1962-72 Nova.....                     | 34-35 |
| 1964-65 Falcon.....                   | 36    |
| 1965 Comet/Cyclone.....               | 37    |
| 1964.5-70 Mustang.....                | 38-39 |
| 1970-74 E-Body.....                   | 40    |
| 1967-73 B-Body.....                   | 41    |
| 1970-76 A-Body.....                   | 42    |
| Electric Power Assisted Steering..... | 43    |
| 1947-78 Chevy Truck.....              | 44-46 |
| 1974-79 Ford Bronco.....              | 47    |
| 1953-79 Ford 1/2 Ton Truck.....       | 48-50 |
| 1976-86 Jeep CJ5 & CJ7.....           | 51    |
| 1971-80 International Scout II.....   | 52    |

## GOLF CART STEERING COLUMNS

|                                  |       |
|----------------------------------|-------|
| Golf Cart Columns.....           | 54    |
| <b>ADD-ONS &amp; ACCESSORIES</b> |       |
| Floor Mounts.....                | 56    |
| Column Drops.....                | 57-58 |
| Shift Indicators.....            | 58    |
| Cruise Control Units.....        | 59    |
| Dimmer Kit.....                  | 59    |
| 2 Speed Wiper Kit.....           | 59    |

|                                    |    |
|------------------------------------|----|
| Cable Shift Linkage.....           | 60 |
| Dress-Up Kits.....                 | 61 |
| Knobs & Levers.....                | 62 |
| Ford Adapters .....                | 62 |
| Steering Wheel Adapters.....       | 63 |
| Side Step Steering Box.....        | 64 |
| Push To Start Ignition System..... | 65 |

## IDIDIT PERFORMANCE

|                                        |    |
|----------------------------------------|----|
| Pro-Fab Steering Columns.....          | 67 |
| Adjustable Pro-Fab .....               | 67 |
| Universal Pro-Fab Steering Column..... | 68 |
| Pro-Lite Steering Columns.....         | 68 |
| Quick Release Steering Hubs.....       | 69 |
| Cowl Steering.....                     | 70 |
| Performance Drops.....                 | 70 |

## STEERING WHEELS

|                      |    |
|----------------------|----|
| Steering Wheels..... | 71 |
|----------------------|----|

## BORGESON UNIVERSAL PARTS

|                                  |    |
|----------------------------------|----|
| Borgeson Products and Chart..... | 72 |
|----------------------------------|----|

## Frequently Asked Questions.....

|                    |    |
|--------------------|----|
| Finish Guide ..... | 76 |
|--------------------|----|

## What Makes IDIDIT Ignition Great?.....

|                                               |    |
|-----------------------------------------------|----|
| What Makes IDIDIT Column Shift So Great?..... | 78 |
|-----------------------------------------------|----|

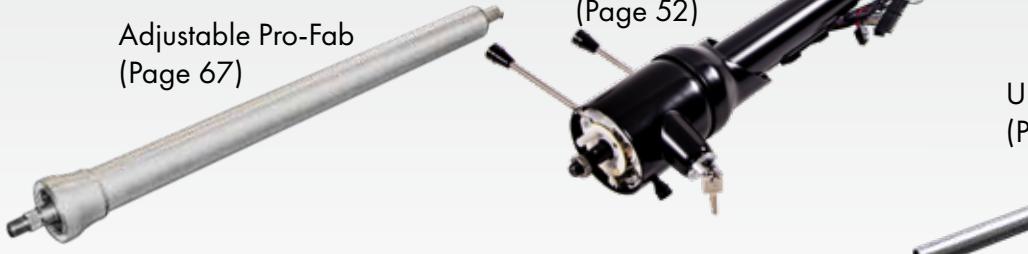
|            |    |
|------------|----|
| Notes..... | 79 |
|------------|----|

## What's New at IDIDIT

2 Speed Wiper Kit  
(Page 59)



Adjustable Pro-Fab  
(Page 67)



Quick Release Steering Hub with Centering  
(Page 69)



1971-1980 International Scout II Column  
(Page 52)



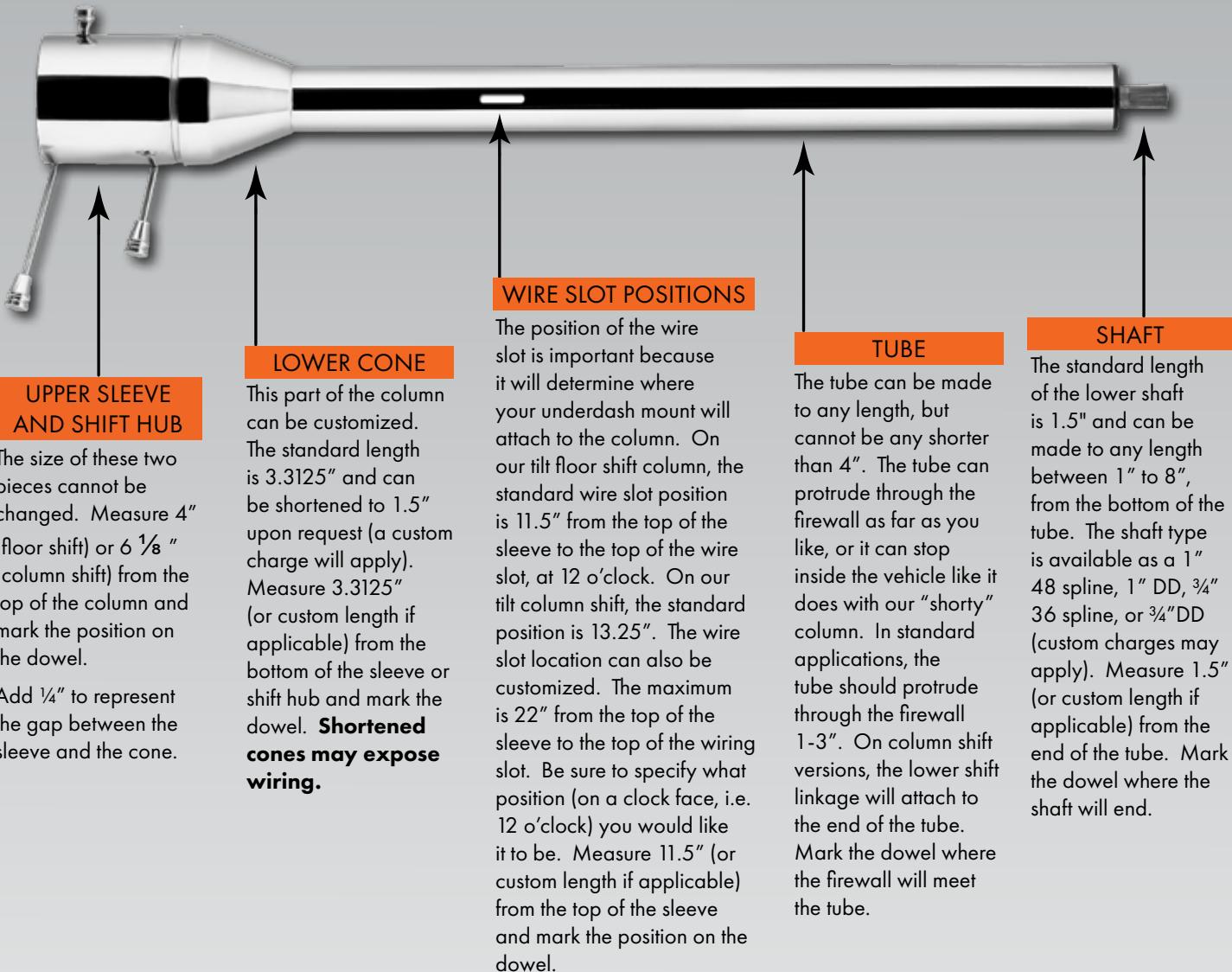
Electric Power Assisted Steering (Page 43)



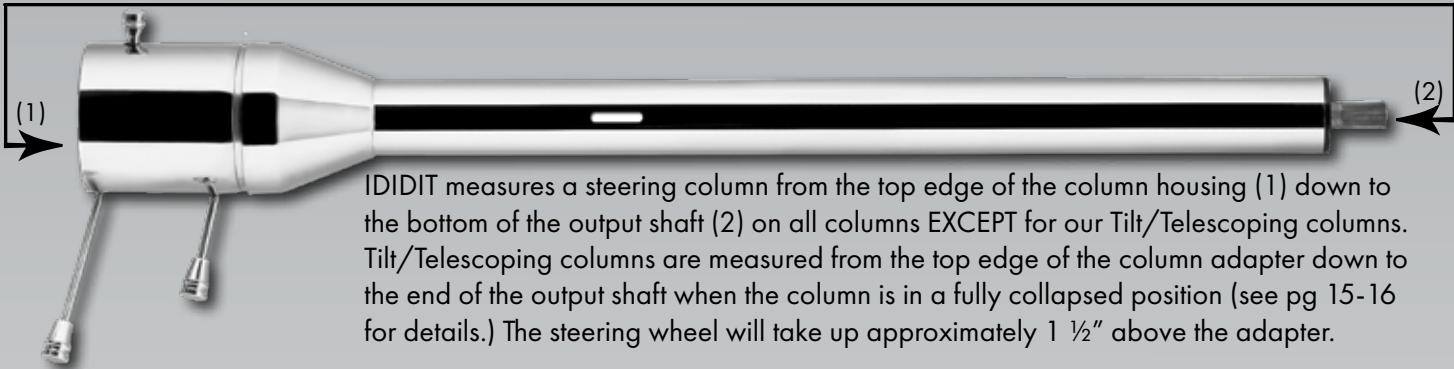
Universal Pro-Fab  
(Page 67)



# Anatomy of a Steering Column



# How to Measure a Steering Column



## STEP 1

The seat you will be using, or a good facsimile, MUST be in place before measuring for your new steering column. That means NO milk crates or lawn chairs! The steering wheel position and the pedal position all relate to the comfort of the driver. So if you want to be comfortable behind the wheel take your time and measure correctly.

## STEP 2

Equally important are the locations of the engine, cylinder head, and headers. These components, or good mock-ups, should be in place to ensure you have proper clearance for your steering linkages.

## STEP 3

The position of the transmission linkage is also vital. If you do not have clearance for a solid rod style linkage kit, a cable shift linkage kit may be necessary. Be sure to leave two inches of space between the columns lower shift linkage and firewall.

## STEP 4

Center the column on the drivers seat to ensure proper alignment. If your column is installed offset or angled, it may feel awkward and uncomfortable.

## STEP 5

After adjusting the seat for optional pedal control, position the column/ steering wheel so that your arms are in a relaxed, comfortable position.

## STEP 6

You will also need to position the column for maximum use of the tilt mechanism. It doesn't do any good to have the wheel tilted into the dash or down toward the seat.

## STEP 7

The Column drop should fit snugly and in a stable position on both the bottom of the dash and the column with no wobbling or vibration.

## STEP 8

The lower mounts should be stable and able to fit the angle of the floor or firewall where the column will pass through (or a fixed custom built mount). This mount MUST be sealed tightly to prevent exhaust fumes, heat, dirt, and water from entering the interior.

## STEP 9

If you have a floor mounted brake and/or clutch pedal assembly, make sure you have enough clearance for the column.

## STEP 10

Use of more than two u-joints require the use of support bearing to keep the linkage operation smooth, strong, stable and safe. For safety purposes, IDIDIT recommends using a splined or DD shafting instead of a welded or pinned shafting.

## Tech Tips

### USING A PIE TIN & DOWEL TO FIND THE PERFECT COLUMN POSITION

As silly as it may sound, we have found that using an aluminum pie tin and a wooden dowel is an excellent way to determine the column length needed and its position. You will need a 3' dowel piece. Add between 1 1/2" and 3" beyond the firewall/floor if using a steering box. If you are using a rack, you can go as far as 5" into the engine compartment. Watch for clearance. First, tack the tin to the dowel (steering wheel to column), then position yourself comfortably in the drivers seat while holding the dowel system in place. Have a friend measure and mark essential dimensions such as overall length, and the distance between the center of the column and the bottom of the dash. Don't forget to mark the point where the column will pass into the engine compartment and the center-line of the drivers body/seat as they are also important measurements.

### MEASURE FOR YOUR STEERING WHEEL - PLEASE REMEMBER THE WHEEL & ADAPTER WILL ADD LENGTH TO YOUR COLUMN

Most aftermarket steering wheels add 3-6 inches from the gripping surface of the wheel to the top of the outer housing of the steering column. Measure and mark the dowel accordingly.

**\* \*IF you need a customized column, call us at 517-424-0577 to receive a custom diagram, or visit our website to download the custom forms. \*\***

# How to Measure a Column Drop

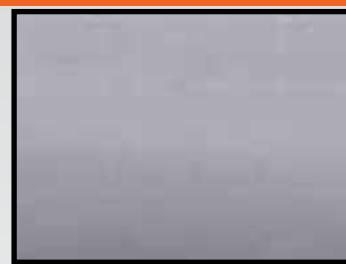


## A Guide to IDIDIT Part Number and Finishes

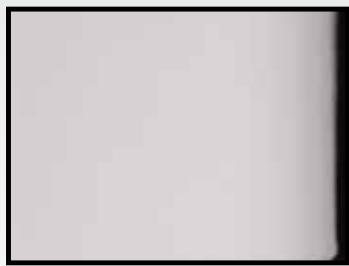
Each number in the part number in our part number sequence has a specific meaning, that tells us vital information about the item you are ordering. For example, the last two numbers of any sequence indicates the finish type.

Example: 1120280020 = 28" tilt floor shift with a chrome finish. The images here show the finish type and its correlating part number.

See page 77 for a more detail description of each finish.



10 = PAINTABLE STEEL  
made from a mild steel material that can rust without the proper primer and paint.



20 = CHROME  
chrome plated steel for a beautiful mirrored finish.



30 = BRUSHED ALUMINUM  
professionally brushed for a satin finish.



40 = POLISHED ALUMINUM  
a quality aluminum will hold its shine for year to come!



51 = BLACK POWDER COAT  
semi-gloss finish.

# Universal Series Steering Columns

## THE BENEFITS OF IDIDIT UNIVERSAL STEERING COLUMNS

IDIDIT Universal Series steering columns can easily be installed in your street rod, hot rod, kit car, or any application you see fit. IDIDIT customers are continuously pushing the boundaries of where our Universal Series columns can go, while adding performance, style, and function.

Because of the endless possibilities, our Straight and Tilt Universal columns are sold by length rather than by application. The most important factor to consider when measuring for a universal steering column is driver comfort and functionality. In this catalog, we provide you with all the information you'll need to correctly measure and install your IDIDIT steering column.

Use the detailed drawings and column specifications on the following pages to help you determine the critical measurements for your application, and any customizing that you may need to make. In all cases, planning ahead will greatly increase the success of your project.

**We have a wide array of column types to choose from with more choices to fit your style and several sizes to ensure the perfect fit. We also offer custom sizes that truly custom project.**

## STRAIGHT



Classic pg 8

Old School pg 8

Straight Floor Shift  
pg 9

Straight Column Shift  
pg 10

40's Column  
pg 10

## TI LT & TI LT/TELESCOPING



Tilt Floor Shift  
pg 10

Tilt Column Shift  
pg 11

Tilt/Tele Floor Shift  
pg 12

Tilt/Tele Column  
Shift pg 13

Shorty Accessories  
pg 13

# Classic Straight Column Universal Series



**IDIDIT'S Classic Straight Steering Column** comes in a great vintage look that will add style and class to your ride! This straight column features a sleek, stylish head, with a slim tube diameter. Self-canceling turn signals, 4-way flashers, horn wiring, and our standard dress-up kit are all included with this column.

## SPECIFICATIONS:

- Tube diameter: 1 3/4"
- 16" Length: 3/4"DD lower shaft
- 28"-35" Lengths: 3/4" -36 lower shaft
- Accepts 1969 or newer GM passenger car steering wheels & adapters
- 3 7/8" GM style wiring plug
- All IDIDIT steering wheel adapters will fit this column
- Custom lengths available

|     | Paintable Steel | Chrome     | Black Powder Coated |
|-----|-----------------|------------|---------------------|
| 16" | 1011160010      | 1011160020 | 1011160051          |
| 28" | 1011280010      | 1011280020 | 1011280051          |
| 30" | 1011300010      | 1011300020 | 1011300051          |
| 32" | 1011320010      | 1011320020 | 1011320051          |
| 35" | 1011350010      | 1011350020 | 1011350051          |

# Old School Straight Universal Series



**IDIDIT's Old School Straight Column** is our do-it-yourself column. An economical choice for that special, custom fit for your Hot Rod. This sleek and uniquely designed column comes in a standard length of 36" that can easily be cut it down to any length desired (as short as 6".) This column package comes with the column tube, column shaft and 3-bolt steering wheel adapter, (2) bearings, (2) bearing seating tools, wavy washer, and locking collar.

## SPECIFICATIONS:

- Tube diameter: 1 1/2"
- Full length 3/4"DD lower shaft
- Accepts only 3-Bolt wheels

|     | Paintable Steel | Polished Stainless Steel |
|-----|-----------------|--------------------------|
| 36" | #1012360010     | #1012360025              |

## OLD SCHOOL HORN KIT

#2612100340

Complete with horn plunger, brass sleeve with delrin end caps, and a horn kit with button.



## UNDERDASH MOUNT

Available in 4 lengths

2 1/2" #2302680010

3 1/2" #2303680010

5 1/2" #2305680010

6 1/2" #2306680010



## COLLAPSIBLE FLOOR MOUNT WITH PLATE

#2401120010

The plate allows you to cover any holes in the firewall left behind by the existing column. Trim to fit.



## COLLAPSIBLE FLOOR MOUNT

#2401110010



# Straight Floor Shift Universal Series



**IDIDIT'S Universal Straight Column** is similar to factory columns but has a much cleaner design. The shorter head on this column allows it to fit in the smallest of driving compartments, yet still remain completely functional. This column comes standard with self-canceling turn signals, 4-way flashers, horn wiring, and our dress-up kit. Available in Paintable Steel, Chrome, and Black Powder Coat finishes.

## SPECIFICATIONS:

- Tube Diameter: 2"
- 16" Length: 3/4"DD Lower Shaft
- 28"-35" Lengths: 1"DD Lower Shaft
- Accepts 1969 or newer GM Passenger car steering wheels and adapters
- 3 7/8" GM Style Wiring Plug
- Custom lengths available

|     | Paintable Steel | Chrome     | Black Powder Coated |
|-----|-----------------|------------|---------------------|
| 16" | 1010160010      | 1010160020 | 1010160051          |
| 28" | 1010280010      | 1010280020 | 1010280051          |
| 30" | 1010300010      | 1010300020 | 1010300051          |
| 32" | 1010320010      | 1010320020 | 1010320051          |
| 35" | 1010350010      | 1010350020 | 1010350051          |

## Aluminum Straight Floor Shift Universal



**IDIDIT's Aluminum Straight Column** offers you all the same space-saving features as the steel straight column but, comes with a 1 3/4" tube diameter. This column includes horn wiring, self-canceling turn signals, four-way flashers, and a dress-up kit, and is available in Brushed or Polished Aluminum finishes.

## SPECIFICATIONS:

- Tube Diameter: 1-3/4"
- 16" Length: 3.4"DD Lower Shaft
- 28"- 35" Lengths : 1"-48 Lower Shaft
- Accepts 1969 or newer GM Passenger car steering wheels and adapters
- 3 7/8" GM Style Wiring Plug
- Custom lengths available

|     | Brushed Aluminum | Polished Aluminum |
|-----|------------------|-------------------|
| 16" | 1020160030       | 1020160040        |
| 28" | 1020280030       | 1020280040        |
| 30" | 1020300030       | 1020300040        |
| 32" | 1020320030       | 1020320040        |
| 35" | 1020350030       | 1020350040        |

# Straight Column Shift Universal Series



## TECH TIP:

If you would like to add a neutral safety switch, the location must be determined before purchasing. Additional Charges will apply.

**IDIDIT's Straight Column Shift Column** is a full two inches shorter than our standard tilt column shift due to removing the tilt portion. This column features a removable, indexable lower shift arm with 12 possible positions self-canceling turn signals, 4-way flashers, horn wiring and our standard dress-up kit. Compatible with GM, Ford, and Chrysler 3 or 4 speed automatic transmissions.

## SPECIFICATIONS:

- Tube Diameter: 2 1/4"
- 18" Length: 3/4"DD Lower Shaft
- 28"- 35" Lengths: 1"DD Lower Shaft
- Accepts 1969 or newer GM Passenger car steering wheels and adapters
- 3 7/8" GM Style wiring Plug
- Custom lengths available

**\*\*NOTE\*\*** If you need a Neutral Safety Switch please call our Customer Service Department to discuss

|     | Paintable Steel | Chrome     | Black Powder Coated |
|-----|-----------------|------------|---------------------|
| 18" | 1160180010      | 1160180020 | 1160180051          |
| 28" | 1160280010      | 1160280020 | 1160280051          |
| 30" | 1160300010      | 1160300020 | 1160300051          |
| 33" | 1160330010      | 1160330020 | 1160330051          |
| 35" | 1160350010      | 1160350020 | 1160350051          |

## 40's Style Straight Column Shift

**IDIDIT's 40's Style Straight Column Shift** combines vintage style with modern convenience. This column is great for any early 30's - 60's car or truck, featuring a nostalgic exposed shift tube and a 40's-style dress-up kit with brass knobs, vintage-style brass shift indicator, and a cutting-edge locking detent. This column comes with horn wiring, self-canceling turn signals, 4-way flashers, and a 3 7/8" GM style wiring plug.

## SPECIFICATIONS:

- 3/4" -36 Lower Shaft
- 3 7/8" GM style wiring plug
- Accepts 1969 or newer GM Passenger car steering wheels and adapters
- Vintage style brass shift indicator, knobs, and lower shift lever.

|             | Brushed Stainless Steel |
|-------------|-------------------------|
| 30" 3 Speed | 1400300015              |
| 30" 4 Speed | 1400300115              |
| 33" 3 Speed | 1400330015              |
| 33" 4 Speed | 1400330115              |



40's Style Brass Knobs



Vintage Shift Indicator



Column Drop  
Part Number:  
2305500015



Floor Mount  
Part Number:  
2407000015

# Tilt Floor Shift Universal Series



**IDIDIT'S Universal Tilt Series Column** is our most popular steering column and an industry standard. Our Tilt Floor Shift column features our unique 8-position tilt, which cannot be found anywhere else in the market. 4-way flashers, self-canceling turn signals, horn wiring, and our standard dress-up kit are all included with this column.

## SPECIFICATIONS:

- Tube Diameter: 2"
- 12" & 16" Lengths: 3/4"DD Lower Shaft  
28"-35" Lengths: 1"DD Lower Shaft
- Accepts 1969 or newer GM Passenger car steering wheels and adapters
- 3 7/8" GM Style wiring Plug
- Custom lengths available

|     | Paintable Steel | Chrome     | Black Powder Coated |
|-----|-----------------|------------|---------------------|
| 12" | 1120120010      | 1120120020 | 1120120051          |
| 16" | 1120160010      | 1120160020 | 1120160051          |
| 28" | 1120280010      | 1120280020 | 1120280051          |
| 30" | 1120300010      | 1120300020 | 1120300051          |
| 32" | 1120320010      | 1120320020 | 1120320051          |
| 35" | 1120350010      | 1120350020 | 1120350051          |

# Aluminum Tilt Floor Shift Universal Series



**IDIDIT'S Universal Tilt Floor Shift Column** is also available in a lightweight Aluminum construction. The Aluminum Tilt Floor Shift Column features our unique 8-position tilt, 4-way flashers, self-canceling turn signals, horn wiring and our standard dress-up kit. Brush and Polished finishes are also available.

## SPECIFICATIONS:

- Tube Diameter: 2.25"
- 12" & 16" Lengths: 3/4"DD Lower Shaft  
28"- 35" Lengths: 1"-48 Lower Shaft
- Accepts 1969 or newer GM Passenger car steering wheels and adapters
- 3 7/8" GM Style wiring Plug
- Custom lengths available

|     | Brushed Aluminum | Polished Aluminum |
|-----|------------------|-------------------|
| 12" | 1030120030       | 1030120040        |
| 16" | 1030160030       | 1030160040        |
| 28" | 1030280030       | 1030280040        |
| 30" | 1030300030       | 1030300040        |
| 32" | 1030320030       | 1030320040        |
| 35" | 1030350030       | 1030350040        |

# Tilt Column Shift Universal Series

**IDIDIT'S Universal Tilt Column Shift Column** features a removable, indexable lower shift arm that allows for 12 possible positions. This column features our unique 8-position tilt, 4-way flashers, self-canceling turn signals, horn wiring, and our standard dress-up kit. Works with GM, Ford, and Chrysler 3 or 4 speed automatic transmissions.

## SPECIFICATIONS:

- Tube Diameter: 2 1/4"
- 18" Length: 3/4"DD Lower Shaft
- 28"-35" Lengths: 1"DD Lower Shaft
- Accepts 1969 or newer GM Passenger car steering wheels and adapters
- 3 7/8" GM Style wiring Plug
- Custom lengths available

**\*\*NOTE\*\*** If you need a Neutral Safety Switch please call our Customer Service Department to discuss

|     | Paintable Steel | Chrome     | Black Powder Coated |
|-----|-----------------|------------|---------------------|
| 18" | 1130180010      | 1130180020 | 1130180051          |
| 28" | 1130280010      | 1130280020 | 1130280051          |
| 30" | 1130300010      | 1130300020 | 1130300051          |
| 33" | 1130330010      | 1130330020 | 1130330051          |
| 35" | 1130350010      | 1130350020 | 1130350051          |

# Aluminum Tilt Column Shift Universal Series

**IDIDIT'S Universal Tilt Column Shift Column** is also available in a lightweight Aluminum construction. Features a removable, indexable lower shift arm that allows for 12 possible positions. This column features our unique 8-position tilt, 4-way flashers, self-canceling turn signals, horn wiring, and our standard dress-up kit. Works with GM, Ford, and Chrysler 3 or 4 speed automatic transmissions.

## SPECIFICATIONS:

- Tube Diameter: 2 1/4"
- 18" Length: 3/4"DD Lower Shaft
- 28"- 35" Lengths: 1"-48 Lower Shaft
- Accepts 1969 or newer GM Passenger car steering wheels and adapters
- 3 7/8" GM Style wiring Plug
- Custom lengths available

**\*\*NOTE\*\*** If you need a Neutral Safety Switch please call our Customer Service Department to discuss

|     | Brushed Aluminum | Polished Aluminum |
|-----|------------------|-------------------|
| 18" | 1050180030       | 1050180040        |
| 28" | 1050280030       | 1050280040        |
| 30" | 1050300030       | 1050300040        |
| 33" | 1050330030       | 1050330040        |
| 35" | 1050350030       | 1050350040        |

## TECH TIP:

If you would like to add a neutral safety switch, the location must be determined before purchasing. Additional Charges will apply.

# Tilt Floor Shift Keyed Ignition Universal Series



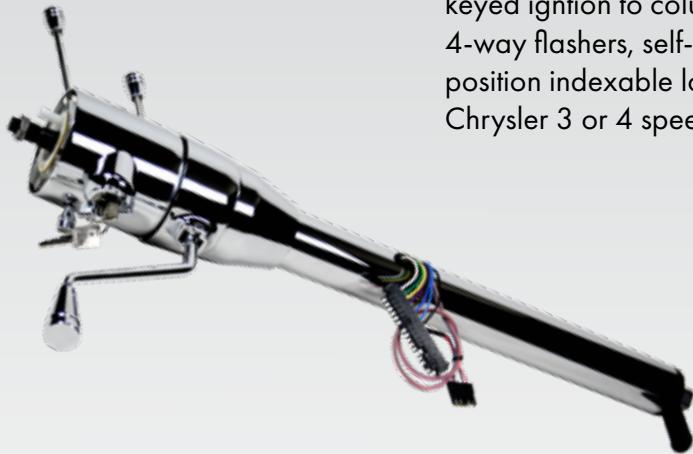
**IDIDIT'S Universal Tilt with Keyed Ignition Series Column** pairs is our most popular steering column with a keyed ignition. The Tilt Floor Shift Keyed Ignition column features our unique 8-position tilt, 4-way flashers, self-canceling turn signals, horn wiring, our standard dress-up kit, and keyed ignition with ignition module.

