

Figure 1


Figure 3


Figure 5


Figure 7


Figure 2


Figure 4


Figure 6


Figure 8

1. This hand wrapped Banjo Wheel is designed with a seam in the leather, you will want the seam at 6:00 o'clock (straight down). This will give you a clear view of the instruments. The manufacturer of the wheel designed it to use a Grant 3 bolt pattern. You will have to modify the wheel by drilling the hole for the wire to pass through the wheel center section and solder the wire onto the horn contact plate. The operation goes like this....
2. Remove the 3 Allen screws from the front of the wheel, along with the ring, horn assembly, and contact plate. (Figure 1)
3. Using the $1 / 4$ " $\times 28$ thread button head screws, mount the adaptor to the wheel so that hole B (Figure 2 B.) is in the 10:30-12:00 O'clock position. The seam in the leather must be in the 6:00 O'clock position (straight down). (Figure $2 \mathbf{C}$.)
4. Flip the wheel over. You will notice that the horn wire hole needs to be drilled in the wheel.
5. Using a $1 / 2 "$ drill and the adaptor as a guide, drill through the wheel. You may want to put something under the wheel to protect the leather. Once this is done, you will need to debur both sides of the new hole. (Figure 3)
6. Unsolder the spade connector from the contact plate. (Figure 4)
7. Flip contact plate over and make a mark centered between hole D and hole E 3/16" (Figure 5 D. \& E.) from edge of the center I.D. Using a 5/64" drill bit, pop a hole through the contact plate. (Figure 5 F.)
8. Insert the stripped end of the wire through the backside of contact plate using the new hole. (Figure 7)
9. Bend bare wires over and resolder to the contact plate. (Figure 8)
