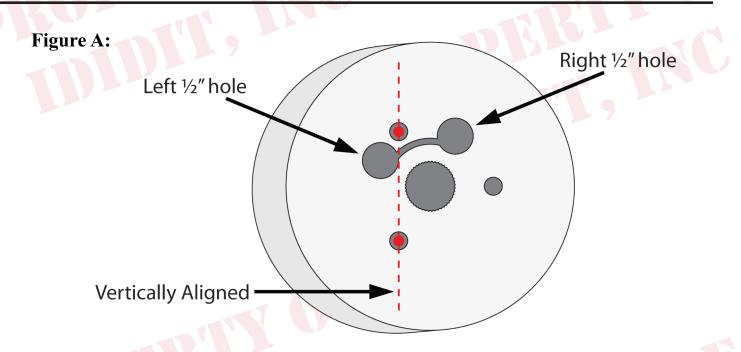
CON2R Steering Wheel to an ididit Steering Column

For Part Number's 2209330020, 2209330030, 2209330040, 2209330051



- 1. Verify the vehicle wheels are pointing straight ahead.
- 2. On the top of the steering column there is a "Horn Tube" for the horn wire, this should be between 10:30 and 11:00. This keeps the signal canceling properly timed. Adjust "Horn Tube" if required.
- 3. Place adaptor on column with the left ¹/₂" hole over the "Horn Tube". You may have to wiggle slightly to make the spline engage between the shaft and adaptor.
- 4. When properly installed, with the vehicle wheels pointed straight ahead, the two steering wheel mounting holes on the left of the adapter should be vertically aligned.
- 5. Install the 9/16-18 nut onto the shaft of the column and tighten to 35 ft.lb of torque.
- 6. Install horn wire by inserting spring contact end into the "Horn Tube" and gently rotating black piece clockwise 1/8 of a turn.
- 7. Route the remaining horn wire from the left $\frac{1}{2}$ " hole to the right $\frac{1}{2}$ " hole by way of the small cutout between the two holes.
- 8. Align and install the CON2R steering wheel using the provided button head socket screws.
- 9. Tighten the three button head socket screws to 12-15 ft.lb of torque

Your installation is now complete!

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