## SPECIFICATIONS:

- Tube Diameter: 2"
- 12" & 16" Lengths: 3/4"DD Lower Shaft  
28"-35" Lengths: 1"DD Lower Shaft
- Accepts 1969 or newer GM Passenger car steering wheels and adapters
- 3 7/8" GM Style wiring Plug
- Custom lengths available

|     | Paintable Steel | Chrome     | Black Powder Coated |
|-----|-----------------|------------|---------------------|
| 12" | 1520120010      | 1520120020 | 1520120051          |
| 16" | 1520160010      | 1520160020 | 1520160051          |
| 28" | 1520280010      | 1520280020 | 1520280051          |
| 30" | 1520300010      | 1520300020 | 1520300051          |
| 32" | 1520320010      | 1520320020 | 1520320051          |
| 35" | 1520350010      | 1520350020 | 1520350051          |

# Tilt Column Shift Keyed Ignition Universal Series



**IDIDIT'S Universal Tilt Column Shift with Keyed Ignition Series Column** has all the standout features of a non ignition Tilt Column Shift Column but add a keyed ignition to column as well. This column features our exclusive 8-position tilt, 4-way flashers, self-canceling turn signals, horn wiring, standard dress-up kit, a 12 position indexable lower shift arm, and keyed ignition. Works with GM, Ford, and Chrysler 3 or 4 speed automatic transmissions.

## SPECIFICATIONS:

- Tube Diameter: 2 1/4"
- 18" Length: 3/4"DD Lower Shaft  
28"-35" Lengths: 1"DD Lower Shaft
- Accepts 1969 or newer GM Passenger car steering wheels and adapters
- 3 7/8" GM Style wiring Plug
- Custom lengths available

**\*\*NOTE\*\*** If you need a Neutral Safety Switch please call our Customer Service Department to discuss.

|     | Paintable Steel | Chrome     | Black Powder Coated |
|-----|-----------------|------------|---------------------|
| 18" | 1530180010      | 1530180020 | 1530180051          |
| 28" | 1530280010      | 1530280020 | 1530280051          |
| 30" | 1530300010      | 1530300020 | 1530300051          |
| 33" | 1530330010      | 1530330020 | 1530330051          |
| 35" | 1530350010      | 1530350020 | 1530350051          |

# Tilt & Telescoping Floor Shift Universal Series

**IDIDIT'S Tilt and Telescoping Column** is our most luxurious steering columns. The top head has a built-in, locking wheel adapter that allows you to move the steering wheel out 1 1/2". 9-bolt, 6-bolt, and 5-bolt adapters are available for this column and must be specified when ordering. The adapter is an integral part of the column and must be included in the measurement. This column also features our unique 8-position tilt, self-canceling turn signals, 4-way flashers, horn wiring, and our standard dress-up kit.

## SPECIFICATIONS:

- Steel Tube Diameter: 2"
- 19 1/4" Length: 3/4"DD Lower Shaft
- 31 1/4"-38 1/4"Length Steel: 1"DD Lower Shaft
- 3 7/8 " GM Style wiring Plug
- Custom lengths available
- Measurements are taken while in the collapsed position, the column will telescope 1-1/2" toward the driver.

### 9-BOLT PART NUMBERS

|         | Paintable Steel | Chrome     | Black Powder Coated |
|---------|-----------------|------------|---------------------|
| 19 1/4" | 1180160010      | 1180160020 | 1180160051          |
| 31 1/4" | 1180280010      | 1180280020 | 1180280051          |
| 33 1/4" | 1180300010      | 1180300020 | 1180300051          |
| 35 1/4" | 1180320010      | 1180320020 | 1180320051          |
| 38 1/4" | 1180350010      | 1180350020 | 1180350051          |

### TILT / TELE CONVERSION CHART (Adapter included in measurement)

|                 |                            |
|-----------------|----------------------------|
| 16" Tilt Column | = 19 1/4" Tilt/Tele Column |
| 28" Tilt Column | = 31 1/4" Tilt/Tele Column |
| 30" Tilt Column | = 33 1/4" Tilt/Tele Column |
| 32" Tilt Column | = 35 1/4" Tilt/Tele Column |
| 35" Tilt Column | = 38 1/4" Tilt/Tele Column |

# Tilt & Telescoping Column Shift Universal Series

**IDIDIT'S Tilt and Telescoping Column Shift Column** has the same great features as the floor shift column, but includes a removable, indexable lower shift arm that allows 12 possible positions. This column also features our unique 8-position tilt, self-canceling turn signals, 4-way flashers, horn wiring, and our standard dress-up kit. Will work with GM, Ford, and Chrysler 3 or 4 speed automatic transmissions.

## SPECIFICATIONS:

- Tube Diameter: 2 1/4"
- 21 1/4" Length: 3/4"DD Lower Shaft
- 31 1/4"- 38 1/4"Length Steel: 1"DD Lower Shaft
- 3 7/8 " GM Style wiring Plug
- Custom lengths available
- 9-bolt, 6-bolt & 5-bolt adapters are available. Must be specified when ordering.
- Measurements are in the collapsed position, the column will telescope 1 1/2" toward the driver

**\*\*NOTE\*\*** If you need a Neutral Safety Switch please call our Customer Service Department to discuss

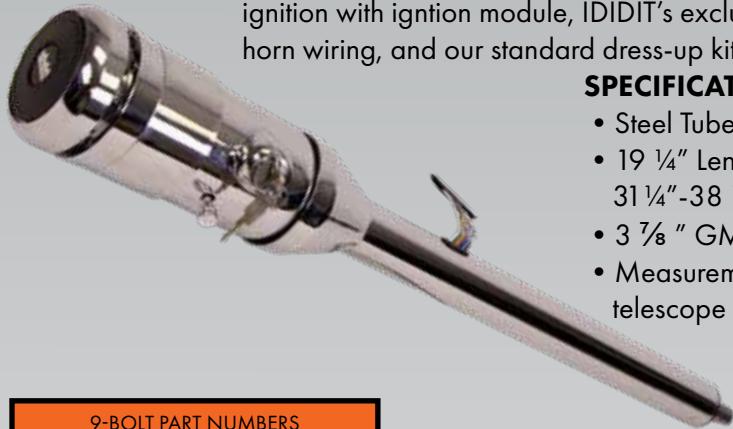
### 9-BOLT PART NUMBERS

|         | Paintable Steel | Chrome     | Black Powder Coated |
|---------|-----------------|------------|---------------------|
| 21 1/4" | 1190180010      | 1190180020 | 1190180051          |
| 31 1/4" | 1190280010      | 1190280020 | 1190280051          |
| 33 1/4" | 1190300010      | 1190300020 | 1190300051          |
| 36 1/4" | 1190330010      | 1190330020 | 1190330051          |
| 38 1/4" | 1190350010      | 1190350020 | 1190350051          |

### TILT / TELE CONVERSION CHART (Adapter included in measurement)

|                 |                            |
|-----------------|----------------------------|
| 18" Tilt Column | = 21 1/4" Tilt/Tele Column |
| 28" Tilt Column | = 31 1/4" Tilt/Tele Column |
| 30" Tilt Column | = 33 1/4" Tilt/Tele Column |
| 33" Tilt Column | = 36 1/4" Tilt/Tele Column |
| 35" Tilt Column | = 38 1/4" Tilt/Tele Column |

# Tilt & Telescoping Floor Shift Keyed Ignition Universal Series



**IDIDIT'S Tilt and Telescoping Floor Shift, Key Ignition Column** pairs all of the premium features standard floor shift, tilt & telescoping colum with a keyed ignition feature. The built-in, locking wheel adapter allows you to move the steering wheel out 1 1/2". 9-bolt, 6-bolt, and 5-bolt adapters are available for this column and must be specified when ordering. The adapter is an integral part of the column and must be included in the measurement. The standard features of this column include keyed ignition with ignition module, IDIDIT's exclusive 8-position tilt, self-canceling turn signals, 4-way flashers, horn wiring, and our standard dress-up kit.

## SPECIFICATIONS:

- Steel Tube Diameter: 2"
- 19 1/4" Length: 3/4"" DD Lower Shaft
- 31 1/4"-38 1/4" Length Steel Column: 1"DD Lower Shaft
- 3 7/8 " GM Style wiring Plug
- Measurements are taken while in the collapsed position, the column will telescope 1-1/2" toward the drive

| 9-BOLT PART NUMBERS |                 |            |                     |
|---------------------|-----------------|------------|---------------------|
|                     | Paintable Steel | Chrome     | Black Powder Coated |
| 19 1/4"             | 1580160010      | 1580160020 | 1580160051          |
| 31 1/4"             | 1580280010      | 1580280020 | 1580280051          |
| 33 1/4"             | 1580300010      | 1580300020 | 1580300051          |
| 35 1/4"             | 1580320010      | 1580320020 | 1580320051          |
| 38 1/4"             | 1580350010      | 1580350020 | 1580350051          |

| TILT / TELE CONVERSION CHART<br>(Adapter included in measurement) |
|-------------------------------------------------------------------|
| 16" Tilt Column = 19 1/4" Tilt/Tele Column                        |
| 28" Tilt Column = 31 1/4" Tilt/Tele Column                        |
| 30" Tilt Column = 33 1/4" Tilt/Tele Column                        |
| 32" Tilt Column = 35 1/4" Tilt/Tele Column                        |
| 35" Tilt Column = 38 1/4" Tilt/Tele Column                        |

# Tilt & Telescoping Column Shift Keyed Ignition Universal Series



**IDIDIT'S Tilt and Telescoping Column Shift, Key Ignition Column** pairs all of the premium features standard floor shift, tilt & telescoping colum with a keyed ignition feature. The built-in, locking wheel adapter allows you to move the steering wheel out 1 1/2". 9-bolt, 6-bolt, and 5-bolt adapters are available for this column and must be specified when ordering. The adapter is an integral part of the column and must be included in the measurement. The standard features of this column include keyed ignition with ignition module, IDIDIT's exclusive 8-position tilt, self-canceling turn signals, 4-way flashers, horn wiring, and our standard dress-up kit. Will work with GM, Ford, and Chrysler 3 or 4 speed automatic transmissions.

## SPECIFICATIONS:

- Steel Tube Diameter: 2"
- 21 1/4" Length: 3/4"" DD Lower Shaft
- 31 1/4"-38 1/4" Length Steel Column: 1"DD Lower Shaft
- 3 7/8 " GM Style wiring Plug
- Measurements are taken while in the collapsed position, the column will telescope 1-1/2" toward the drive

**\*\*NOTE\*\*** If you need a Neutral Safety Switch please call our Customer Service Department to discuss.

| 9-BOLT PART NUMBERS |                 |            |                     |
|---------------------|-----------------|------------|---------------------|
|                     | Paintable Steel | Chrome     | Black Powder Coated |
| 21 1/4"             | 1590180010      | 1590180020 | 1590180051          |
| 31 1/4"             | 1590280010      | 1590280020 | 1590280051          |
| 33 1/4"             | 1590300010      | 1590300020 | 1590300051          |
| 36 1/4"             | 1590330010      | 1590330020 | 1590330051          |
| 38 1/4"             | 1590350010      | 1590350020 | 1590350051          |

| TILT / TELE CONVERSION CHART<br>(Adapter included in measurement) |
|-------------------------------------------------------------------|
| 18" Tilt Column = 21 1/4" Tilt/Tele Column                        |
| 28" Tilt Column = 31 1/4" Tilt/Tele Column                        |
| 30" Tilt Column = 33 1/4" Tilt/Tele Column                        |
| 33" Tilt Column = 36 1/4" Tilt/Tele Column                        |
| 35" Tilt Column = 38 1/4" Tilt/Tele Column                        |

# Theory of a Collapsible Column

IDIDIT collapsible columns are designed to collapse on impact from either end. To help you further understand this valuable safety feature, we have included a general guide to the physics of steering column impact and its effects on different steering column applications. In general, there are two different types of steering column impacts that can occur during an accident.

## **IMPACT 1 - Gearbox and shaft hit the bottom of the column**

This is caused by the frame collapsing and pushing toward the firewall. This type of impact will cause the column to shear the shaft pins internally and shorten the shaft and outer housings of the lower half of the column. Following U.S. Federal Motor Vehicle Safety Standards, the IDIDIT collapsible column will collapse into itself 5 inches (127mm). In order for this to occur, the floor mount must allow the column to slip towards the driver as it absorbs the impact. This slipping action can only take place at the lower mount. When choosing or designing your lower mount, please consider the fact that it must shear or slip with less than 550 lbs of pressure. IDIDIT offers a mount that meets these requirements and can be adapted to most vehicles (see page 19).

## **IMPACT 2 - Driver hits the wheel**

As a column collapses on the engine side, the upper mount must absorb that energy in order to stop the column from hitting the driver. This requires the mount to be rigid enough on one side that it can absorb >750 lbs of pressure from the impact of the engine, yet collapsible on the other side to accommodate up to 550 lbs from the impact of the driver. This configuration ensures that the column collapses forward and away from driver. See page 19 for IDIDIT collapsible underdash mount.

### **The relationship between seat belt usage and column positioning:**

**LAP BELT** - Your lap belt creates a hinge that causes you to impact the steering wheel at a forward and downward arc. This means you will impact the wheel/collapsible column within intended angle. This scenario is most common with Street Rod columns, as they tend to have more of a vertical angle when installed in the firewall (see Figure 1).

**NO SEAT BELT** - Figure 2 shows the result of an unprotected driver being lifted off the seat and impacting the steering wheel with full force. Due to the vertical angle of the column, the steering wheel is unable to stop the driver from hitting the windshield. While you should always wear a seat belt regardless, Figures 3 and 4 demonstrate how angling the columns in a more horizontal position, allows it to collapse properly on impact and will give the body less tendency to go over the wheel and into the windshield. Wear your seat belt.

**SEAT BELT WITH SHOULDER HARNESS** - This is the ideal system that combines the safety of the seat belt and shoulder harness with the horizontal angle of the column (shown in Figures 3 & 4) to help keep you in your seat, allowing the collapsible column do its job properly and lessen the impact of the crash.

Figure 4 shows an alternative safety system using an IDIDIT Performance Side Step. In this system, the column is angled in a more horizontal position, which prevents the column from hitting the engine upon impact. The addition of the Side Step unit allows the column to stop at the firewall and allows the output shaft to be offset, positioning it lower in order to clear the engine. This, in conjunction with a collapsible intermediate shaft, is an effective way to keep you safe and secure. In this system, the rack or gearbox can take a hit and the collapsible intermediate shaft will absorb the force.

*We have provided you with this information to help give you a better understanding of the different system theories. Each application will vary and proper installation is vital for the collapsible column to function as designed. For more information on these systems and regulations go to [www.fmcsa.dot.gov](http://www.fmcsa.dot.gov) and search for code # 571.203 and 571.204. Additional information was gathered from The Society of Automotive Engineers Recommended Practice # J944*

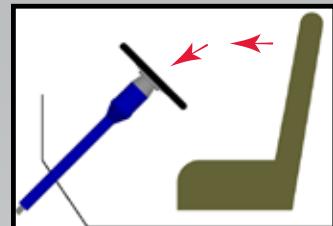


FIGURE 1

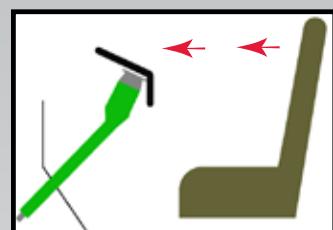


FIGURE 2

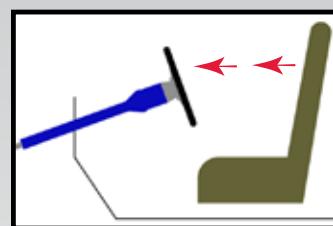


FIGURE 3

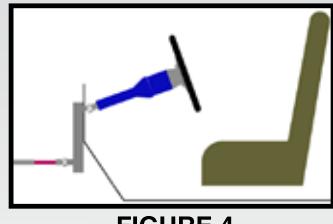


FIGURE 4

# Collapsible Floor Shift Column



**IDIDIT's collapsible column** is one of the safest products you can install in your vehicle. When combined with the proper collapsible floor mount and underdash mount, this column sustains impacts better than any standard steering column. IDIDIT has done extensive research to ensure we offer the latest technology in collapsibility and durability. You won't feel like you have to sacrifice style for safety - our columns offer you both! Our collapsible columns have the same clean look as our non-collapsible ones and feature our unique 8-position tilt, self-canceling turn signals, 4-way flashers, and a standard dress-up kit.

## SPECIFICATIONS:

- Tube Diameter: Upper 2 1/4", Lower 2"
- 1"DD Lower Shaft
- Accepts 1969 or newer GM Passenger Car Steering Wheel
- 3 7/8" GM Style wiring Plug
- Please call Customer Service if you are looking for a different length.

|     | Paintable Steel | Chrome     | Black Powder Coated |
|-----|-----------------|------------|---------------------|
| 28" | 1300280010      | 1300280020 | 1300280051          |
| 30" | 1300300010      | 1300300020 | 1300300051          |
| 32" | 1300320010      | 1300320020 | 1300320051          |
| 35" | 1300350010      | 1300350020 | 1300350051          |

## Collapsible Column Accessories

Safely secure your column with these collapsible floor and dash mounts specifically designed to work with your IDIDIT collapsible column.



**COLLAPSIBLE  
UNDERDASH MOUNT**  
2" #2301410010  
2 1/4" #2301310010

This dash mount is specifically designed for the IDIDIT Collapsible Series steering column. The mounts located on either side of the brackets have aluminum release that when impacted slip or release, allowing the mount to collapse forward and away from the driver.



**COLLAPSIBLE  
DASH PLATE**  
#2302000010

These column drops combine the universal mounting nature of our conventional drops with the additional feature of release blocks.



**COLLAPSIBLE FLOOR  
MOUNT WITH PLATE**  
2" #2401020010  
2 1/4" #2402020010

This floor mount is designed to mount a steering column to the floor or firewall, and can be installed on either side of the firewall. It includes extra material to allow you to cover any holes in the firewall left behind by the existing steering column. Trim to fit.



**COLLAPSIBLE  
FLOOR MOUNT**  
2" #2401010010  
2 1/4" #2402010010

This floor mount is designed to mount a steering column to the floor or firewall, and can be installed on either side of the firewall.

### TECH TIP:

If you are welding your collapsible floor mount to secure it to the floor, remove the O-Ring before you start.

# Right Hand Drive Tilt Floor Shift



## IDIDIT's Right Hand Drive Collapsible Tilt Floor Shift

column was designed with International enthusiasts in mind. When combined with the proper collapsible floor mount and underdash mount, this column sustains impacts better than any standard steering column. Our Right Hand Drive Collapsible Tilt column has the same clean look as our non-collapsible columns and feature our unique 8-position tilt, self-canceling turn signals, 4-way flashers and our standard dress-up kit.

### SPECIFICATIONS:

- Tube Diameter:  
Upper 2 1/4", Lower 2"  
Camaro Upper: 2" Camaro Lower: 2 1/4"
- Regular Length Steel: 1" DD Lower Shaft  
1967-68 Camaro: 1" -48 Lower Shaft  
1968-1969 Mustang: 3/4" -36 Lower Shaft
- GM Shaft accepts 1969 or newer GM Passenger Car Steering Wheel
- Ford Shaft accepts same year stock wheel or adapter for the same year column

|                         | Paintable Steel | Chrome     | Black Powder Coated |
|-------------------------|-----------------|------------|---------------------|
| 28"                     | 1250280010      | 1250280020 | 1250280051          |
| 30"                     | 1250300010      | 1250300020 | 1250300051          |
| 32"                     | 1250320010      | 1250320020 | 1250320051          |
| 35"                     | 1250350010      | 1250350020 | 1250350051          |
| 1967-68 Camaro          | 1250680010      | 1250680020 | 1250680051          |
| 1968 Mustang Ford Shaft | 1250644010      | 1250644020 | 1250644051          |
| 1969 Mustang Ford Shaft | 1250646010      | 1250646020 | 1250646051          |

## Right Hand Drive & Non-Collapsible Columns

### 1955-56 CHEVY COMES WITH

- 8-Position Tilt
- Self-Cancelling Turn Signals
- 4-Way Flashers
- Retro Style Knobs and Levers
- 3 7/8" Wiring Plug
- Tube Diameter: 2"
- 1" DD Lower Shaft
- Accepts 1969 or newer GM Passenger car steering wheel

IDIDIT also offers Right Hand Drive Non-Collapsible Tilt columns for International applications. These columns are for Chevy Tri-Five or 1965-67 Ford Mustang models. These columns have the same great features as their Retro-Fit Series counterparts but are designed to fit your right hand drive vehicle. If you cannot find what you need, contact our sales department and we can find you what you need!

### 1965-67 MUSTANG COMES WITH

- 8-Position Tilt
- Ford Turn Signal switch
- Ford Splined Top Shaft
- Ford Style Knobs & Levers
- Floor Mount
- 4-way Flashers (67 Only)
- Tube Diameter: 2 1/4"
- 3/4" -36 Lower Shaft
- Accepts the same year stock wheel or adapter for the same year column

|                 | Paintable Steel | Chrome     | Black Powder Coated |
|-----------------|-----------------|------------|---------------------|
| 1955-56 Chevy   | 1260550010      | 1260550020 | 1260550051          |
| 1965-66 Mustang | 1260642010      | 1260642020 | 1260642051          |
| 1967 Mustang    | 1260643010      | 1260643020 | 1260643051          |

### TECH TIP:

If using a stock Ford steering wheel it must be for the same year application as the column. Use of a different year will result in damage to the turn signal switch.

# Right Hand Drive Tilt Column Shift

**IDIDIT's Right Hand Drive Collapsible Tilt Column Shift** column was designed for International applications that require the shifter on the column. When combined with the proper collapsible floor mount and underdash mount, this column can sustain impact better than any standard steering column. Our Right Hand Drive Collapsible Tilt columns have the same clean look as our non-collapsible columns and feature our unique 8-position tilt, self-canceling turn signals, 4-way flashers and our standard dress-up kit.



## SPECIFICATIONS:

- Tube Diameter:  
Upper 2 1/4", Lower 2"
- Regular Length Steel: 1"DD Lower Shaft
- GM Shaft accepts 1969 or newer GM Passenger Car Steering Wheel

|     | Paintable Steel | Chrome     | Black Powder Coated |
|-----|-----------------|------------|---------------------|
| 30" | 1280300010      | 1280300020 | 1280300051          |
| 33" | 1280330010      | 1280330020 | 1280330051          |
| 35" | 1280350010      | 1280350020 | 1280350051          |

# Shorty Column and Accessories



**IDIDIT'S Shorty Column** gives you the extra space you need and works with any angle issues you might be experiencing. Our Shorty column is designed to move around your big block and/or headers and can fit your custom applications. The Shorty column is the go-to problem solver that allows you to choose the best angle for driver comfort. Shorty columns are available in Classic, Straight, Tilt, and Telescoping styles in either floor or column shift models.

### SUPPORT BEARING

Aluminum #3000650000

Polished Aluminum #3000660000



### ROD END BEARING

Steel # 3000700000

Stainless # 3000710000

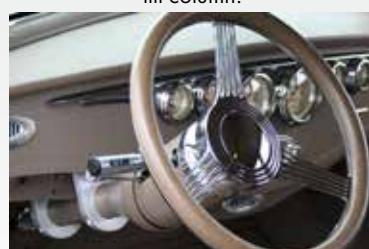
Polished Stainless # 3000720000



**ADJUSTABLE  
UNDERDASH MOUNT**  
#2301000010



**FLANGE BEARING**  
#MSD52130



Enjoy the increased foot and pedal space, as well as the added clearance around your engine and full use of your tilt column!

# Testimonials from Industry Experts

## Dave Kindig, Kindig-It Design

"We love working with companies whose focus is high quality products. Whether it's polished, brushed, or paintable, Kindig-it Design relies on IDIDIT for high quality and a perfect fit every time. IDIDIT will steer your project right!"

## Zane Cullen, Cotati Speed Shop

"Cotati Speed Shop customers demand the finest components available. The team at IDIDIT deliver excellent customer service and quality products every time."

## Alan Johnson, Johnson's Hot Rod Shop Inc.

"We never settle for less than the best for our customers and the projects we build. That is why I choose IDIDIT and have done so for over 25 years. Their products and customer service have never let us down."

## Roy Brizio, Roy Brizio Street Rods

"I have been using IDIDIT steering columns since their inception. Ken helped us car builders out so much when he introduced the IDIDIT column. We no longer had to go to the wrecking yard to find a column to bring back to the shop and rebuild. Your product is the best, and that's what we want to put in our cars."

## Jesse Greening, Greening Auto Company

"For more than a decade we have been putting IDIDIT columns in our builds. It doesn't matter if it's a Ridler build or a pro-touring/daily driver, it's getting an IDIDIT. There is no beating the fit, finish, safety, and customer service of an IDIDIT column."

## Sam Memmolo, Motor Head Garage TV

"How can you beat a company that was born in America over 35 years ago and has grown to 32,000 square feet of good old American Quality Manufacturing. IDIDIT continues to demonstrate their incredible ingenuity with laser cuts, precision welders and meeting the growing needs of their customers with products that match. I have used several IDIDIT columns over the past 15 years and have always been pleased with their service and technical expertise. Made in America means a lot to me!"

## John Reid, Rods by Reid

"At Rods by Reid in Tauranga New Zealand, we have been using and recommending IDIDIT products for nearly 20 years. Their top quality, American made product meets our high standards for safety, reliability, style, performance & function. IDIDIT is the industry leader when it comes to custom steering columns.... producing steering columns you can trust."

## Jim and Mike Ring, Ringbrothers

"We've been using IDIDIT forever. There's no one better in the industry. Superior quality and fantastic service is why every Ringbrothers build is equipped with IDIDIT."

## Josh Henning, Roadster Shop

"Roadster Shop trusts IDIDIT for their steering columns not only for the amazing and repetitive quality of the product but the unsurpassed customer service and support. When your only as good as the weakest link, there is no place for subpar parts and materials in any build that leaves the Roadster Shop."

## Chris Womack, CW Restoration Shop

"When it comes to a high quality, well built, and made in the USA, CW Restoration Shop only uses IDIDIT products which complement all our builds. The team at IDIDIT can answer all your questions and concerns, to steer you in the right direction."

# Retrofit Steering Columns

## BENEFITS OF CHOOSING AN IDIDIT RETROFIT

"Retrofit" means we have done the research, that we have designed and developed a column that will fit your specific vehicle, often times with no modification required to your vehicle. When you buy one of our Retrofit columns, you are getting a perfectly engineered aftermarket column that will sit in the original steering column location, and in most cases, will put the steering wheel back in its original position. This is not a stock replacement, it's better! IDIDIT Retrofit columns are designed with the vehicle in our shop to ensure the perfect fit and flawless installation. We've done the work so you won't have to!

If you are unsure of what you have or have any questions regarding this please give us a call and we will be more than happy to help guide you through it.

## GM COLUMNS



## FORD COLUMNS



## MOPAR COLUMNS



## GM TRUCK      FORD BRONCO      FORD TRUCK



## JEEP® CJ



## Scout II



# Quick Reference Guide

USE THIS CHART TO FIND WHICH ESSENTIAL PARTS ARE INCLUDED WITH YOUR COLUMN

| GM Retrofit                       | Dash Mount | Floor Mount | Wiring Adapter | Dash Locating Slot (s) | Other         |
|-----------------------------------|------------|-------------|----------------|------------------------|---------------|
| 1955-56 Chevy                     | OEM        |             |                | ✓                      |               |
| 1957 Chevy                        | OEM        |             |                |                        |               |
| 1967 Camaro                       | OEM        |             | ✓              |                        |               |
| 1968 Camaro                       | OEM        |             | ✓              |                        |               |
| 1969 Camaro                       | OEM        |             |                |                        |               |
| 1970-75 Camaro                    | OEM        | ✓           | ✓              |                        |               |
| 1964-65 Chevelle                  | OEM        |             |                |                        |               |
| 1966 Chevelle                     | OEM        |             |                |                        |               |
| 1967-68 Chevelle                  | OEM        |             |                |                        |               |
| 1969-72 Chevelle                  | OEM        |             |                |                        |               |
| 1953-57 Corvette                  | OEM        |             |                |                        |               |
| 1958-62 Corvette                  | OEM        | ✓           |                |                        |               |
| 1963-66 Corvette                  | OEM        |             |                |                        |               |
| 1967 Corvette                     | OEM        |             | ✓              |                        | Dash Bezel    |
| 1968 Corvette                     | ✓          | ✓           | ✓              |                        |               |
| 1969-76 Corvette                  | ✓          | ✓           | ✓              |                        |               |
| 1958 Impala                       | OEM        |             |                |                        |               |
| 1959-60 Impala/ El Camino         | OEM        |             |                |                        |               |
| 1961-62 Impala                    | OEM        |             |                |                        |               |
| 1963-64 Impala                    | OEM        |             |                |                        | Dash Bezel    |
| 1965-66 Impala                    | OEM        |             |                | ✓                      |               |
| 1967 Impala                       | OEM        |             | ✓              |                        |               |
| 1971-76 Impala/ Caprice           | OEM        |             |                |                        |               |
| 1962-66 Nova                      | OEM        |             |                | ✓                      |               |
| 1967 Nova                         | OEM        |             | ✓              |                        |               |
| 1969-73 Nova                      | OEM        |             |                |                        |               |
| <b>Ford Retrofit (Ford Style)</b> |            |             |                |                        |               |
| 1964 Falcon                       | OEM        | ✓           | ✓              | ✓                      | Gearbox Cover |
| 1965 Falcon                       | OEM        | ✓           | ✓              | ✓                      | Gearbox Cover |
| 1965 Comet/ Cyclone               | OEM        | ✓           | ✓              |                        |               |
| 1965-66 Mustang                   | OEM        | ✓           | ✓              | ✓                      | Gearbox Cover |
| 1967 Mustang                      | OEM        | ✓           | ✓              | ✓                      |               |
| 1968 Mustang                      | OEM        | ✓           | ✓              | ✓                      |               |
| 1969 Mustang                      | OEM        | ✓           | ✓              | ✓                      |               |
| <b>Ford Retrofit (GM Style)</b>   |            |             |                |                        |               |
| 1964.5-66.5 Mustang               | OEM        |             | ✓              |                        |               |

| Mopar Retrofit                               | Dash Mount | Floor Mount | Wiring Adapter | Dash Locating Slot (s) | Other                         |
|----------------------------------------------|------------|-------------|----------------|------------------------|-------------------------------|
| 1970-74 Cuda/ Challenger                     | ✓          | ✓           | ✓              |                        | Ext Shaft*                    |
| 1970-74 Cuda/ Challenger w/ OE Wheel Adapter | ✓          | ✓           | ✓              |                        | Ext Shaft* & OE Wheel Adapter |
| 1967-69 Challenger/ Roadrunner               | OEM        | ✓           | ✓              |                        |                               |
| 1973 Challenger/ Road Runner                 | OEM        | ✓           | ✓              |                        |                               |
| Dart/Demon/Duster                            |            |             |                |                        |                               |
| <b>GM Truck Retrofit</b>                     |            |             |                |                        |                               |
| 1947-54 Chevy Truck                          | ✓          | ✓           |                |                        |                               |
| 1955-59 Chevy Truck                          | ✓          | ✓           |                |                        | Gearbox Cover                 |
| 1960-66 Chevy Truck                          | OEM        | OEM         |                | ✓                      |                               |
| 1967-72 Chevy Truck                          | OEM        | OEM         | ✓              |                        |                               |
| 1967-72 Chevy Truck Column Shift             | OEM        | OEM         | ✓              | ✓                      | NSS*                          |
| 1973-78 Chevy Truck                          |            |             | ✓              |                        |                               |
| <b>FORD (Ford Style) Truck Retrofit</b>      |            |             |                |                        |                               |
| 1974-75 Bronco                               | ✓          | OEM         | ✓              |                        |                               |
| 1976-77 Bronco                               | ✓          | OEM         | ✓              |                        |                               |
| 1965-66 Ford Truck                           | ✓          | OEM         | ✓              |                        | Ext Shaft*                    |
| 1967-72 Ford Truck                           | ✓          | OEM         | ✓              |                        | Ext Shaft*                    |
| 1973-77 Ford Truck                           | ✓          | OEM         | ✓              |                        | Ext Shaft*                    |
| 1978-79 Ford Truck                           | ✓          | OEM         | ✓              |                        |                               |
| <b>FORD (GM Style) Truck Retrofit</b>        |            |             |                |                        |                               |
| 1953-56 Ford Truck                           |            |             |                | ✓                      | Horn Relay                    |
| 1965-66 Ford Truck                           | ✓          | OEM         | ✓              |                        | Horn Relay                    |
| 1967-72 Ford Truck                           | ✓          | OEM         | ✓              |                        | Horn Relay                    |
| 1973-77 Ford Truck                           | ✓          | OEM         | ✓              |                        | Horn Relay                    |
| 1978-79 Ford Truck                           | ✓          | OEM         | ✓              |                        | Horn Relay                    |
| <b>JEEP Retrofit</b>                         |            |             |                |                        |                               |
| 1976-86 CJ5 & CJ7                            |            | OEM         | ✓              |                        |                               |

**PLEASE NOTE:** Most column shift versions include a neutral safety switch

\* Ext Shaft - Extended Shaft

\* NSS - Neutral Safety Switch

# Individual Kit Components

## INTERMEDIATE SHAFT



A mild steel shaft cut to length and installed in the Rag Joint and/or U-Joint. Set screws lock it in place. The  $\frac{3}{4}$ " DD shape offers a safe & inexpensive alternative for your old shaft. Collapsible shafts are available; ask your sales representative for details.

$\frac{3}{4}$ " DD x 36  
P# 3000409436

## MODIFIED SHAFT



If you are using your original manual box and purchasing an Econo Kit, for some applications, you will need to cut and modify your  $\frac{3}{4}$ " round shaft into what is referred to as  $\frac{3}{4}$ " DD shape. Instructions can be found in the supplied installation instruction booklet. To watch the video, visit our YouTube Channel.

## COUPLER



These are used to make an In-Line connection from the intermediate shaft to the column.

$\frac{3}{4}$ " -36 x  $\frac{3}{4}$ " DD  
# 3000313449

$\frac{3}{4}$ " -36 x  $\frac{3}{4}$ " -36  
# 3000313434

1" DD x  $\frac{3}{4}$ " DD  
# 3000315249

1" -48 x  $\frac{3}{4}$ " DD  
# 3000314349

## VIBRATION JOINT



A Vibration Joint reduces vibration between your intermediate shaft & gearbox and is used when an angle is present in your steering setup. Max Angle 32 °

$\frac{3}{4}$ " DD x  $\frac{3}{4}$ " -30  
# 3000034931

$\frac{3}{4}$ " DD x  $\frac{13}{16}$ " -36  
# 3000034940

**Shaft and U-Joint are also available in Stainless Steel and Polished Stainless Steel finishes**

**\*\*NOTE: Not all Part Numbers are listed, only the most popular are shown, many more available!\*\***

## RAG JOINT

Reduces vibration between your intermediate shaft and gearbox

|                                                              |                                                            |
|--------------------------------------------------------------|------------------------------------------------------------|
| $\frac{3}{4}$ " - 36 x $\frac{3}{4}$ " -30<br># 3000053431   | 1" - 48 x $\frac{3}{4}$ " -36<br># 3000054334              |
| $\frac{3}{4}$ " - 36 x $\frac{3}{4}$ " -36<br># 3000053434   | $\frac{3}{4}$ " DD x $\frac{3}{4}$ " -30<br># 3000054931   |
| $\frac{3}{4}$ " - 36 x $\frac{13}{16}$ " -36<br># 3000053440 | $\frac{3}{4}$ " DD x $\frac{13}{16}$ " -36<br># 3000054940 |
| $\frac{3}{4}$ " DD x $\frac{3}{4}$ " -36<br># 3000053449     | 1" DD x $\frac{3}{4}$ " -30<br># 3000055231                |
| 1" DD x $\frac{3}{4}$ " -36<br># 3000053452                  | 1" DD x $\frac{13}{16}$ " -36<br># 3000055240              |



## 4-WAY FLASHER KIT

This wiring kit is used to adapt your stock wiring to your IDIDIT column, while adding the safety of a 4-Way Flasher to your vehicle.

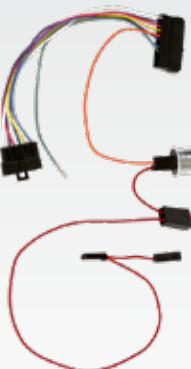
1955 Chevy & 1953-62 Corvette  
# 3100035775

1956 Chevy  
# 3100035780

1964-66 Chevelle & 1966 Nova  
# 3100037542

1959-62 Chevy, 1962 Nova, and 1963 Corvette  
# 3100037616

63-66 Full Size Chevy & Truck, 63-65 Nova & 64-66 Vette  
# 3100037618



## UNIVERSAL JOINT



A U-Joint connects the Intermediate Shaft to the IDIDIT column and is used whenever there is any type of bend from your column to your box or rack. Max Angle 32 °

$\frac{3}{4}$ " -36 x  $\frac{3}{4}$ " DD  
# 3000013449

1" DD x  $\frac{3}{4}$ " DD  
# 3000014952

1" -48 x  $\frac{3}{4}$ " DD  
# 3000014349

# 1955-1957 Chevy Tri-Five

## TILT FLOOR SHIFT

When considering the popularity of the 1955-57 Chevy, IDIDIT knew there had to be a retrofit column for this legendary machine. Whether you are using the original manual gearbox, aftermarket power box, or converting to an all new rack and pinion\*, IDIDIT has the column and the installation pieces you need to make the classic car even better! The 1955-1957 Column comes in 8-Position Tilt or straight.

### COMES WITH:

- 8-Position Tilt
- Self-Cancelling turn signals
- 4-Way Flashers
- Retro Knobs and Levers
- 3  $\frac{7}{8}$ " Wiring Plug
- 1" DD Lower Shaft

### TECH TIP:

If you want to use your original steering wheel with your IDIDIT column, you can with the help of the IDIDIT 1955-68 Horn Kit. See page 61 for more details. Modification to the original wheel is required with the use of this kit.

\*Some rack and pinion applications may require a longer column. Call us for more information.

\* Please note: Cable Shift Linkage Kit does not work with Tri-Fives. Call us for more information.

|                       | Paintable Steel | Chrome     | Black Powder Coated | Brushed Aluminum | Polished Aluminum |
|-----------------------|-----------------|------------|---------------------|------------------|-------------------|
| 1955-56 Chevy         | 1120550010      | 1120550020 | 1120550051          | 1070550030       | 1070550040        |
| 1955-56 Chevy w/ Rack | 1120557910      | 1120557920 | 1120557951          | 1070557930       | 1070557940        |
| 1957 Chevy            | 1120570010      | 1120570020 | 1120570051          | 1070570030       | 1070570040        |
| 1957 Chevy w/ Rack    | 1120577910      | 1120577920 | 1120577951          | 1070577930       | 1070577940        |
| 1957 Chevy Straight   | 1010570010      | 105070020  | 1010570051          | N/A              | N/A               |

## TILT COLUMN SHIFT

This column comes in either 8-position tilt or straight and column comes with everything you'll need to use your original dash indicator (aftermarket indicators sold separately). The shift pattern allows you to use either a 3 or 4 speed automatic transmission. (except early Powerglides that are a reverse pattern transmission) A solid shift linkage (new or original) is required for installation and will attach to the lower shift arm provided on the column.

### COMES WITH:

- 8-Position Tilt
- Self-Cancelling turn signals
- 4-Way Flashers
- Neutral Safety Switch (Shift indicator not included)
- Retro Knobs and Levers
- 3  $\frac{7}{8}$ " Wiring Plug
- $\frac{3}{4}$ " -36 Lower Shaft

### TECH TIP:

IDIDIT offers a 9-bolt "shorty" steering wheel adapter that affixes to the top of your IDIDIT Tri-Five column and brings the wheel 2" closer to the dash, giving you more "Belly Room". See page 61 for more details.

|                          | Paintable Steel | Chrome      | Black Powder Coated | Brushed Aluminum | Polished Aluminum |
|--------------------------|-----------------|-------------|---------------------|------------------|-------------------|
| 1955-56 Tilt             | 1140550010      | 1140550020  | 1140550051          | 1150550030       | 1150550040        |
| 1955-56 Tilt w/ Rack     | 1140557910      | 11140557920 | 1140557951          | 1150557930       | 1150557940        |
| 1955-56 Straight         | 1160550010      | 1160550020  | 1160550051          | N/A              | N/A               |
| 1955-56 Straight w/ Rack | 1160557910      | 1160557920  | 1160557951          | N/A              | N/A               |
| 1957 Tilt                | 1140570010      | 1140570020  | 1140570051          | 1150570030       | 1150570040        |
| 1957 Tilt w/ Rack        | 1140577910      | 11140577920 | 1140577951          | N/A              | N/A               |
| 1957 Straight            | 1160570010      | 1160570020  | 1160570051          | N/A              | N/A               |
| 1957 Straight w/ Rack    | 1160577910      | 1160577920  | 1160577951          | N/A              | N/A               |

# 1955-1957 Chevy Tri-Five Installation Kits

| ORIGINAL HARNESS                    |           |         |             |                   | AFTERMARKET HARNESS                    |           |         |             |                   |
|-------------------------------------|-----------|---------|-------------|-------------------|----------------------------------------|-----------|---------|-------------|-------------------|
|                                     | Rag Joint | Coupler | Floor Mount | 4-Way Flasher Kit |                                        | Rag Joint | Coupler | Floor Mount | 4-Way Flasher Kit |
| <b>605 POWER GEARBOX</b>            |           |         |             |                   |                                        |           |         |             |                   |
| 1955 (Floor Shift)<br># 3005001005  | ✓         |         | ✓           | ✓                 | 1955-57 (Floor Shift)<br># 3005001000  | ✓         |         | ✓           |                   |
| 1956 (Floor Shift)<br># 3005001006  | ✓         |         | ✓           | ✓                 | 1955-57 (Column Shift)<br># 3005004000 | ✓         |         | ✓           |                   |
| 1957 (Floor Shift)<br># 3005001007  | ✓         |         | ✓           | ✓                 |                                        |           |         |             |                   |
| 1955 (Column Shift)<br># 3005004005 | ✓         |         | ✓           | ✓                 |                                        |           |         |             |                   |
| 1956 (Column Shift)<br># 3005004006 | ✓         |         | ✓           | ✓                 |                                        |           |         |             |                   |
| 1957 (Column Shift)<br># 3005004007 | ✓         |         | ✓           | ✓                 |                                        |           |         |             |                   |
| <b>MANUAL GEARBOX</b>               |           |         |             |                   |                                        |           |         |             |                   |
| 1955 (Floor Shift)<br># 3004002005  |           | ✓       | ✓           | ✓                 | 1955-57 (Floor Shift)<br># 3005001000  |           | ✓       | ✓           | ✓                 |
| 1956 (Floor Shift)<br># 3004002006  |           | ✓       | ✓           | ✓                 | 1955-57 (Column Shift)<br># 3005004000 |           | ✓       | ✓           | ✓                 |
| 1957 (Floor Shift)<br># 3004002007  |           | ✓       | ✓           | ✓                 |                                        |           |         |             |                   |
| 1955 (Column Shift)<br># 3004001005 |           | ✓       | ✓           | ✓                 |                                        |           |         |             |                   |
| 1956 (Column Shift)<br># 3004001006 |           | ✓       | ✓           | ✓                 |                                        |           |         |             |                   |
| 1957 (Column Shift)<br># 3004001007 |           | ✓       | ✓           | ✓                 |                                        |           |         |             |                   |
| <b>NO GEARBOX SPECIFIED</b>         |           |         |             |                   |                                        |           |         |             |                   |
| 1955-1957<br># 2401400010           |           |         |             |                   |                                        |           |         |             |                   |

## HAVE A RACK & PINION?

Due to the variety of rack & pinion set ups available, call our sales department for details on the u-joints & shafting you'll need.

NOT SURE WHAT YOU HAVE? Call our sales department and we can help determine what you have and what application will work the best.

## 1955-57 FLOOR MOUNT

Use this Borgeson mount to fill the gap/hole in the floor when mounting the steering column.

Brushed Aluminum  
# BOR909011

Polished Aluminum  
# BOR909012



## CHEVY FLOOR MOUNT

# 2401400010  
IDIDIT'S Classic Chevy Floor mount uses the two original holes in the floor of your 55-57 Chevy to mount the bracket. Comes complete with a clamp to secure the bracket to the column. A new floor mount is required for ALL installations. The original will not fit the IDIDIT steering column.



# 1967-1969 Camaro/ Firebird



## TIFF FLOOR SHIFT

Designed to fit your Camaro or Firebird with no modification required to your original vehicle. Installs in the same location as the old column using your original underdash mount, floor mount and a new rag joint installation kit. Using an adapter, add an aftermarket wheel or call our sales department for more information on retro-fitting the original wheel to the column.

### COMES WITH:

- 8-Position Tilt
- Self-Cancelling turn signals
- 4-Way Flashers
- Knobs and Levers
- 3 7/8" Wiring Plug
- 67-68 1" -48 Lower Shaft
- 69 3/4" -36 Lower Shaft
- 67-68 includes wiring harness adapter
- 69 plugs directly into factory wiring
- 69 includes ignition module

|              | Paintable Steel | Chrome     | Black Powder Coated | Brushed Aluminum | Polished Aluminum |
|--------------|-----------------|------------|---------------------|------------------|-------------------|
| 1967-68      | 1120680010      | 1120680020 | 1120680051          | 1070680030       | 1070680040        |
| 1969 w/ Key* | 1520790010      | 1520790020 | 1520790051          | N/A              | N/A               |

\* If running original ignition on 1969 Firebird, please call us for more information on this set-up

**TECH TIP:** The original 1969 Camaro came with a Neutral Safety Switch (NSS). When installing your new IDIDIT 1969 Camaro Floor Shift Column, you will need to relocate the NSS to the transmission.

## TIFF COLUMN SHIFT

This column shift has all the same great features as the floor shift, and is just as easy to install! The shift pattern on the column allows you to use either a 3 or 4-speed automatic transmission. A shift linkage (new or original) is required for installation and will attach to the lower shift arm provided on the column. Using an adapter, add an aftermarket wheel, and the gripping surface will be in the same location as the stock wheel.

### COMES WITH:

- 8-Position Tilt
- Self-Cancelling turn signals
- 4-Way Flashers
- Knobs and Levers
- Neutral Safety Switch
- 3 7/8" Wiring Plug
- 3/4" -36 Lower Shaft
- 67-68 includes wiring harness adapter
- 69 plugs directly into factory wiring
- 69 includes ignition module

*(Shift Indicator sold separately, see page 56)*

\* Ignition excluded on '69 Firebird. Call IDIDIT to find out why.

|              | Paintable Steel | Chrome     | Black Powder Coated | Brushed Aluminum | Polished Aluminum |
|--------------|-----------------|------------|---------------------|------------------|-------------------|
| 1967-68      | 1140680010      | 1140680020 | 1140680051          | 1150680030       | 1150680040        |
| 1969 w/ Key* | 1540790010      | 1540790020 | 1540790051          | N/A              | N/A               |

## RAG JOINT INSTALLATION KITS

|                                                   | Rag Joint                      | Rag Joint                                         | Rag Joint            | Rag Joint                             |
|---------------------------------------------------|--------------------------------|---------------------------------------------------|----------------------|---------------------------------------|
| <b>3/4" -30 MANUAL GEARBOX</b>                    | <b>3/4" -36 MANUAL GEARBOX</b> | <b>13/16" -36 POWER GEARBOX</b>                   |                      |                                       |
| 1967-68 (Floor Shift)<br># 3000054331             | 1"-48 x<br>3/4"-30             | 1967-68 (Floor Shift)<br># 3000054340             | 1"-48 x<br>13/16"-36 | 1967-68 (Floor Shift)<br># 3000054340 |
| 1967-68 (Column Shift) & 69 (all)<br># 3000053431 | 3/4"-36 x<br>3/4"-30           | 1967-68 (Column Shift) & 69 (all)<br># 3000053434 | 3/4"-36 x<br>3/4"-36 | 1"-48 x<br>13/16"-36                  |
|                                                   |                                |                                                   |                      | 3/4"-36 x<br>13/16"-36                |

# 1970-1975 Camaro



## TIFF FLOOR SHIFT

Designed to fit your Camaro with no modification required to your original vehicle. The 1970-75 Camaro column is fully collapsible and comes standard with a keyed ignition in the original GM location. Installs in the same location as the old column using your original underdash mount and an IDIDIT installation kit. Using an adapter, add an aftermarket wheel and the gripping surface will be in the same location as the stock wheel.

### COMES WITH:

- 8-Position Tilt
- Ignition & Relay Pack
- Self-Cancelling turn signals
- 4-Way Flashers
- Knobs and Levers
- Horn Wire
- 70-74 3 7/8" Wiring Plug
- 75 4 1/4" Wiring Plug
- 1" -48 Lower Shaft
- Model specific floor mount
- Provisions for mounting bracket

|                | Paintable Steel | Chrome     | Black Powder Coated |
|----------------|-----------------|------------|---------------------|
| 1970-75 w/ Key | 1620860010      | 1620860020 | 1620860051          |

**\*NOTE:** This column does not have the provision needed for the OEM Neutral Safety Switch or indicator. An alternate method must be used, please call us for more information!



## INSTALLATION KITS

|                                 | U-Joint            | Rag Joint            | Shaft                       | Floor Mount |
|---------------------------------|--------------------|----------------------|-----------------------------|-------------|
| <b>3/4" -36 MANUAL GEARBOX</b>  |                    |                      |                             |             |
| 1970-75<br># 3011008000         | 1"-48 x<br>3/4" DD | 3/4"-36 x<br>1" DD   | Collapsible<br>Intermediate | ✓           |
| <b>13/16" -36 POWER GEARBOX</b> |                    |                      |                             |             |
| 1970-75<br># 3011009000         | 1"-48 x<br>3/4" DD | 13/16"-36 x<br>1" DD | Collapsible<br>Intermediate | ✓           |

## TECH TIP:

You can install your stock 1970-75 Camaro steering wheel directly to the IDIDIT steering column!

# 1964-1972 GM A Body

## TILT FLOOR SHIFT

Designed to fit your 1964-1972 Chevy Chevelle, El Camino, Malibu, 1964-1972 Pontiac GTO, LeMans and Tempest, 1968-1972 Oldsmobile Cutlass, Vista Cruiser, and 442, and 1968-1972 Buick Skylark with no modification required to your original vehicle. Installs in the same location as the old column using your original underdash mount, floor mount, and an IDIDIT installation kit. Using an adapter, add an aftermarket wheel and the gripping surface will be in the same location as the stock wheel. Call our sales department for more information on retro-fitting the original wheel to the column.

### COMES WITH:

- 8-Position Tilt
- Self-Cancelling turn signals
- 4-Way Flashers
- Knobs and Levers
- 1964-68 3 7/8" Wiring Plug
- 1969-75 4 1/4" Wiring Plug
- 1969-72 4 1/4" Wiring Plug
- 1964-65 3/4" -36 Lower Shaft
- 1966 1" DD Lower Shaft
- 1967-72 1" -48 Lower Shaft
- 1967-68 Includes wiring harness adapter
- 1969-72 Includes ignition module

|                 | Paintable Steel | Chrome     | Black Powder Coated | Brushed Aluminum | Polished Aluminum |
|-----------------|-----------------|------------|---------------------|------------------|-------------------|
| 1964-65         | 1120640010      | 1120640020 | 1120640051          | 1070640030       | 1070640040        |
| 1966            | 1120610010      | 1120610020 | 1120610051          | 1070610030       | 1070610040        |
| 1967-68         | 1120680010      | 1120680020 | 1120680051          | 1070680030       | 1070680040        |
| 1969-72 w/ Key* | 1520690010      | 1520690020 | 1520690051          | N/A              | N/A               |

\* If running original ignition on 1969 & 1970 GTO, please call us for more information on this set-up  
**\*NOTE:** The 1969-72 column does not have the provision needed for the OEM Neutral Safety Switch or indicator. An alternate method must be used. See page 56 for shift indicators

## TILT COLUMN SHIFT

This column shift has all the same great features as the floor shift - and is just as easy to install! The shift pattern on the column allows you to use either a 3 or 4-speed automatic transmission. A shift linkage (new or original) is required for installation and will attach to the lower shift arm provided on the column. Using an adapter, add an aftermarket wheel and the gripping surface will be in the same location as the stock wheel.

### COMES WITH:

- 8-Position Tilt
- Self-Cancelling turn signals
- 4-Way Flashers
- Knobs and Levers
- Neutral Safety Switch
- 1964-68 3 7/8" Wiring Plug
- 1969-72 4 1/4" Wiring Plug
- 1964-68 3/4" -36 Lower Shaft
- 1969-72 1" -48 Lower Shaft
- 1969-72 Includes ignition module
- 1969-72 4 1/4" Wiring Plug

*(Shift Indicator sold separately, Pg. 56)*

|                 | Paintable Steel | Chrome     | Black Powder Coated | Brushed Aluminum | Polished Aluminum |
|-----------------|-----------------|------------|---------------------|------------------|-------------------|
| 1964-65*        | 1140640010      | 1140640020 | 1140640051          | 1150640030       | 1150640040        |
| 1966            | 1140610010      | 1140610020 | 1140610051          | 1150610030       | 1150610040        |
| 1967-68         | 1140680010      | 1140680020 | 1140680051          | 1150680030       | 1150680040        |
| 1969-72 w/Key** | 1540690010      | 1540690020 | 1540690051          | N/A              | N/A               |

\* Column shift will not fit 1964-65 GTO's

\* If using the original ignition on 1969 & 1970 GTO, please call us for more information on this set-up

# 1964-1972 GM A Body Installation Kits

| ORIGINAL FACTORY HARNESS                   | Coupler | Rag Joint | U-Joint | Intermediate Shaft | 4-Way Flasher Kit |
|--------------------------------------------|---------|-----------|---------|--------------------|-------------------|
| <b>3/4" -30 MANUAL GEARBOX</b>             |         |           |         |                    |                   |
| 1964/65 (F/S) & 1966 (C/S)<br># 3006001003 | ✓       | ✓         |         | ✓                  | ✓                 |
| 1966 (F/S)<br># 3006004003                 | ✓       | ✓         |         | ✓                  | ✓                 |
| <b>3/4" -36 MANUAL GEARBOX</b>             |         |           |         |                    |                   |
| 1964/65 (F/S) & 1966 (C/S)<br># 3006002003 | ✓       | ✓         |         | ✓                  | ✓                 |
| 1966 (F/S)<br># 3006005003                 | ✓       | ✓         |         | ✓                  | ✓                 |
| <b>13/16" -36 POWER GEARBOX</b>            |         |           |         |                    |                   |
| 1964/65 (F/S) & 1966 (C/S)<br># 3006003003 | ✓       | ✓         |         | ✓                  | ✓                 |
| 1966 (F/S)<br># 3006006003                 | ✓       | ✓         |         | ✓                  | ✓                 |
| <b>AFTERMARKET HARNESS</b>                 |         |           |         |                    |                   |
| <b>3/4" -30 MANUAL GEARBOX</b>             |         |           |         |                    |                   |
| 1964/65 (F/S) & 1966 (C/S)<br># 3006001000 | ✓       | ✓         |         | ✓                  |                   |
| 1966 (F/S)<br># 3006004000                 | ✓       | ✓         |         | ✓                  |                   |
| 1967-68 (F/S)<br># 3006007000              | ✓       | ✓         |         | ✓                  |                   |
| 1967-68 (C/S)<br># 3006001000              | ✓       | ✓         |         | ✓                  |                   |
| 1969-72<br># 3011007000                    |         | ✓         | ✓       | ✓                  | Collapsible       |
| <b>3/4" -36 MANUAL GEARBOX</b>             |         |           |         |                    |                   |
| 1964/65 (F/S) & 1966 (C/S)<br># 3006002000 | ✓       | ✓         |         | ✓                  |                   |
| 1966 (F/S)<br># 3006005000                 | ✓       | ✓         |         | ✓                  |                   |
| 1967-68 (F/S)<br># 3006008000              | ✓       | ✓         |         | ✓                  |                   |
| 1967-68 (C/S)<br># 3006002000              | ✓       | ✓         |         | ✓                  |                   |
| 1969-72<br># 3011008000                    |         | ✓         | ✓       | ✓                  | Collapsible       |
| <b>13/16" -36 POWER GEARBOX</b>            |         |           |         |                    |                   |
| 1964/65 (F/S) & 1966 (C/S)<br># 3006003000 | ✓       | ✓         |         | ✓                  |                   |
| 1966 (F/S)<br># 3006006000                 | ✓       | ✓         |         | ✓                  |                   |
| 1967-68 (F/S)<br># 3006009000              | ✓       | ✓         |         | ✓                  |                   |
| 1967-68 (C/S)<br># 3006003000              | ✓       | ✓         |         | ✓                  |                   |
| 1969-72<br># 3011009000                    |         | ✓         | ✓       | ✓                  | ✓ Collapsible     |

\*\*NOTE: F/S = Floor Shift; C/S = Column Shift\*\*

| ECONO KITS<br>ORIGINAL HARNESS             | Coupler      | Rag Joint      | 4-Way Flasher Kit |
|--------------------------------------------|--------------|----------------|-------------------|
| 1964/65 (F/S) & 1966 (C/S)<br># 3006001003 | ✓<br>3/4" DD | Check for Wear | ✓                 |
| 1966 (F/S)<br># 3001002003                 | ✓<br>3/4" DD | Check for Wear | ✓                 |
| <b>ECONO KITS<br/>AFTERMARKET HARNESS</b>  |              |                |                   |
| 1964/65 (F/S) & 1966 (C/S)<br># 3000313449 | ✓<br>3/4" DD | Check for Wear | ✓                 |
| 1966 (F/S)<br># 3000315249                 | ✓<br>3/4" DD | Check for Wear | ✓                 |

\*\*NOTE: F/S = Floor Shift; C/S = Column Shift\*\*

With our Econo Kits, the original joint and intermediate shaft are used. The shaft will need to be cut and modified to match the 3/4" DD coupler. The original rag joint may be worn due to age, so always check to make sure it is in good working condition. We always recommend replacing the rag joint!



# 1953-1966 Corvette



## 1953-62 STRAIGHT FLOOR SHIFT

Due to lack of space in front of the dash, the 1953-62 Corvette column is only available in straight floor shift model. To install, simply remove the old column, saving your original underdash mount. The solid shaft that extends from inside the gearbox to the steering wheel will need to be cut and modified into the 3/4"DD shape in order to fit a coupler. Using an IDIDIT installation kit, install your new steering column in place of the old. Add an aftermarket wheel with the help of the IDIDIT 1956-62 Corvette Steering Wheel Adapter.

### COMES WITH:

- Self-Cancelling Turn Signals
- 4-Way Flashers
- Retro Style Knobs and Levers
- 3 7/8" Wiring Plug
- 3/4" -36 Lower Shaft
- 58-62 Includes Model Specific
- Floor Mount

|                  | Paintable Steel | Chrome     | Black Powder Coated | Brushed Aluminum | Polished Aluminum |
|------------------|-----------------|------------|---------------------|------------------|-------------------|
| 1953-57 Straight | 1010710010      | 1010710020 | 1010710051          | N/A              | N/A               |
| 1958-62 Straight | 1010720010      | 1010720020 | 1010720051          | 1020720030       | 1020720040        |

## 1963-66 TILT FLOOR SHIFT

This stylish, 8-position tilt column is designed to fit your 1963-66 Corvette and does not require modification to your original vehicle to install. Easily installs in the same location as the old column using your original underdash mount, floor mount and a rag joint. You may use the original rag joint to connect to your gearbox as long as it's in good working condition, but due to age, it is highly recommended that you purchase a new one. Add an aftermarket wheel or use your original steering wheel with the help of an IDIDIT 1963-66 Corvette Steering Wheel Adapter.



### COMES WITH:

- 8-Position Tilt
- Self-Cancelling Turn Signals
- 4-Way Flashers
- Knobs and Levers
- 3 7/8" Wiring Plug
- 3/4" -36 Lower Shaft

|              | Paintable Steel | Chrome     | Black Powder Coated |
|--------------|-----------------|------------|---------------------|
| 1963-66 Tilt | 1120770010      | 1120770020 | 1120770051          |

**\*Please note:** The space differences when using the original steering wheel versus an aftermarket wheel. Tilt column with original column is 1/2" closer to the driver, Tilt column with an aftermarket wheel is 1 1/2" closer to the dash.

## 1953-68 INSTALLATION KITS

| ORIGINAL FACTORY HARNESS     | Coupler                    | Rag Joint                   | 4-way Flasher |
|------------------------------|----------------------------|-----------------------------|---------------|
| 1953-62<br>Part # 3003003005 | ✓<br>3/4" -36 x<br>3/4" DD |                             | ✓             |
| 1963<br>Part # 3003004001    |                            | ✓<br>3/4" -36 x<br>3/4" -36 | ✓             |
| 1964-66<br>Part # 3003004003 |                            | ✓<br>3/4" -36 x<br>3/4" -36 | ✓             |

| AFTERMARKET HARNESS          | Coupler                    | Rag Joint                   | 4-way Flasher |
|------------------------------|----------------------------|-----------------------------|---------------|
| 1953-62<br>Part # 3000313449 | ✓<br>3/4" -36 x<br>3/4" DD |                             |               |
| 1963-67<br>Part # 3000053434 |                            | ✓<br>3/4" -36 x<br>3/4" -36 |               |
| 1968<br>Part # 3000054334    |                            | ✓<br>1" -48 x<br>3/4" -36   |               |

# 1967-1976 Corvette

## 1967 TILT FLOOR SHIFT

This 8-position tilt column is designed to accommodate the increased safety measures that Chevy originally released with this car, special dash mounts and column collapsibility. This column easily installs without the need for modification to your original vehicle. You may use the original rag joint to connect to your gearbox as long as it's in good working condition, but due to age, it is highly recommended that you purchase a new one. Add an aftermarket wheel or use your original steering wheel with the help of an IDIDIT 1967 Corvette Steering Wheel Adapter. **COMES WITH:**

- 8-Position Tilt
- Self-Cancelling Turn Signals
- 4-Way Flashers
- Knobs and Levers
- 3 7/8" Wiring Plug
- 3/4" -36 Lower Shaft
- Special Dash Bezel and Wire Cover
- Full Collapsibility in case of impact
- Wiring Harness Adapter

|           | Paintable Steel | Chrome     | Black Powder Coated |
|-----------|-----------------|------------|---------------------|
| 1967 Tilt | 1300710010      | 1300710020 | 1300710051          |

## 1968 TILT FLOOR SHIFT

This stylish, 8-position tilt column is designed to fit your 1968 Corvette and does not require modification to your original vehicle to install. Easily installs in the same location as the old column using the new dash mount, floor mount, and a rag joint. You may use the original rag joint to connect to your gearbox as long as it's in good working condition, but due to age, it is highly recommended that you purchase a new one. Add an aftermarket wheel or use your original steering wheel with the help of an IDIDIT 1968 Corvette Steering Wheel Adapter.

### COMES WITH:

- 8-Position Tilt
- Self-Cancelling Turn Signals
- 4-Way Flashers
- Knobs and Levers
- 3 7/8" Wiring Plug
- 3/4" -36 Lower Shaft
- Pre-Welded Under Dash Mount
- Model Specific Floor Mount
- Wiring Harness Adapter

|           | Paintable Steel | Chrome     | Black Powder Coated |
|-----------|-----------------|------------|---------------------|
| 1968 Tilt | 1120700010      | 1120700020 | 1120700051          |

## 1969-76 TILT FLOOR SHIFT

This 8-position tilt column is engineered to perfection for 1969-76 Corvettes and does not require modification to your original vehicle to install. This column easily installs in the same location as the old column using the new pre-welded dash mount, floor mount, and a rag joint (or u-joint if using rack and pinion). Using an adapter, add an aftermarket wheel or bolt your original 1969-76 Corvette wheel directly to this column, putting the steering wheel back in the original position.

### COMES WITH:

- 8-Position Tilt
- Self-Cancelling Turn Signals
- 4-Way Flashers
- Knobs and Levers
- 3 7/8" & 4 1/4" Wiring Plug
- Pre-Welded Underdash Mount
- Model Specific Floor Mount
- Ignition Module

## 1969-76 INSTALLATION KITS

|                                            | Rag Joint                     | U-Joint                   | 4-way Flasher |
|--------------------------------------------|-------------------------------|---------------------------|---------------|
| 1969-76 MANUAL BOX<br>Part # 3000054949    | ✓<br>3/4" -36 x<br>3/4" DD    |                           |               |
| 1969-76 POWER BOX<br>Part # 3000054940     | ✓<br>3/4" -36 x<br>13/16" -36 |                           |               |
| 1969-76 RACK & PINION<br>Part # 3000014949 |                               | ✓<br>3/4" DD x<br>3/4" DD |               |

|                    | Paintable Steel | Chrome     | Black Powder Coated |
|--------------------|-----------------|------------|---------------------|
| 1969-76 Tilt Keyed | 1520710010      | 1520710020 | 1520710051          |

# 1958-1976 Impala

## TIFF FLOOR SHIFT

Designed to fit your 1958-67 & 1971-76 Impala, 1959-60 El Camino or 1971-76 Caprice with no modifications to your original vehicle. Installs in the same location as the old column using the original underdash mount, floor mount, and IDIDIT installation kit. A new aluminum dash bezel is included with the 1963-64 column, however all the other columns will match the dash perfectly using the original bezel. Add an aftermarket wheel (using an adapter) or original wheel but keep in mind that an aftermarket wheel may push the wheel closer to the driver, and the original wheel will increase the overall length of the column towards the driver.

### COMES WITH:

- 8-Position Tilt
- Self-Cancelling Turn Signals
- 4-Way Flashers
- Knobs and Levers
- 3 7/8" Wiring Plug
- 1958-67 3/4" -36 Lower Shaft
- 1971-76 1" -48 Lower Shaft
- 1963-64 Includes New Dash Bezel
- 1967 Includes Wire Harness Adapter
- 1971-76 Includes Ignition Module



### TECH TIP:

This column is not compatible with the factory mounted tachometer in the 1964-64 Impalas. A longer column is needed. Please contact our tech department for further information. 517-424-0577

|                           | Paintable Steel | Chrome     | Black Powder Coated | Brushed Aluminum | Polished Aluminum |
|---------------------------|-----------------|------------|---------------------|------------------|-------------------|
| 1958                      | 1120580010      | 1120580020 | 1120580051          | 1070580030       | 1070580040        |
| 1959-60 Impala/El Camino  | 1120600010      | 1120600020 | 1120600051          | 1070600030       | 1070600040        |
| 1961-62                   | 1120620010      | 1120620020 | 1120620051          | 1070620030       | 1070620040        |
| 1963-64                   | 1120670010      | 1120670020 | 1120670051          | 1070670030       | 1070670040        |
| 1965-66                   | 1120660010      | 1120660020 | 1120660051          | 1070660030       | 1070660040        |
| 1967-68                   | 1120780010      | 1120780020 | 1120780051          | 1070780030       | 1070780040        |
| 1971-76 Imp/Caprice w/Key | 1520760010      | 1520760020 | 1520760051          | N/A              | N/A               |

## TIFF COLUMN SHIFT

The shift pattern on the column shift columns allows you to use either a 3 or 4-speed automatic transmission. A new aluminum dash bezel is included with the 1963-64 column, however all the other columns will match the dash perfectly using the original bezel. A shift linkage (new or original) is required for installation and will attach to the lower shift arm provided on the column. Add an aftermarket wheel (using an adapter) or use your original wheel but keep in mind that an aftermarket wheel may push the wheel closer to the driver and the original wheel will increase the overall length of the column towards the driver.

### COMES WITH:

- 8-Position Tilt
- Self-Cancelling Turn Signals
- 4-Way Flashers
- Knobs and Levers
- 3 7/8" Wiring Plug
- 1958-67 3/4" -36 Lower Shaft
- 1971-76 1" -48 Lower Shaft
- 1963-64 Includes New Dash Bezel
- 1967-68 Includes Wire Harness Adapter
- 1971-76 Includes Ignition Module
- Neutral Safety Switch, (Shift indicator sold separately)

|                           | Paintable Steel | Chrome     | Black Powder Coated | Brushed Aluminum | Polished Aluminum |
|---------------------------|-----------------|------------|---------------------|------------------|-------------------|
| 1958                      | 1140580010      | 1140580020 | 1140580051          | 1150580030       | 1150580040        |
| 1959-60 Imp/El Cam        | 1140600010      | 1140600020 | 1140600051          | 1150600030       | 1150600040        |
| 1961-62                   | 1140620010      | 1140620020 | 1140620051          | 1150620030       | 1150620040        |
| 1963-64                   | 1140670010      | 1140670020 | 1140670051          | N/A              | N/A               |
| 1965-66                   | 1140660010      | 1140660020 | 1140660051          | 1150660030       | 1150660040        |
| 1967-68                   | 1140780010      | 1140780020 | 1140780051          | 1150780030       | 1150780040        |
| 1971-76 Imp/Caprice w/Key | 1540760010      | 1540760020 | 1540760051          | N/A              | N/A               |

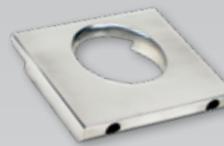


# 1958-1976 Impala Installation Kits

| ORIGINAL FACTORY HARNESS        | Rag Joint | U-Joint | Intermediate Shaft | 4-Way Flasher |
|---------------------------------|-----------|---------|--------------------|---------------|
| <b>3/4" -30 MANUAL GEARBOX</b>  |           |         |                    |               |
| 1958<br># 3007001007            | ✓         | ✓       | ✓                  | ✓             |
| 1959-62<br># 3007001001         | ✓         | ✓       | ✓                  | ✓             |
| 1963-64<br># 3007001002         | ✓         | ✓       | ✓                  | ✓             |
| 1965-66<br># 3003001002         | ✓         |         |                    | ✓             |
| <b>3/4" -36 MANUAL GEARBOX</b>  |           |         |                    |               |
| 1958<br># 3007002007            | ✓         | ✓       | ✓                  | ✓             |
| 1959-62<br># 3007002001         | ✓         | ✓       | ✓                  | ✓             |
| 1963-64<br># 3007002002         | ✓         | ✓       | ✓                  | ✓             |
| 1965-66<br># 3003002002         | ✓         |         |                    | ✓             |
| <b>13/16" -36 POWER GEARBOX</b> |           |         |                    |               |
| 1965-66<br># 3003003002         | ✓         |         |                    | ✓             |
| <b>AFTERMARKET HARNESS</b>      |           |         |                    |               |
| <b>3/4" -30 MANUAL GEARBOX</b>  |           |         |                    |               |
| 1958-64<br># 3007001000         | ✓         | ✓       | ✓                  |               |
| 1965-68<br># 3000053431         | ✓         |         |                    |               |
| <b>3/4" -36 MANUAL GEARBOX</b>  |           |         |                    |               |
| 1958-64<br># 3007002000         | ✓         | ✓       | ✓                  |               |
| 1965-67<br>Part # 3000053434    | ✓         |         |                    |               |
| <b>13/16" -36 POWER GEARBOX</b> |           |         |                    |               |
| 1965-67<br># 3000053440         | ✓         |         |                    |               |

| ECONO KITS<br>ORIGINAL HARNESS            | Rag Joint | U-Joint | 4-Way Flasher |
|-------------------------------------------|-----------|---------|---------------|
| 1958<br># 3002001007                      |           | ✓       | ✓             |
| 1959-62<br># 3002001001                   |           | ✓       | ✓             |
| 1963-64<br># 3002001002                   |           | ✓       | ✓             |
| <b>ECONO KITS<br/>AFTERMARKET HARNESS</b> |           |         |               |
| 1958-64<br># 3000013434                   |           | ✓       | 3/4" -36      |

## 1963-64 DASH BEZEL



In the 1963-64 Impala the existing dash bezel is permanently attached to the original column. Therefore we've included a new dash bezel with your new 1963-64 IDIDIT retrofit steering column.

### TECH TIP:

The original dash indicator cannot be used with the 1967-68 Column Shift Column. An Aftermarket indicator is required.

### TECH TIP:

1958-60 Impala: the Column Shift Column will move the steering wheel closer to your body compared to the original. Ask how a Shorty adapter or Non-Tilt Column can help.



# 1962-1972 Nova



## TILT FLOOR SHIFT

Designed to fit your Nova without modification to your original vehicle. Installs in the same location as the old column. 1969-73 uses original underdash mount, floor mount and an IDIDIT installation kit. 1962-67 Nova's can also reuse the original underdash mounts, but it is recommended that you purchase a NEW IDIDIT 1962-67 Nova Floor Mount. Using an adapter, add an aftermarket wheel and the gripping surface will be in the same location as the stock wheel. Call IDIDIT for info on retro-fitting the original wheel to the column.

### COMES WITH:

- 8-Position Tilt
- Self-Cancelling Turn Signals
- 4-Way Flashers
- Knobs and Levers
- 3 7/8" Wiring Plug
- 3/4" -36 Lower Shaft
- 1962-66 Includes Dash locating slot
- 1969-73 Includes Ignition Module

|                | Paintable Steel | Chrome     | Black Powder Coated | Brushed Aluminum | Polished Aluminum |
|----------------|-----------------|------------|---------------------|------------------|-------------------|
| 1962-66        | 1120646010      | 1120646020 | 1120646051          | 1070646030       | 1070646040        |
| 1962-66 w/Rack | 1120648010      | 1120648020 | 1120648051          | 1070648030       | 1070648040        |
| 1967           | 1120630010      | 1120630020 | 1120630051          | 1070630030       | 1070630040        |
| 1967 w/Rack    | 1120638010      | 1120638020 | 1120638051          | 1070638030       | 1070638040        |
| 1968           | 1300680010      | 1300680020 | 1300680051          | N/A              | N/A               |
| 1969-73 w/ Key | 1520720010      | 1520720020 | 1520720051          | N/A              | N/A               |

\*If using an aftermarket steering box please call us for more information

## TILT COLUMN SHIFT

This column shift has all the same great features as the floor shift, and is just as easy to install! The shift pattern on the column allows you to use either a 3- or 4-speed automatic transmission. A shift linkage (new or original) is required for installation and will attach to the lower shift arm provided on the column. Using an adapter, add an aftermarket wheel and the gripping surface will be in the same location as the stock wheel.



### COMES WITH:

- 8-Position Tilt
- Self-Cancelling Turn Signals
- 4-Way Flashers
- Neutral Safety Switch
- Knobs and Levers
- 3 7/8" Wiring Plug
- 3/4" -36 Lower Shaft
- 1962-66 Includes Dash locating slot
- 1969-73 Includes Ignition Module

(Shift Indicator sold separately)

|                | Paintable Steel | Chrome     | Black Powder Coated | Brushed Aluminum | Polished Aluminum |
|----------------|-----------------|------------|---------------------|------------------|-------------------|
| 1962-66        | 1140646010      | 1140646020 | 1140646051          | 1150646030       | 1150646040        |
| 162-66 w/ Rack | 1140648010      | 1140648020 | 1140648051          | N/A              | N/A               |
| 1967           | 1140630010      | 1140630020 | 1140630051          | 1150630030       | 1150630040        |
| 1968           | N/A             | N/A        | N/A                 | N/A              | N/A               |
| 1969-73 w/ Key | 1540720010      | 1540720020 | 1540720051          | N/A              | N/A               |



# 1962-1972 Nova Installation Kits

| ORIGINAL FACTORY HARNESS        | Coupler                     | Rag Joint                     | 4-way Flasher |
|---------------------------------|-----------------------------|-------------------------------|---------------|
| 1962<br># 3001001001            | ✓<br>3/4" -36 x<br>3/4" DD  |                               | ✓             |
| 1963-65<br># 3001001002         | ✓<br>3/4" -36 x<br>3/4" DD  |                               | ✓             |
| 1966<br># 3001001003            | ✓<br>3/4" -36 x<br>3/4" DD  |                               | ✓             |
| AFTERMARKET HARNESS             |                             |                               |               |
| 1962-66<br># 3000313449         | ✓<br>3/4" -36 x<br>3/4" DD  |                               |               |
| ECONO KIT                       |                             |                               |               |
| 1967<br># 3000313434            | ✓<br>3/4" -36 x<br>3/4" -36 |                               |               |
| RAG JOINTS                      |                             |                               |               |
| <b>3/4" -30 MANUAL GEARBOX</b>  |                             |                               |               |
| 1969-73<br># 3000053431         |                             | ✓<br>3/4" -36 x<br>3/4" -30   |               |
| <b>3/4" -36 MANUAL GEARBOX</b>  |                             |                               |               |
| 1969-73<br># 3000053434         |                             | ✓<br>3/4" -36 x<br>3/4" -36   |               |
| <b>13/16" -36 POWER GEARBOX</b> |                             |                               |               |
| 1969-73<br># 3000053440         |                             | ✓<br>3/4" -36 x<br>13/16" -36 |               |

## 1962-67 NOVA FLOOR MOUNT

For your 1962-67 Nova, we recommend this model specific floor mount that secures the lower end of your column to the firewall.

# 2400020010

Also works great with Rack & Pinion



## TECH TIP:

With the help of IDIDIT's 1955-68 Horn Kit, you can bolt most stock wheels to your IDIDIT column. See pg 61 for more details.

## TECH TIP:

IDIDIT cable shift linkage kits do not work for Novas with original or new IDIDIT Steering columns. If running a power steering box, please call us for more information.



# 1964 - 1965 Falcon

## TILT FLOOR SHIFT

The Ford Falcon tilt steering column features all Ford wiring and easily attaches to your modified stock gearbox with a new coupler installation kit. This model installs in the same location as the old column, using the original underdash mount and the new model specific floor mount. Add your stock Falcon wheel and enjoy the convenience of a tilt column and a comfortable ride.

### COMES WITH:

- 8-Position Tilt
- Ford Splined Top Shaft
- Ford Turn Signal Switch
- Ford Style Knobs & Levers
- Self-Canceling Turn Signals
- Locating Slots
- Model Specific Floor Mount
- $\frac{3}{4}$ " -36 Lower Shaft
- 1964-65 Comes with Bullet Style Wiring Connector
- 1964 Comes with a Horn Brush
- Gearbox Cover

|      | Paintable Steel | Chrome     | Black Powder Coated |
|------|-----------------|------------|---------------------|
| 1964 | 1170904010      | 1170904020 | 1170904051          |
| 1965 | 1170906010      | 1170906020 | 1170906051          |

**NOTE:** For Dimmer/Wiper and Cruise Control options on the Ford Style column please call for more information.

## TILT COLUMN SHIFT

This column shift has all the same great features as the floor shift, and is just as easy to install! The shift pattern on the column allows you to use either a 3- or 4-speed automatic transmission. This column utilizes the original transmission mounted neutral safety switch. A gear shift indicator is optional, but not included. A shift linkage (new or original) is required for installation and will attach to the lower shift arm provided on the column. Add your stock Falcon wheel directly to the column - no adapter required.

### COMES WITH:

- 8-Position Tilt
- Ford Splined Top Shaft
- Ford Turn Signal Switch
- Ford Style Knobs & Levers
- Self-Canceling Turn Signals
- Locating Slots
- Model Specific Floor Mount
- $\frac{3}{4}$ " -36 Lower Shaft
- 1964-65 Comes with Bullet Style Wiring Connector
- 1964 Comes with a Horn Brush
- Gearbox Cover

|      | Paintable Steel | Chrome     | Black Powder Coated |
|------|-----------------|------------|---------------------|
| 1964 | 1130904010      | 1130904020 | 1130904051          |
| 1965 | 1130906010      | 1130906020 | 1130906051          |

**Warning:** The Column Shift column is 2" longer and will move the steering wheel 2" closer to the driver, compared to the original.

## TECH TIP:

When installing the OEM steering wheel to your IDIDIT Ford Style Column, the OEM Wheel must be for the same year application as the column. Use of a different year will result in damage to the turn signal switch.

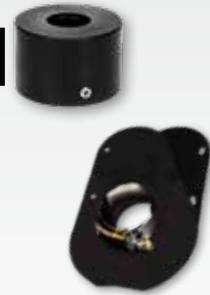
## COUPLER INSTALLATION KIT

### Required for installation

The  $\frac{3}{4}$ " solid shaft from your original column will need to be cut & modified into what is referred to as  $\frac{3}{4}$ " DD shape **#3000313449**, Includes  $\frac{3}{4}$ " -36 x  $\frac{3}{4}$ " DD Coupler

## INCLUDED PARTS

The floor mount and gearbox cover are essential for a flawless installation, that's why they are included with every Falcon column!



# 1965 Comet/Cyclone



## TIFF FLOOR SHIFT

A column for all the Mercury fans out there! This Ford style column will easily attach to your modified stock gearbox with a new coupler installation kit. Installs in the same location as the old column using your original underdash mount and the new model specific floor mount. Once in place, the original Comet wheel will be back in its original location, and you'll have gained the convenience of 8-position tilt for a comfortable ride.

### COMES WITH:

- 8-Position Tilt
- Ford Splined Top Shaft
- Ford Turn Signal Switch
- Ford Style Knobs & Levers

- Self-Canceling Turn Signals
- Model Specific Floor Mount
- $\frac{3}{4}$ " -36 Lower Shaft
- Ford Wiring Connectors

|      | Paintable Steel | Chrome     | Black Powder Coated |
|------|-----------------|------------|---------------------|
| 1965 | 1170905010      | 1170905020 | 1170905051          |

**NOTE:** Dimmer/wiper and cruise control options cannot be added to the Ford Style column due to manufacturer design of the Ford Style wiring harness. Please call for more information.

## COUPLER INSTALLATION KIT

### Required for installation

The  $\frac{3}{4}$ " solid shaft from your original column will need to be cut and modified into what is referred to as  $\frac{3}{4}$ " DD shape **#3000313449**, Includes  $\frac{3}{4}$ " -36 x  $\frac{3}{4}$ " DD Coupler

## FLOOR MOUNT

The floor mount is essential for installation in your 1965 Mercury Comet tilt steering column, and is included with the column package.



## TECH TIP:

When installing your OEM steering wheel to your IDIDIT Ford Style Column, the OEM Wheel must be for the same year application as the column. Use of a different year will result in damage to the turn signal switch.



# 1965 - 1969 Mustang

## FORD STYLE TILT FLOOR SHIFT

These Ford Style columns feature all Ford wiring and a Ford top shaft, with two options for your specific year. Our standard column bolts right to the stock box (using an IDIDIT installation kit). Our rack version is made 1" shorter in order to lessen the angle of the U-joint when bolted into your rack and pinion system. Installs in the same location as the old column using your original underdash mount. A new column specific floor mount is included with every column and is designed to fit your application. Add your stock Mustang wheel, and the gripping surface will be in the same location as the original.

### COMES WITH:

- 8-Position Tilt
- Ford Splined Top Shaft
- Ford Turn Signal Switch
- Ford Style Knobs & Levers

- Model Specific Floor Mount
- Ford Wiring Connectors
- 3/4" -36 Lower Shaft
- 1968-69 is fully collapsible
- 1967-69 comes with 4-Way Flashers

|                | Paintable Steel | Chrome     | Black Powder Coated |
|----------------|-----------------|------------|---------------------|
| 1965-66        | 1120642010      | 1120642020 | 1120642051          |
| 1965-66 w/Rack | 1120644010      | 1120644020 | 1120644051          |
| 1967           | 1120643010      | 1120643020 | 1120643051          |
| 1967 w/Rack    | 1120645010      | 1120645020 | 1120645051          |
| 1968           | 1300644010      | 1300644020 | 1300644051          |
| 1968 w/Rack    | 1300645010      | 1300645020 | 1300645051          |
| 1969           | 1300646010      | 1300646020 | 1300646051          |
| 1969 w/Rack    | 1300647010      | 1300647020 | 1300647051          |

### TECH TIP:

The 1965-66 IDIDIT Mustang Column is not compatible with the 1965-66 factory Rally Pac.

### TECH TIP:

When installing your OEM steering wheel to your IDIDIT Ford Style Column, the OEM Wheel must be for the same year application as the column. Use of a different year will result in damage to the turn signal switch.

### FLOOR MOUNT

A new floor mount is essential for flawless installation, which is why we include a model specific floor mount with every IDIDIT Mustang column!



### TECH TIP:

If using a Borgeson power assisted box on any year Mustang, the column will need to be shorter. Call IDIDIT for additional information.

## 1965-69 INSTALLATION KITS

|                                                                                                                       | Coupler                    | Rag Joint                   | DD Shaft             |                                                                                                                                                                                                                                | Coupler                    | Rag Joint                  | DD Shaft             |                                                                                                                      | Coupler | Rag Joint | U-Joint                    |
|-----------------------------------------------------------------------------------------------------------------------|----------------------------|-----------------------------|----------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|----------------------------|----------------------|----------------------------------------------------------------------------------------------------------------------|---------|-----------|----------------------------|
| <b>MANUAL STOCK BOX</b>                                                                                               |                            |                             |                      | <b>1967 STOCK BOX</b>                                                                                                                                                                                                          |                            |                            |                      | <b>RACK &amp; PINION</b>                                                                                             |         |           |                            |
| 1965-66<br># 3000313449                                                                                               | ✓<br>3/4" -36 x<br>3/4" DD |                             |                      | 1967 Short Box<br># 3006002100                                                                                                                                                                                                 | ✓<br>3/4" -36 x<br>3/4" DD | ✓<br>3/4" DD x<br>3/4" -36 | ✓<br>2 5/16"<br>Long | 1965-66 & 1968-69<br>#3000013449                                                                                     |         |           | ✓<br>3/4" DD x<br>3/4" -36 |
| * The solid shaft from your original column will need to be cut & modified into what is referred to as 3/4" DD Shape. |                            |                             |                      | 1967 Long Box<br># 3000313449                                                                                                                                                                                                  | ✓<br>3/4" -36 x<br>3/4" DD |                            |                      | 18" DD Shaft<br>#3000409418                                                                                          |         |           |                            |
| 1968<br># 3006002100                                                                                                  | ✓<br>3/4" -36 x<br>3/4" DD | ✓<br>3/4" DD x<br>3/4" -36  | ✓<br>2 5/16"<br>Long | *The 1967 Mustang used two types of stock boxes, "Long" and "Short." The Long box had one piece of shafting from the box to the upper shaft of the steering column. The Short box was attached to the column with a rag joint. |                            |                            |                      | * Manual rack will also need a 3/4" DD x ?** U-Joint<br>Power Rack will also need a 3/4" DD x ?** Vibration<br>Joint |         |           |                            |
| 1969<br># 3000053434                                                                                                  |                            | ✓<br>3/4" -36 x<br>3/4" -36 |                      |                                                                                                                                                                                                                                |                            |                            |                      | ** Size of U-Joint or Vibration Joint depends on the size of<br>the Manufacturer's input shaft.                      |         |           |                            |

# 1964.5 - 1970 Mustang



## GM STYLE TILT FLOOR SHIFT

This GM based Mustang column features a GM upper shaft and 3 7/8" Wiring Plug. Some modification to the original gearbox and wiring will be required. Installs in the same location as the old column using your original underdash mount, floor mount and an IDIDIT installation kit. Comes complete with a female end plug for your wiring. Using an adapter, add an aftermarket wheel and the gripping surface will be in the same location as the original.

### COMES WITH:

- 8-Position Tilt
- Self-Cancelling Turn Signals
- 4-Way Flashers
- Knobs and Levers
- 3 7/8" "Wiring Plug
- 3/4" -36 Lower Shaft

|                  | Paintable Steel | Chrome     | Black Powder Coated | Brushed Aluminum | Polished Aluminum |
|------------------|-----------------|------------|---------------------|------------------|-------------------|
| 1964.5-66.5      | 1120647110      | 1120647120 | 1120647151          | 1070647130       | 1070647140        |
| 1966.5-69        | 1120690010      | 1120690020 | 1120690051          | 1070690030       | 1070690040        |
| 1970 w/ ignition | 1620880010      | 1620880020 | 1620880051          | N/A              | N/A               |

**Note:** Because the GM Style column uses the standard GM wiring harness, dimmer/wiper and cruise control options CAN be added to the column. See pg 57 for more details.

### TECH TIP:

A stock Ford steering wheel will not bolt to the IDIDIT GM Style Mustang steering column.

### TECH TIP:

If using a Rack & Pinion and Bogeson power box, please call IDIDIT for additional information.

## 1964.5-1969 INSTALLATION

|                                                                                                                       | Coupler                    | Rag Joint                   | DD Shaft |
|-----------------------------------------------------------------------------------------------------------------------|----------------------------|-----------------------------|----------|
| 1964.5-66.5<br># 3000313449                                                                                           | ✓<br>3/4" -36 x<br>3/4" DD |                             |          |
| * The solid shaft from your original column will need to be cut & modified into what is referred to as 3/4" DD Shape. |                            |                             |          |
| 1966.5-69<br>#3000053434                                                                                              |                            | ✓<br>3/4" -36 x<br>3/4" -36 |          |
| *The rag joint will act as a coupler and vibration reducer between your intermediate shaft and gearbox.               |                            |                             |          |

### Turn Signal Wiring

Ford horn systems use two wires and 12 volts of power to control the horn function. IDIDIT uses a ground type relay system. A relay is provided with your kit in order to successfully complete the conversion from the Ford system to the IDIDIT system.



# 1970 - 1974 E Body Cuda/Challenger



## TILT FLOOR SHIFT

This retrofit column is designed to fit your 1970-74 Chrysler E-Body Cuda/Challenger and requires no modifications to your original vehicle for install. Using a new universal joint installation kit this column easily bolts to your manual stock box, power box, or rack and pinion system. This column is unique in that it can fully collapse in 3 different areas, making it the safest aftermarket column available. Do you want to use your OE Tuff Grip steering wheel or reproduction wheel? IDIDIT gives you the option to include our specially designed Cuda/Challenger Steering Wheel Adapter with your column order (use "1970-74 w/OE wheel adapter" part numbers).

### COMES WITH:

- 8-Position Tilt
- Ignition Module
- Self-Canceling Turn Signals
- 4-Way Flasher
- Knobs & Levers
- 3  $\frac{7}{8}$ " Wiring Plug
- 3/4" DD Extendable Lower Shaft
- Pre-Welded Underdash Mount
- Model Specific Floor Mount
- Mopar Wiring Harness Adapter
- Fully Collapsible

|                                  | Paintable Steel | Chrome     | Black Powder Coated |
|----------------------------------|-----------------|------------|---------------------|
| 1970-74 w/Key                    | 1620810010      | 1620810020 | 1620810051          |
| 1970-74 w/Key & OE wheel adapter | 1620820010      | 1620820020 | 1620820051          |

### TECH TIP:

Columns with extendable shafts are shipped in the fully compressed state, shaft can be extended by hand. There is a set screw in place so the shaft is not fully pulled out.

## U-JOINT INSTALLATION KITS

A u-joint is required in order to install your IDIDIT 1970-74 Cuda/Challenger column. A u-joint connects the steering box to the IDIDIT column and is used whenever there a bend from the column to the box or rack.

|                         | Coupler | Rag Joint | U-Joint                     |
|-------------------------|---------|-----------|-----------------------------|
| <b>MANUAL GEARBOX</b>   |         |           |                             |
| 1970-74<br># 3000013449 |         |           | ✓<br>3/4" DD x<br>3/4" -36  |
| <b>POWER GEARBOX</b>    |         |           |                             |
| 1970-74<br># 3000014921 |         |           | ✓<br>3/4" DD x<br>5/8" -36C |

## INCLUDED PARTS

The floor mount and wiring adapter are essential for flawless installation of your IDIDIT 1970-74 Cuda/Challenger Tilt column and are included with this column.



## ADAPTERS & HORN KITS

### 1970-74 CUDA/CHALLENGER OE WHEEL Adapter

This 3-bolt wheel adapter is specially designed to bolt your OE steering wheel or reproduction wheel to the IDIDIT 1970-74 Cuda/Challenger column.

Available in:

Chrome # 2209320020

Black Powder Coated # 2209320051

Brushed Aluminum # 2209320030

Polished Aluminum # 2209320040



### HORN KIT FOR GRANT TUFF GRIP REPRODUCTION WHEEL

# 2611010010

This horn kit will allow you to use a Grant Tuff Grip reproduction wheel with your IDIDIT 1970-74 Cuda/Challenger column.



# 1967-1973 B-Body Charger/Road Runner



## TILT FLOOR SHIFT

Designed to fit your Chrysler Charger or Road Runner (B-Body) and does not require modification to your original vehicle to install. These columns are fully collapsible and will bolt right in to your manual box, power box, or rack and pinion system. Installs in the same location as the old column using your original underdash mount and an IDIDIT rag joint installation kit. Using an adapter, add an aftermarket wheel, and the gripping surface will be in the same location as the stock wheel.

### COMES WITH:

- 8-Position Tilt
- Self-Canceling Turn Signals
- 4-Way Flashers
- Knobs & Levers
- Year Specific Wire Plug
- 3/4" DD Extendable Lower Shaft
- Model Specific Floor Mount
- Wiring Harness Adapter
- Provision for Mounting Brackets
- 1973 Includes Ignition Module

|             | Paintable Steel | Chrome     | Black Powder Coated |
|-------------|-----------------|------------|---------------------|
| 1967-69     | 1300840010      | 1300840020 | 1300840051          |
| 1970 w/Key  | 1620830010      | 1620830020 | 1620830051          |
| 1973 w/ Key | 1620870010      | 1620870020 | 1620870051          |

\* Please note: A stock Chrysler steering wheel will not bolt to the IDIDIT Chrysler B-Body steering



## INCLUDED PARTS

The floor mount & wiring adapter are essential for flawless installation of your IDIDIT 1967-69 & 1973 Chrysler B-Body Tilt column so we have included them with this column package.



## RAG JOINT INSTALLATION KITS

|                              | Coupler | Rag Joint                  | U-Joint |
|------------------------------|---------|----------------------------|---------|
| 1967-69 & 73<br># 3000053449 |         | ✓<br>3/4" DD x<br>3/4" -36 |         |

## MANUAL GEARBOX

|                              |  |                            |  |
|------------------------------|--|----------------------------|--|
| 1967-69 & 73<br># 3000053449 |  | ✓<br>3/4" DD x<br>3/4" -36 |  |
|------------------------------|--|----------------------------|--|

## POWER GEARBOX 3/4" -36

|                              |  |                            |  |
|------------------------------|--|----------------------------|--|
| 1967-69 & 73<br># 3000053449 |  | ✓<br>3/4" DD x<br>3/4" -36 |  |
|------------------------------|--|----------------------------|--|

## POWER GEARBOX 5/8" -36C

|                              |  |  |                             |
|------------------------------|--|--|-----------------------------|
| 1967-69 & 73<br># 3000014921 |  |  | ✓<br>3/4" DD x<br>5/8" -36C |
|------------------------------|--|--|-----------------------------|

\*Note: 2 different spline types were used with the power steering box. Check to verify which spline type you have to ensure proper rag joint fit.

## TECH TIP:

Columns with extendable shafts are shipped in the fully compressed state, shaft can be extended by hand. There is a set screw in place so the shaft is not fully pulled out.



# 1970 - 1976 A Body Dart/Duster/Demon



## TILT FLOOR SHIFT

This retrofit column is designed to fit your Dart, Duster, or Demon (A-Body), and does not require modification to your original vehicle to install. IDIDIT's 1970-76 A-body tilt floor shift column bolts right in to your manual box, power box (with a U-joint), or rack and pinion system. These columns are fully collapsible and come complete with a model specific floor mount, wiring adapter, and a pre-welded underdash mount. For quick and easy installation, use an IDIDIT installation kit to install your new steering column in place of the old.

### COMES WITH:

- 8-Position Tilt
- Ignition Module
- Self-Canceling Turn Signals
- 4-Way Flasher
- Knobs & Levers
- 3 7/8" Wiring Plug
- 3/4" DD Extendable Lower Shaft
- Pre-Welded Underdash Mount
- Model Specific Floor Mount
- Mopar Wiring Harness Adapter
- Fully Collapsible

|         | Paintable Steel | Chrome     | Black Powder Coated |
|---------|-----------------|------------|---------------------|
| 1970-76 | 1620840010      | 1620840020 | 1620840051          |

## U-JOINT INSTALLATION KITS

|                                                  | Coupler | Rag Joint | U-Joint                    |
|--------------------------------------------------|---------|-----------|----------------------------|
| <b>MANUAL GEARBOX</b>                            |         |           |                            |
| <b>POWER GEARBOX (WITH U-JOINT)</b>              |         |           |                            |
| <b>** Call for Rack and Pinion Installations</b> |         |           |                            |
| 1970-1976<br># 3000014918                        |         |           | ✓<br>3/4" DD x<br>5/8" -36 |

## INCLUDED PARTS

The floor mount and wiring adapter are essential for flawless installation of the IDIDIT 1970-76 Dart/Duster/Demon Tilt column, so we have included them with this column



# Electric Power Assisted Steering (EPAS)



IDIDIT has partnered with EPAS Performance to build a line of steering columns specifically designed to mate perfectly with their Electric Power Assisted Steering Motor Kits. EPAS Performance is an industry leader of electric power steering and prides themselves in bringing the ease of modern driving to classics cars and race cars.



These IDIDIT columns are based off IDIDIT Retrofit column and have been specifically engineered and modified to fit your vehicle with the application specific EPAS Electric Power Steering Assist Motor Kit. The column will have the OE specific top shaft and wiring and will bolt right into place of the original column. You can use your original stock wheel and the gripping surface will be in the same location as original. Available in Brushed Steel or Black Powder Coat finishes.

The EPAS performance system requires no major modifications to your vehicle and allows everything to be located under the dash (in most cases). How the systems work: The computer measures the amount of effort on the steering wheel and amplifies it with the aid of the electric motor. A potentiometer allows you to have more or less assistance, so you can adjust the amount of power assist. For example, you can have maximum power assist while on a parking lot, and less on the highway.

EPAS Performance electric power steering kits include:

- \* 45 amp electric motor unit
- \* Mounting hardware
- \* Prewired control module



EPAS Column and Motor Kit Assembled together.  
\* \* Pieces are sold separately \* \*

## INTERESTED??

Please call IDIDIT to inquire about all the applications that we have available for the EPAS units.

# 1947 - 1978 Chevy Trucks



## TIFF FLOOR SHIFT

We have a wide selection of columns designed to fit your classic GM Truck! Each Chevy Truck column installs in the same location as the old and includes everything you need for a flawless installation all that's required is an IDIDIT installation kit. 1947-54 Chevy Truck columns come complete with a new underdash mount and floor mount. The 1955-59 column comes with its own, specially designed underdash mount and floor mount with gasket, as well as an OE gearbox cover designed to protect the original gearbox from dirt and debris. Use your original underdash mount and floor mount to install the 1960-66 column. These columns also come with unique dash locating slots that allow for perfect installation every time. We offer both a standard and rack column for the 1967-72 Chevy Truck. The standard column will bolt right to your stock box (with a u-joint). The rack version is made shorter to lessen the angle of the u-joints. 1967-78 columns all install simply by using the original underdash mount and floor mount. Using an adapter, add an aftermarket wheel, and the gripping surface will be in the same location as the stock wheel. You can bolt your original 1973-78 steering wheel directly to the 1973-78 steering column - no adapter required!

### COMES WITH:

- 8-Position Tilt
- Self-Canceling Turn Signals
- 4-Way Flasher
- Knobs & Levers
- 1955-59 Includes Retro Style Knobs
- 3 7/8" Wiring Plug
- 1973-78 4 1/4" Wiring Plug
- 1947-59 1" DD Lower Shaft

- 1960-72 3/4" -36 Lower Shaft
- 1973-78 1" -48 Lower Shaft
- 1947-54 Includes Dash Mount & Floor Mount
- 1955-59 Includes Dash Mount, Model Specific Floor Mount w/ Gasket, & OE Gearbox Cover
- 1960-66 Includes Dash Locating Slot
- 1967-72 Includes Wiring Harness Adapter
- 1973-78 Includes Ignition module

|                 | Paintable Steel | Chrome     | Black Powder Coated | Brushed Aluminum | Polished Aluminum |
|-----------------|-----------------|------------|---------------------|------------------|-------------------|
| 1947-54         | 1120651010      | 1120651020 | 1120651051          | 1070651030       | 1070651040        |
| 1955-59         | 1120652010      | 1120652020 | 1120652051          | 1070652030       | 1070652040        |
| 1960-66         | 1120650010      | 1120650020 | 1120650051          | 1070650030       | 1070650040        |
| 1967-72         | 1120657010      | 1120657020 | 1120657051          | 1070657030       | 1070657040        |
| 1960-66 w/ Rack | 1120650110      | 1120650120 | 1120650151          | N/A              | N/A               |
| 1967-72 w/ Rack | 1120658010      | 1120658020 | 1120658051          | 1070658030       | 107658040         |
| 1973-78 w/ Key  | 1520760010      | 1520760020 | 1520760051          | N/A              | N/A               |

\*If using a stock 1960-66 wheel with a 1960-66 IDIDIT column, please call us for more information

\*See page 46 for Chevy Truck Installation Kits.

**TECH TIP:** The 1960-66 Chevy Truck column includes the provisions needed to mount the emergency brake handle. (For steel, chrome, or black ONLY)

### TECH TIP:

IDIDIT's 1955-68 Horn Kit with ring allows you to use your original steering wheel with the 1967-72 IDIDIT steering column.



# 1947 - 1978 Chevy Trucks



## TIILT COLUMN SHIFT

This column shift has the same great features as the floor shift and is just as easy to install! The shift pattern on the column allows you to use either a 3 or 4-speed automatic transmission. A shift linkage (new or original) is required for installation and will attach to the lower shift arm provided on the column. Using an adapter, add an aftermarket wheel, and the gripping surface will be in the same location as the stock wheel. You can bolt your original 1973-78 steering wheel directly to the 1973-78 steering column, no adapter required!

### COMES WITH:

- 8-Position Tilt
- Self-Canceling Turn Signals
- 4-Way Flasher
- Knobs & Levers  
1955-59 Includes Retro Style Knobs
- 3 7/8" Wiring Plug
- 1973-78 4 1/4" Wiring Plug
- 1947-59 1" DD Lower Shaft
- 1955-78 comes with Neutral Safety Switch (shift indicator NOT included)
- 1960-72 3/4" -36 Lower Shaft
- 1973-78 1" -48 Lower Shaft
- 1947-54 Includes Dash Mount & Floor Mount
- 1955-59 Includes Dash Mount, Model Specific Floor Mount w/ Gasket, & OE Gearbox Cover
- 1960-66 Includes Dash Locating Slot
- 1967-72 Includes Wiring Harness Adapter
- 1973-78 Includes Ignition module Pack

|                 | Paintable Steel | Chrome     | Black Powder Coated | Brushed Aluminum | Polished Aluminum |
|-----------------|-----------------|------------|---------------------|------------------|-------------------|
| 1947-54         | 1130651010      | 1130651020 | 1130651051          | 1150651030       | 1150651040        |
| 1955-59         | 1140652010      | 1140652020 | 1140652051          | 1150652030       | 1150652040        |
| 1960-66         | 1140650010      | 1140650020 | 1140650051          | 1150650030       | 1150650040        |
| 1967-72         | 1140657010      | 1140657020 | 1140657051          | 1150657030       | 1150657040        |
| 1960-66 w/ Rack | 1140650110      | 1140650120 | 1140650151          | N/A              | N/A               |
| 1967-72 w/ Rack | 1140658010      | 1140658020 | 1140658051          | 1150658030       | 1150658040        |
| 1973-78 w/ Key  | 1540760010      | 1540760020 | 1540760051          | N/A              | N/A               |

### 1947-54 CHEVY TRUCK INCLUDES

Each 1947-54 column comes complete with a column-specific underdash mount and classic floor mount for easy, hassle free installation.



\* A stock 1947-54 column does not come with a Neutral Safety Switch or shift indicator. Call us for more information.

\* If using a stock 1960-66 wheel with a 1960-66 IDIDIT column, please call us for more information.

\* See page 46 for Chevy Truck Installation Kits.

### 1955-59 CHEVY TRUCK INCLUDES

The floor mount with gasket, underdash mount, and OE gearbox cover are essential for flawless installation, which is why they are included with every 1955-59 Chevy truck column.



# 1947 - 1978 Chevy Trucks Installation Kits

| ORIGINAL FACTORY HARNESS             | Coupler             | Rag Joint | U-Joint | Vibration Joint | Shaft             | 4-Way Flasher |
|--------------------------------------|---------------------|-----------|---------|-----------------|-------------------|---------------|
| <b>3/4" -30 MANUAL GEARBOX</b>       |                     |           |         |                 |                   |               |
| 1960-62<br># 3006001001              | ✓                   | ✓         |         |                 | ✓<br>Intermediate | ✓             |
| 1963-66<br># 3006001002              | ✓                   | ✓         |         |                 | ✓<br>Intermediate | ✓             |
| <b>3/4" -36 MANUAL GEARBOX</b>       |                     |           |         |                 |                   |               |
| 1960-62<br># 3006002001              | ✓                   | ✓         |         |                 | ✓<br>Intermediate | ✓             |
| 1963-66<br># 3006002002              | ✓                   | ✓         |         |                 | ✓<br>Intermediate | ✓             |
| <b>AFTERMARKET HARNESS</b>           |                     |           |         |                 |                   |               |
| <b>3/4" -30 MANUAL/POWER GEARBOX</b> |                     |           |         |                 |                   |               |
| 1960-66<br># 3006001000              | ✓                   | ✓         |         |                 | ✓<br>Intermediate |               |
| 1967-72<br># 3007001000              | ✓                   |           | ✓       |                 | ✓<br>Intermediate |               |
| 1977-78<br># 3010007000              | ✓                   | ✓         |         |                 | ✓<br>Intermediate |               |
| <b>3/4" -36 MANUAL GEARBOX</b>       |                     |           |         |                 |                   |               |
| 1960-66<br># 3006002000              | ✓                   | ✓         |         |                 | ✓<br>Intermediate |               |
| 1967-72<br># 3007002000              | ✓                   |           | ✓       |                 | ✓<br>Intermediate |               |
| <b>13/16" -36 POWER GEARBOX</b>      |                     |           |         |                 |                   |               |
| 1967-72<br># 3007002000              |                     | ✓         | ✓       |                 | ✓<br>Telescoping  |               |
| 1973-78<br># 3010007000              | ✓                   | ✓         |         |                 | ✓<br>Telescoping  |               |
| <b>ECONO KITS</b>                    |                     |           |         |                 |                   |               |
| <b>ORIGINAL FACTORY HARNESS</b>      |                     |           |         |                 |                   |               |
| 1960-62<br># 3001001001              | ✓                   |           |         |                 |                   | ✓             |
| 1963-66<br># 3001001002              | ✓                   |           |         |                 |                   | ✓             |
| <b>AFTERMARKET HARNESS</b>           |                     |           |         |                 |                   |               |
| 1960-66<br># 3000313449              | 3/4-36 x<br>3/4" DD |           |         |                 |                   |               |
| <b>1955-59 INSTALLATION KITS</b>     |                     |           |         |                 |                   |               |
| 1955-59<br># 3000315249              | 3/4" DD x<br>1" DD  |           |         |                 |                   |               |

## 1955-59 TURN SIGNAL WIRING

If your Chevy Truck was originally equipped with turn signals, you will need one of the following year specific wiring harness adapters.

1955 # 3100035775

1956 # 3100035780

1957-59 # 3100035785

If your truck did NOT come with factory turn signals, use this plug to connect your wiring.

Female End Plug # 3106050010



# 1974-1979 Ford Bronco



## TILT FLOOR SHIFT

Designed to fit your Bronco without requiring modifications to your original vehicle. This Ford Style column features all Ford wiring, Ford top shaft, and easily attaches to your stock gearbox with a new half rag joint installation kit. Installs in the same location as the old column using your original floor mount and new dash mount. Add your stock Bronco wheel, and the gripping surface will be in the same location as the original.

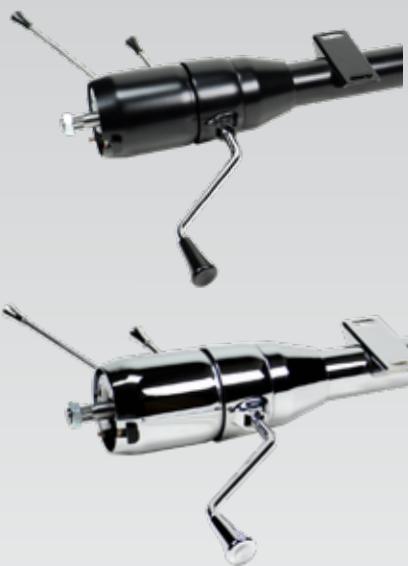
### COMES WITH:

- 8-Position Tilt
- Ford Splined Top Shaft
- Ford Turn Signal Switch
- Ford Style Knobs & Levers
- 4-Way Flashers
- 3/4" -36 Lower Shaft
- Ford Wiring Connectors
- Pre-Welded Underdash Mount

### TECH TIP:

When installing your OEM steering wheel to the IDIDIT Ford Style Column, the OEM wheel must be for the same year application as the column. Use of a different model year will result in turn signal damage.

|         | Paintable Steel | Chrome     | Black Powder Coated |
|---------|-----------------|------------|---------------------|
| 1974-75 | 1170845010      | 1170845020 | 1170845051          |
| 1976-77 | 1170855010      | 1170855020 | 1170855051          |
| 1978-79 | 1170815010      | 1170815020 | 1170815051          |



## TILT COLUMN SHIFT

This column shift has all the same great features as the floor shift, and is just as easy to install! The shift pattern on the column allows you to use either a 3 or 4-speed automatic transmission. This column utilizes the original transmission mounted neutral safety switch. A gear shift indicator is an option, but not included. A shift linkage (new or original) is required for installation and will attach to the lower shift arm provided on the column. Add your stock Bronco wheel directly to the column, no adapter required.

### COMES WITH:

- 8-Position Tilt
- Ford Splined Top Shaft
- Ford Turn Signal Switch
- Ford Style Knobs & Levers
- 4-Way Flashers
- 3/4" -36 Lower Shaft
- Ford Wiring Connectors
- Pre-Welded Underdash Mount

|         | Paintable Steel                   | Chrome     | Black Powder Coated |
|---------|-----------------------------------|------------|---------------------|
| 1974-75 | 1130845010                        | 1130845020 | 1130845051          |
| 1976-77 | 1130855010                        | 1130855020 | 1130855051          |
| 1978-79 | USE FORD TRUCK COLUMNS ON PAGE 48 |            |                     |

## INSTALLATION KITS

|                         | Rag Joint                       |                                                                                                                                                                                 |
|-------------------------|---------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1974-75<br># 3000383400 | ✓<br>3/4" -36<br>Half Rag Joint | A half rag joint is required for installation. The original rag joint was pressed into the column and cannot be removed.                                                        |
| 1976-77<br># 3000941000 | ✓                               | Before installing, carefully inspect the rubber on the other half of the original rag joint to be sure it is intact. If it is not, you need to use the replacement in this kit. |
| 1978-79<br># 3000053434 | ✓<br>3/4" -36 x<br>3/4" -36     |                                                                                                                                                                                 |



## FORD SHIFT INDICATORS

Shift Indicators available for your Ford AOD, AODE, C4 or C6 for your Ford transmission. See pg 59 for details.

# 1953-1979 Ford 1/2 Ton Truck



## FORD STYLE TILT FLOOR SHIFT

IDIDIT built this Ford Style column specifically for those who are using stock Ford wiring and wish to use their original steering wheel. It features all Ford wiring and a Ford top shaft and will work with your stock box or rack & pinion system. 1965-77 columns come with an extendable shaft which allows you to adjust the column length to fit your manual or power gearbox. Using a new rag joint installation kit, install your new steering column in place of the old. Add your stock Ford Truck wheel and the gripping surface will be in the same location as the original.

### COMES WITH:

- 8-Position Tilt
- Ford Splined Top Shaft
- Ford Turn Signal Switch
- Ford Style Knobs & Levers
- Pre-Welded Underdash Mount
- Ford Wiring Connectors
- 1965-77 Extendable Lower Shaft
- 1973-79 Comes with 4-Way Flashers

|         | Paintable Steel | Chrome     | Black Powder Coated |
|---------|-----------------|------------|---------------------|
| 1965-66 | 1170825010      | 1170825020 | 1170825051          |
| 1967-72 | 1170735010      | 1170735020 | 1170735051          |
| 1973-77 | 1170755010      | 1170755020 | 1170755051          |
| 1978-79 | 1170815010      | 1170815020 | 1170815051          |

### TECH TIP:

When installing your OEM steering wheel to the IDIDIT Ford Style Column, the OEM Wheel must be for the same year application as the column. Use of a different model year will result in damage to the turn signal switch.

## RAG JOINT INSTALLATION KITS

Required for **FORD STYLE** column installation

|                         | Rag Joint                  |                         | Rag Joint                   |
|-------------------------|----------------------------|-------------------------|-----------------------------|
| 1965-77<br># 3000053449 | ✓<br>3/4" DD x<br>3/4" -36 | 1978-79<br># 3000053434 | ✓<br>3/4" -36 x<br>3/4" -36 |

## GM STYLE TILT FLOOR SHIFT

This Ford Truck column features a GM upper shaft, and a 3 7/8" Wiring Plug. This column installs in the same location as the old column using your original floor mount, a pre-welded underdash mount, and an IDIDIT installation kit. 1953-56 columns will require a new swinger-style column drop, floor mount, and u-joint. Using an adapter, add an aftermarket wheel, and the gripping surface will be in the same location as the original.

### COMES WITH:

- 8-Position Tilt
- Self-Canceling Turn Signal
- 4-Way Flasher
- Knobs & Levers
- 3 7/8" Wiring Plug
- Female End Plug
- 1953-56 1" DD Lower Shaft
- 1965-79 3/4" -36 Lower Shaft
- 1965-79 Includes Pre-Welded Underdash Mount

|                       | Paintable Steel | Chrome     | Black Powder Coated | Brushed Aluminum | Polished Aluminum |
|-----------------------|-----------------|------------|---------------------|------------------|-------------------|
| 1953-56               | 1120800010      | 1120800020 | 1120800051          | 1070800030       | 1070800040        |
| 1965-66               | 1170820010      | 1170820020 | 1170820051          | 1070820030       | 1070820040        |
| 1967-72<br>Manual Box | 1170730010      | 1170730020 | 1170730051          | 1070730030       | 1070730040        |
| 1967-72<br>Power Box  | 1170740010      | 1170740020 | 1170740051          | 1070740030       | 1070740040        |
| 1973-77               | 1170750010      | 1170750020 | 1170750051          | 1070750030       | 1070750040        |
| 1978-79               | 1170810010      | 1170810020 | 1170810051          | 1070810030       | 1070810040        |

**\*Note:** If trying to bolt a stock Ford steering wheel to this column please call for more information

**\*Note:** If you need a column for years 1957-64, please call for more information

# 1953-1979 Ford 1/2 Ton Truck



## FORD STYLE TILT COLUMN SHIFT

IDIDIT built this Ford Style column specifically for those using stock Ford wiring who wish to use their original steering wheel with the added convenience of a column shift steering column. They feature all Ford wiring and a Ford top shaft, and will work with your stock box or rack and pinion system. Using a new rag joint installation kit, install your new steering column in place of the old. Add your stock Ford Truck wheel, and the gripping surface will be in the same location as the original.

### COMES WITH:

- 8-Position Tilt
- Ford Splined Top Shaft
- Ford Turn Signal Switch

- Ford Style Knobs & Levers
- Pre-Welded Underdash Mount
- Ford Wiring Connectors

|                    | Paintable Steel | Chrome     | Black Powder Coated |
|--------------------|-----------------|------------|---------------------|
| 1965-66            | 1130821010      | 1130821020 | 1130821051          |
| 1967-72 Manual Box | 1130731010      | 1130731020 | 1130731051          |
| 1967-72 Power Box  | 1130741010      | 1130741020 | 1130741051          |
| 1973-77            | 1130751010      | 1130751020 | 1130751051          |
| 1978-79            | 1130811010      | 1130811020 | 1130811051          |

## RAG JOINT INSTALLATION KITS

Required for **FORD STYLE** column installation

|                         | Rag Joint                  |                         | Rag Joint                   |
|-------------------------|----------------------------|-------------------------|-----------------------------|
| 1965-77<br># 3000053449 | ✓<br>3/4" DD x<br>3/4" -36 | 1978-79<br># 3000053434 | ✓<br>3/4" -36 x<br>3/4" -36 |

## GM STYLE TILT COLUMN SHIFT



This column shift has the same great features as the floor shift and is just as easy to install! The shift pattern on the column allows you to use either a 3 or 4-speed automatic transmission. The 1965-77 column shift column comes complete with a neutral safety switch, while the 1978-79 column utilizes the original transmission mounted neutral safety switch. A gear shift indicator is optional, but not included. A shift linkage (new or original) is required for installation and will attach to the lower shift arm provided on the column. Using an adapter, add an aftermarket wheel, and the gripping surface will be in the same location as the stock wheel.

### COMES WITH:

- 8-Position Tilt
- Self-Canceling Turn Signal
- 4-Way Flasher
- Knobs & Levers
- 1965-79 Includes Pre-Welded Underdash Mount
- 1965-79 Comes with Neutral Safety Switch (Shift Indicator not Included)

## FORD SHIFT INDICATOR



Get a Ford AOD, AODE, C4, or C6 shift indicator for your Ford transmission.  
See pg 59 for details.

|                    | Paintable Steel | Chrome     | Black Powder Coated | Brushed Aluminum | Polished Aluminum |
|--------------------|-----------------|------------|---------------------|------------------|-------------------|
| 1953-56            | 1130800010      | 1130800020 | 1130800051          | 1150800030       | 1150800040        |
| 1965-66            | 1130820010      | 1130820020 | 1130820051          | N/A              | N/A               |
| 1967-72 Manual Box | 1130730010      | 1130730020 | 1130730051          | 1150730030       | 1150730040        |
| 1967-72 Power Box  | 1130740010      | 1130740020 | 1130740051          | 1150740030       | 1150740040        |
| 1973-77            | 1130750010      | 1130750020 | 1130750051          | 1150750030       | 1150750040        |
| 1978-79            | 1130810010      | 1130810020 | 1130810051          | 1150810030       | 1150810040        |

**\*Note:** If trying to bolt a stock Ford steering wheel to this column, please call for more information

**\*Note** For 1965-66 columns: The Bendix box was frequently used as a replacement for the Saginaw box. If not using the stock steering box, a shorter length column may be required. Call IDIDIT for details.

# 1953-1979 Ford 1/2 Ton Truck Installation Kits

| <b>FORD STYLE<br/>COLUMNS</b>      | <b>Rag Joint</b>                                                                                                                                                                                                                 |
|------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>RAG JOINT INSTALLATION KITS</b> |                                                                                                                                                                                                                                  |
| 1965-77<br># 3000053449            | ✓<br>3/4" DD x 3/4" -36                                                                                                                                                                                                          |
| 1978-79<br># 3000053434            | ✓<br>3/4"-36 x 3/4" -36                                                                                                                                                                                                          |
| <b>GM STYLE<br/>COLUMNS</b>        |                                                                                                                                                                                                                                  |
| 1953-56<br># 3000409436            | If you are using your stock manual gearbox you will need to cut & modify this original shaft into what is referred to as a 3/4" DD shape. If using a rack and pinion system, a 3/4" DD x 36" Intermediate Shaft may be required. |
| 1965-79<br># 3000053434            | ✓<br>3/4"-36 x 3/4" -36                                                                                                                                                                                                          |



# 1976 - 1986 Jeep CJ5 & CJ7



## TILT FLOOR & COLUMN SHIFT

Designed to fit your Jeep® CJ5 or CJ7 and does NOT require modification to your original vehicle to install. This rugged and durable column is available in floor shift or column shift models and comes complete with a keyed ignition. Installs in the same location as the old column using your original underdash mount and floor mount. Using an adapter, add an aftermarket wheel and the gripping surface will be in the same location as the stock wheel. You can also bolt your stock Jeep CJ wheel directly to this column.

### COMES WITH:

- 8-Position Tilt
- Ignition module
- Self-Canceling Turn Signal
- 4-Way Flasher
- Knobs & Levers
- 3 7/8" & 4 1/4" Wiring Plug
- 1" -48 Lower Shaft
- Provision for Mounting Bracket

|                             | Paintable Steel | Chrome     | Black Powder Coated |
|-----------------------------|-----------------|------------|---------------------|
| 1976-86 Floor Shift, Keyed  | 1520800010      | 1520800020 | 1520800051          |
| 1976-86 Column Shift, Keyed | 1540800010      | 1540800020 | 1540800051          |

## 1976-86 JEEP CJ MOUNT

**#2312600051**



If you are replacing your original tilt column with a new, IDIDIT Jeep Column, a 1976-86 Jeep CJ mount is needed in order to bolt the new column in place of the old. The original tilt CJ column used a different type of mount than the non-tilt CJ column.

## Jeep Installation Kits

No installation kit is required if using the original u-joint and shafting. However, if the shafting is worn or missing, we offer these replacement steering shafts for your Jeep CJ, available as an exact replacement for the original.

## REGULAR SHAFT

Manual Box: #3000000905

Power Box: #3000000910



## VIBRATION REDUCER UPGRADE

Manual Box: # 3000000915

Power Box: # 3000000920



# 1971-1980 International Scout II

## TILT FLOOR SHIFT

IDIDIT's International Scout II Tilt Steering Column is a direct fit for all Scout II model years. It features IDIDIT's proven 8-position tilt, self-canceling turn signals, 4-way flasher, billet dress up kit, keyed ignition, collapsible column tube, and steering shaft for safety.

This steering column was designed to bolt directly in place of the factory tilt column (early non-tilt column trim can be modified to fit). This column also reuses factory mounts and requires no additional accessories to install. The Scout II Tilt, Keyed Ignition Steering Column is proudly manufactured in the U.S.A.

### COMES WITH:

- 8-Position Tilt
- 4-Way Flashers
- Self-Canceling Turn Signal
- Billet Knobs and Levers
- Keyed Ignition
- Collapsible Tube and Steering Shaft

|                                 | Paintable Steel | Black Powder Coated |
|---------------------------------|-----------------|---------------------|
| 1971-80 Tilt Floor Shift, Keyed | 1620850010      | 1620850051          |



# Golf Cart Steering Columns

Get the comfort of driving a luxury car both on the course and around the neighborhood, golf carts aren't just for the course anymore! IDIDIT's line of golf cart columns allows you to enjoy the luxury of tilt steering in your prized cart all, while offering easy access in and out of your cart. And of course we didn't forget about safety, we built in self-cancelling turn signals and 4-way flashers into the column so you have all the safety features of a standard vehicle.

Customize your cart with an IDIDIT Golf Cart tilt steering column! We fit:

- CLUB CAR
- EZ GO
- YAMAHA

Available finishes include chrome or black powder coat. Add a stylish steering wheel, and be the envy of the whole neighborhood. Enjoy the great outdoors while enjoying the ease of a tilt steering column in your golf cart!

CLUB CAR

E-Z GO

YAMAHA



# Golf Cart Steering Columns

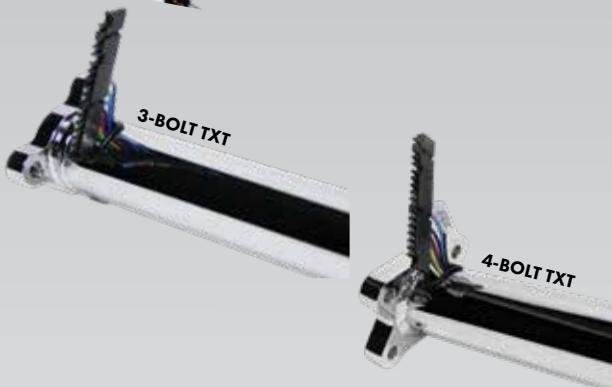


## CLUB CAR TILT

This column was made to fit your Club Car Cart designed to fit into the original dash support. For hassle free installation, the lower shaft of the column matches the spline of the original universal joint. The wiring slot is located at the lower end of the column, allowing the wiring to be easily hidden behind the dash. An installation kit is required to install the IDIDIT Precedent Series columns.

|                             | Steel      | Chrome     | Black Powder Coated |
|-----------------------------|------------|------------|---------------------|
| 1984-91                     | N/A        | 1129200120 | 1129200151          |
| 1992-04                     | 1129200010 | 1129200020 | 1129200051          |
| Precedent Series (04-Newer) | 1129210010 | 1129210020 | 1129210051          |

## E-Z GO TILT



|                        | Steel      | Chrome     | Black Powder Coated |
|------------------------|------------|------------|---------------------|
| TXT 4-Bolt Floor Mount | N/A        | 1129400020 | 1129400051          |
| TXT 3-Bolt Floor Mount | N/A        | 1129401020 | 1129401051          |
| RXV (08-Newer)         | 1129230010 | 1129230020 | 1129230051          |

## YAMAHA TILT

The original box on early model Yamaha carts were built with an integral shaft, making the column and gearbox a one-piece unit. This means that the gearbox will need to be modified before installing the IDIDIT Yamaha tilt column. These columns come with the necessary coupler, as well as detailed instructions on how to modify the gearbox. Late model Yamaha golf carts do not require modifications to the gearbox. IDIDIT's all-new Yamaha Drive tilt column comes in two versions: one for aftermarket light kits, and one for OE light kits. The wiring slot is located at the lower end of the column, allowing the wiring to be easily hidden behind the dash.



|                  | Steel      | Chrome     | Black Powder Coated |
|------------------|------------|------------|---------------------|
| Drive (07-Newer) | 1129220010 | 1129220020 | 1129220051          |

## STRAIGHT SERIES

Get the "Hot Rod" look for your golf cart with IDIDIT's all new Classic Straight steering column, available for select golf cart models. Comes with self-canceling turn signals, 4-way flashers, and a standard dress-up kit.



|                    | Steel     | Chrome     | Black Powder Coated |
|--------------------|-----------|------------|---------------------|
| Club Car Precedent | 109010010 | 1019010020 | 1019010051          |
| Yamaha Drive       | 109020010 | 1019020020 | 1019020051          |
| EZGO RXV           | 109030010 | 1019030020 | 1019030051          |

# Add-Ons & Accessories

Save yourself time, money, and hassle by planning ahead and choosing the column add-ons and accessories you'll need before ordering your IDIDIT steering column. We can install cruise control, dimmer, wipers, or a neutral safety switch to your IDIDIT column at the time of order placement (additional labor charges may apply), saving you the hassle of having to ship your column back to our facility after you've received it. Planning ahead will greatly increase the success of your project.

Call us with any questions you may have and we will be more than happy to help you choose what you'll need to customize your IDIDIT column.

## FLOOR MOUNTS

pg 56



## COLUMN DROPS

pg 57



## SHIFT INDICATORS

pg 58



## CRUISE CONTROL

pg 59



## DIMMER/WIPER KITS

pg 59



## CABLE SHIFT-LINKAGE KITS

pg 60



## DRESS-UP KITS

pg 61



## KNOBS & LEVERS

pg 62



## FORD ADAPTERS

pg 62



## WHEEL ADAPTERS

pg 63



## SIDE STEP STEERING BOX

pg 64



## IGNITION SYSTEMS

pg 65



# Floor Mounts

A floor mount is essential for proper installation of your steering column - this important safety feature should not be overlooked! You are sure to find the floor mount you need in this product line offering!

## SWIVEL BALL FLOOR

The IDIDIT swivel ball floor mount allows you to position your steering column precisely where you want it. You can move it up, down, side to side, and everything in between. A trim ring for the engine compartment side is included, along with all the hardware you need for installation. High Angle Floor Swivel Ball Floor Mounts provide up to 35 degrees of articulation of the column tube. Compact Floor mounts are more complex, unusual installs with up to 25 degree of articulation. Check the charts below for the correct part number based on column finish and tube diameter. Chrome and Black Powder Coat floor mounts are bored out more due to thickness of coating. For Aftermarket Columns Only.



| Paintable Steel Columns  |            |
|--------------------------|------------|
| 1 3/4" Polished Aluminum | 2400500040 |
| 2" Polished Aluminum     | 2401500040 |
| 2 1/4" Polished Aluminum | 2402500040 |

| Chrome & Black Powder Coated Columns |            |
|--------------------------------------|------------|
| 1 3/4" Polished Aluminum             | 2400550040 |
| 2" Polished Aluminum                 | 2401550040 |
| 2 1/4" Polished Aluminum             | 2402550040 |

| High Angle/Compact Floor Mount Machined & Black |            |
|-------------------------------------------------|------------|
| 2" High Angle Machined                          | 2401650010 |
| 2" High Angle Black                             | 2401650051 |
| 2 1/4"High Angle Machined                       | 2401651010 |
| 2 1/4"High Angle Black                          | 2401651051 |
| 2" Compact Machined                             | 2401600010 |
| 2" Compact Black                                | 2401600051 |

## ADJUSTABLE FLOOR MOUNT WITH TRIM KIT

This kit will not only secure your column, but it will also add style and class to your interior! This kit includes an adjustable floor mount and polished aluminum trim ring with hardware. Add one of our stylish vinyl boots to cover the mount (sold separately) Choose from 4 different colors!

|                                    |            |
|------------------------------------|------------|
| 1 3/4" Adjustable Trim Kit         | 2400800010 |
| 2" Adjustable Trim Kit             | 2401800010 |
| 2 1/4" Adjustable Trim Kit         | 2402800010 |
| Black Boot for Adjustable Trim Kit | 2405810010 |
| Bone Boot for Adjustable Trim Kit  | 2405820010 |
| Brown Boot for Adjustable Trim Kit | 2405830010 |
| Grey Boot for Adjustable Trim Kit  | 2405840010 |



## ADJUSTABLE FLOOR MOUNT

This inexpensive, steel floor mount will safely secure your column at the floor board or firewall, and can adjust to fit most angles, up or down.

|        |            |
|--------|------------|
| 1 3/4" | 2400300010 |
| 2"     | 2401300010 |
| 2 1/4" | 2402300010 |



## COLLAPSIBLE FLOOR MOUNT WITH PLATE

Designed to mount a steering column to the floor or firewall, this floor mount can be installed on either side of the firewall and includes extra material allowing you to cover any holes left behind by the existing steering column. You trim to fit.

|        |            |        |            |
|--------|------------|--------|------------|
| 1 1/2" | 2401120010 | 1 3/4" | 2401220010 |
| 2"     | 2401020010 | 2 1/4" | 2402020010 |



## CLASSIC CHEVY FLOOR MOUNT

The Classic Chevy Floor mount secures the bracket using the two original holes in the inside floor of your 55-57 Chevy. Comes complete with a clamp to secure the bracket to the column, this floor mount is strongly recommended for all Chevy Tri-Five Installations.

|                      |            |
|----------------------|------------|
| 2" Classic Chevy     | 2401400010 |
| 2 1/4" Classic Chevy | 2402400010 |



## COLLAPSIBLE FLOOR MOUNT

This floor mount is designed to mount a steering column to the floor or firewall, and can be installed on either side of the firewall.

|        |            |        |            |
|--------|------------|--------|------------|
| 1 1/2" | 2401110010 | 1 3/4" | 2401210010 |
| 2"     | 2401010010 | 2 1/4" | 240200010  |



# Column Drops

## ORIGINAL STYLE 2 1/4"

Designed for tubes 2 1/4" in diameter.  
Mounting bolts are set 2 5/8" apart.

| Drop Length | Brushed AL | Polished AL |
|-------------|------------|-------------|
| 2 1/2"      | 2302370030 | 2302370040  |
| 3 1/2"      | 2303370030 | 2303370040  |
| 4 1/2"      | 2304370030 | 2304370040  |
| 5 1/2"      | 2305370030 | 2305370040  |
| 6 1/2"      | 2306370030 | 2306370040  |
| 7 1/2"      | 2307370030 | 2307370040  |



## ORIGINAL STYLE 2"

Designed for tubes 2" in diameter.  
Mounting bolts are set 2 5/8" apart.

| Drop Length | Brushed AL | Polished AL |
|-------------|------------|-------------|
| 2 1/2"      | 2302470030 | 2302470040  |
| 3 1/2"      | 2303470030 | 2303470040  |
| 4 1/2"      | 2304470030 | 2304470040  |
| 5 1/2"      | 2305470030 | 2305470040  |
| 6 1/2"      | 2306470030 | 2306470040  |
| 7 1/2"      | 2307470030 | 2307470040  |



## ORIGINAL STYLE 1 3/4"

Designed for tubes 1 3/4" in diameter.  
Mounting bolts are set 2 5/8" apart.

| Drop Length | Brushed AL | Polished AL |
|-------------|------------|-------------|
| 2 1/2"      | 2302570030 | 2302570040  |
| 3 1/2"      | 2303570030 | 2303570040  |
| 4 1/2"      | 2304570030 | 2304570040  |
| 5 1/2"      | 2305570030 | 2305570040  |
| 6 1/2"      | 2306570030 | 2306570040  |
| 7 1/2"      | 2307570030 | 2307570040  |



## ORIGINAL STYLE GM - 2 5/8"

Designed for tubes 2 5/8" in diameter.  
Mounting bolts are set 2 5/8" apart.

| Drop Length | Brushed AL | Polished AL |
|-------------|------------|-------------|
| 2 1/2"      | 2302170030 | 2302170040  |
| 3 1/2"      | 2303170030 | 2303170040  |
| 4 1/2"      | 2304170030 | 2304170040  |
| 5 1/2"      | 2305170030 | 2305170040  |
| 6 1/2"      | 2306170030 | 2306170040  |
| 7 1/2"      | 2307170030 | 2307170040  |



## ORIGINAL STYLE VANS - 2"

Designed for tubes 2" in diameter.  
Mounting bolts are set 2 5/8" apart.

| Drop Length | Brushed AL | Polished AL |
|-------------|------------|-------------|
| 2 1/2"      | 2302270030 | 2302270040  |
| 3 1/2"      | 2303270030 | 2303270040  |
| 4 1/2"      | 2304270030 | 2304270040  |
| 5 1/2"      | 2305270030 | 2305270040  |
| 6 1/2"      | 2306270030 | 2306270040  |
| 7 1/2"      | 2307270030 | 2307270040  |



## ORIGINAL STYLE 1932 FORD

Designed for the 1932 Ford Dash.  
Mounting bolts are set 2 5/8" apart  
Standard length is 5" from center.

| Hole Size     | Brushed AL | Polished AL |
|---------------|------------|-------------|
| GM 2 3/8"     | 2305180030 | 2305180040  |
| Van 2"        | 2305280030 | 2305280040  |
| IDIDIT 2 1/4" | 2305380030 | 2305380040  |
| IDIDIT II 2"  | 2305480030 | 2305480040  |
| 1 3/4"        | 2305580030 | 2305580040  |



## 1965-66 FORD F100

Mounting Slots are set 3 5/8" apart

| Hole Size | Brushed AL | Polished AL |
|-----------|------------|-------------|
| 2"        | 2311000030 | 2311000040  |
| 2 1/4"    | 2311500030 | 2311500040  |



## 1947-54 CHEVY TRUCK

IDIDIT's 1947-54 Chevy Truck Dash  
Bracket is designed to affix the column  
drop to your dash.

**#2301050010**



## SMOOTH DROPS

IDIDIT's Smooth drops have been  
designed with rounded edges creating  
a classier, more finished look.

| Drop Length | Hole Size | Brushed AL | Polished AL |
|-------------|-----------|------------|-------------|
| 2 1/2"      | 2"        | 2342470030 | 2342470040  |
| 2 1/2"      | 2 1/4"    | 2342370030 | 2342370040  |
| 3 1/2"      | 2"        | 2343470030 | 2343470040  |
| 3 1/2"      | 2 1/4"    | 2343370030 | 2343370040  |



# Column Drops

## STEEL WELD ON

Designed to weld onto your 2" diameter steering column and under your dash for a custom setup. Mounting slots are 1 3/4" apart (slotted 1 7/8").

| Drop Length | Steel      |
|-------------|------------|
| 3"          | 2303490010 |
| 4"          | 2304490010 |
| 5"          | 2305490010 |
| 7"          | 2307490010 |



## GM 1969 OR NEWER UNDERDASH MOUNT

Mounting Slots are set 5 1/4" apart (slotted 1")

| Hole Size | Brushed AL | Polished AL |
|-----------|------------|-------------|
| 1 3/4"    | 2310300030 | 2310300040  |
| 2"        | 2310000030 | 2310000040  |
| 2 1/4"    | 2310500030 | 2310500040  |



# Shift Indicators

## SHIFT INDICATOR WITH POINTER

IDIDIT offers easy-to-install, acrylic shift indicators for your column shift column. Made from high quality acrylic, these indicators can fit any 4" diameter column. Comes complete with matching acrylic pointer and easily attaches to your column with adhesive tape. Available for your 3-speed or 4-speed automatic transmission.

|                     |            |
|---------------------|------------|
| 3 Speed             | 2600000010 |
| 4 Speed             | 2600050010 |
| Ford AOD 1980-93    | 2600060010 |
| Ford AODE 1992 & Up | 2600070010 |
| Ford C4 & C6        | 2600071010 |



## SHIFT INDICATOR WITH POINTER & HOUSING

IDIDIT'S shift indicator with housing comes complete with acrylic indicator, matching aluminum pointer, and two screws that are used to affix the housing and indicator to your column for automatic transmissions. Housing and matching indicators are available in Chrome, Black Powder Coat, Brushed Aluminum, or Polished Aluminum finishes.

|                     | 3 Speed    | 4 Speed    | Ford AOD 80-93 | Ford AODE 92 & Up | C4 & C6    | 10R80      |
|---------------------|------------|------------|----------------|-------------------|------------|------------|
| Chrome              | 2600200020 | 2600250020 | 2600260020     | 2600270020        | 2600271020 | 2600272020 |
| Black Powder Coated | 2600200051 | 2600250051 | 2600260051     | 2600270051        | 2600271051 | 2600272051 |
| Brushed Aluminum    | 2600200030 | 2600250030 | 2600260030     | 2600270030        | 2600271030 | 2600272030 |
| Polished Aluminum   | 2600200040 | 2600250040 | 2600260040     | 2600270040        | 2600271040 | N/A        |

## RIGHT HAND DRIVE SHIFT INDICATOR WITH POINTER & HOUSING

Our shift indicators are also available for your right hand drive column. Available with or without an aluminum housing, these high-quality indicators work great with your 3 speed or 4 speed automatic transmission.

|                      | 3 Speed    | 4 Speed    |
|----------------------|------------|------------|
| Indicator w/ Pointer | 2600001010 | 2600051010 |



| Indicator w/ Pointer & Housing | 3 Speed    | 4 Speed    |
|--------------------------------|------------|------------|
| Chrome                         | 2600201020 | 2600251020 |
| Black Powder Coated            | 2600201051 | 2600251051 |
| Brushed Aluminum               | 2600201030 | 2600251030 |
| Polished Aluminum              | 2600201040 | 2600251040 |



# Cruise Control, Dimmer Kit, & Wiper Kit

Call us today to find out how you can save yourself time and money by having IDIDIT install your cruise control lever while we assemble your column! Labor charges may apply.

**\*\*Please note: Cruise Control units can NOT be returned if the wires have been cut.\*\***

## NON-COMPUTERIZED ENGINES



**# 3100020000**

This Rostra electric servo unit uses solid state electronics for accuracy and reliability. The servo and control unit are small and easy to mount. Kit includes pulse generator and cruise control lever.

## COMPUTERIZED ENGINES



**# 3100010000**

This Rostra unit gathers information from your car's computer, so no external sensors are required. Adjustable for 2,000, 4,000 or 8,000 pulses per mile. Small and easy to mount. Kit includes a cruise control lever.

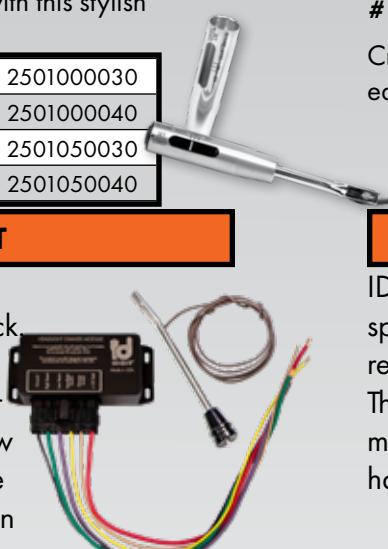
## CRUISE CONTROL COVERS

Dress up your cruise control lever with this stylish aluminum cover!

|                                    |            |
|------------------------------------|------------|
| Brushed Aluminum                   | 2501000030 |
| Polished Aluminum                  | 2501000040 |
| Brushed Aluminum Right Hand Drive  | 2501050030 |
| Polished Aluminum Right Hand Drive | 2501050040 |

## DIMMER KIT

IDIDIT's dimmer kit features a momentary switch and relay pack. The relay pack makes the switch an "on/off" that will toggle your headlights from high beam to low beam and back again. You have the option of putting the switch on either your tilt or turn signal lever.

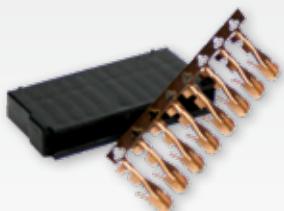


|                                     |            |
|-------------------------------------|------------|
| Kit with Turn Signal Lever Brushed  | 3100030130 |
| Kit with Turn Signal Lever Polished | 3100030140 |
| Kit with Tilt Lever Brushed         | 3100040030 |
| Kit with Tilt Lever Polished        | 3100040040 |

## FEMALE END PLUG

### Part Number 3106050010

This end plug is the mate to the 3 7/8" wire plug found on your IDIDIT column. Eight crimp-on terminals are included that easily attach to your wires and clip into the plug.



## THROTTLE BY WIRE

**# DAKCRC-1003-C**

Cruise control for your GM Throttle-By-Wire Engines. This easy to install kit includes module, wiring, and lever.

## 2 SPEED WIPER KIT

IDIDIT's 2 Speed wiper kit features low and high speeds, and a park function. The park function returns the wipers back to the ideal off position. This kit comes complete with a Turn or Tilt lever with momentary button, ground wire, relay pack and harness.



|                                     |            |
|-------------------------------------|------------|
| Kit with Turn Signal Lever Brushed  | 3100051030 |
| Kit with Turn Signal Lever Polished | 3100051040 |
| Kit with Turn Signal Lever Black    | 3100051051 |
| Kit with Tilt Lever Brushed         | 3100061030 |
| Kit with Tilt Lever Polished        | 3100061040 |
| Kit with Tilt Lever Black           | 3100061051 |
| Wiper Relay Pack only               | 3100006030 |

# Cable Shift Linkage Kits

## KIT CONTENTS

IDIDIT's award winning cable shift linkage kits all contain a 6ft standard shift cable, a column bracket for your IDIDIT or stock column and a transmission bracket. Call if you need a custom kit made for your application.



GM Transmission Bracket (except early powerglide)



Chrysler 727 & 904 Transmission Bracket



Ford AOD Transmission Bracket



Cable Shift Linkage Kit w/ IDIDIT Column



IDIDIT Column Bracket Used with your IDIDIT column



Ford C-4 Transmission Bracket



Ford C-6 Transmission Bracket



Ford 4R70W/AODE Transmission Bracket



6 ft. Standard Shift Cable  
Custom lengths are available



Stock Column Bracket & Horseshoe Bracket  
Used with your stock column

## GM TRANSMISSION KITS

For a complete list of the compatible GM transmissions visit the Cable Shift Linkage under the Accessory section of our website.

### For a 2" IDIDIT column

# 2801000010  
Includes: 6 ft shift cable, 2" IDIDIT column bracket, GM transmission bracket.

### For a 2 1/4" IDIDIT column

# 2802000010  
Includes: 6 ft shift cable, 2 1/4" IDIDIT column bracket, GM transmission bracket.

### For a 2" GM stock column

# 2801050010  
Includes: 6 ft shift cable, 2" stock column bracket & horseshoe bracket, GM transmission bracket.

## C-4 TRANSMISSION KITS

### For a 2" IDIDIT column

# 2801300010  
Includes: 6 ft shift cable, 2" IDIDIT column bracket, Ford C-4 transmission bracket.

### For a 2 1/4" IDIDIT column

# 2802300010  
Includes: 6 ft shift cable, 2 1/4" IDIDIT column bracket, Ford C-4 transmission bracket.

### For a 2 1/4" Ford stock column

# 2802350010  
Includes: 6 ft shift cable, 2 1/4" stock column bracket & horseshoe bracket, Ford C-4 transmission bracket.

## C-6 TRANSMISSION KITS

### For a 2" IDIDIT column

# 2801400010  
Includes: 6 ft shift cable, 2" IDIDIT column bracket, Ford C-6 transmission bracket.

### For a 2 1/4" IDIDIT column

# 2802400010  
Includes: 6 ft shift cable, 2 1/4" IDIDIT column bracket, Ford C-6 transmission bracket.

### For a 2 1/4" Ford stock column

# 2802450010  
Includes: 6 ft shift cable, 2 1/4" stock column bracket & horseshoe bracket, Ford C-6 transmission bracket.

## AOD TRANSMISSION KITS

### For a 2" IDIDIT column

# 2801500010  
Includes: 6 ft shift cable, 2" IDIDIT column bracket, Ford AOD transmission bracket.

### For a 2 1/4" IDIDIT column

# 2802500010  
Includes: 6 ft shift cable, 2 1/4" IDIDIT column bracket, Ford AOD transmission bracket.

### For a 2 1/4" Ford stock column

# 2802550010  
Includes: 6 ft shift cable, 2 1/4" stock column bracket & horseshoe bracket, Ford AOD transmission bracket.

## FORD 4R70W/AODE TRANSMISSION KITS

### For a 2" IDIDIT column

# 2801600010  
Includes: 6 ft shift cable, 2" IDIDIT column bracket, Ford 4R70W/AODE transmission bracket.

### For a 2 1/4" IDIDIT column

# 2802600010  
Includes: 6 ft shift cable, 2 1/4" IDIDIT column bracket, Ford 4R70W/AODE transmission bracket.

### For a 2 1/4" Ford stock column

# 2802650010  
Includes: 6 ft shift cable, 2 1/4" stock column bracket & horseshoe bracket, Ford 4R70W/AODE transmission bracket.

## CHRYSLER 727 & 904 TRANSMISSION KITS

### For a 2" IDIDIT column

# 2801700010  
Includes: 6 ft shift cable, 2" IDIDIT column bracket, Chrysler 727 & 904 transmission bracket.

### For a 2 1/4" IDIDIT column

# 2802700010  
Includes: 6 ft shift cable, 2 1/4" IDIDIT column bracket, Chrysler 727 & 904 transmission bracket.

### For a 2" Chrysler stock column

# 2801750010  
Includes: 6 ft shift cable, 2" stock column bracket & horseshoe bracket, Chrysler 727 & 904 transmission bracket.

## HALF MOON SHIFT LEVER

Shift around that pesky brake!



The IDIDIT Half Moon Shift Lever will maneuver

around your brake pedal. Comes complete with bushing and the hardware needed to mount to your IDIDIT steering column.

2": # 2600700052

2 1/4": # 2600700152

# Dress-Up Kits

## DRESS UP KITS

Each tilt dress-up kit includes turn signal lever with knob, tilt lever with knob and 4-way flasher knob. Non-tilt dress-up kits come with turn signal lever with knob and 4-way flasher knob only. Tilt and Non-Tilt Dress-Up Kits come with a flathead 3/4" #8 screw for attaching the turn lever to the column, Tilt/Tele Dress-Up Kits do not need a screw.

### FINISHES



### STYLES



(Deco style knobs are only available in polished aluminum)

## TI LT DRESS-UP KIT

- This kit includes a turn signal lever with knob, a tilt lever with knob, and a 4-way flasher knob
- The turn signal lever is flattened and attaches to the column with a single screw
- Fits most 1969 and newer GM and Chrysler Steering Columns

| Knob Style | Chrome     | Brushed Aluminum | Polished Aluminum | Black Anodize |
|------------|------------|------------------|-------------------|---------------|
| Standard   | 2500000020 | 2500000030       | 2500000040        | 2500000051    |
| Retro      | 2520000020 | 2520000030       | 2520000040        | 2520000051    |
| Deco       | N/A        | N/A              | 2510000040        | N/A           |
| Early Ford | 2500260020 | 2500260030       | 2500260040        | 2500260051    |
| Late Ford  | 2500261020 | 2500261030       | 2500261040        | 2500261051    |

\* A 4-way flasher knob does NOT come in the Ford Style Dress-up Kit



## TI LT/TELESCOPING DRESS-UP KIT

- This kit includes a turn signal lever with knob, a tilt lever with knob, and a 4-way flasher knob
- The turn signal lever is threaded and screws into place
- Fits most 1963 - 76 GM Tilt/Telescoping & Early IDIDIT Universal Series Steering Columns

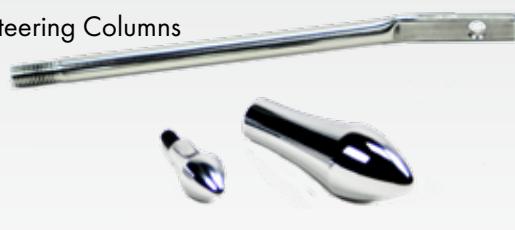
| Knob Style | Chrome     | Brushed Aluminum | Polished Aluminum | Black Anodize |
|------------|------------|------------------|-------------------|---------------|
| Standard   | 2500250020 | 2500250030       | 2500250040        | 2500250051    |
| Retro      | 2520250020 | 2520250030       | 2520250040        | 2520250051    |
| Deco       | N/A        | N/A              | 2510250040        | N/A           |



## NON-TILT DRESS-UP KIT

- This kit includes a turn signal lever with knob, a tilt lever with knob, and a 4-way flasher knob
- The turn signal lever is threaded and screws into place
- Fits most 1963 - 76 GM Tilt/Telescoping & Early IDIDIT Universal Series Steering Columns

| Knob Style | Chrome     | Brushed Aluminum | Polished Aluminum | Black Anodize |
|------------|------------|------------------|-------------------|---------------|
| Standard   | 2500100020 | 2500100030       | 2500100040        | 2500100051    |
| Retro      | 2520100020 | 2520100030       | 2520100040        | 2520100051    |
| Deco       | N/A        | N/A              | 2510100040        | N/A           |



# Knobs, Levers, and Ford Adapters

## SINGLE KNOBS

IDIDIT offers single dash knobs that will add flair to your dash and will match your Standard or Deco column dress-up kit. These dash knobs can be used for your headlight switch, your wiper switches and so much more!

### STANDARD STYLE

|            | Chrome     | Brushed Aluminum | Polished Aluminum | Black Powder Coated |
|------------|------------|------------------|-------------------|---------------------|
| 10-32      | 2503300020 | 2503300030       | 2503300040        | 2503300051          |
| 10-24      | 2503200020 | 2503200030       | 2503200040        | 2503200051          |
| 1/4" Bore  | 2503100020 | 2503100030       | 2503100040        | 2503100051          |
| 3/16" Bore | 2503000020 | 2503000030       | 2503000040        | 2503000051          |

### DECORATIVE KNOBS

|            | Polished Aluminum |
|------------|-------------------|
| 10-32      | 2513300040        |
| 10-24      | 2513200040        |
| 1/4" Bore  | 2513200040        |
| 3/16" Bore | 2513200040        |

## GEAR SHIFT KNOBS

Replace your old, worn out plastic gear shift knob with a new IDIDIT knob! These gear shift knobs will match your IDIDIT dress-up kit perfectly, and attach with a single set screw. They are designed to be used with GM and IDIDIT gear shift handles only.



|                   | Standard   | Retro      | Deco       | Early Ford | Late Ford  |
|-------------------|------------|------------|------------|------------|------------|
| Chrome            | 2500500020 | 2520500020 | N/A        | 2500500120 | 2500500220 |
| Brushed Aluminum  | 2500500030 | 2520500030 | N/A        | 2500500130 | 2500500230 |
| Polished Aluminum | 2500500040 | 2520500040 | 2510500040 | 2500500140 | 2500500240 |
| Black Anodize     | 2500500051 | 2520500051 | N/A        | 2500500151 | 2500500251 |

## Shift Lever Arms



\*\*Shift Lever Arms for IDIDIT columns ONLY!!\*\*

## Ford Adapters

IDIDIT Ford Steering Wheel Adapters are specifically designed to be used with Ford based top shaft columns and are perfect for Auto-X, Street/Strip, Track-Days, Hot Rods, Restomods, and show cars alike. These adapters are constructed from lightweight, high quality billet aluminum and have been engineered to use upgraded internal parts to create a larger footprint to allow for proper contact and cancellation of the turn signal switch. These adapters also feature an unique adjustable threaded collar allows for a custom fit.

|                             | Brushed Aluminum | Polished Aluminum |
|-----------------------------|------------------|-------------------|
| 1965-66 9-Bolt Ford Adapter | 26203260030      | 26203260040       |
| 1967-68 9-Bolt Ford Adapter | 26203360030      | 26203360040       |



# Steering Wheel Adapters

Steering wheel adapters are made to adapt the 3 - 5 - 6 - or 9-bolt patterns of a steering wheel to the tapered, splined top shaft of a steering column. All IDIDIT adapters will fit most IDIDIT columns, as well as most 1969 or newer GM passenger car columns, and are secured in place with a single nut. A horn wire is included with most adapters.

## 9 BOLT ADAPTER

These 9-bolt pattern adapters will match aftermarket wheels from Lecarra, Billet Specialties, Budnik, Colorado Custom, and more! Standard size is 2½" deep.



|                  | Chrome     | Brushed Aluminum | Polished Aluminum | Black Powder Coated |
|------------------|------------|------------------|-------------------|---------------------|
| Standard No Horn | 2201300020 | 2201300030       | 2201300040        | 2201300051          |
| Standard w/ Horn | 2201310020 | 2201310030       | 2201310040        | 2201310051          |

## 9 BOLT "SHORTY" ADAPTER

The IDIDIT 9-bolt Shorty Adapter is uniquely designed to move the bolting surface of the steering wheel 2" closer to the dash, giving you extra "belly room".



|                  | Chrome     | Polished Aluminum |
|------------------|------------|-------------------|
| Standard w/ Horn | 2201100020 | 220110040         |

## 5 & 6 BOLT ADAPTER

5 & 6-bolt adapters for Grant and Lecarra come with a horn button. Momo, Dino, Nardi, Diablo, and Corvette adapters do not because the horn button is already included on the steering wheel. Standard size is 2½" deep.



|                         | Chrome     | Brushed Aluminum | Polished Aluminum | Black Powder Coated |
|-------------------------|------------|------------------|-------------------|---------------------|
| 5 Bolt Grant            | 2207310020 | 2207310030       | 2207310040        | 2207310051          |
| 6 Bolt Lecarra          | 2202310020 | 2202310030       | 2202310040        | 2202310051          |
| 6 Bolt Momo             | 2202320020 | 2202320030       | 2202320040        | 2202320051          |
| 6 Bolt Dino/Diablo      | 2202330020 | 2202330030       | 2202330040        | 2202330051          |
| 6 Bolt Nardi            | 2202340020 | 2202340030       | 2202340040        | 2202340051          |
| 6 Bolt 1963-72 GM Style | 2202350020 | 2202350030       | 2202350040        | 2202350051          |
| 6 Bolt 1956-62 GM Style | 2202360020 | 2202360030       | 2202360040        | 2202360051          |

## 3 BOLT ADAPTER

Grant and Wheel Shoppe are the most popular applications for the IDIDIT standard 3-bolt adapter. Add the convenience of a horn button for your Pete & Jake's or other, bell-style wheel with the IDIDIT "Bell" style 3-bolt adapter. Standard size is 1¼" deep.



|                         | Chrome     | Brushed Aluminum | Polished Aluminum | Black Powder Coated |
|-------------------------|------------|------------------|-------------------|---------------------|
| 3 Bolt STD              | 2208310020 | 2208310030       | 2208310040        | 2208310051          |
| 3 Bolt "Bell"           | 2209300020 | 2209300030       | 2209300040        | 2209300051          |
| 3 Bolt "Bell" with Horn | 2209310020 | 2209310030       | 2209310040        | 2209310051          |
| CON2R                   | 2209330020 | 2209330030       | 2209330040        | 2209330051          |

## 1955-68 HORN KIT

IDIDIT's 1955-68 Horn Kit has everything needed to adapt most 1955-68 GM stock steering wheels to your IDIDIT steering column. Comes complete with aluminum trim ring, horn contact plate, spring, pin and retainer.  
**# 2612100040**



To see how it works visit [ididit.com](http://ididit.com) and click on the video link!

## 1965 IMPALA/CHEVELLE & 1966 NOVA HORN KIT

This Horn kit will adapt a stock 1965 Impala and Chevelle (not the Super Sport) steering wheel to your IDIDIT steering column as well as a stock 1966 Nova wheel. Comes complete with aluminum trim ring, horn contact plate, spring, pin and retainer.  
**# 2612100240**

# Side Step Steering Box

IDIDIT has created a modern solution for the age old steering problem of awkward angles and tight spaces around the steering box. Our development team has created the side step steering box to relocate the position of the shaft. The extra space created can be re-purposed for added horsepower or more leg room in the cab.

The IDIDIT Sidestep is an all-billet piece constructed out of aircraft grade aluminum and is ideal for custom hot rods, race cars and restoration jobs.

- Features a double roller chain
- Measures 3" wide and 2" deep (not including splines)
- 3/4 -36 spline shaft output
- 8", 10", 12" or 16" length available
- Comes in raw machined or polished finishes

|     | Machined Aluminum | Polished Aluminum |
|-----|-------------------|-------------------|
| 8"  | 2805080030        | 2805080040        |
| 10" | 2805100030        | 2805100040        |
| 12" | 2805120030        | 2805120040        |
| 16" | 2805160030        | 2805160040        |



# Push to Start Ignition System

IDIDIT Push To Start Ignition with SEER Technology,  
a modern convenience for your classic car.

IDIDIT's Push to Start ignition system makes your vehicle aware of your presence. With Smart Entry Exit Recognition and a key-tag in your pocket, your vehicle can sense your proximity and react accordingly. Within 15 feet, the parking lights flash, 5 feet the doors unlock.\* As you open the door and slide into the driver's seat, it senses your presence activating the ignition. Just push the button, and go.

Available in dash mounted versions or integrated directly into your IDIDIT steering column.



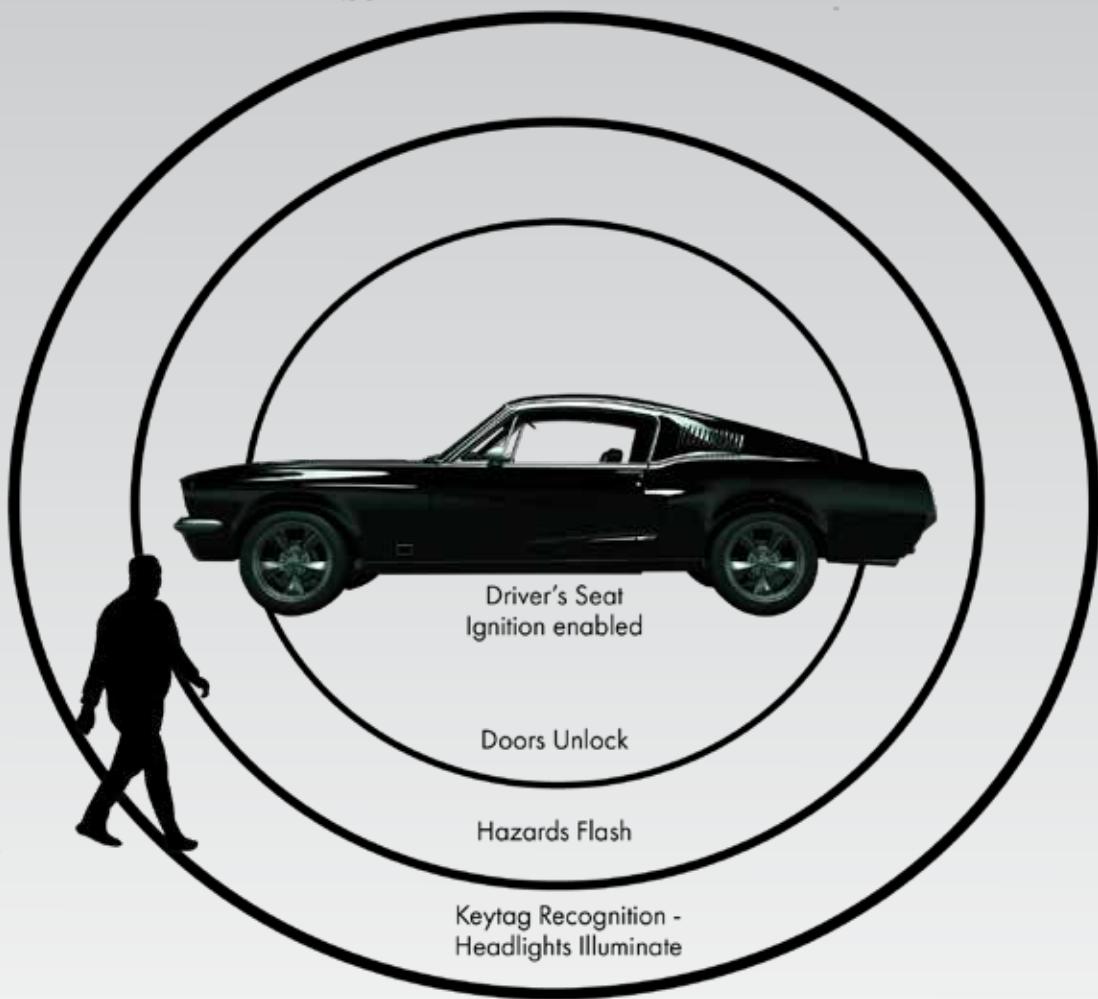
22mm Column or  
Dash Button  
P/N: 2600680100



25mm Dash Button  
P/N: 2600681100



Keytag  
1.25" x 1.50"



\*distances may vary by application and installation



Lose weight the quick and easy way with IDIDIT Performance

Lightweight steering columns and accessories for your performance vehicles



# Pro-Fab Universal Steering Column

This column has been designed with all the great feature of the lightweight Pro-Fab column but without mounts allowing you to use this column in most cars. This column was designed for use in most drag, autocross, road course, and off-road racing application. These columns weigh just under 3lbs, saving you up to 20 lbs of weight depending on the application you are running.

## SPECIFICATIONS:

- Precision laser cut tubing provide superior fit and finish
- Sealed upper ball bearing and Delrin lower bushing means the column will operate smoothly after many years of abuse
- Ultra-Light aluminum tubing
- Customizable in length for driver fit
- Comes in Brushed Aluminum finish
- Pair's perfectly with our lightweight, SFI certified Push To Connect Quick Release Steering Hubs (see pg 69)

| Part Number | Description                                         |
|-------------|-----------------------------------------------------|
| 1090350055  | Universal Pro-Fab Column 35", 2" diameter no mounts |

# Adjustable Pro-Fab Steering Column

IDIDIT's All New Adjustable Pro-Fab Steering Column has been developed for off-road race and performance markets. IDIDIT's engineering team has worked with performance industry professionals to develop a lightweight steering column that is rugged, heavy duty, easily integrates into race cars and off-road vehicles with the added feature of an extendable output shaft with solid, no-lash steering. The internal shafting is designed to survive the rigors of racing and provide a safe, sturdy steering mechanism. It works well with readily available mounting brackets making it simple to install. Pairing the Adjustable Pro-Fab steering column with the IDIDIT Push To Connect Quick Release Steering Hub creates a rigid steering that's lightweight and configurable to driver comfort.

## FEATURES:

- Lightweight, with adjustable output shaft
- 7" travel on the adjustable output shaft
- Laser cut tubing and CNC machined billet bearing support
- Brushed aluminum finish for premium product look and feel
- Sealed Upper Ball Bearing
- Delrin Lower Bushing
- TIG welded components

## BENEFITS:

- Lightweight and Durable
- Various mounting systems available to adapt to driver position and cockpit layouts
- Installer adjustable for steering wheel placement
- Double-D shaft output makes u-joint alignment easy

| Part Number | Description                            |
|-------------|----------------------------------------|
| 1090295055  | Adjustable Pro-FabRace Steering Column |

# Pro-Fab Steering Columns

Designed for drag, autocross, road course, and off-road racing, the IDIDIT Pro-Fab lightweight columns are direct factory replacements that bolt directly to the factory mounting points and factory steering shaft. These columns weigh 3-6lbs, saving you up to 20lbs of weight depending on the application.

## SPECIFICATIONS:

- Precision laser cut tubing and brackets provide superior fit and finish
- Sealed upper ball bearing and Delrin lower bushing means the column will operate smoothly after many years of abuse
- Ultra-Light aluminum tubing and brackets
- Customizable in length for driver fit
- Comes in Brushed Aluminum finish
- Pair's perfectly with our lightweight, SFI certified Push To Connect Quick Release Steering Hubs (see pg 70)

| Part Number | Description                                                 |
|-------------|-------------------------------------------------------------|
| 1090798655  | 1979-86 Mustang Race                                        |
| 1090879355  | 1987-93 Mustang Race                                        |
| 1090940455  | 1994-2004 Mustang Race                                      |
| 1090051455  | 2005-14 Mustang S197 Race                                   |
| 1090151955  | 2015-23 Mustang S550 Race                                   |
| 1090889155  | 1988-91 EF/CRX Civic Race                                   |
| 1090890555  | 1989-97 NB 99-05 Miata Race                                 |
| 1090920155  | 1994-2001 DC Acura Integra/1992-95 EG/96-2000 EK Civic Race |

# Pro-Lite Steering Column

Designed to go from street to strip, or any other competition race, the IDIDIT Pro-Lite lightweight column has 5 inches of collapsibility and is equipped with a self-cancelling electronic turn signal switch and four-way hazards. These columns are just under 6lbs, saving you up to 20lbs of weight, depending on the application you are running.

## SPECIFICATIONS:

- Equipped with self-cancelling electronic turn signal switch and 4-way hazards
- Two-Piece shaft with 5" of collapsibility
- Installs easily using original dash mounts and IDIDIT plug-in wiring connectors
- Available in Brushed aluminum or Black Powder Coat Finish
- This column has a GM Top Shaft and a 1"-48 Spline Output Shaft

| Part Number | Description                                     |
|-------------|-------------------------------------------------|
| 1350009956  | Pro-Lite Straight Black CUSTOM                  |
| 1350642055  | Pro-Lite Straight 65-66 Mustang                 |
| 1350642056  | Pro-Lite Straight 65-66 Mustang Black           |
| 1350646055  | Pro-Lite Straight 62-66 Nova                    |
| 1350646056  | Pro-Lite Straight 62-66 Nova Black              |
| 1350680055  | Pro-Lite Straight 67-68 Camaro                  |
| 1350680056  | Pro-Lite Straight 67-68 Camaro Black            |
| 1350790055  | Pro-Lite Straight 69 Camaro                     |
| 1350790056  | Pro-Lite Straight 69 Camaro Black               |
| 1350860055  | Pro-Lite Straight 70-81 Camaro                  |
| 1350860056  | Pro-Lite Straight 70-81 Camaro Black            |
| 1351642055  | Pro-Lite Straight Builder 30" QRSH 6 BOLT OE/GM |

# Push To Connect Quick Release Steering Hubs



| Part Number | Description                                          |
|-------------|------------------------------------------------------|
| 5010000042  | 5 Bolt GM/OE Style Without Horn Push to Connect QRSH |
| 5010000043  | 5 Bolt GM/OE Style With Horn Push to Connect QRSH    |
| 5010000044  | 6 Bolt GM/OE Style without Horn Push to Connect QRSH |
| 5010000045  | 6 Bolt GM/OE Style With Horn Push to Connect QRSH    |
| 5010000046  | 3 Bolt 3/4" Smooth Race Style Push to Connect QRSH   |
| 5010000047  | 5 Bolt 3/4" Smooth Race Style Push to Connect QRSH   |
| 5010000048  | 6 Bolt 3/4" Smooth Race Style Push to Connect QRSH   |
| 5010000050  | 9 Bolt GM/OE Style Without Horn Push to Connect QRSH |
| 5010000051  | 9 Bolt GM/OE Style With Horn Push to Connect QRSH    |

IDIDIT's All New Push To Connect Quick Release is a completely new design. This rugged design employs a new style center and spline pattern which features incredibly smooth engagement, close tolerances for a tight fit, and an audible click when seated properly. IDIDIT Quick Releases meet or exceed SFI certification 42.1 for safety and have a keyed spline to ensure the steering wheel goes on the correct way every time. The Push to Connect Quick Releases come in Weld on Race style and Bolt on OE style. The Weld on Race Style quick releases come in 3, 5, & 6 bolt steering wheel patterns. The Bolt On OE style comes in 5, 6 & 9 bolt steering wheel patterns and with or without horn option.

#### Features:

- Aircraft grade aluminum
- Anodized black pull ring
- 3, 5, 6, 9 Bolt
- Made in the USA

#### Benefits

- Fast and smooth engagement
- Push to Connect without pulling the pull-ring
- SFI Certified
- Centering Spline

## 3-Bolt Classic Quick Release - Race Style



Our classic race style 3 Bolt quick release is the traditional squeeze type quick release hub. This quick release is designed to pair with a 1/4-28 bolt thread pinch. This quick release is sold as a kit that contains both the 3-bolt quick release hub and the center spline or as the 3-Bolt quick release hub only, your choice!

| Part Number | Description                                                        |
|-------------|--------------------------------------------------------------------|
| 5010000009  | 3 Bolt Classic Race Style Quick Release Hub Kit with Center Spline |
| 5000001020  | 3 Bolt Classic Race Style Quick Release Hub ONLY                   |

# Cowl Steering



## Keep the vintage look in your race or custom vehicle

- Designed with mini/midget sprint cars, period correct vintage racing, and rat-rods in mind
- 8:1 or 6:1 gear ratio available
- Available in various offsets and configurations
- Each steering box is assembled to customer's specifications. Please contact us directly to place your order!
- Made in the USA using original Schroeder Steering tooling and molds

## Performance Drops

The IDIDIT Performance Steering Column Drop is intended for use in tube chassis/roll cage equipped vehicles with an IDIDIT Performance Pro-Lite or 2" diameter steering column. Perfect for Drag Week, True Street, Pro-Touring or Rock Crawling vehicles with roll cages that need a lightweight and safe steering mount. Machined out of a single piece of aircraft grade 6061 billet aluminum, then anodized black for a clean look. Comes with stainless steel hardware necessary to mount to the under dash bar with 1-3/4" bars or 1-5/8" with included machined bushings.

| Part Number | Description                                |
|-------------|--------------------------------------------|
| 2320300050  | Performance Drop 3" x 2" Black Anodize     |
| 2320550050  | Performance Drop 5-1/2" x 2" Black Anodize |
| 2320800050  | Performance Drop 8"x 2" Black Anodize      |



# Steering Wheels

Because IDIDIT prides ourselves on high quality, Made in the USA products, we look for the same qualities in our partners. IDIDIT has partnered with MPI (Max Papis Innovations) and Lokar to sell their quality, Made in the USA steering wheels to compliment your steering column. Both companies not only produce quality steering wheels in the United States, they hold their products to the highest of safety standard. This is a small representation of their steering wheel offerings that we stock, check out [ididit.com](http://ididit.com) for the full lineup of steering wheels and accessories.

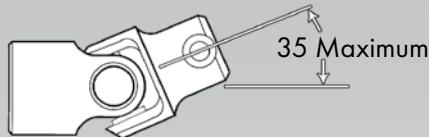


## UNIVERSAL JOINTS

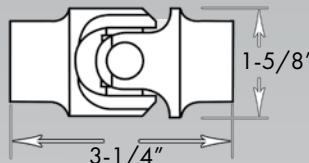
Single universal joints work smoothly up to 35 degrees

Single u-joints available in the following styles:

- Smooth bore both ends
- Smooth bore x spline or DD
- Spline or DD x spline or DD
- Available in a variety of finishes



Single U-Joint

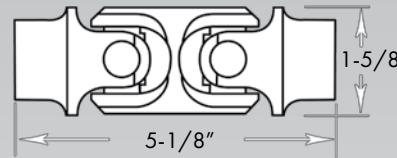


## VIBRATION REDUCERS

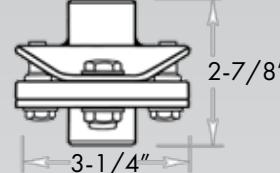
- Used to stop pulsations from the power steering pump
- A vibration joint will work smoothly up to 35 degrees
- Rag Joints are available and **must be mounted straight!** Any angle of deflection on a rag joint could result in a loss of steering



Rag Joint



U-Joint Vibration Reducer



1-3/4"

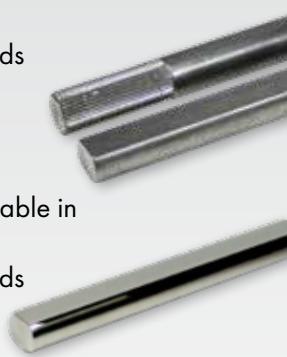


## STRAIGHT COUPLERS

- Coupler and adapter must be welded
- Most sizes available
- Pre-welded coupler/adapters available from IDIDIT:
  - 1" 48 x 3/4"DD
  - 1"DD x 3/4" DD
  - 3/4" 36 x 3/4" DD

## SHAFTS

- Steel Shafts
  - 2" - 36" Splined both ends
  - 2" spline on each end
  - 18" DD Shaft
  - 36" DD Shaft
- Stainless Steel Shafts - available in Polished or Unpolished
  - 4" - 36" Splined both ends
  - 22" DD Shaft
  - 36" DD Shaft



## SUPPORT BEARINGS

- Support bearings must be used when using more than 2 U-Joints
- 3/4" DD shafts will work in round support bearings
- Double U-Joints would be counted as 2 U-Joints



**SUPPORT BEARING**  
Aluminum #3000650000  
Polished Aluminum #3000660000



**Steel Support Bearing (cut to fit)**

## ROD END BEARING

Steel # 3000700000  
Stainless # 3000710000  
Polished Stainless # 3000720000



Vega



525/122



600



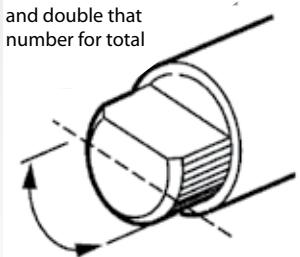
700



Mustang



For Splined Shafts with a Flat  
Count the number of splines of  
half of the circumference  
and double that  
number for total



## Popular Splines And Double D Applications

All Measurements can be +/- .015". Precision measuring equipment should be used.

| Column Application        | Description                       | Size               | Diameter | Splines  | Double D Flats |
|---------------------------|-----------------------------------|--------------------|----------|----------|----------------|
| GM Column                 | Small Spline                      | 3/4"-36            | .735     | 36       |                |
|                           | Large Spline                      | 1"-48              | .985     | 48       |                |
|                           | Small Double D                    | 3/4" DD            | .750     |          | .550           |
|                           | Large Double D                    | 1" DD              | .993     |          | .790           |
| Ford Column               | Small Spline                      | 3/4"-36            | .735     | 36       |                |
|                           | Small Double D                    | 3/4" DD            | .750     |          | .550           |
|                           | Large Double D                    | 1" DD              | .993     |          | .790           |
| Other Manufacturers       | International                     | 1"-48              | .985     | 48       |                |
|                           | Ididit-aluminum                   | 1"-48              | .985     | 48       |                |
|                           | Ididit-steel                      | 1" DD              | .993     |          | .790           |
|                           | Flaming River                     | 1" DD (standard)   | .993     |          | .790           |
|                           | Borgesøn                          | 3/4"-36            | .735     | 36       |                |
| Boxes & Racks Application | Description                       | Size               | Diameter | Splines  | Double D Flats |
| Chrysler Box or Rack      | Chrysler                          | 9/16"-17           | .562     | 17       |                |
|                           | Chrysler                          | 9/16"-26           | .562     | 26       |                |
|                           | Chrysler                          | 9/16"-36           | .562     | 36       |                |
|                           | Chrysler                          | 5/8"-36 C*         | .625     | 36       |                |
|                           | Chrysler                          | 11/16"-36          | .687     | 36       |                |
|                           | Chrysler                          | 3/4"-36            | .735     | 36       |                |
|                           | Chrysler                          | 13/16"-36          | .812     | 36       |                |
|                           | Chrysler Omni                     | 9/16"-26           | .562     | 26       |                |
|                           | Corvair                           | 5/8"-36            | .625     | 36       |                |
|                           | Vega (model 140)                  | 5/8"-36            | .625     | 36       |                |
| GM Manual Box             | Corvette ('63-67)                 | 3/4"-36            | .728     | 36       |                |
|                           | Corvette ('68-83)                 | 3/4"-30            | .735     | 30       |                |
|                           | ('58-64)                          | 3/4"-36            | .735     | 36       |                |
|                           | Model 122 ('65-85)                | 3/4"-30 or 3/4"-36 | .730     | 30 or 36 |                |
|                           | Model 525 ('86 & later)           | 3/4"-30            | .728     | 30       |                |
|                           | Model 605 ('78-84)                | 3/4"-30            | .728     | 30       |                |
|                           | Model 700 ('77 & earlier)         | 13/16"-36          | .812     | 36       |                |
|                           | Model 700 ('78 & later)           | 3/4"-30            | .728     | 30       |                |
| GM Power Box              | '79 & later                       | 5/8"-36            | .625     | 36       |                |
|                           | Some Models                       | 3/4"-30            | .728     | 30       |                |
|                           | Corvette ('84 & later)            | 17mm DD            | .670     |          | .570           |
|                           | Fiero                             | 17mm DD            | .670     |          | .570           |
| Ford Box                  | Manual & Power                    | 3/4"-36            | .735     | 36       |                |
|                           | Mustang & Pinto Manual            | 9/16"-26           | .562     | 26       |                |
| Ford Rack                 | Mustang & Pinto Power             | 3/4"-36            | .735     | 36       |                |
|                           | 94-Later Mustang                  | 3/4"-V             | .740     |          |                |
| Other Manufacturers       | Borgesøn 55-57 Chevy Conversion   | 18mm DD            | .708     |          | .635           |
|                           | Borgesøn 58-64 Chevy Conversion   | 17mm DD            | .670     |          | .570           |
|                           | Borgesøn Chevy II Nova Conversion | 11/16"-36          | .687     | 36       |                |
|                           | Borgesøn Corvette Conversion Box  | 18mm DD            | .708     |          | .635           |
|                           | Borgesøn Ford Conversion Boxes    | 11/16"-36          | .687     | 36       |                |
|                           | Heidt's Super Ride Rack           | 9/16"-26           | .562     | 26       |                |
|                           | Woodward Rack                     | 3/4"-20            | .735     | 20       |                |
|                           | Nissan                            | 11/16"-36          | .687     | 36       |                |
|                           | Jaguar & MGB                      | 3/4"-48            | .750     | 48       |                |
|                           | Unisteer Manual Rack              | 9/16"-26           | .562     | 26       |                |
|                           | Volkswagen Rabbit Rack            | 11/16"-40          | .687     | 40       |                |
|                           | VW Rabbit Rack Diesel             | 3/4"-36            | .735     | 36       |                |

\*The 5/8"-36 Chrysler is not interchangeable with 5/8"-36.

# Frequently Asked Questions

## WHY AREN'T PRICES LISTED IN THE CATALOG?

We are a manufacturer and we strongly support our dealer network. We refer our customers to our dealers because we know they will get the most competitive price on our products. Therefore, we don't list prices in our catalog so we can focus on product education.

## HOW DO I GET MY HORN TO WORK?

First you must identify which horn system your vehicle is using.

**Take note: Putting power to a GM horn wire will fry the contact spring inside the column faster than you can disconnect it. This is a ground based system.**

### One Wire System

1. This is the standard setup on all of IDIDIT GM based steering columns, as well as most 1969 or newer GM columns.
2. The horn wire will connect from the spade connector in the center of the horn button to the inside of the white plastic tube (horn cam) on the top of the column.
3. IDIDIT includes a horn wire with most of our steering wheel adapters.
4. Horn wires are available from IDIDIT (# 2620000014)

### Horn Plunger (metal pin) System

1. Horn plungers were used in many pre-69' GM columns.
2. The horn plunger will fit inside the white plastic tube (horn cam) located on top of the column.
3. As the horn is depressed, the metal plunger acts as a conductor to transfer the ground.
4. This horn contact repair kit is available from IDIDIT (# 2620000010)

### Ford System

1. Most, but not all, original Ford wiring systems will use a two wire system (power in and power out) coming out of the column. If you have a single wire system in your Ford column, this is ground based (like our GM style column) and is waiting for a ground.
2. You can NOT mix a one-wire horn system with a two-wire horn system without a relay. Using a relay will combine the two-wire system with the one-wire as a ground trigger. For further explanation, please refer to the instructions on the relay. Improper wiring of the relay will fry the contact spring faster than you can blink! (Horn Contact Repair Kit: 2620000010)
3. Relays are available from IDIDIT (#2620000013).

## WHY DOES MY HORN SOUND ALL THE TIME?

1. Somewhere in the wiring system, the black wire is going to the ground. This should be an open circuit waiting for the ground.
2. The screw (#8 3/4" flathead sheet metal screw) that fastens your turn signal lever in place may be loose, allowing it to touch the bottom side of the horn cam, causing the horn to sound. Make sure this screw is tight.

\*\*Please Note - Certain steering wheels will make contact with the top of the horn cam, which creates a grounding point. To elevate this, simply isolate the 3 brass tabs on top of the horn cam with a touch of paint or tape them off\*\*

## WILL AN IDIDIT COLUMN SHIFT WORK WITH A 2, 3, OR 4 SPEED AUTOMATIC TRANSMISSION?

Yes, with the exception of early Powerglides, as they have a reverse pattern transmission.

## I CAN'T GET INTO PARK OR LOW, WHAT AM I DOING WRONG?

The length of the pivots must be the same on the transmission as it is on the steering column (the column is 2 7/8" and the transmission linkage should be the same). When you set up your linkage, start with the column and transmission in neutral. This will give you a central location to start from, allowing you to split any variation in the low gear and park detents.

## HOW DO I GET MY COLUMN DROP OVER MY WIRES?

Our polisher is always proud of this question. By removing the two bolts from the bottom side of the column drop, the drop will split apart at the center of the hole. The split is nearly invisible. See Pg 6 for our column drop diagram.

# Frequently Asked Questions

## WHAT SHOULD I DO FOR A NEUTRAL SAFETY SWITCH?

Many of our Retrofit columns come with a neutral safety switch, however our Universal columns do not. A transmission mounted neutral safety switch is one alternative. A column-mounted switch can be added to your column, but the location of the switch must be determined before purchasing. *Additional charges will apply.*

**To add a neutral safety switch to your IDIDIT column, follow these simple steps:**

1. The switch must be attached to the column. Some machining is required and must be done by IDIDIT, inc. (**Installing your own neutral safety switch to the column will void any warranty**).
2. We will need to know where the neutral safety switch will be installed.
  - The switch must be installed at least 3" below the wiring slot.
  - We need to know the distance from the top outer housing of the column, as well as the exact position for rotation (on a clock face). Be sure to determine these measurements as if you were sitting in the vehicle (3 o'clock is towards the passenger). Standard labor charges will apply. *Please see the custom column drawings which can be found on our website at [www.ididitinc.com/guides-and-tips](http://www.ididitinc.com/guides-and-tips).*

## WHAT ADAPTER DO I NEED TO FIT AN IDIDIT COLUMN?

The top shaft of most IDIDIT columns is the same size as the 1969 or newer GM passenger car column (pre-air bag). This is the most popular adapter used in the aftermarket industry. All IDIDIT, inc. adapters will match this spline. Our standard 3-bolt Adapters are 1-1/4" deep and our standard 5, 6 and 9-bolt adapters are 2-1/2" deep.

Ford style IDIDIT columns have a Ford top shaft and require an adapter for the same year as your application. Use of a different year will result in damage to the turn signal switch.

We also carry a horn kit to adapt most stock 1955-68 GM wheels to your IDIDIT column. See Pg. 59 for more information.

## HOW SHOULD I PREP MY COLUMN FOR PAINTING OR POWDER COATING?

In order to prevent rusting, all raw steel columns are wiped down with a rust preventative before they leave our facility. You should use a non-abrasive cloth and some type of grease or wax remover to remove the coating. Please note: our paintable steel columns are made from a mild steel material that will rust without proper primer and paint.

When prepping your column, we DO NOT advise you to disassemble it. It is important that the column is fully supported at both ends. DO NOT suspend/hang the column by one end only, as the column is heavy and may fall. We recommend using 2 pieces of 2x6 board, 12" long, so the column can be rotated safely while having both ends supported. The top board should have a 9/16" hole cut out in the center to support the shaft and the bottom board should have either 1" or 3/4" hole, depending on the shaft size.

When masking your column, you will need to close off the top of the column, but masking off the tilt and turn signal holes is not necessary. Some people prefer to tuck a piece of paper behind the holes, but once again it is not necessary. We do recommend removing the orange wire grommet and then taping off the rest of the wires that exit the tube. It tends to be difficult to get good coverage in the tilt portion of the column. This alternate surface has been primed by us at the factory to ensure the metal is sealed. You should tilt the column both ways and paint as much of this surface as possible.

One question we get quite often is: Can IDIDIT columns be clear coated? We have learned from years of painting display columns that lacquer, enamel, polyurethane, and epoxy clear coats will NOT seal.

Please call IDIDIT if you will be powder coating your column with your own powder coater because it will have to be disassembled due to the powder coating process. When placing your column order, let us know, and we will send you just the parts that need to be powder coated, then re-assemble the column and send the finished piece back to you.

## DOES MY COLUMN NEED A GROUND?

Yes, the horn requires a ground in order to work. Normally, the underdash or floor mount will provide an adequate ground, but that is not always true with a fiberglass car. In this case, you should utilize the existing grounding strip located under the dash mount to secure a grounding connection.

# IDIDIT Finish Descriptions

Our finishing process has set IDIDIT apart from our competitors for years. The old saying "you get what you pay for" still applies. We are meticulous when it comes to how our product looks when it ships from the factory, but here is some info to explain what sets our finishes apart from the rest.



**Brushed Steel** - All steel columns start with cold rolled electrically welded tubing that is laser cut, then our welders MIG and TIG weld the components together. The tubes and sleeves are sanded smooth and then given a brushed finish. The sanding and brushing ensure that you are provided a steering column "ready to paint" when received. We treat each steel column with a rust preventative and then wrap it in vapor corrosion inhibiting paper to prevent rust during shipping. All you need to do is wipe it down with a degreaser and mask any areas you don't want painted before you apply your own finish. Comes with billet aluminum dress-up kit with machine finish knobs and brushed stainless steel levers.



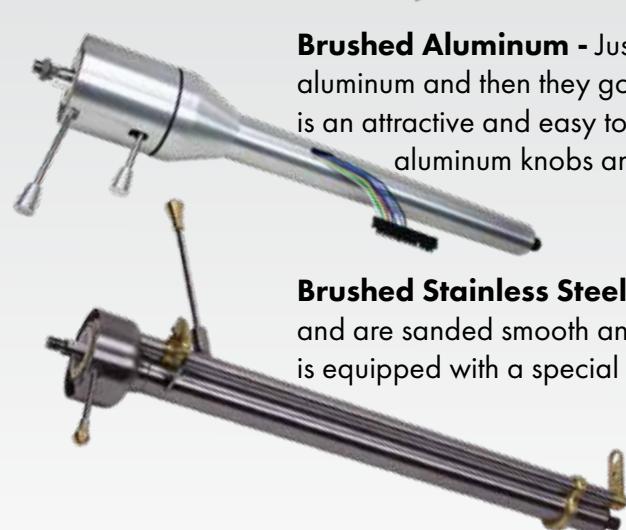
**Chrome Plated** - Our chrome columns are a show quality triple plated copper/nickel/chrome finish. We are very selective with our chrome platers and they do not disappoint. It is a low maintenance, mirror-like finish. Comes with billet aluminum dress up kit with chrome plated aluminum knobs and polished stainless steel levers.



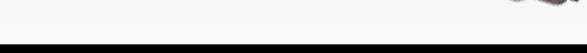
**Black Powder Coating** - We use only the highest quality powder coating and the resulting finish is near perfection, durable and resists rust. Orange peel is for fruit, not our steering columns. Compare our finishes to others. Comes with billet aluminum dress up kit with black anodized knobs and brushed stainless steel levers.



**Polished Aluminum** - Both our aluminum columns and column drops are made from 6061 billet aluminum extrusions that are turned in a lathe or mill and then painstakingly put through our three step (sanding, cut, color) polishing process that yields a bright aluminum finish. Aluminum columns are lighter than their steel counterparts and come with a billet aluminum dress up kit with polished knobs and polished stainless steel levers.



**Brushed Aluminum** - Just like the polished aluminum columns, these are made from 6061 aluminum and then they go through our polishing process and receive a final brushed finish. It is an attractive and easy to maintain finish. Comes with billet dress up kit with brushed aluminum knobs and stainless steel levers.



**Brushed Stainless Steel** - Our stainless steel columns are made of 303 or 304 stainless steel and are sanded smooth and then given a brushed finish. Mostly on our 40-style column which is equipped with a special machined brass dress up kit and stainless steel levers.

# What Makes The IDIDIT Ignition So Great?

Since IDIDIT introduced our first steering column with ignition, we've always done things a little differently than the OEM's did. This is partly due to the atrocious looks of the factory ignition mechanism, where we would never put one in a show car we were building. Secondly is due to the poor durability of the ignition mechanism in these columns. We never saw the factory mechanism as something that should be replicated when our columns are usually found in high end vehicles like Ridler winners and AMBR contenders.

IDIDIT pushed the original design aside and our latest ignition column is nothing short of fantastic! Gone is the mechanical switch mounted on the exterior of the column and in its place is a sleek tube finished to perfection. The ignition switch internals have been revised to provide a smooth feel with crisp detents and a strong return spring. Our upper sleeve incorporates billet steel components that we machine and weld in-house, then braze and hand finish. When assembled this makes a steering column that is superior to anything else on the market.

We even designed our own relay box that plugs directly into a factory harness and uses high quality connectors for the switched inputs. Our electronics incorporate an extra accessory output for all of the additional electronics you're sure to add to your vehicle.

If you haven't already looked at our latest ignition column, please stop by to see one at a show or our showroom in Tecumseh.



IDIDIT exclusive Ignition Relay Box that cleans up the wiring and has 2 30amp accessory circuits for modern electronics



# What Makes The IDIDIT Column Shift So Great?

In our 40 years of building steering columns, we've seen a lot of what does and does not work. Column Shift columns are one of those areas where we have gone further than we really needed to ensure a product we ship never comes back to us for warranty or repair.

There are a few details in our columns that are overlooked, or maybe completely hidden due to their being internal to the IDIDIT Column Shift. We thought we would take the time to show you what makes our column shift steering column so great.

1. 16 Gauge Cold Rolled Steel Tubing – Starting with U.S. steel, this is stronger and smoother from the mill than what most others start with. We then laser cut any openings and swedge the tubes in-house.
2. Billet Upper Weld On and Casting Support – We start with steel bar stock and machine 90% of the material away to create a precision surface for the casting to bolt to. The support is welded onto the end of the column tube to ensure it will never move or fail. Some OEM designs crimped or glued these on, but we never take chances.
3. Billet Steel Lower shift ring – Again we start with steel bar stock and turn and bore them, then drill and tap 12 holes. That's 3x more than our competitor giving you more flexibility in placing your shift lever in that "just right" position to.



## NOTES:

